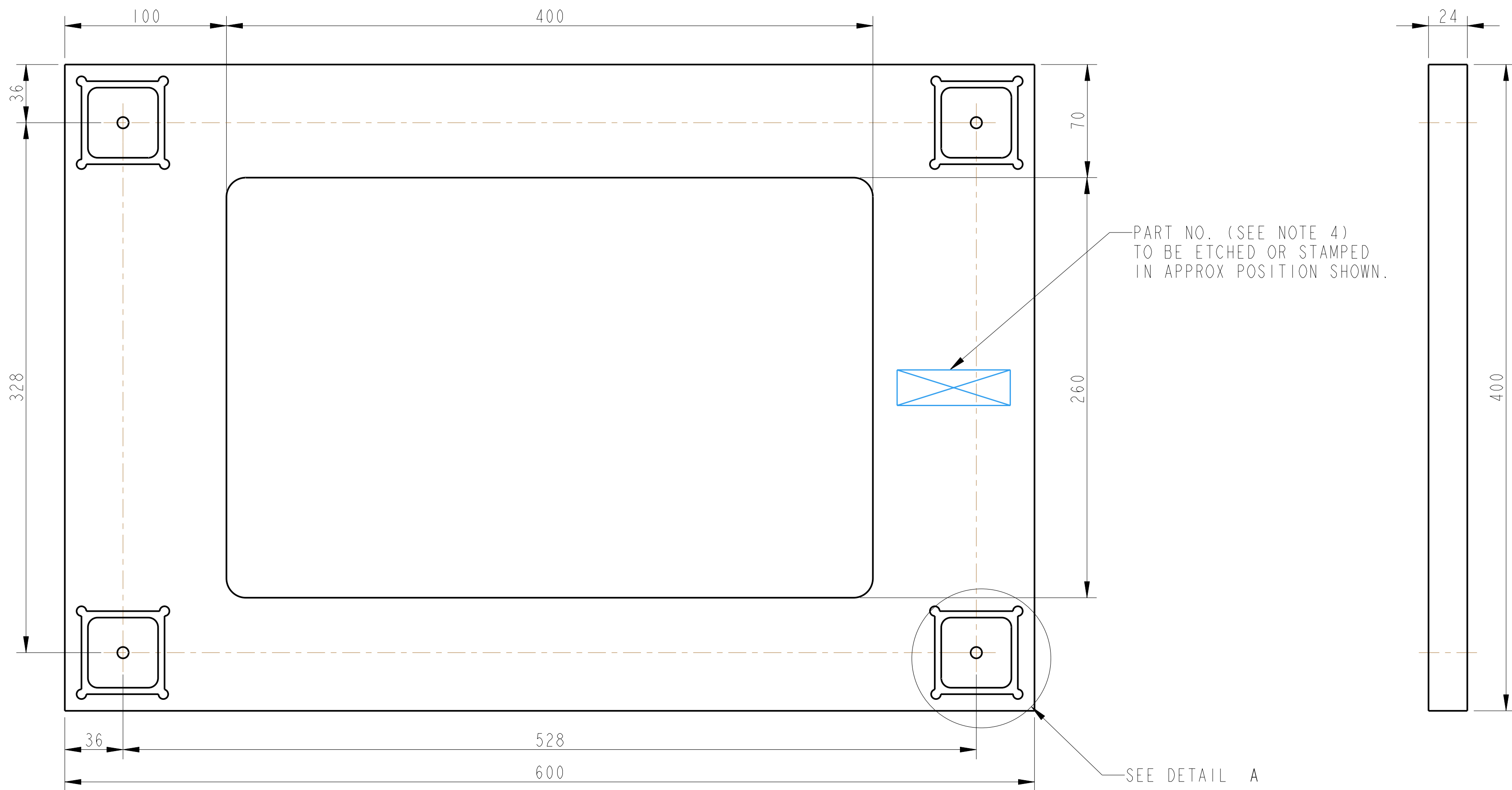
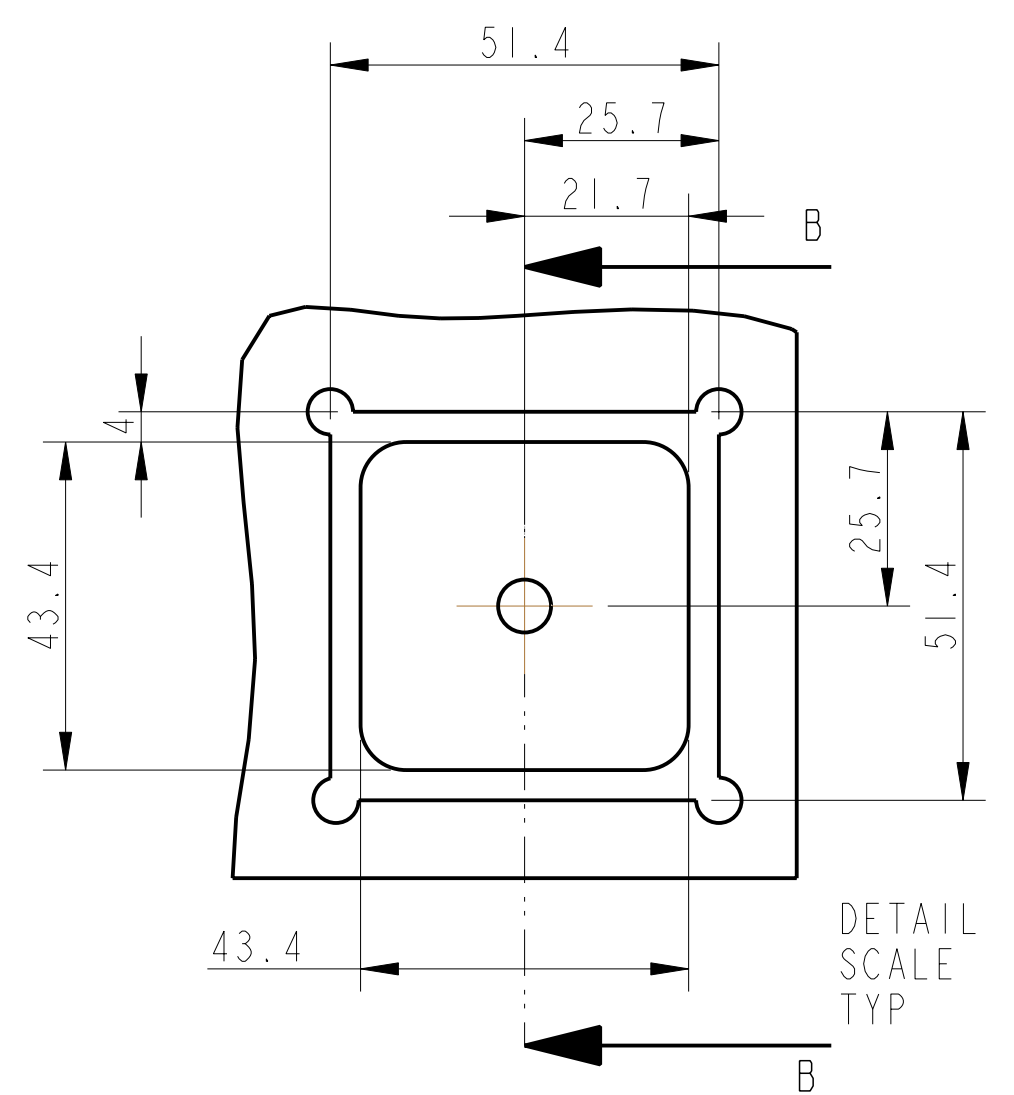


REV.	DATE	DCN #	DRAWING TREE #

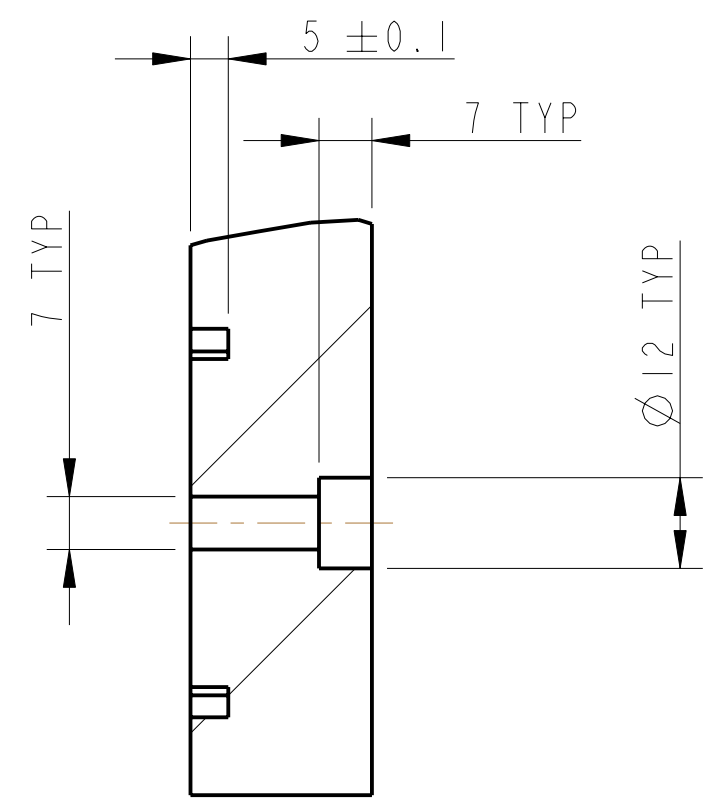


PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.

SEE DETAIL A



DETAIL A
SCALE 1:1
TYP



SECTION B-B

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm (INCHES)		CALIFORNIA INSTITUTE OF TECHNOLOGY	
1. REMOVE ALL SHARP EDGES, R.02 MIN.		X.XX ± mm (INCHES)		GLASSGOW UNIVERSITY GEO 600 GROUP	
2. DO NOT SCALE FROM DRAWING.		ANGULAR ±0.25°		RUTHERFORD APPLETON LABORATORIES	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		MATERIAL: AL ALLOY 5083 OR SIMILAR		SYSTEM aLIGO	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.		FINISH: CLEAN, GREASE FREE Ra = 1.6		SUB-SYSTEM SUS	
DRAWN J O'DELL OCT/08		APPROVED JOD		NEXT ASSY BS/FM TOOLING	
CHECKED J'OD		DATE		PART NAME BTM PLATE	
APPROVED JOD		DATE		SCALE 1:2 PROJECTION	
DRG. NO. D080645		SCALE 1:2 PROJECTION		SHEET 1 OF 1	