D1002982_PARTS AND QUANTITIES FOR D0901376 ARM CAVITY BAFFLE

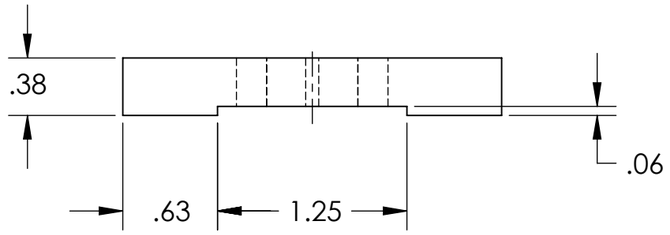
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REV	QTY	TOTAL QTY
1	D1001700	SLC INTERFACE MOUNTING CLAMP	304 SSTL	v1	1	10
2	D1001826	SLC ACB BALANCING WEIGHT	304 SSTL	v1	4	40
3	D1001621	ARM CAVITY BAFFLE UPPER HINGE	6061-T6 Al	v1	1	10
4	D1001622	ARM CAVITY BAFFLE LOWER HINGE	6061-T6 Al	v1	1	10
5	D1002173	ARM CAVITY BAFFLE HINGE ASSY	ASSY	v1	1	10
6	D1001186	SCREW #3/4-16 X 4 MODIFIED	18-8 SSTL	v1	1	10
7	D1002581	SLC SUSPENSION ROD SUPPORT	6061-T6 Al	v1	1	10
8	D1002610	SLC TUBE UP CONNECTOR PLATE	6061-T6 Al	v1	1	10
9	D1002612	SLC UPPER TUBE	6061-T6 Al	v1	1	10
10	D1002582	SLC BAFFLE TUBE UP ASSEMBLY	ASSY	v1	1	10
11	D1000930	SLC MAGNET HOLDER STEEL PLATE	416 SSTL	v1	1	10
12	D1002618	SLC TUBE LOWER CONNECTOR PLATE	6061-T6 Al	v1	1	10
13	D1000684	SLC TUBE LOWER MTG PLATE	6061-T6 Al	v1	1	10
14	D1001009	ARM CAVITY BAFFLE LO TUBE	6061-T6 Al	v1	1	10
15	D1001007	ACB TUBE LO ASSY	ASSY	v1	1	10
16	D1001120	SLC EARTHQUAKE STOP RING	6061-T6 Al	v1	2	20
17	D1000909	SLC COPPER PLATE	COPPER	v1	1	10
18	D1000929	SLC COPPER SUPPORT PLATE	6061-T6 Al	v1	1	10
19	D1002617	SLC DAMPING TUBE LOWER PLATE	6061-T6 Al	v1	1	10
20	D1002561	SLC DAMPING 8 DIA TUBE	6061-T6 Al	v1	1	10
21	D1002560	SLC DAMPING TUBE TOP PLATE	6061-T6 Al	v1	1	10
22	D1002563	SLC DAMPING 8 DIA TUBE ASSEMBLY	ASSY	v1	1	10
23	D1002564	SLC EDDY CURRENT DAMPING ASSY	ASSY	v1	1	10
24	D1002340	SLC ACB SUSPENSION ROD	316 SSTL	v1	1	10
25	D1002844	SLC ACB BLADE CLAMP	6061-T6 Al	v1	1	10
26	D1001138	SLC ACB INTERFACE MTG PLATE	304 SSTL	v1	1	10
27	D1002608	SLC ACB SUSPENSION BLADE	MARAGC250	v1	1	10
28	D1002609	SLC BLADE MOUNTING BRACKET	6061-T6 Al	v1	1	10
29	D1001005	ARM CAVITY BAFFLE BLADE ASSY	ASSY	v1	1	10
30	D1001011	ARM CAVITY BAFFLE ASSY	ASSY	v1	1	10
31	D1001365	ARM BAFFLE MIDDLE REINFORCING	Enamel A424	v1	2	20
32	D1001026	ARM CAVITY BAFFLE UP LEAF	Enamel A424	v1	1	10
33	D1001027	ARM CAVITY BAFFLE LOWER LEAF	Enamel A424	v1	1	10
34	D1001363	ACB SIDE REINFORCING HATSECTION	Enamel A424	v1	2	20
35	D1000976	ARM CAVITY BAFFLE CTR SKIN	Enamel A424	v1	1	10
36	D1000975	ARM CAVITY BAFFLE BTM SKIN	Enamel A424	v1	1	10
37	D1000974	ARM CAVITY BAFFLE TOP SKIN	Enamel A424	v1	1	10
38	D1000973	ARM CAVITY BAFFLE SKIN	Enamel A424	v1	1	10
39	D1000977	ARM CAVITY BAFFLE BOX ASSY	ASSY	v1	1	10
40	D0901376	ARM CAVITY BAFFLE FINAL ASSY	ASSY	v1	1	10
41	D1003025	QPD HOUSING	PEEK	vXX	8	80
42	D1003014	QPD BACK PEEK	PEEK	vXX	8	80
43	D1003028	QPD PCB SUPPORT	PEEK	vXX	8	80
44	D1003024	QPD FRONT PEEK INSULATOR	PEEK	vXX	8	80

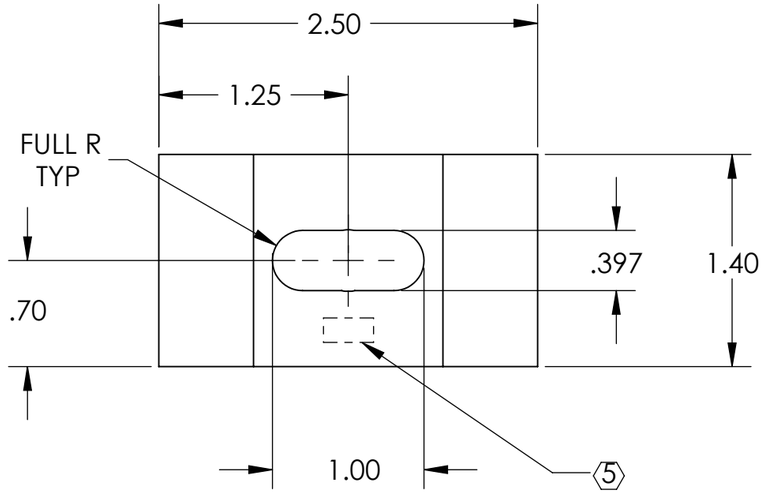
NOTES CONTINUED:

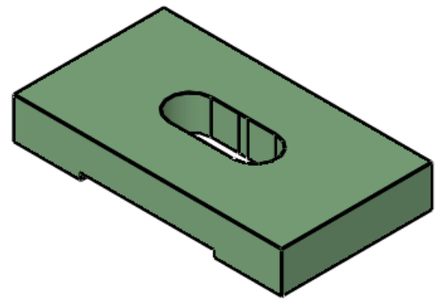
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = .145 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
1	10 SEP 2010	E1000285	-
-	-	-	-
-	-	-	-







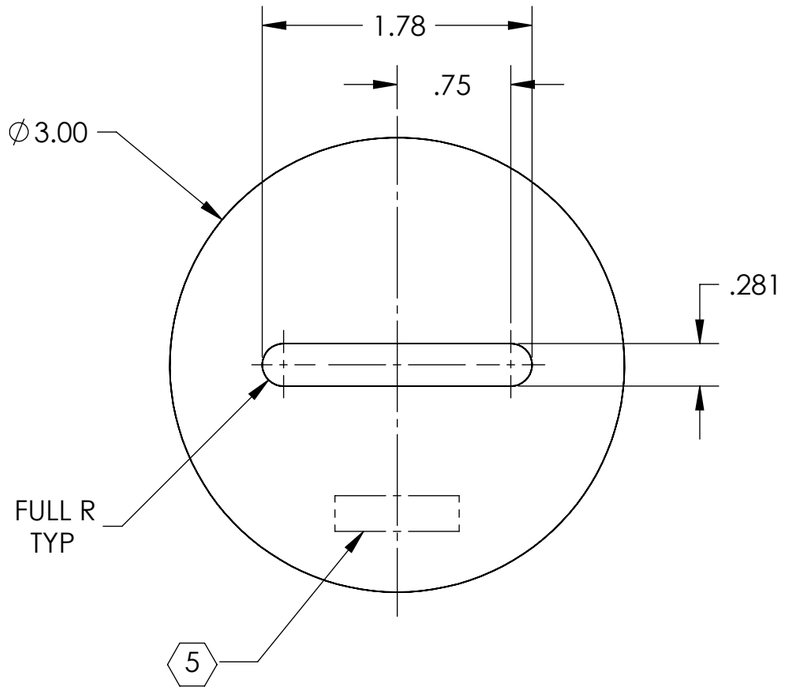
D1001700_AdLIGO_AOS_SLC INTERFACE MOUNTING CLAMP, PART PDM REV: X-010, DRAWING PDM REV: X-008

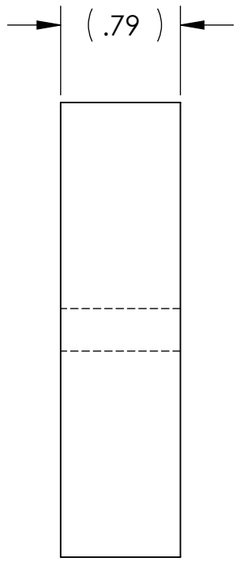
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC INTERFACE MOUNTING CLAMP				
	MATERIAL: 304 SSTL	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER: N.Nguyen 10 SEP 2010	SIZE: B	DWG. NO.: D1001700	REV.: v1	
			NEXT ASSY: D0901376		DRAFTER: N.NGUYEN 10 SEP 2010				
					CHECKER: M. SMITH 10 NOV 2010				
					APPROVAL: D. COYNE 20 NOV 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
   EXAMPLE (PART): 001-v1
   EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 SEP 2010	E1000285	





WEIGHT= 1.50 LBS

D1001826_AdLIGO_AOS_SLC ACB Blancing Weight, PART PDM REV: X-008, DRAWING PDM REV: X-005

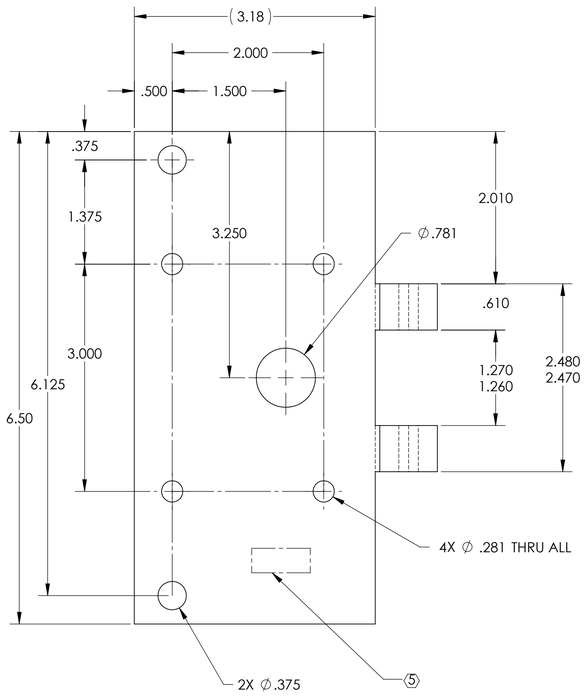
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)										
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± .010 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC ACB BALANCING WEIGHT					
MATERIAL: 304 SSTL	FINISH: 63 µinch		SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N. Nguyen	21 Jul 2010	SIZE: B	DWG. NO.: D1001826	REV.: v1
			NEXT ASSY: D0901376		DRAFTER	N.Nguyen	21 Jul 2010			
					CHECKER	M. Smith	10 NOV 2010			
					APPROVAL	D. Coyne	20 NOV 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

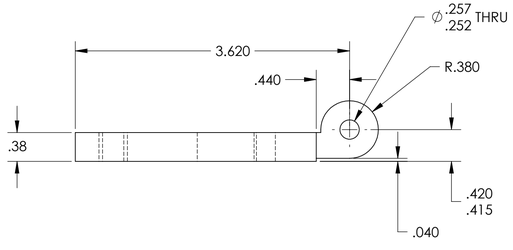
NOTES CONTINUED:

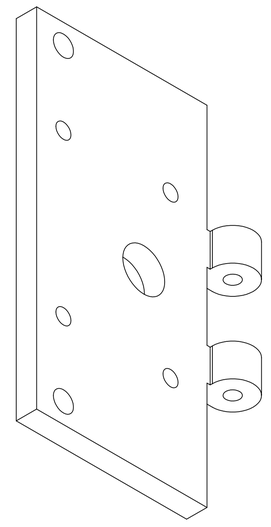
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 AUG 2010	E1000285	-
-	-	-	-
-	-	-	-







iso view

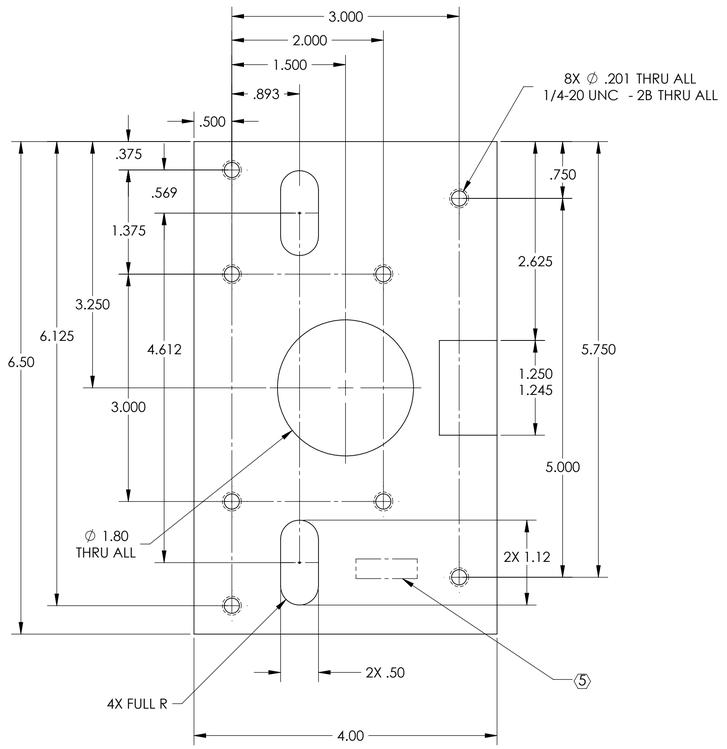
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: ARM CAVITY BAFFLE UPPER MOUNTING HINGE				
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N.Nguyen	12 AUG 2010	SIZE: D	DWG. NO.: D1001621 REV.: v1
			NEXT ASSY: D1002173		DRAFTER	TQ. NGUYEN	18 OCT 2010		
					CHECKER	M. SMITH	10 NOV 2010		
					APPROVAL	D. COYNE	20 NOV 2010	SCALE: 1:1	PROJECTION: SHEET 1 OF 1

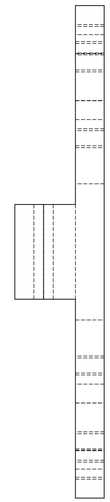
NOTES CONTINUED:

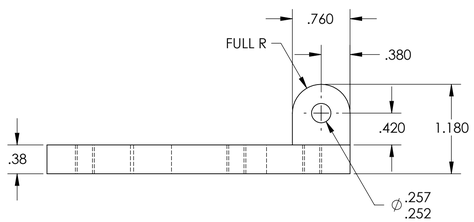
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

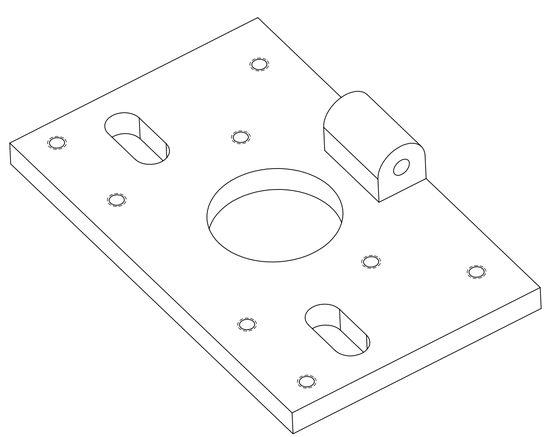
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 AUG 2010	E1000285	







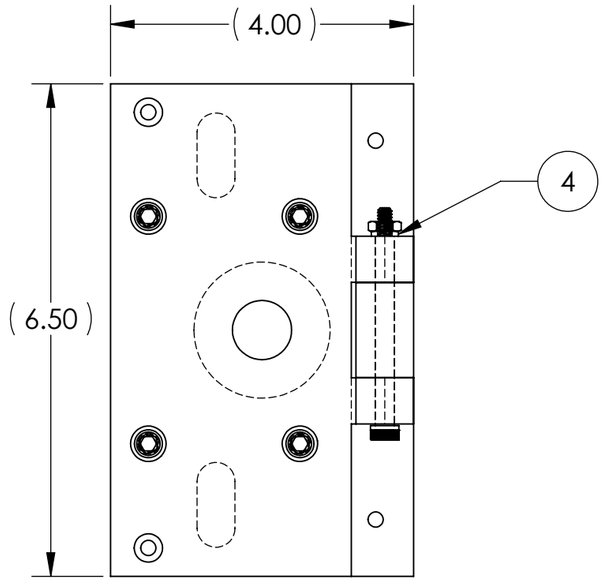


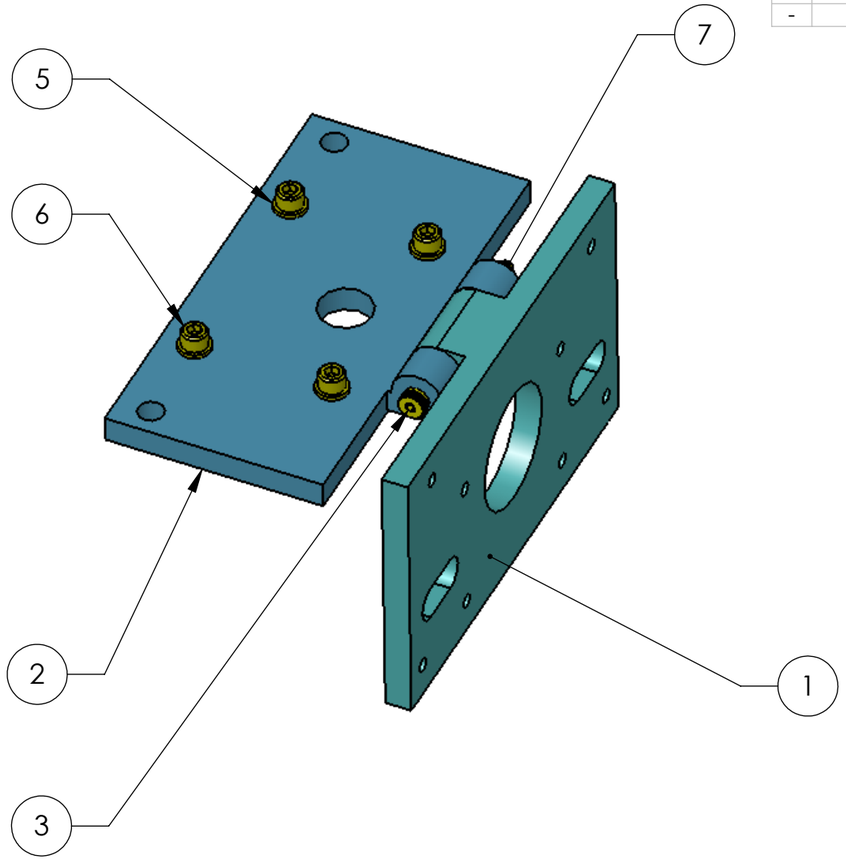
ISO VIEW

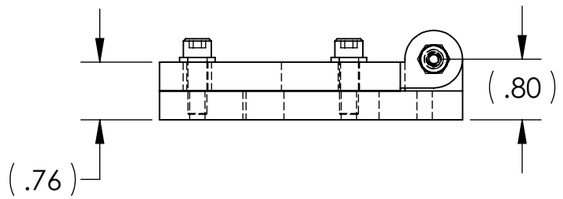
D1001622_AdLIGO_AOS_SLC ARM Cavity Baffle Lower Mounting Hinge_ PART PDM REV: X-012, DRAWING PDM REV: X-010

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)											
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: ARM CAVITY BAFFLE LOWER MTG HINGE					
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N.Nguyen	02 Jul 2010	SIZE: D	DWG. NO.: D1001622	REV.: v1
			NEXT ASSY: D1002173		DRAFTER	TQ. NGUYEN	18 OCT 2010			
					CHECKER	M. SMITH	10 NOV 2010			
					APPROVAL	D. COYNE	20 NOV 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

REV.	DATE	DCN #	DRAWING TREE #
v1	01 SEPT 2010	E1000285	E1000661
-	-	-	-
-	-	-	-







ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY	SPARE	TOTAL
7	N-1024-A	HEX NUT, #10-24, UC COMP	18-8 SSTL	1	1	2
6	92196A540	SCREW, SHCS # 0.25-20 UNC-2A X .75, MCMASTER	18-8 SSTL	4	2	6
5	90945A761	WASHER, FLAT, 1/4 (MCMASTER OR NAS 620-C416)	300 SSTL	4	2	6
4	90945A740	WASHER, FLAT, #10 (MCMASTER OR NAS 620-C10)	300 SSTL	1	1	2
3	90298A550	SHOULDER SCREW #10-24, .25 D X 2.5, McMASTER	18-8 SSTL	1	1	2
2	D1001621	ARM CAVITY BAFFLE UPPER MOUNTING HINGE	6061-T6 Al	1		1
1	D1001622	ARM CAVITY BAFFLE LOWER MTG HINGE	6061-T6 Al	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A
FINISH: N/A

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D0901376

PART NAME: ARM CAVITY BAFFLE HINGE ASSY

DESIGNER	N.Nguyen	16 Aug 2010
DRAFTER	TQ. NGUYEN	18 OCT 2010
CHECKER	M. Smith	10 NOV 2010
APPROVAL	D. Coyne	20 NOV 2010

SIZE: B | DWG. NO.: D1002173 | REV.: v1
SCALE: 1:2 | PROJECTION: | SHEET 1 OF 1

D1002173_AdLIGO_SLC ARM Cavity Baffle Hinge Assy, PART PDM REV: X-019, DRAWING PDM REV: X-009

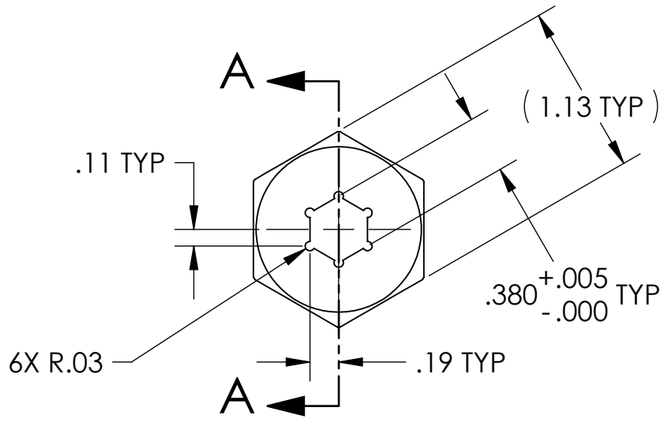
REV.	DATE	DCN #	DRAWING TREE #
v1	19 OCT 2010	E1000285	-
-	-	-	-
-	-	-	-

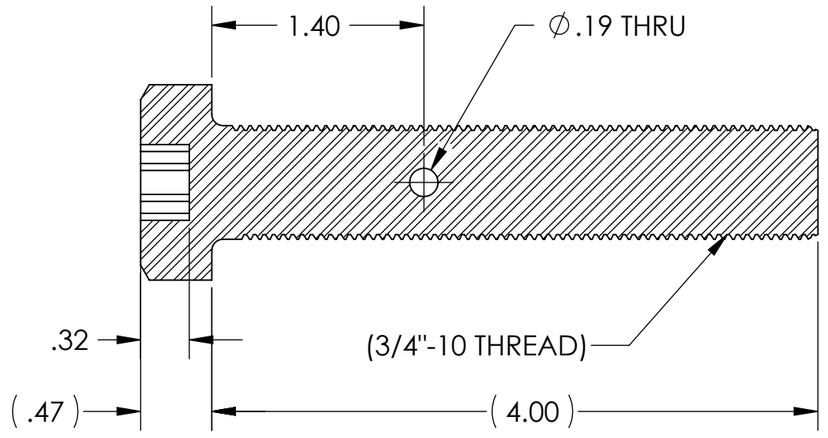
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
EXAMPLE (PART): 001-v1
EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD

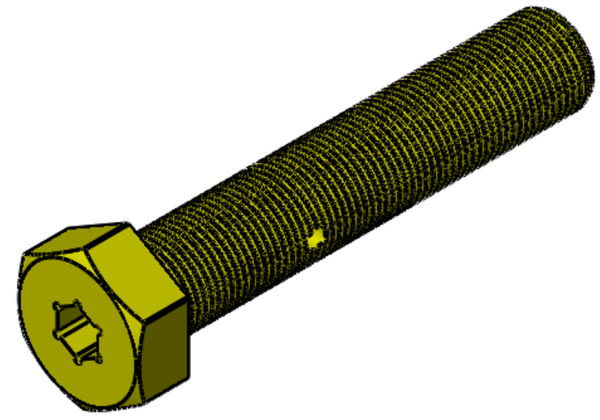
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

8. PART TO BE MADE FROM McMASTER CARR P/N 92240A849





SECTION A-A



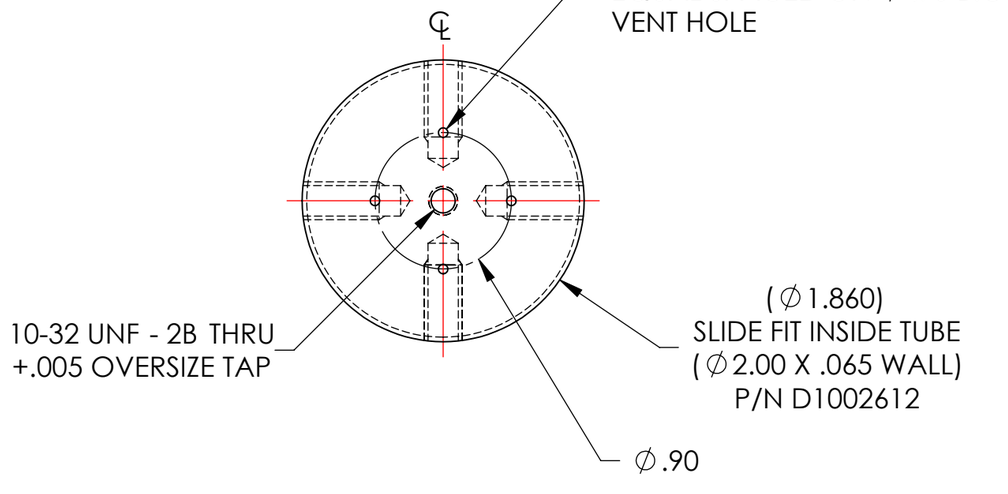
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)							
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SCREW HEX HD #3/4-10 X 4 MODIFIED		
	MATERIAL: 18-8 SSTL	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	NEXT ASSY: D0901376	SIZE: B	DWG. NO.: D1001186 REV: v1
					DESIGNER: N.Nguyen 10 Sep 2010 DRAFTER: TQ. NGUYEN 18 OCT 2010 CHECKER: M. SMITH 15 NOV 2010 APPROVAL: D. COYNE 20 NOV 2010	SCALE: 1:1	PROJECTION: SHEET 1 OF 1

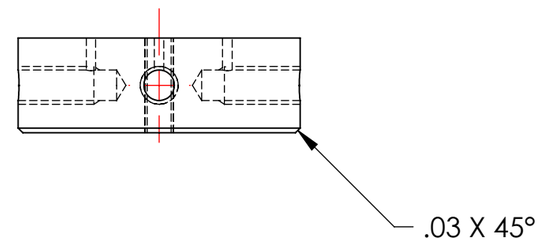
D1001186_AdLIGO_AOS_Screw .75-10x4.0_92240A849, PART PDM REV: X-004, DRAWING PDM REV: X-005

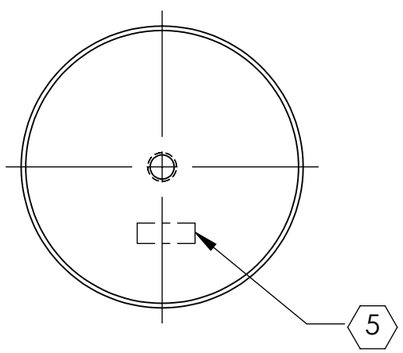
NOTES CONTINUED:

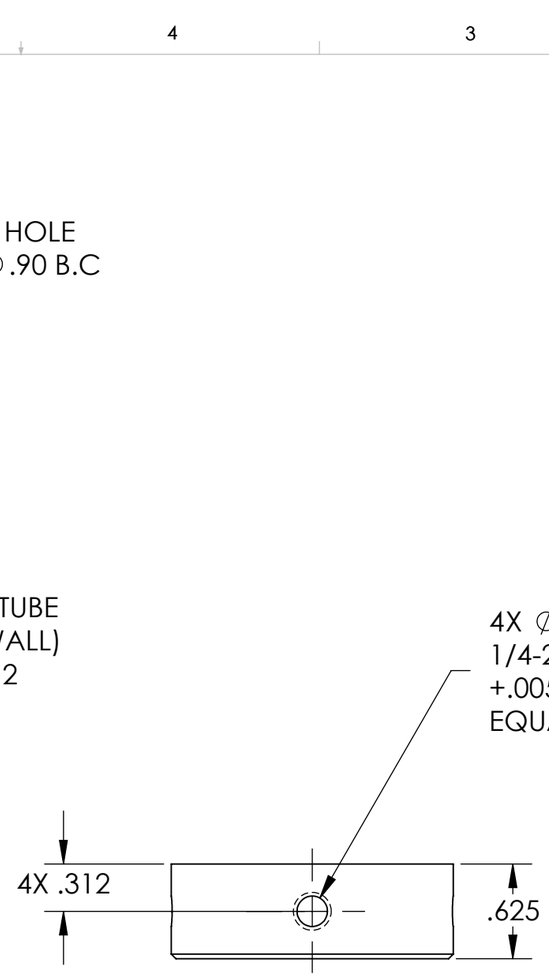
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

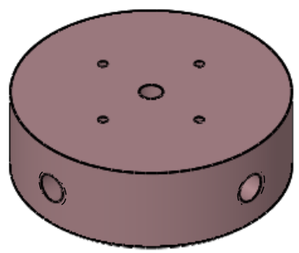
REV.	DATE	DCN #	DRAWING TREE #
v1	02 JUNE 2010	E1000285	











ISO VIEW

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: 6061-T6 Al
FINISH: 63 µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D1002582

PART NAME: SLC SUSPENSION ROD SUPPORT

DESIGNER	N.Nguyen	01 Jun 2010	
DRAFTER	TQ. NGUYEN	24 MAY 2010	
CHECKER	M. SMITH	01 NOV 2010	
APPROVAL	D. COYNE	10 NOV 2010	

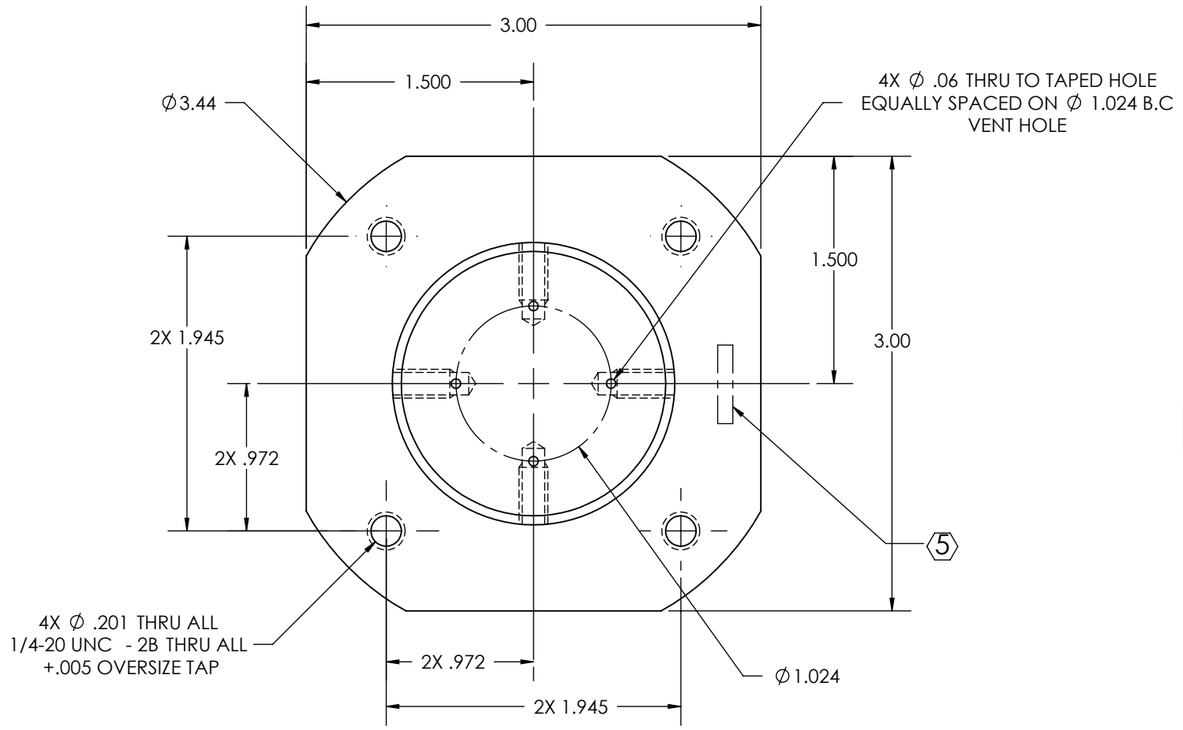
SIZE: B | DWG. NO.: D1002581 | REV.: v1
SCALE: 1:1 | PROJECTION: | SHEET 1 OF 1

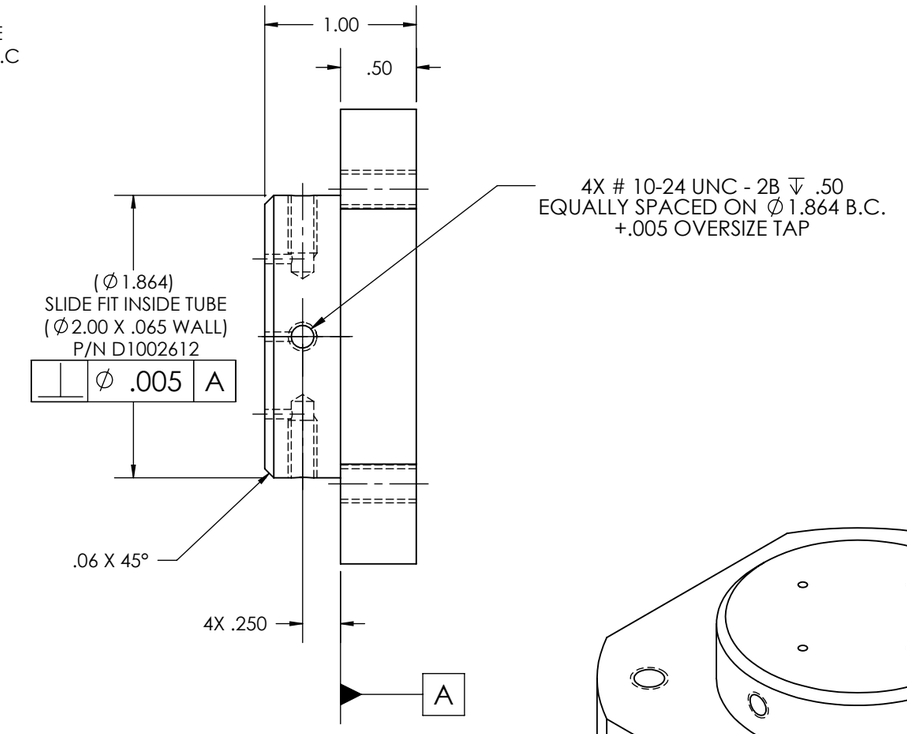
D1002581_AdLIGO_AOS_SLC Suspension Rod Support, PART PDM REV: X-004, DRAWING PDM REV: X-004

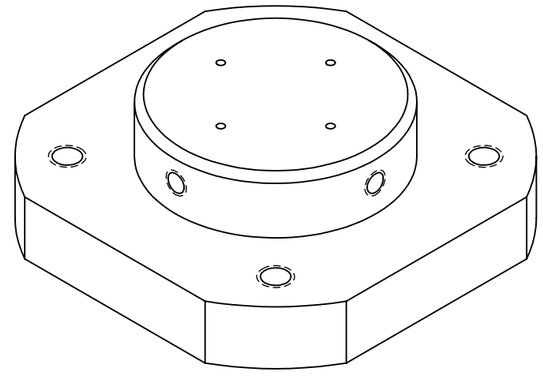
REV.	DATE	DCN #	DRAWING TREE #
v1	19 JUN 2010	E1000285	-
-	-	-	-
-	-	-	-

NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
   EXAMPLE (PART): 001-v1
   EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.







ISO VIEW

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC TUBE UP CONNECTOR PLATE				
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER: N.Nguyen 01 Jul 2010	SIZE: B	DWG. NO.: D1002610	REV.: v1	
			NEXT ASSY: D1002582		DRAFTER: TQ. NGUYEN 19 JUL 2010				
					CHECKER: M. SMITH 19 JUL 2010				
					APPROVAL: D. COYNE 10 SEP 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

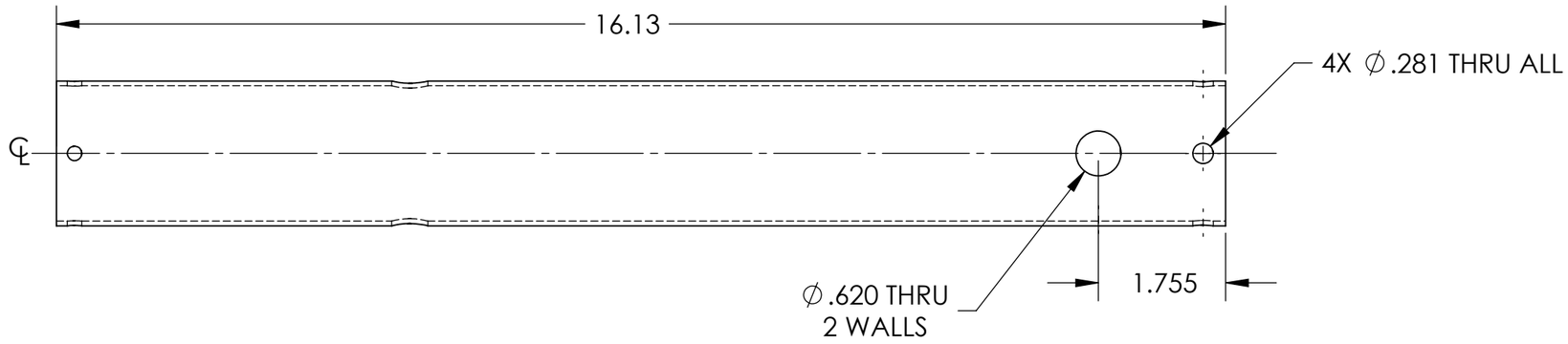
D1002610_AdLIGO_AOS_SLC Tube Up Connector Plate, PART PDM REV: X-002, DRAWING PDM REV: X-004

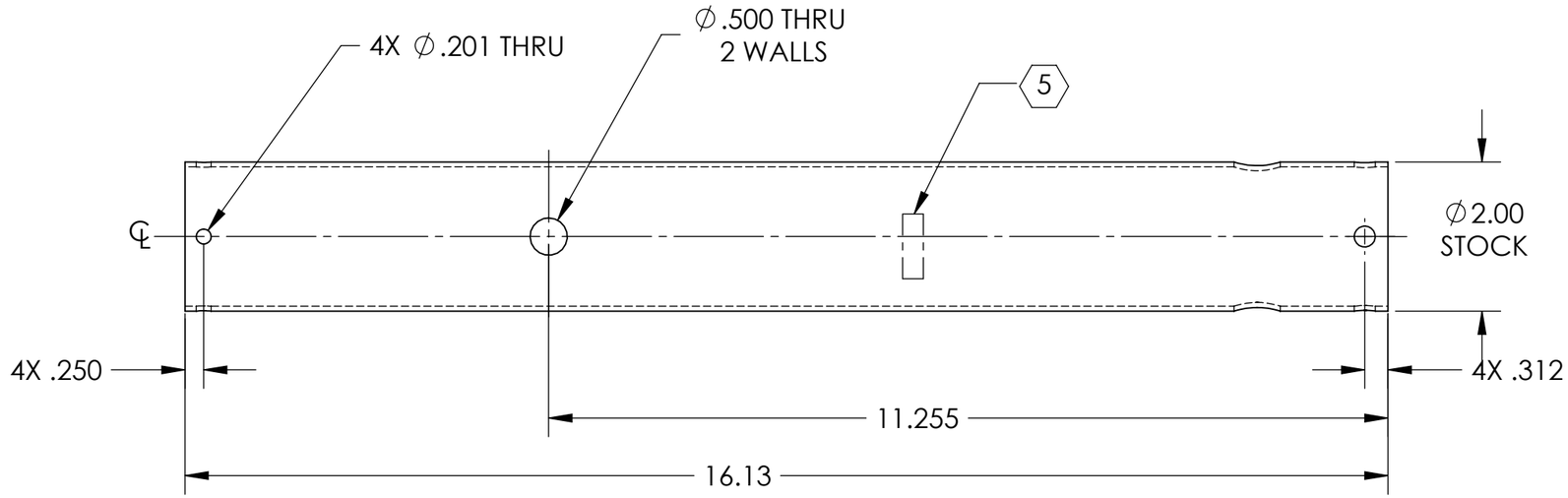
NOTES CONTINUED:

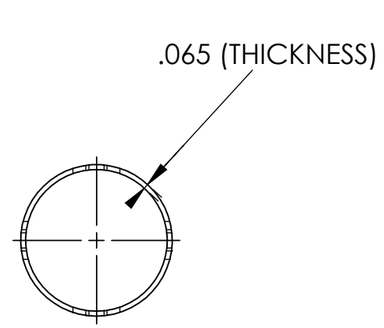
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
7. ELECTROPOLISHING PER E0900364, SECTION 5.1, TO REMOVE AL SURFACE OXIDES AND POTENTIALLY EMBEBDDED CONTAMINANTS

REV.	DATE	DCN #	DRAWING TREE #
v1	19 JUL 2010	E1000285	







NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .03
.XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 6061-T6 Al

FINISH 63 µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO | **SUB-SYSTEM** AOS

NEXT ASSY D1002582

PART NAME SLC UPPER TUBE

DESIGNER	N.Nguyen	01 Jul 2010	
DRAFTER	TQ. NGUYEN	19 JUL 2010	
CHECKER	M. SMITH	01 NOV 2010	
APPROVAL	D. COYNE	10 NOV 2010	

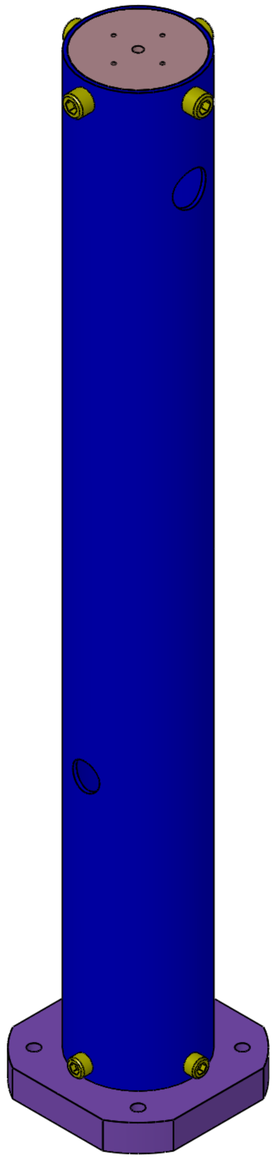
SIZE B | **DWG. NO.** D1002612 | **REV.** v1

SCALE: 1:2 | **PROJECTION:** | SHEET 1 OF 1

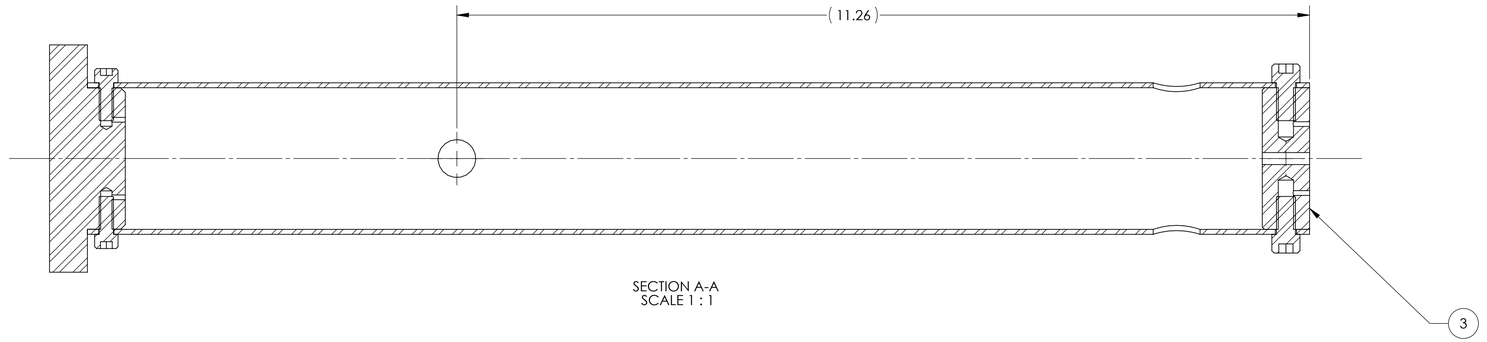
D1002612_AdLIGO_AOS_SLC Upper Tube, PART PDM REV: X-004, DRAWING PDM REV: X-005

NOTES CONTINUED:

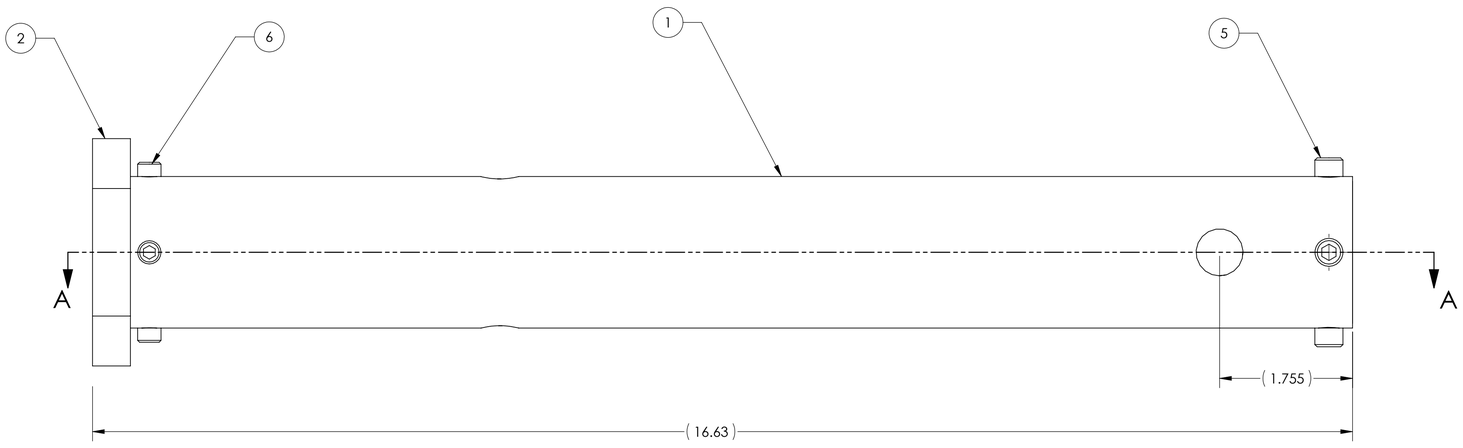
REV.	DATE	DCN #	DRAWING TREE #
v1	19 JUL 2010	E1000285	E1000685

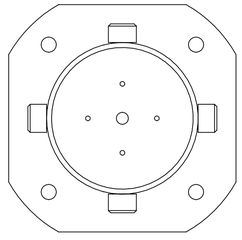


ISO VIEW



SECTION A-A
SCALE 1 : 1





ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
6	92196A242	SCREW, SOCKET HEAD CAP, #10-24 UNC-2A X 0.5 LONG, McMASTER	18-8 SSTL	4	2	6
5	92196A537	SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 0.5 LONG, McMASTER	18-8 SSTL	4	2	6
3	D1002581	SLC SUSPENSION ROD SUPPORT	6061-T6 Al	1		1
2	D1002610	SLC TUBE UP CONNECTOR PLATE	6061-T6 Al	1		1
1	D1002612	SLC UPPER TUBE	6061-T6 Al	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A
FINISH: N/A µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D1001011

PART NAME: SLC BAFFLE TUBE UP ASSEMBLY

DESIGNER			
DRAFTER	TQ. NGUYEN	19 JUL 2010	
CHECKER	M. SMITH	01 NOV 2010	
APPROVAL	D. COYNE	10 NOV 2010	

SIZE: D
DWG. NO.: D1002582
REV.: v1
SCALE: 1:1
PROJECTION:
SHEET 1 OF 1

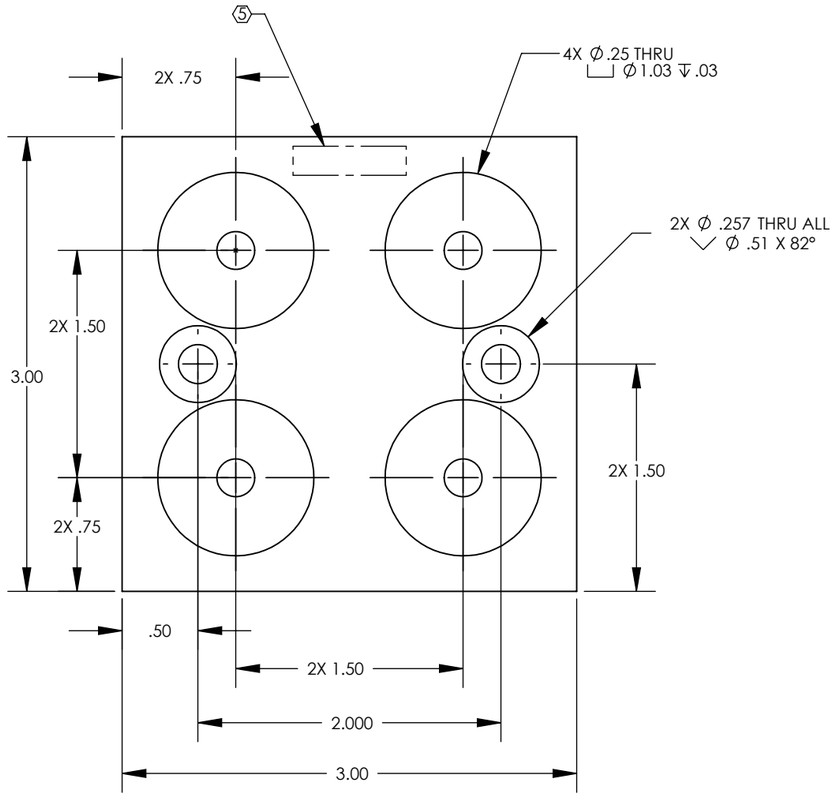
D1002582_ADLIGO_AOS_SLC Baffle Tube Up Assy, PART PDM REV. X-X04, DRAWING PDM REV. X-X02

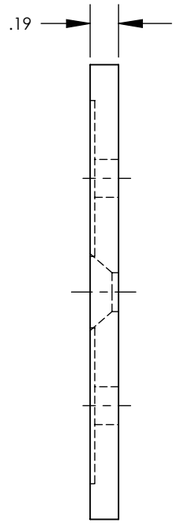
REV.	DATE	DCN #	DRAWING TREE #
v1	07 JUN 2010	E1000191	

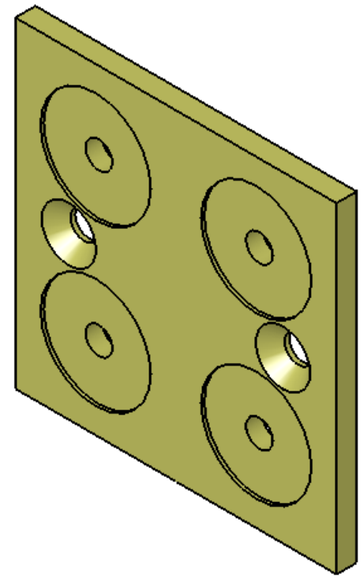
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT =.44 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO, REFER TO LIGO-E0900364.







D1000930_AdLIGO_AOS_SLC Magnet Holder Steel Plate, PART PDM REV: X-011, DRAWING PDM REV: X-016

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 416 SSTL

FINISH 63 µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO **SUB-SYSTEM** AOS

NEXT ASSY D1001007

PART NAME SLC MAGNET HOLDER STEEL PLATE

DESIGNER	N.Nguyen	01 Jun 2010	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	19 MAY 2010	B	D1000930	v1
CHECKER	M. SMITH	30 JUN 2010			
APPROVAL	D. COYNE	01 SEP 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

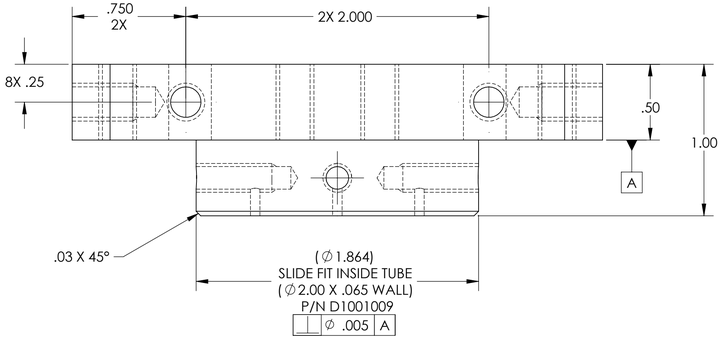
NOTES CONTINUED:

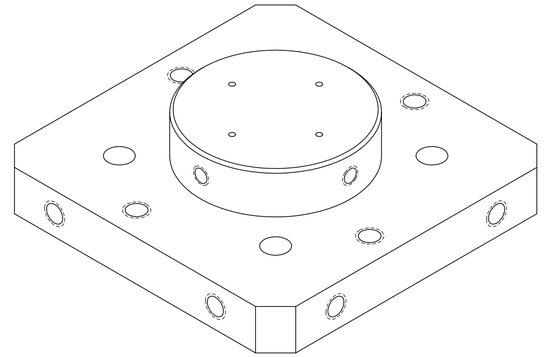
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = .314 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

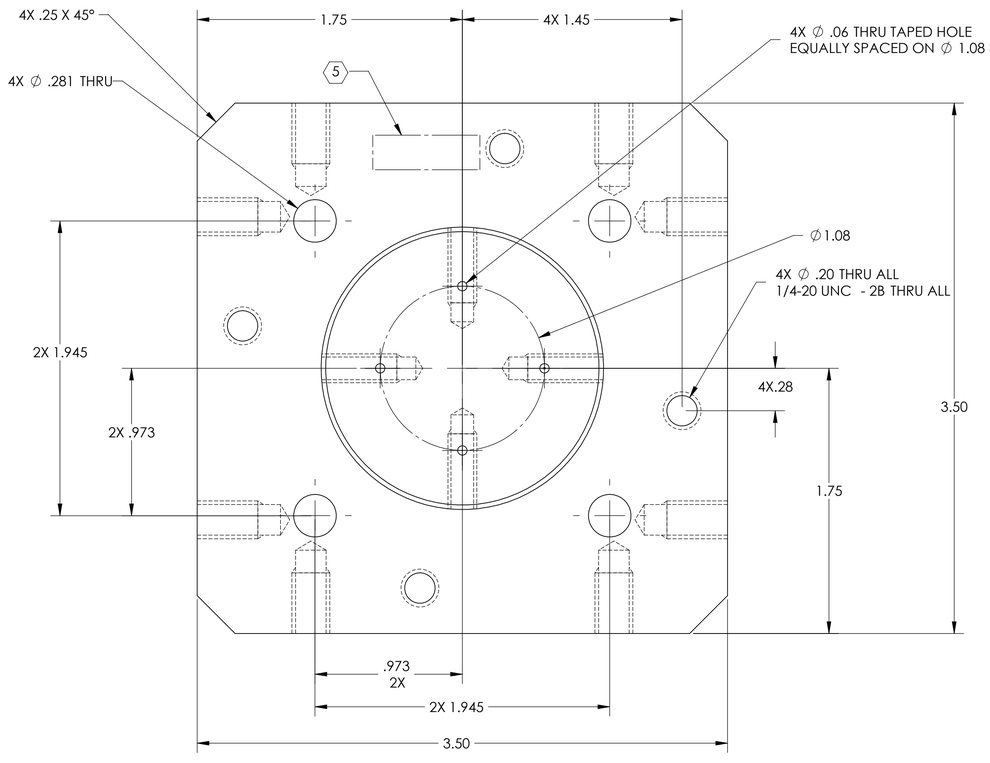
9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO, REFER TO LIGO-E0900364.

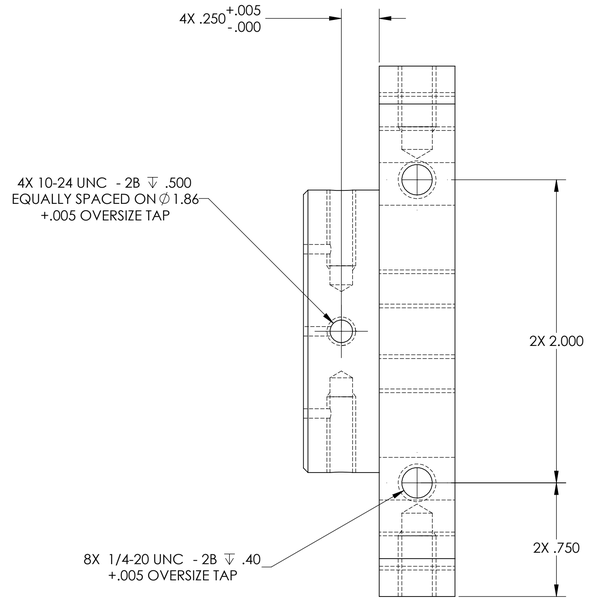
REV.	DATE	DCN #	DRAWING TREE #
v1	10 OCT 2010	E1000285	





ISO VIEW





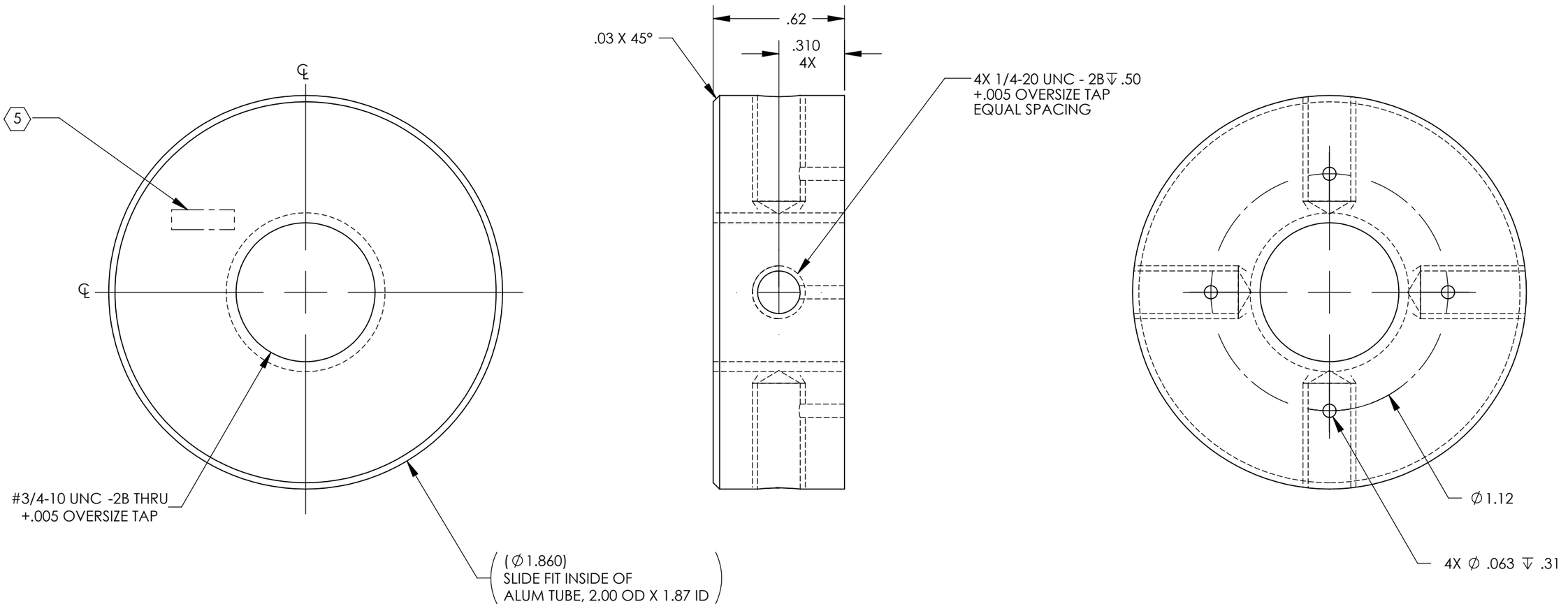
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC TUBE LOWER CONNECTOR PLATE				
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER: N.Nguyen 01 Jun 2010	SIZE: D	DWG. NO.: D1002618	REV.: v1	
			NEXT ASSY: D1001007		DRAFTER: TQ. NGUYEN 19 JUL 2010				
					CHECKER: M. SMITH 01 NOV 2010				
					APPROVAL: D. COYNE 10 NOV 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

D1002618_AdLIGO_AOS_SLC Tube Lower Connector Plate, PART PDM REV-X-003, DRAWING PDM REV-X-008

REV.	DATE	DCN #	DRAWING TREE #
v1	20 JUL 2010	E1000191	

NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 6061-T6 Al

FINISH 63 µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO **SUB-SYSTEM** AOS

NEXT ASSY D1001007,D1001095

PART NAME SLC TUBE LOWER MTG PLATE

DESIGNER	N. Nguyen	01 Jun 2010	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	20 JUL 2010	B	D1000684	v1
CHECKER	M. SMITH	01 NOV 2010			
APPROVAL	D. COYNE	10 NOV 2010	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1

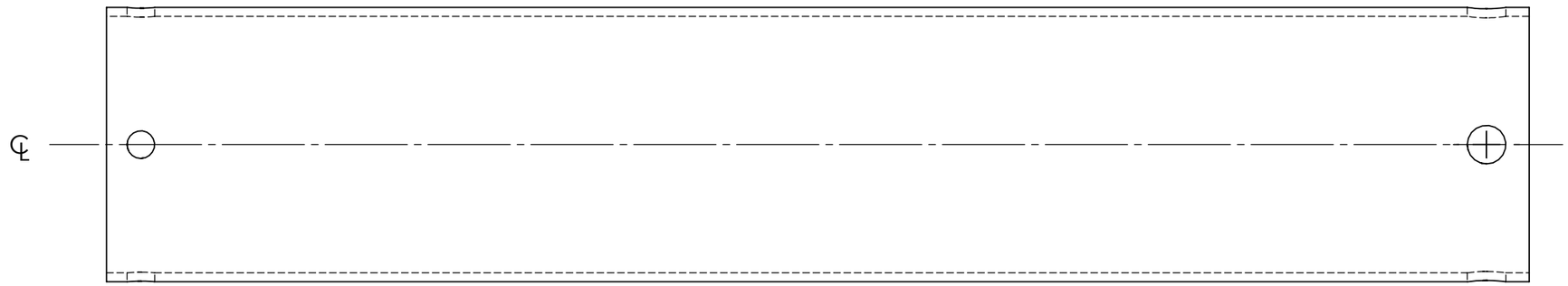
D1000684_AdLIGO_AOS_SLC Tube Lower Mounting Plate, PART PDM REV: X-003, DRAWING PDM REV: X-003

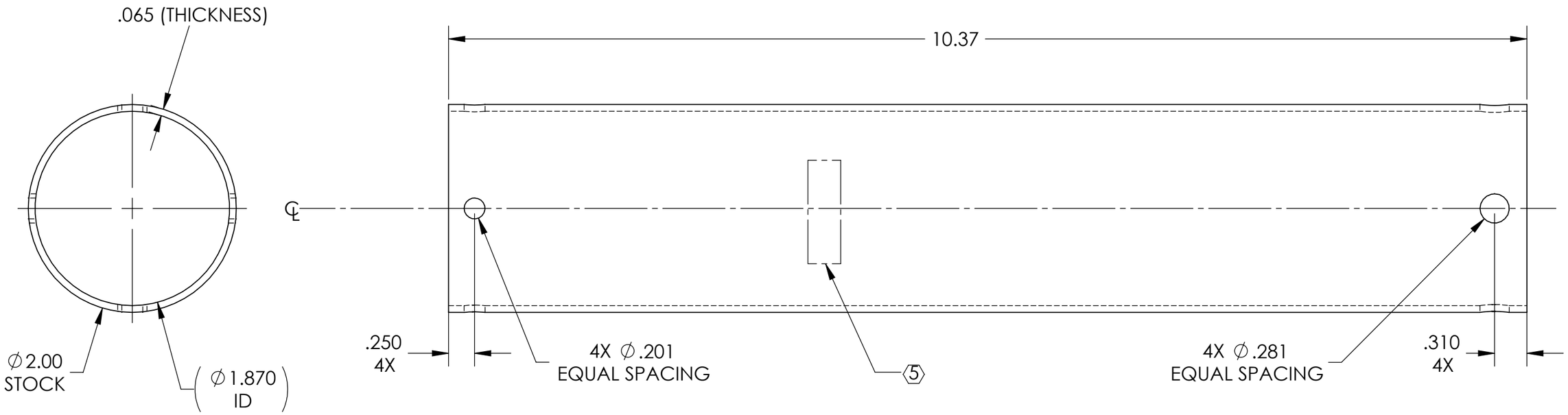
NOTES CONTINUED:

5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6 ELECTROPOLISHING PER E0900364, SECTION 5.1, TO REMOVE ALL SURFACE OXIDES AND POTENTIALLY EMBEDDED CONTAMINANTS.

REV.	DATE	DCN #	DRAWING TREE #
v1	20 AUG 2010	E1000285	





NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .03
.XXX ± .010

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 6061-T6 Al

FINISH 63 µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO | **SUB-SYSTEM** AOS

NEXT ASSY D1001007

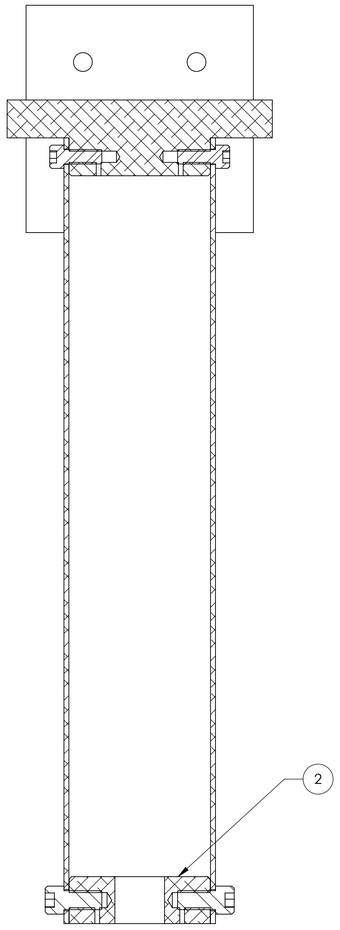
PART NAME ARM CAVITY BAFFLE LO TUBE

DESIGNER	N.Nguyen	10 AUG 2010	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	25 MAY 2010	B	D1001009	v1
CHECKER	M. SMITH	20 AUG 2010			
APPROVAL	D. COYNE	30 AUG 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

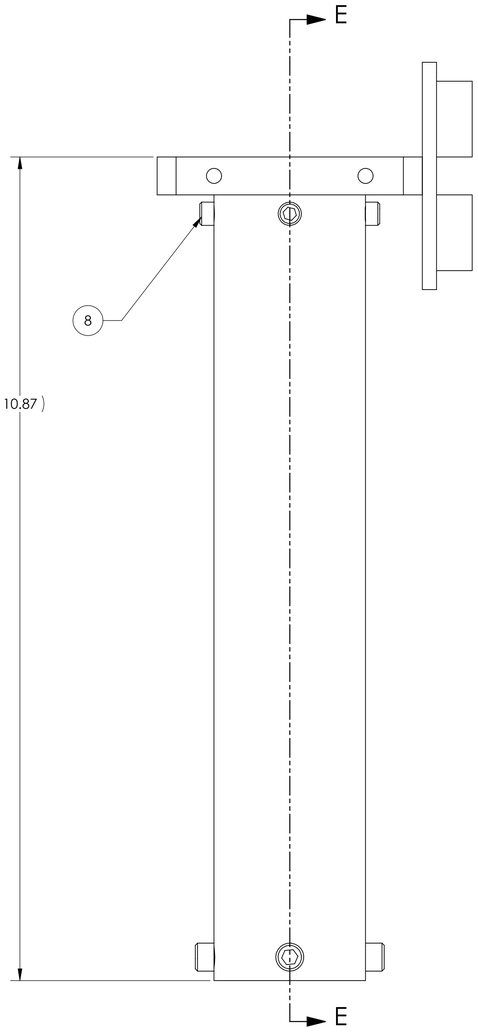
D1001009_AdLIGO_AOS_SLC ARM Cavity Baffle Lo Tube, PART PDM REV: X-013, DRAWING PDM REV: X-009

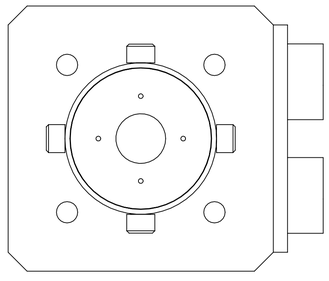
NOTES CONTINUED:

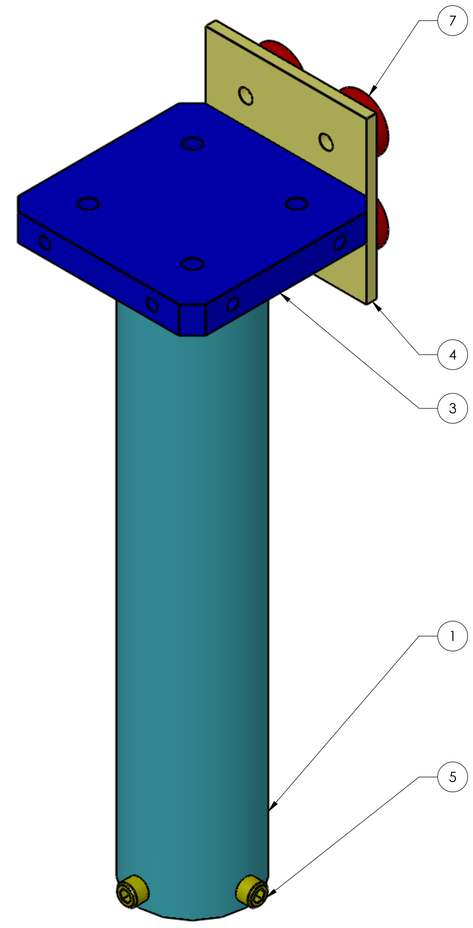
REV.	DATE	DCN #	DRAWING TREE #
v1	2 JUL 2010	E1000285	E1000660



SECTION E-E
SCALE 1 : 1







ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
8	92196A242	SCREW, SOCKET HEAD CAP, #10-24 UNC-2A X 0.5 LONG, McMASTER	18-8 SSTL	4	2	6
7	N35P500500HT	BLUNTING MAGNETIC-NEODYMIUM 1.00D X .50H	NEO 35	4	2	6
6	92210A537	VENTED FLAT SHCS #.25-20 X .50; McMASTER	18-8 SSTL	2	1	3
5	92196A537	SHCS # 0.25-20 UNC-2A X 0.5; MCMASTER	18-8 SSTL	4	2	6
4	D1000930	SLC MAGNET HOLDER STEEL PLATE	416 SSTL	1		1
3	D1002618	SLC TUBE LOWER CONNECTOR PLATE	6061-T6 Al	1		1
2	D1000684	SLC TUBE LOWER MTG PLATE	6061-T6 Al	1		1
1	D1001009	ARM CAVITY BAFFLE LO TUBE	6061-T6 Al	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A
FINISH: N/A µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D1001011

PART NAME: ACB TUBE LO ASSY

DESIGNER	N.Nguyen	06 Aug 2010	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	28 May 2010	D	D1001007	v1
CHECKER	M. Smith	01 NOV 2010			
APPROVAL	D. Coyne	10 NOV 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

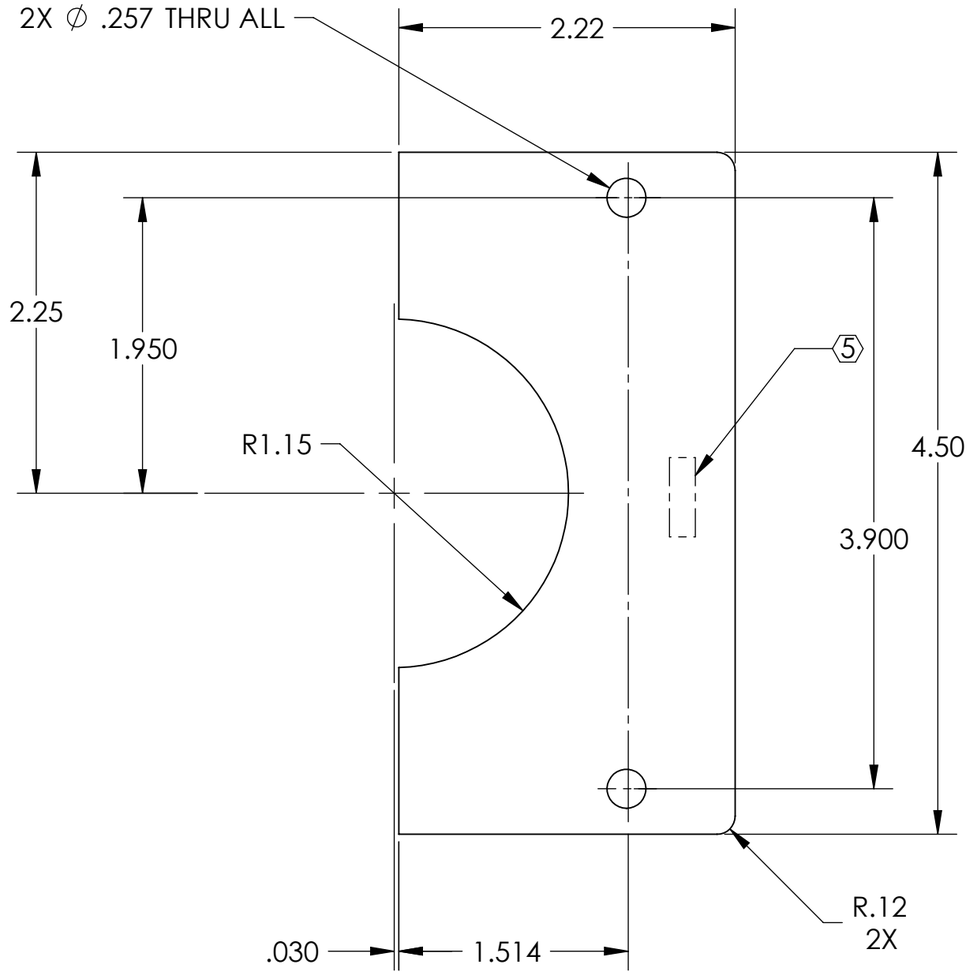
D1001007_AdLIGO_AOS_SLC ARM Cavity Baffle Tube Lo Assy, PART PDM REV: X-023, DRAWING PDM REV: X-007

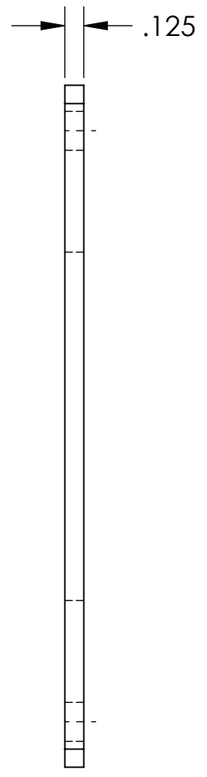
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = .096 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO, REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	07 JUN 2010	E1000191	





D1001120_AdLIGO_AOS_SLC Earthquake Stop Ring, PART PDM REV: X-012, DRAWING PDM REV: X-018

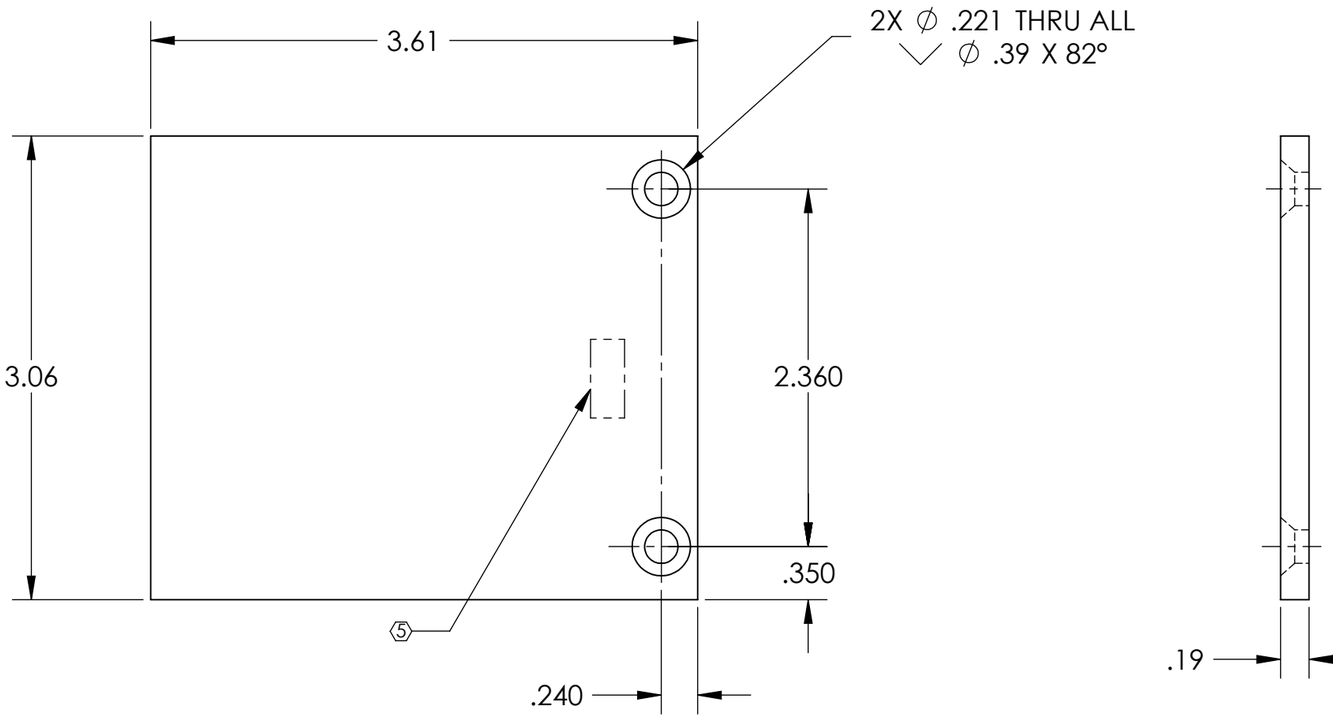
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC EARTHQUAKE STOP RING				
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	NEXT ASSY: D1000863, D1002564	DESIGNER: N.Nguyen, 01 Jun 20	SIZE: B	DWG. NO.: D1001120	REV.: v1
						DRAFTER: TQ. NGUYEN, 19 MAY 2010			
						CHECKER: M. SMITH, 30 JUN 2010			
						APPROVAL: D. COYNE, 10 SEP 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

REV.	DATE	DCN #	DRAWING TREE #
v1	07 JUN 2010	E1000191	

NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = X.XXX LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO, REFER TO LIGO-E0900364.



D1000909_AdLIGO_AOS_SLC 4-Way Copper Plate, PART PDM REV: X-010, DRAWING PDM REV: X-017

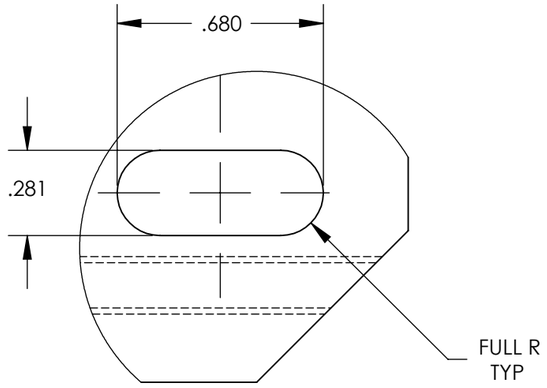
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC COPPER PLATE				
	MATERIAL: 99.999% COPPER	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER: N.Nguyen 01 Jun 2010	SIZE: B	DWG. NO.: D1000909	REV.: v1	
			NEXT ASSY: D1000863, D1002564		DRAFTER: TQ. NGUYEN 25 MAY 2010				
					CHECKER: M. SMITH 30 JUN 2010				
					APPROVAL: D. COYNE 10 SEP 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

REV.	DATE	DCN #	DRAWING TREE #
v1	07 JUN 2010	E1000191	

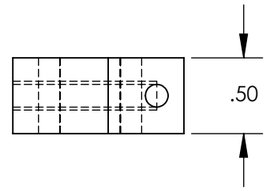
NOTES CONTINUED:

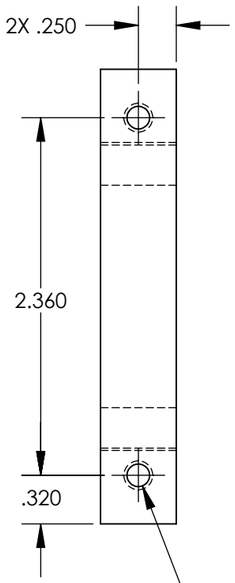
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

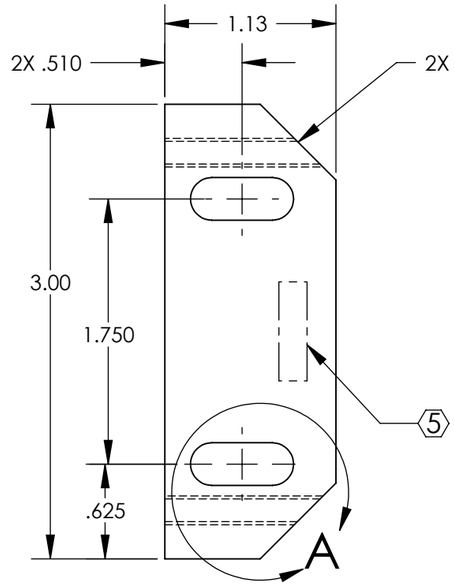
6. APPROXIMATE WEIGHT = .13 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.



DETAIL A
SCALE 2 : 1
2X







NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)											
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC COPPER SUPPORT PLATE					
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N.Nguyen	01 Jun 2010	SIZE: B	DWG. NO.: D1000929	REV.: v1
			NEXT ASSY: D100863,D1002564		DRAFTER	TQ. NGUYEN	19 MAY 2010			
					CHECKER	M. SMITH	30 JUN 2010			
					APPROVAL	D. COYNE	10 SEP 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

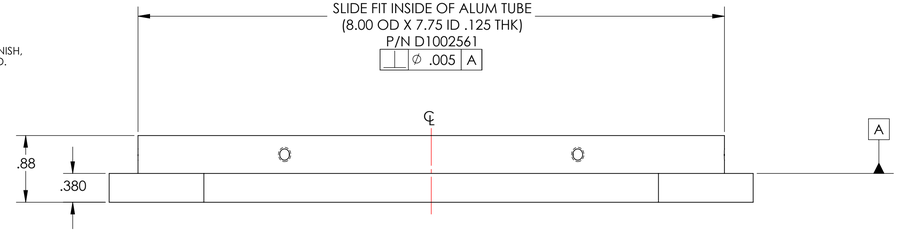
D1000929_AdLIGO_AOS_SLC Copper Support Plate, PART PDM REV: X-005, DRAWING PDM REV: X-005

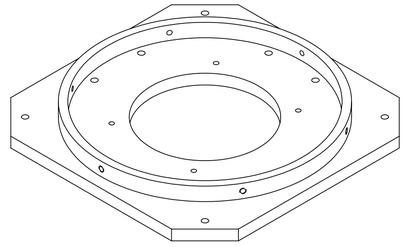
NOTES CONTINUED:

Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

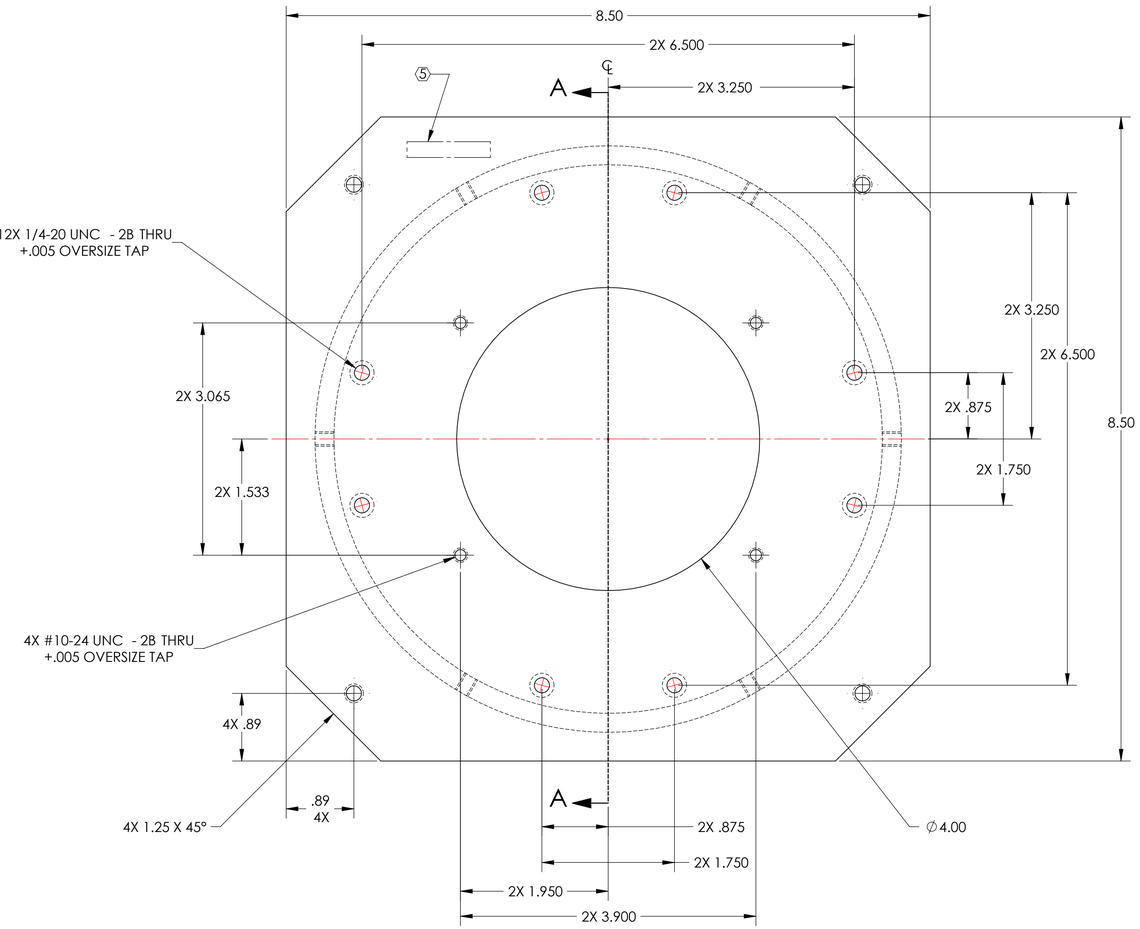
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

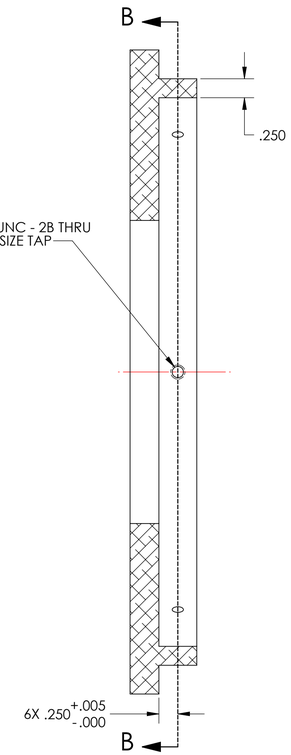
REV.	DATE	DCN #	DRAWING TREE #
v1	03 JUN 2010	E1000285	



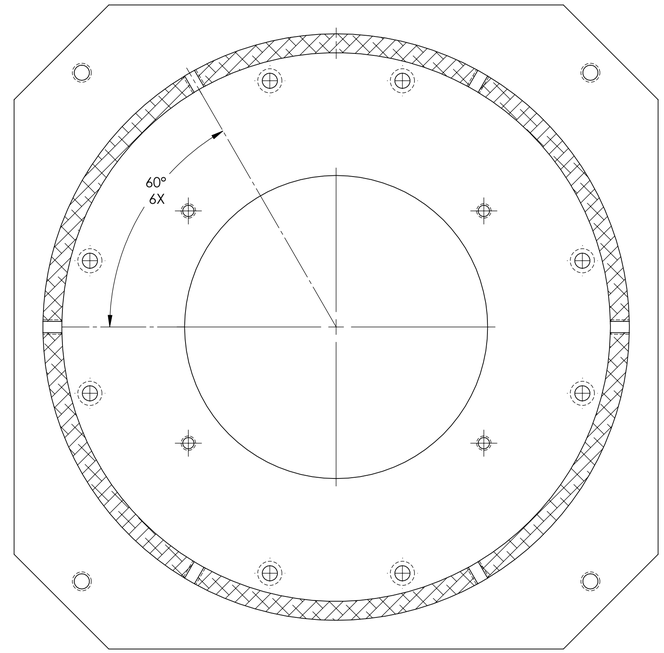


NO SCALE
FOR REFERENCE ONLY





SECTION A-A
SCALE 1 : 1



SECTION B-B

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC DAMPING TUBE LOWER PLATE				
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER: N.Nguyen 01 Jun 2010	SIZE: D	DWG. NO.: D1002617	REV.: v1	
			NEXT ASSY: D1002563		DRAFTER: TQ. NGUYEN 15 JUL 2010				
					CHECKER: M. SMITH 01 NOV 2010				
					APPROVAL: D. COYNE 10 NOV 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

D1002617_AdLIGO_AOS SLC Damping Tube Lower Plate, PART PDM REV-X-007, DRAWING PDM REV-X-006

NOTES CONTINUED:

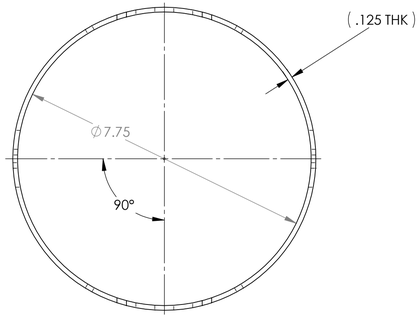
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

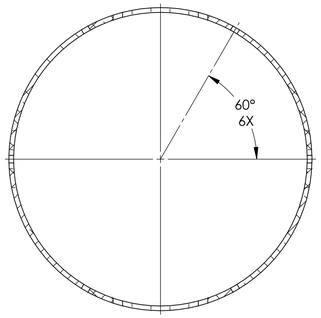
6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

7. ELECTROPOLISHING PER E0900364, SECTION 5.1, TO REMOVE ALL SURFACE OXIDES AND POTENTIALLY EMBEBEDED CONTAMINANTS.

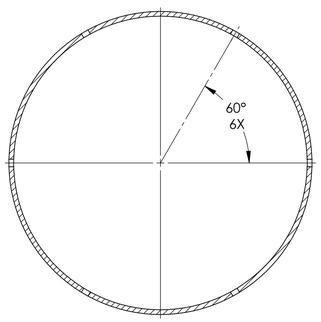
8. SUGGESTING RESOURCE:
COAST ALUMINUM AND ARCM
P/N 818TB61
Phone: 800-810 6061
Fax: 562-946 4188

REV.	DATE	DCN #	DRAWING TREE #
v1	03 JUN 2010	E1000285	-
-	-	-	-
-	-	-	-

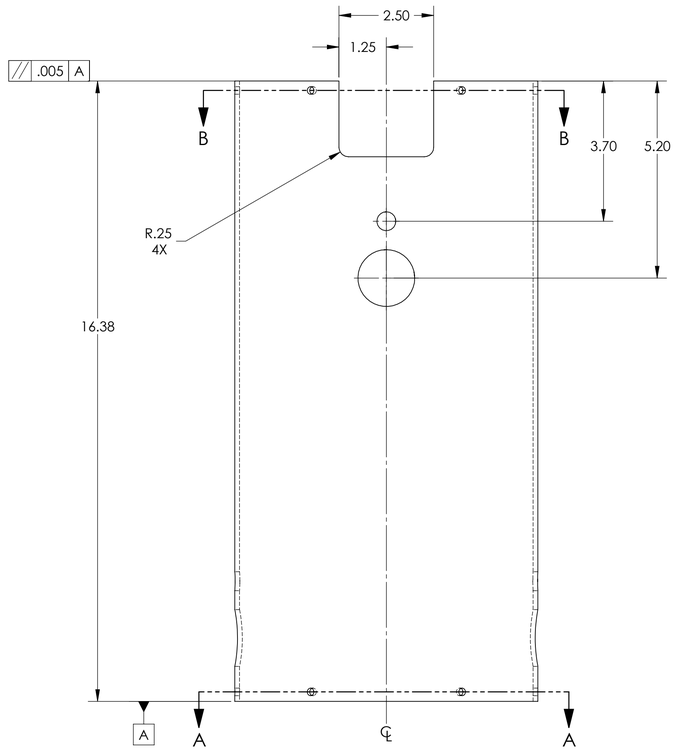


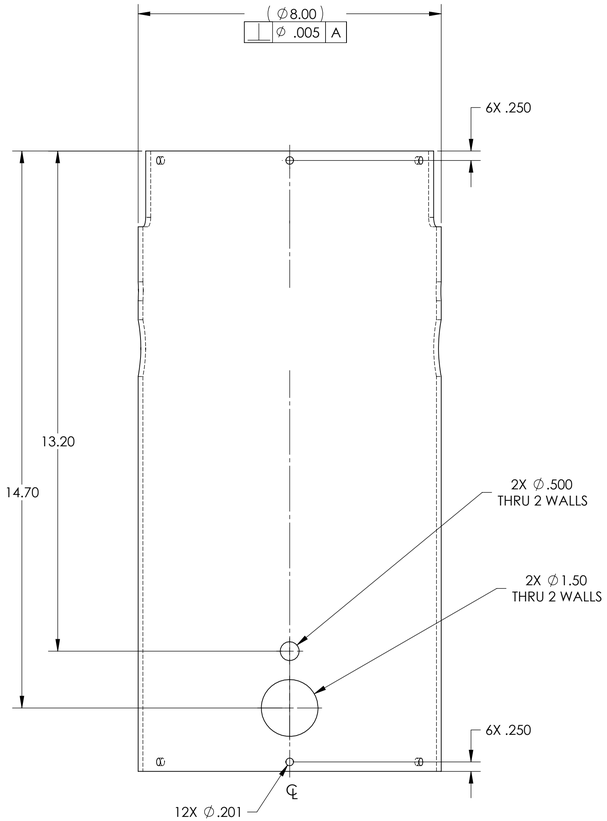


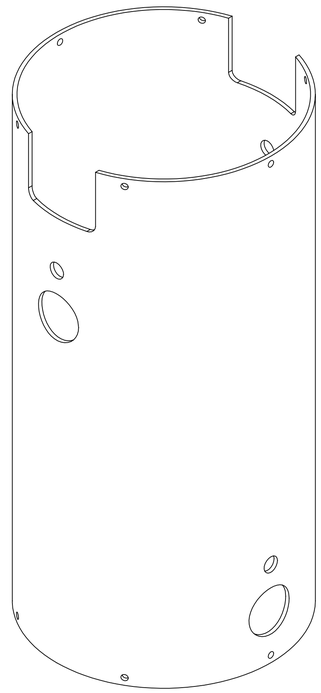
SECTION B-B



SECTION A-A







FOR REFERENCE ONLY
NO SCALE

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)											
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.			LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC DAMPING 8 DIA TUBE					
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch		SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N.Nguyen	01 Jul 2010	SIZE: D	DWG. NO.: D1002561	REV.: v1
				NEXT ASSY: D1002563		DRAFTER	TQ. NGUYEN	15 JUL 2010			
						CHECKER	M. SMITH	01 NOV 2010			
						APPROVAL	D. COYNE	10 NOV 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

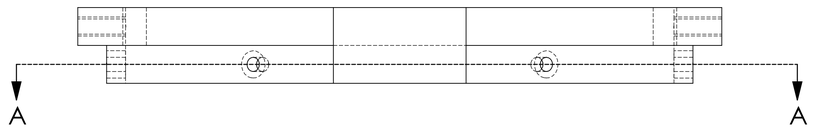
D1002561_AdLIGO_AOS_SLC Damping 8 Dia Tube, PART PDM REV=.X-005_DRAWING PDM REV=.X-008

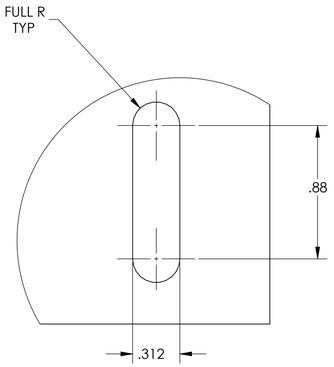
NOTES CONTINUED:

Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

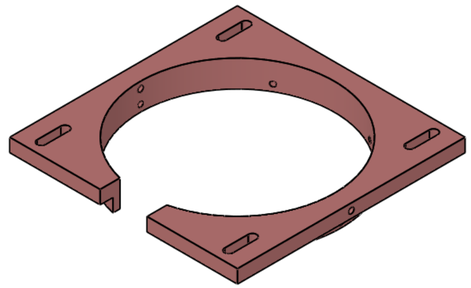
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	03 JUN 2010	E1000285	

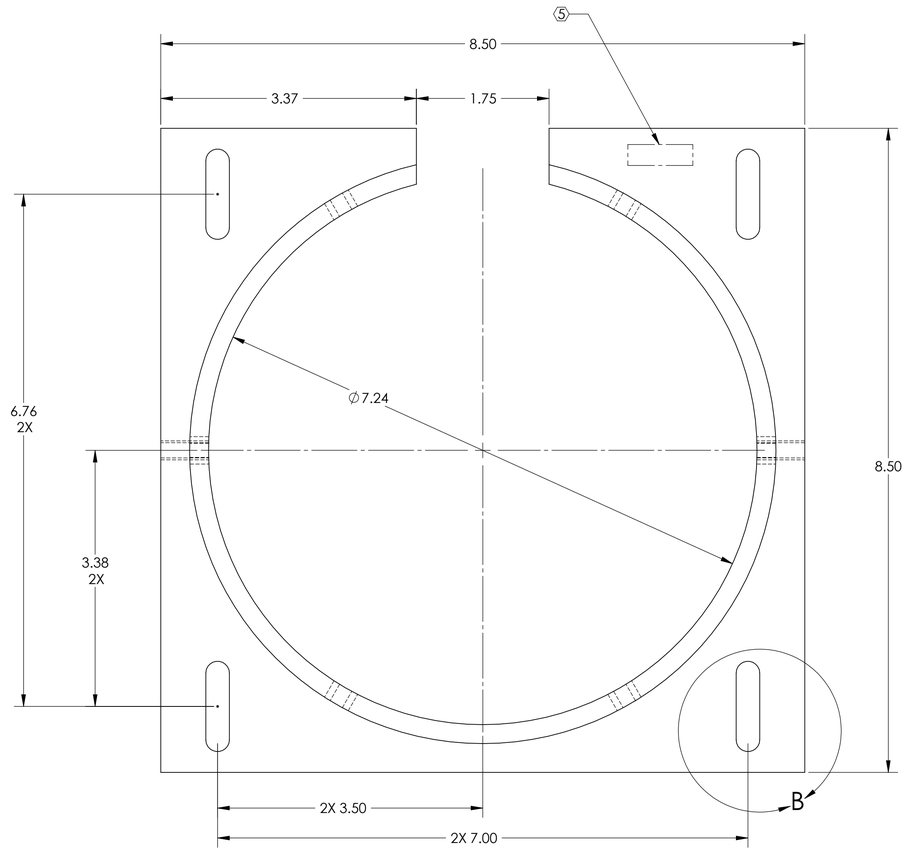


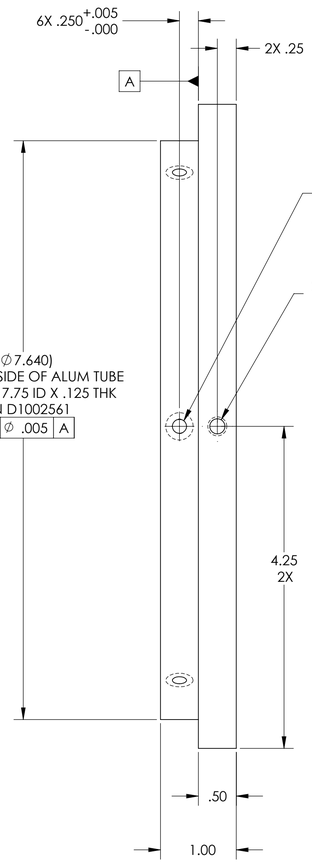


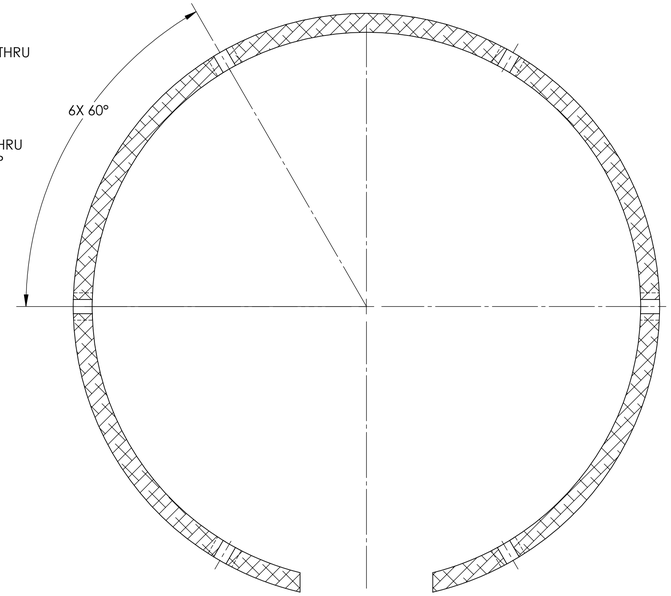
DETAIL B
SCALE 2 : 1
4X



FOR REFERENCE VIEW ONLY
NO SCALE







SECTION A-A

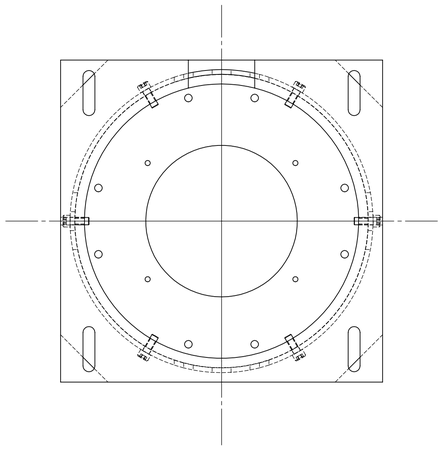
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: SLC DAMPING TUBE TOP PLATE	
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: AOS	NEXT ASSY: D1002563	

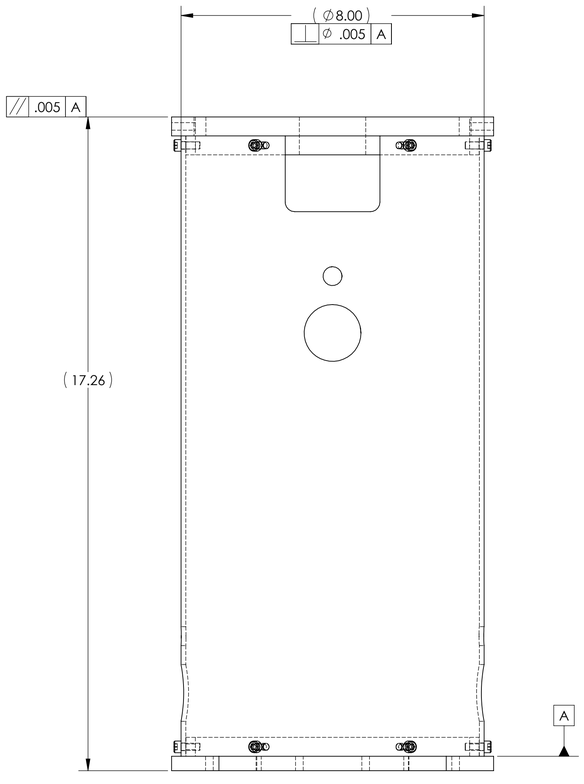
DESIGNER	N.Nguyen	01 Jun 2010	SIZE: D	DWG. NO.: D1002560	REV.: v1
DRAFTER	TQ. NGUYEN	21 MAY 2010			
CHECKER	M. SMITH	01 NOV 2010			
APPROVAL	D. COYNE	10 NOV 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

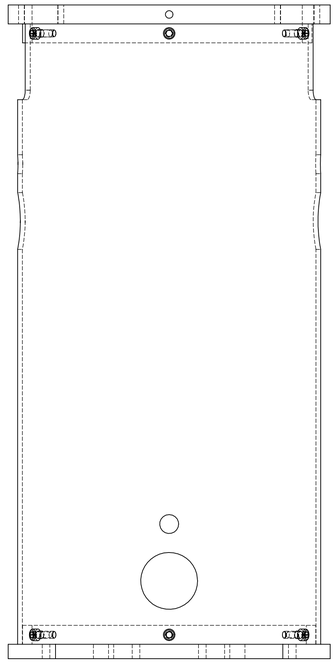
D1002560_AdLIGO_AOS_SLC Damping Tube Top Plate, PART FDM REV: X-008, DRAWING FDM REV: X-007

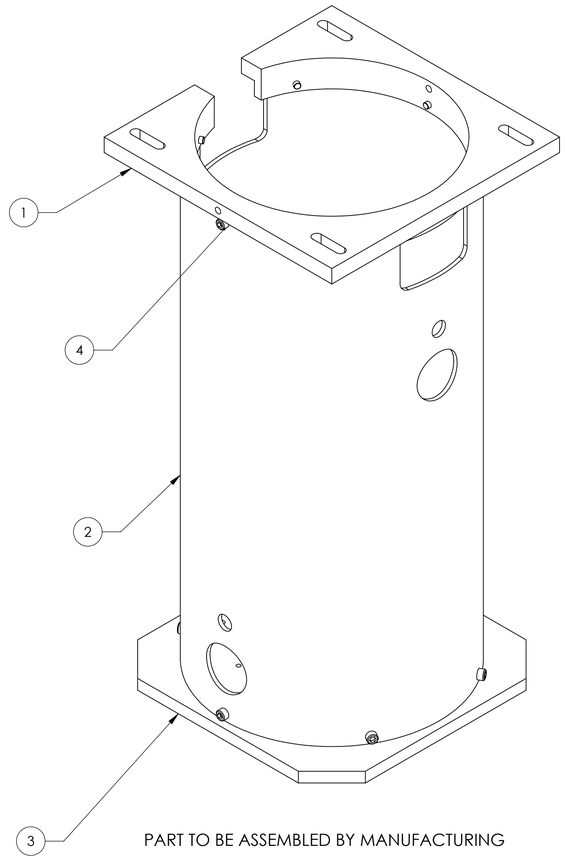
NOTES CONTNUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	02 JUN 2010	E1000285	E1000647









PART TO BE ASSEMBLED BY MANUFACTURING

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
4	92196A242	SCREW, SOCKET HEAD CAP, #10-24 UNC-2A X 0.5 LONG, McMASTER	18-8 SSTL	12	6	18
3	D1002617	SLC DAMPING TUBE LOWER PLATE	6061-T6 Al	1		1
2	D1002561	SLC DAMPING 8 DIA TUBE	6061-T6 Al	1		1
1	D1002560	SLC DAMPING TUBE TOP PLATE	6061-T6 Al	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL N/A

FINISH N/A

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO

SUB-SYSTEM AOS

NEXT ASSY D1002564

PART NAME SLC DAMPING 8 DIA TUBE ASSEMBLY

DESIGNER	N.Nguyen	01 Jun 2010	
DRAFTER	TQ. NGUYEN	15 JUL 2010	
CHECKER	M. SMITH	1 NOV 2010	
APPROVAL	D. COYNE	10 NOV 2010	

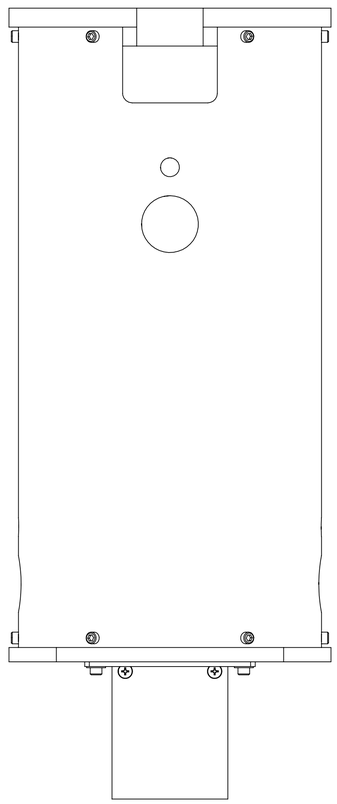
SIZE D **DWG. NO.** D1002563 **REV.** v1

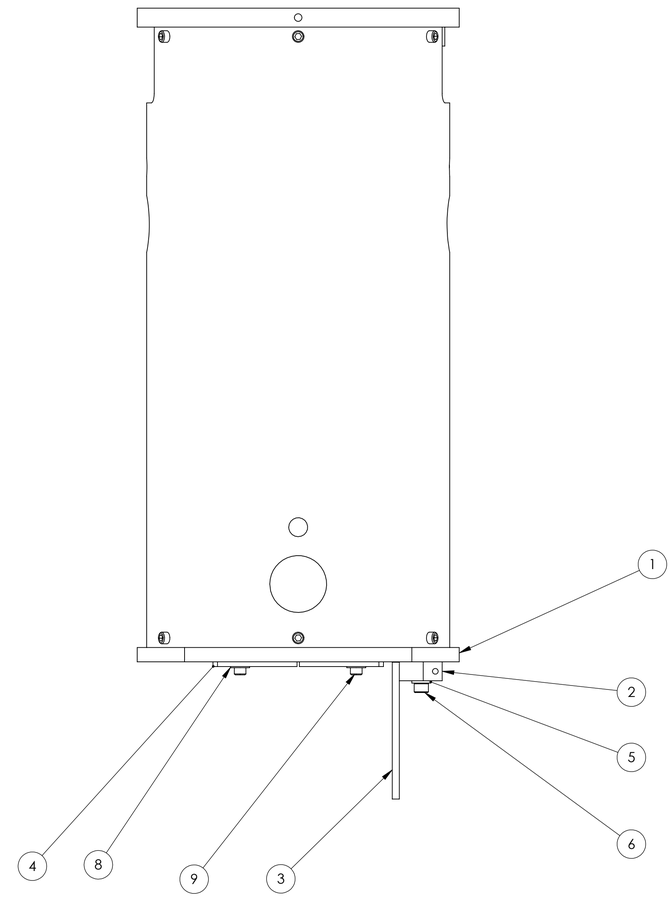
SCALE: 1:2 **PROJECTION:** SHEET 1 OF 1

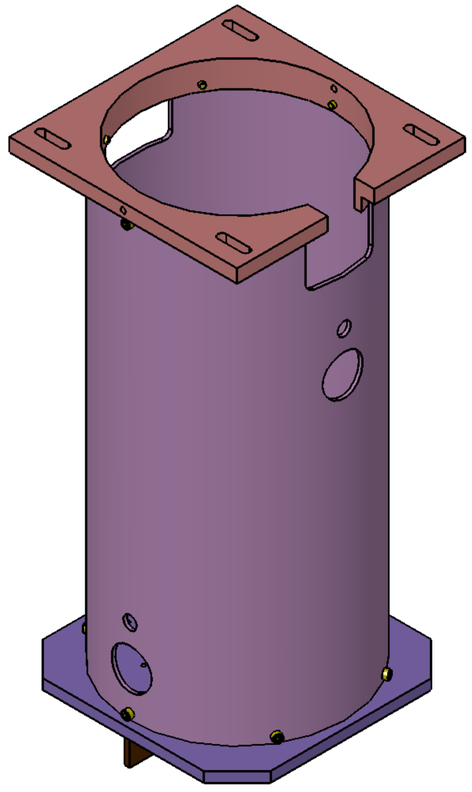
D1002563_AdLIGO_AOS SLC Damping 8 Dia Tube Assy, PART PDM REV: X-012, DRAWING PDM REV: X-004

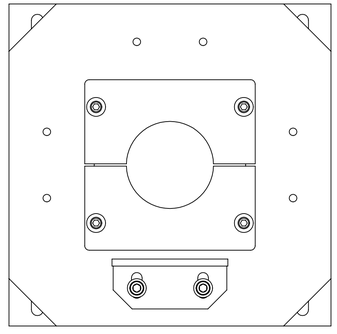
NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	24 AUG 2010	E1000285	E1000653
-	-	-	-
-	-	-	-









ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
9	92200A242	SCREW, SOCKET HEAD CAP, #10-24 UNC-2A X 0.5 LONG, McMASTER MIL 16995	300 SSTL	4	2	6
8	90313A200	WASHER #10, McMASTER	18-8 SSTL	4	2	6
7	90233A815	FLAT HD SCREW # 10-24 X .50, McMASTER	TITANIUM	2	1	3
6	95435A755	SCREW SHCS #.25-20 X .75, McMASTER	TITANIUM	2	1	3
5	93286A044	WASHER #25 ALUM, McMASTER	6061-T6	2	1	3
4	D1001120	SLC EARTHQUAKE STOP RING	6061-T6 AI	2		2
3	D1000909	SLC COPPER PLATE	COPPER	1		1
2	D1000929	SLC COPPER SUPPORT PLATE	6061-T6 AI	1		1
1	D1002563	SLC DAMPING 8 DIA TUBE ASSEMBLY	N/A	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A

FINISH: N/A

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO

SUB-SYSTEM: AOS

NEXT ASSY: D1001011

PART NAME: SLC EDDY CURRENT DAMPING 8 DIA TUBE ASSY

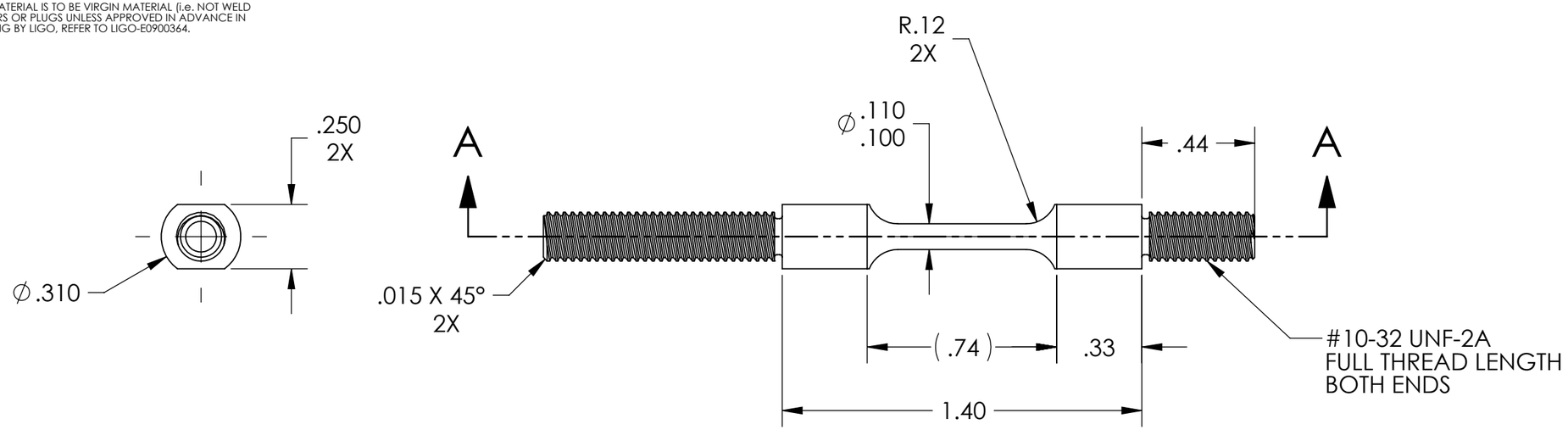
DESIGNER	N.Nguyen	01 Jun 2010	SIZE: D	DWG. NO.: D1002564
DRAFTER	N.Nguyen	24 AUG 2010		REV.: v1
CHECKER	M. Smith	01 NOV 2010		
APPROVAL	D. Coyne	10 NOV 2010	SCALE: 1:1	PROJECTION: SHEET 1 OF 1

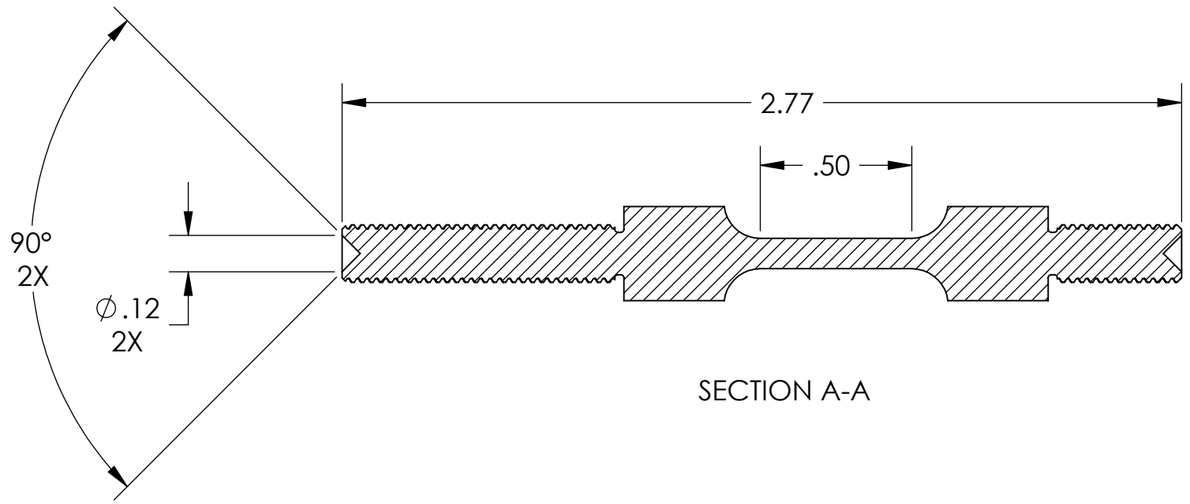
D1002564_AdLIGO_AOS_SLC Eddy Current Damping 8 Dia Tube Assy, PART PDM REV: X-011, DRAWING PDM REV: X-006

NOTES CONTINUED:

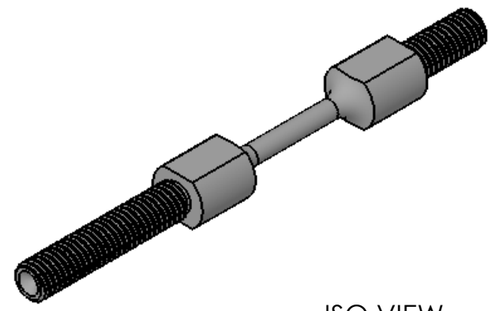
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
   EXAMPLE (PART): 001-v1
   EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD
6. APPROXIMATE WEIGHT = X.XXX LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO, REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	18 OCT 2010	E1000285	-
-	-	-	-
-	-	-	-





SECTION A-A



ISO VIEW
FOR REFERENCE ONLY

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: SLC ACB SUSPENSION ROD	
	MATERIAL: 316 SSTL	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: AOS	DESIGNER: N.Nguyen 01 SEP 2010 DRAFTER: TQ. NGUYEN 18 OCT 2010 CHECKER: M. SMITH 01 NOV 2010 APPROVAL: D. COYNE 10 NOV 2010	SIZE: B / DWG. NO.: D1002340 / REV.: v1
			NEXT ASSY: D1001005	SCALE: 2:1 / PROJECTION:	SHEET 1 OF 1

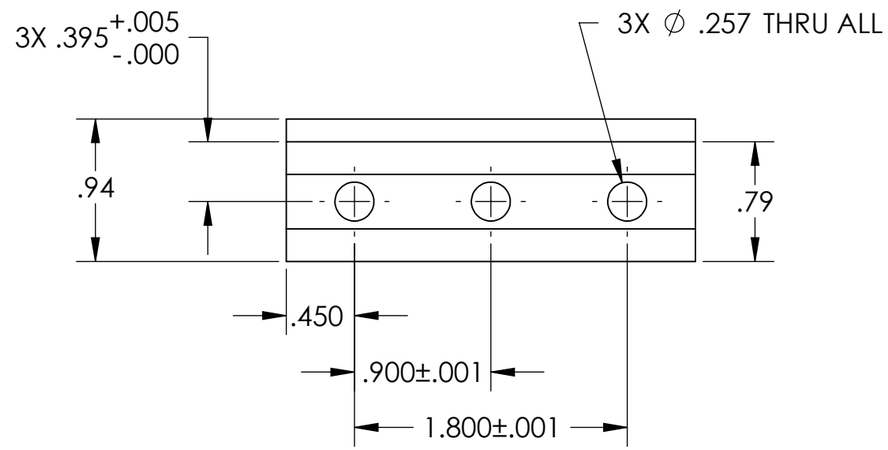
D1002340_AdLIGO_AOS_SLC Suspension Rod, PART PDM REV: X-005, DRAWING PDM REV: X-011

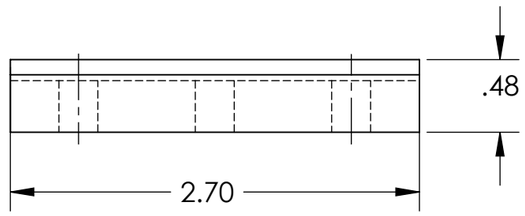
NOTES CONTINUED:

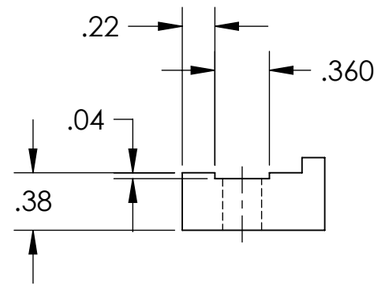
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

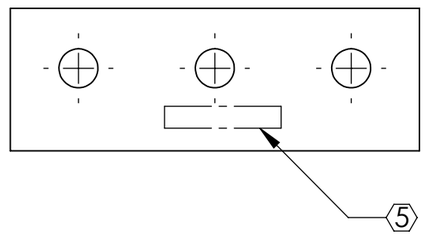
6. APPROXIMATE WEIGHT = X.XXX LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO. REFER TO LIGO-E0900364.

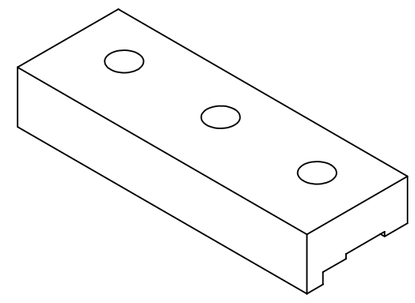
REV.	DATE	DCN #	DRAWING TREE #
v1	03 AUG 2010	E1000285	











NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)											
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC ACB BLADE CLAMP					
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N.Nguyen	01 Jun 2010	SIZE: B	DWG. NO.: D1002844	REV.: v1
			NEXT ASSY: D1001005		DRAFTER	TQ. NGUYEN	25 MAY 2010			
					CHECKER	M. SMITTH	30 JUN 2010			
					APPROVAL	D. COYNE	10 SEP 2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

D1002844_AdLIGO_AOS_SLC ACB Blade Clamp, PART PDM REV: X-001, DRAWING PDM REV: X-001

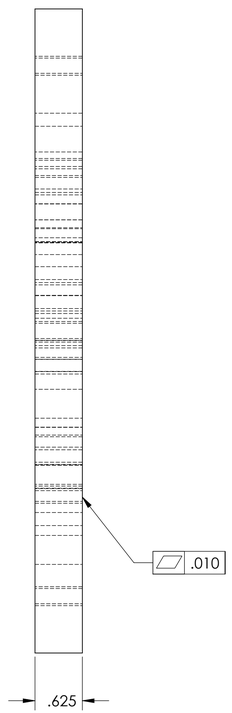
NOTES CONTINUED:

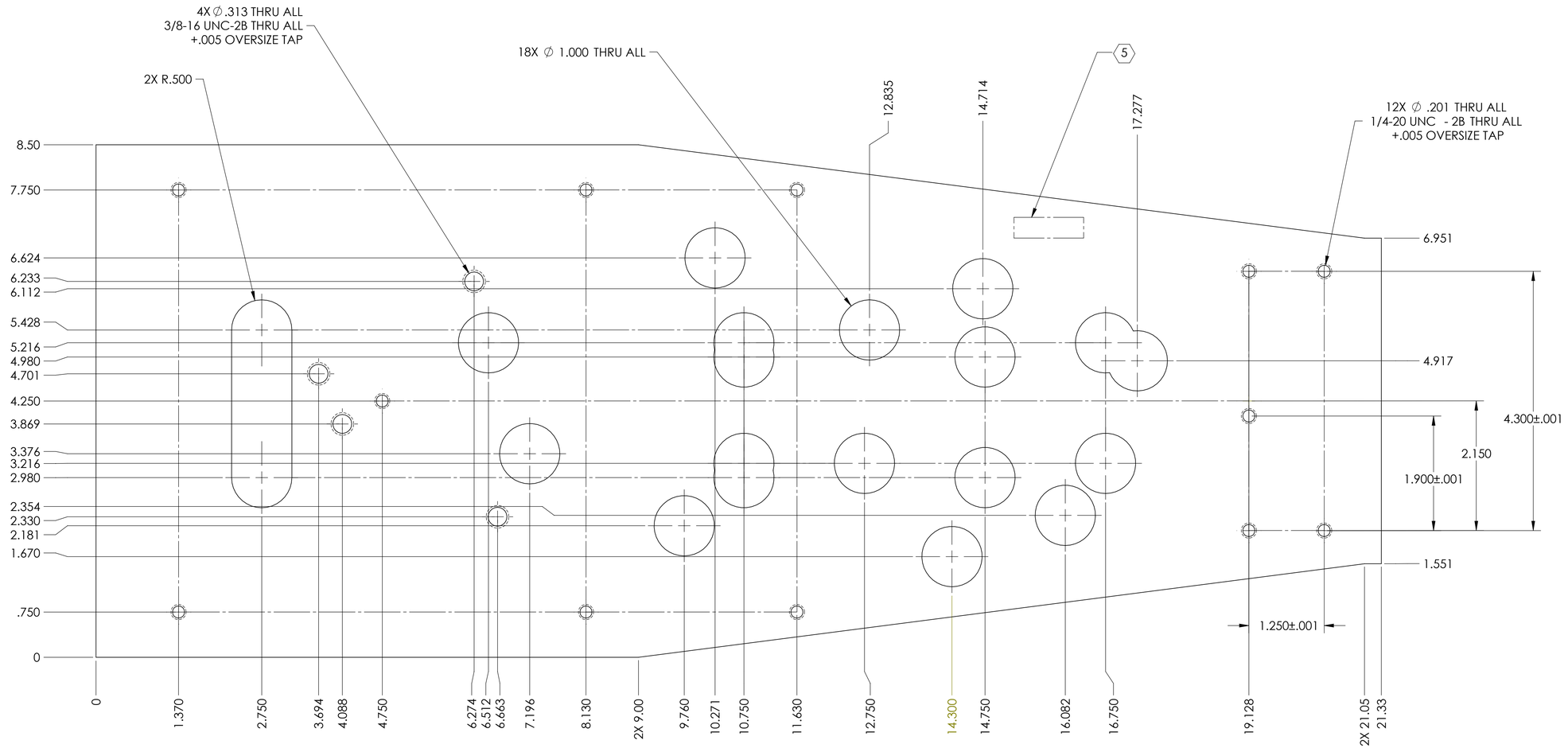
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = 26.25 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO, REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 SEP 2010	E1000285	





NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)			
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		
MATERIAL: 304 SSTL	FINISH: 63 µinch	NEXT ASSY: D1001005	

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM	SUB-SYSTEM
ADVANCED LIGO	AOS

PART NAME: SLC ACB INTERFACE MTG PLATE

DESIGNER	N.Nguyen	07 SEP 2010	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	25 AUG 2010	D	D1001138	v1
CHECKER	M. SMITH	01 NOV 2010			
APPROVAL	D. COYNE	15 NOV 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

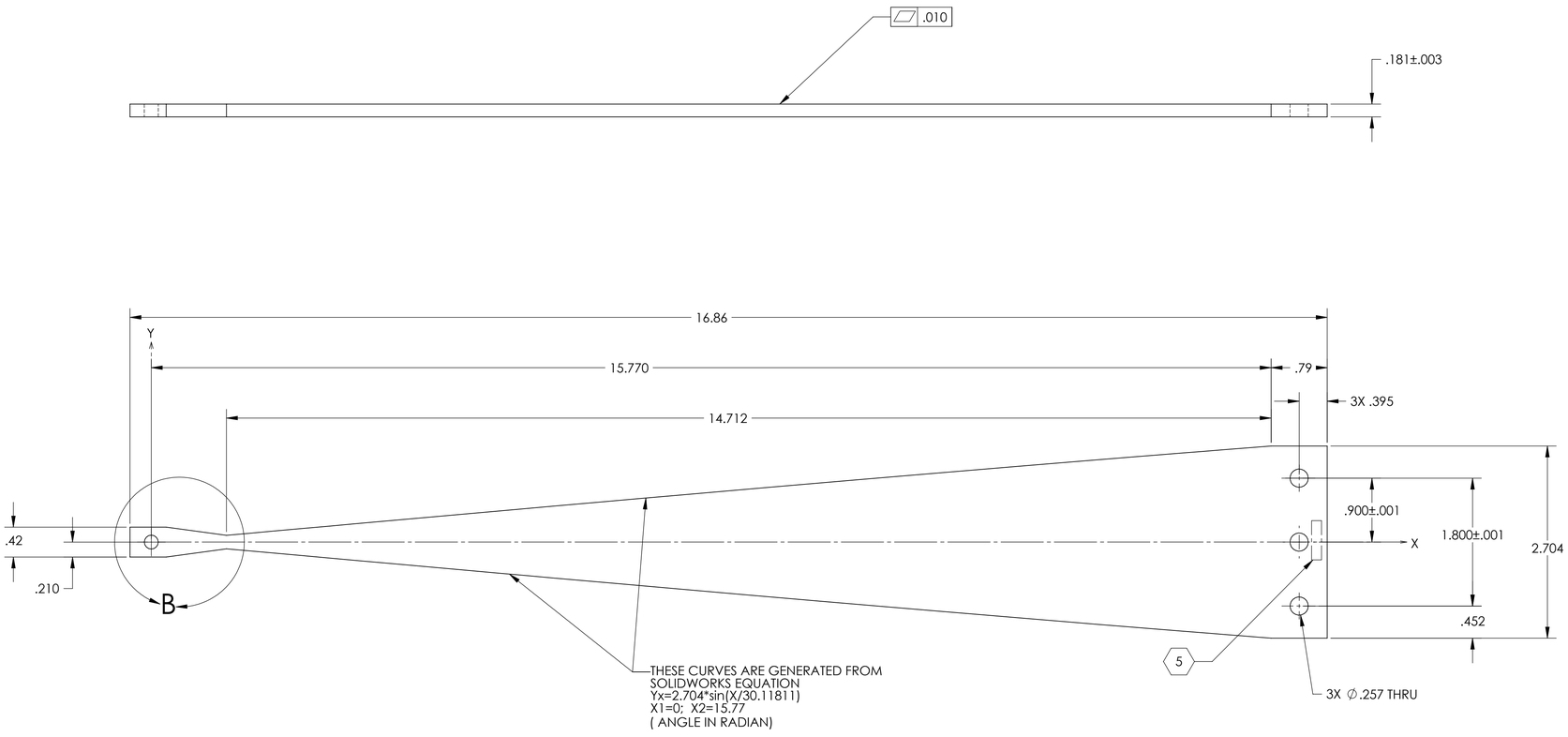
D1001138_AdLIGO_AOS_SLC_ARM Baffle Interface Mounting Plate, PART PDM REV: X-031, DRAWING PDM REV: X-017

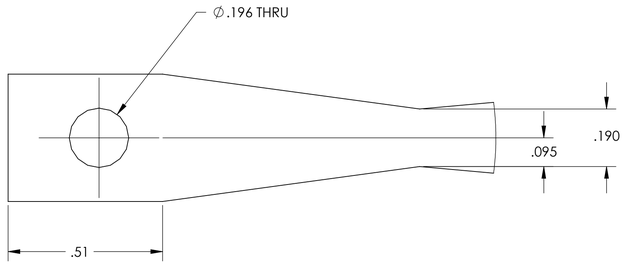
NOTES CONTINUED:

Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. PART TO BE HEAT TREATED AND PLATED IN ACCORDANCE WITH LIGO SPECIFICATION E0900023-V10.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	22 JUL 2010	E1000285	





DETAIL B
SCALE 4 : 1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: MARAGING STEEL C250
FINISH: 63 µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

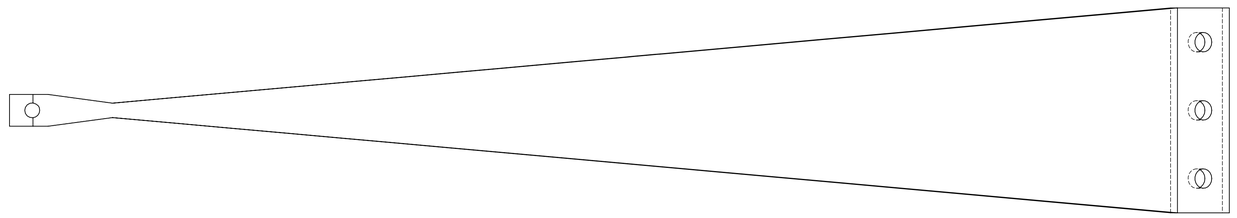
SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D1001005

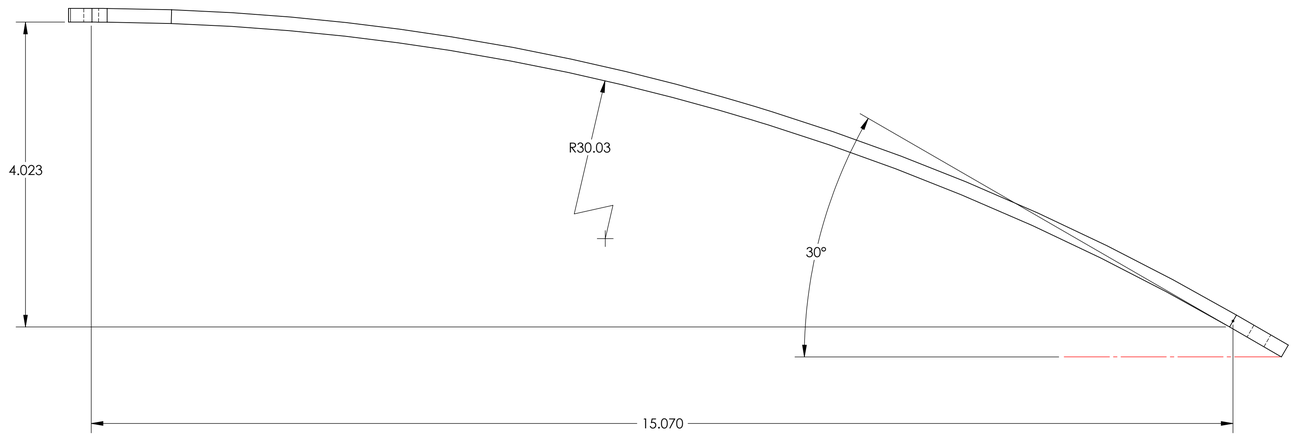
PART NAME: SLC ACB SUSPENSION BLADE

DESIGNER	N.Nguyen	01 Jun 2010	
DRAFTER	TQ. NGUYEN	22 JUL 2010	
CHECKER	M. SMITH	01 NOV 2010	
APPROVAL	D. COYNE	20 NOV 2010	

SIZE: D
DWG. NO.: D1002608
REV.: v1
SCALE: 1:1
PROJECTION:
SHEET 1 OF 2

D1002608_AdLIGO_AOS_SLC ACB Suspension Blade_PART PDM REV= X-005_DRAWING PDM REV= X-006





THESE VIEWS FOR INTERNAL USE ONLY

LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE D	DWG. NO. D1002608	REV. v1
SCALE: 1:1	PROJECTION:	SHEET 2 OF 2

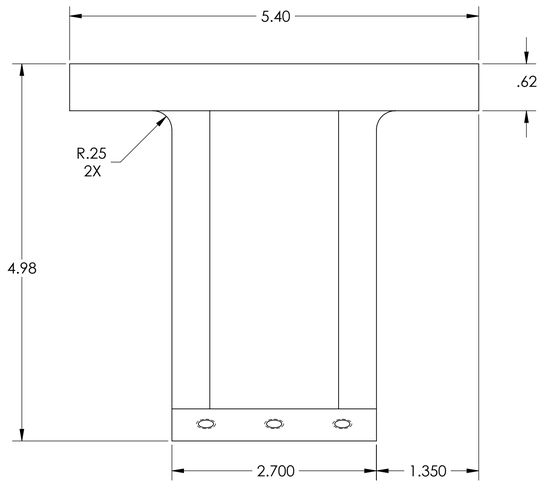
NOTES CONTINUED:

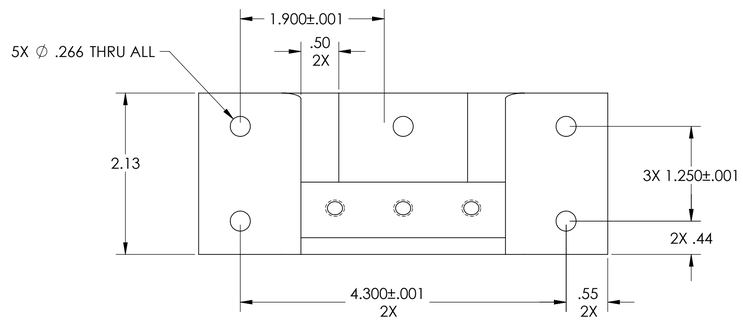
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

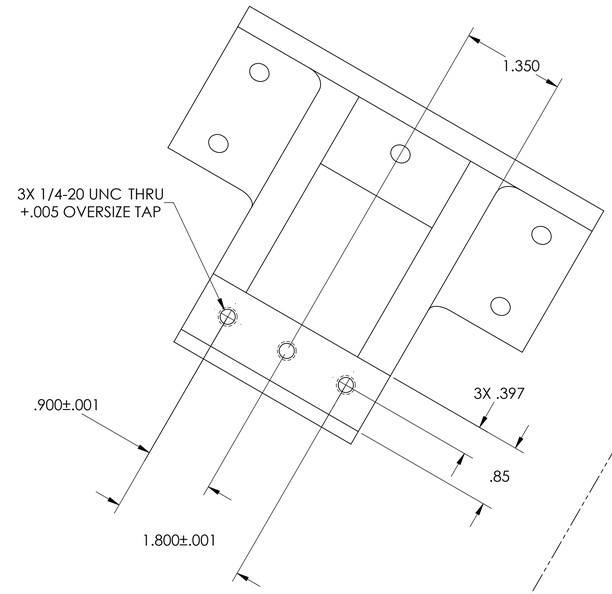
6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO, REFER TO LIGO-E0900364.

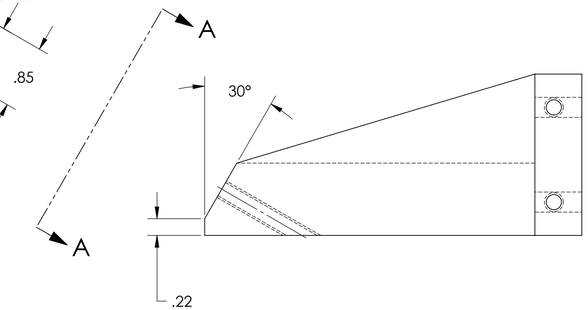
REV.	DATE	DCN #	DRAWING TREE #
v1	10 SEP 2010	D1000285	

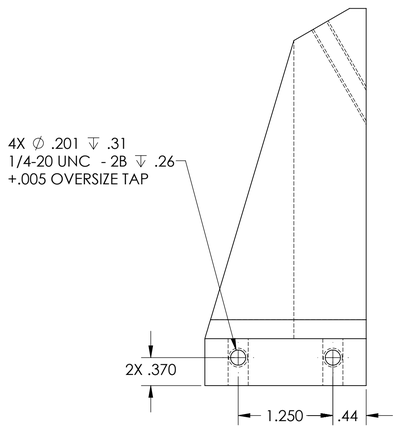


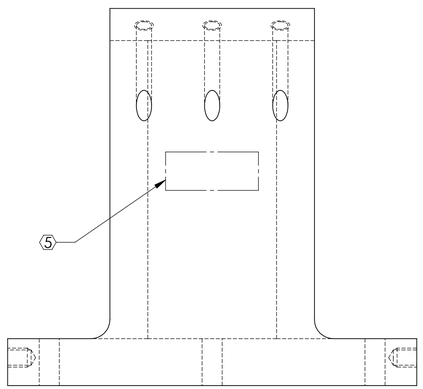


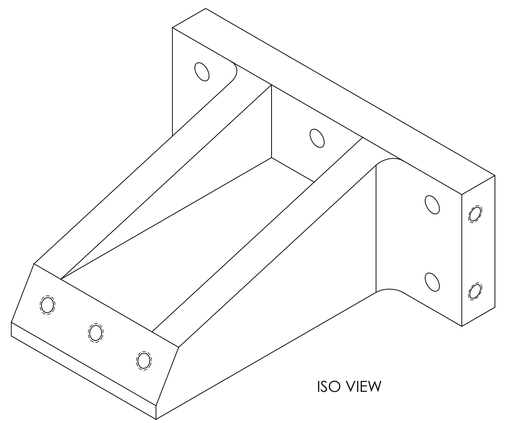


VIEW A-A
SCALE 1 : 1







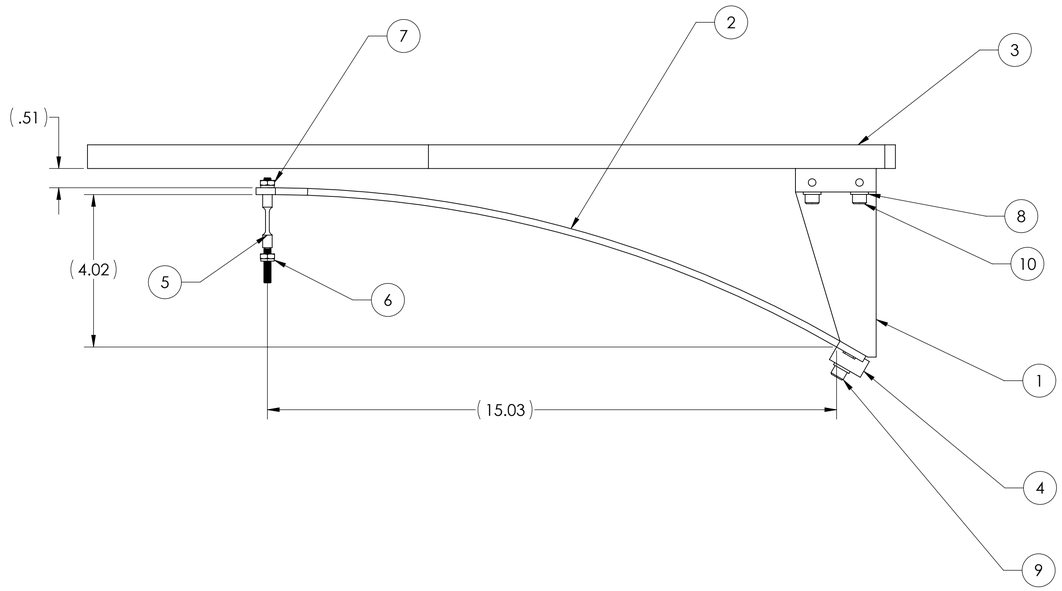


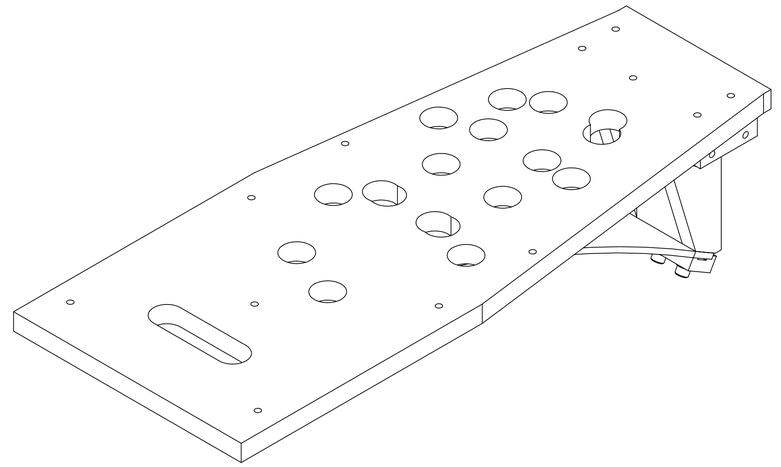
ISO VIEW

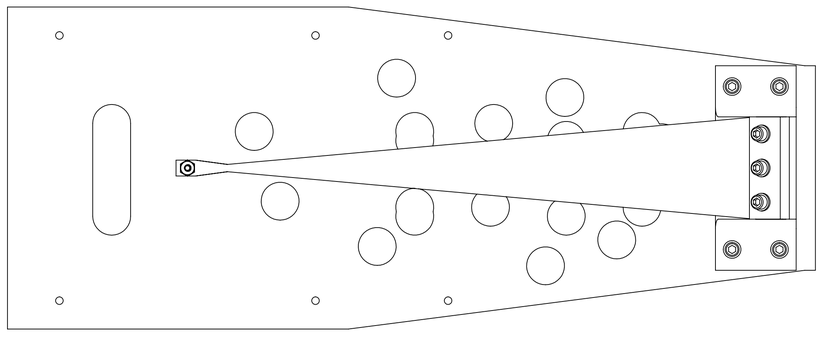
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)										
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES .R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: SLC BLADE MOUNTING BRACKET					
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N.Nguyen	01 Jun 2010	SIZE: D	DWG. NO.: D1002609	REV.: v1
			NEXT ASSY: D1001005		DRAFTER	TQ. NGUYEN	25 AUG 2010			
					CHECKER	M. SMITH	01 NOV 2010			
					APPROVAL	D. COYNE	20 NOV 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

D1002609_AdLIGO_AOS_SLC Blade Mounting Bracket_PART PDM REV: X.005, DRAWING PDM REV: X.005

REV.	DATE	DCN #	DRAWING TREE #
v1	02 JUN 2010	E1000285	E1000640







ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
10	C-2020-A	SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 1.25 LONG,UC COMP	Ag-PLATED 18-8 SSTL	5	3	8
9	92196A544	SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 1.25 , McMASTER	18-8 SSTL	3	2	5
8	90313A203	WASHER, FLAT, 1/4 ,McMASTER	18-8 SSTL	8	4	12
7	N-1032-A	HEX NUT, #10-32, UC COMP.	Ag 18-8 SSTL	2	1	3
6	90313A200	WASHER, FLAT, #10 ,McMASTER	18-8 SSTL	2	1	3
5	D1002340	SLC ACB SUSPENSION ROD	316 SSTL	1	1	2
4	D1002844	SLC ACB BLADE CLAMP	6061-T6 Al	1		1
3	D1001138	SLC ACB INTERFACE MTG PLATE	304 SSTL	1		1
2	D1002608	SLC ACB SUSPENSION BLADE	MARAGING STEEL C250	1		1
1	D1002609	SLC BLADE MOUNTING BRACKET	6061-T6 Al	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .03
.XXX ± .010

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL N/A

FINISH N/A µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO

SUB-SYSTEM AOS

NEXT ASSY D0901376

PART NAME ARM CAVITY BAFFLE BLADE ASSY

DESIGNER	N.Nguyen	20 Aug 2010	
DRAFTER	TQ. NGUYEN	28 MAY 2010	
CHECKER	M. SMITH	10 NOV 2010	
APPROVAL	D. COYNE	20 NOV 2010	

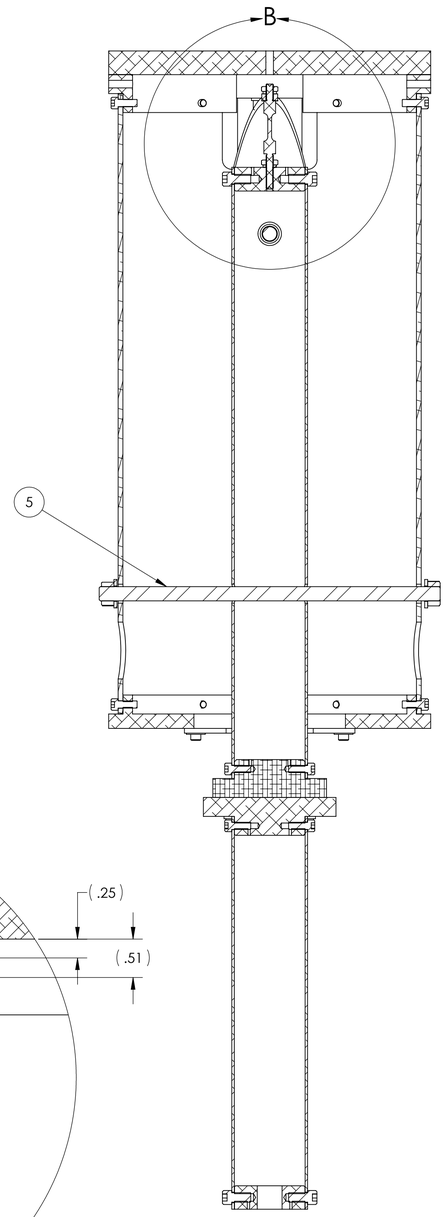
SIZE D **DWG. NO.** D1001005 **REV.** v1

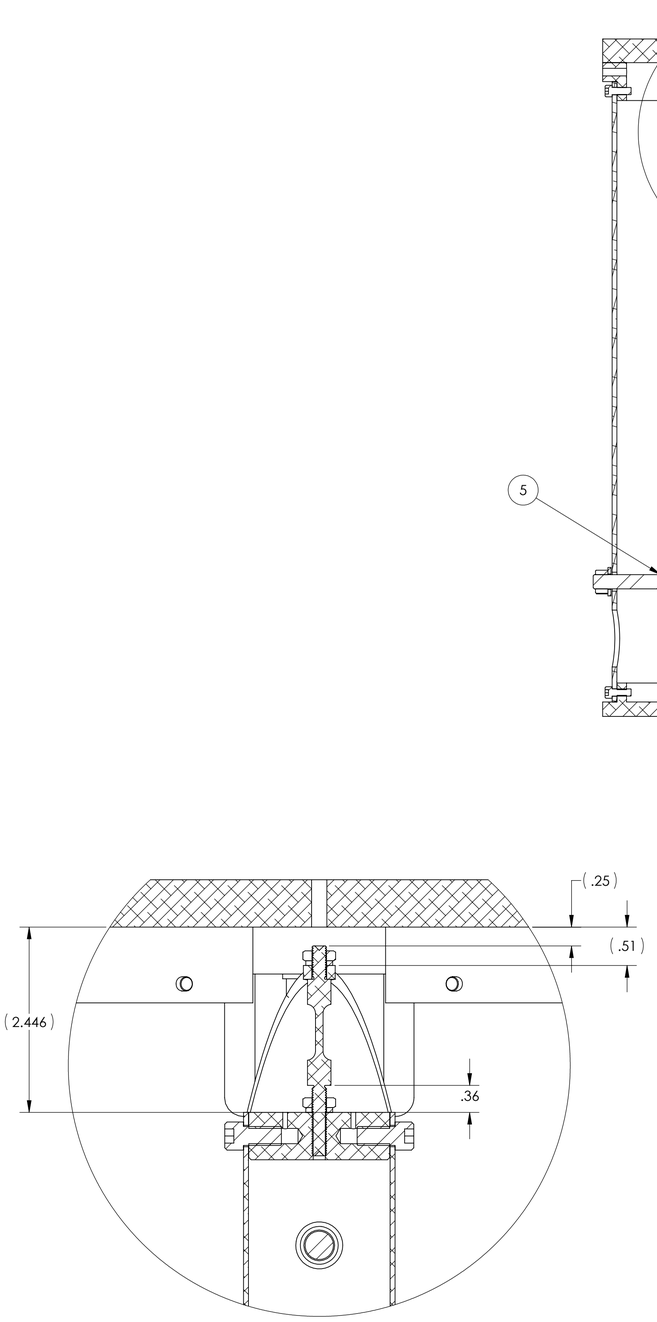
SCALE: 1:1 **PROJECTION:** SHEET 1 OF 1

D1001005_AdLIGO_AOS_SLC ARM Cavity Baffle Blade Assy, PART PDM REV= X-X05, DRAWING PDM REV= X-X10

NOTES CONTINUED:

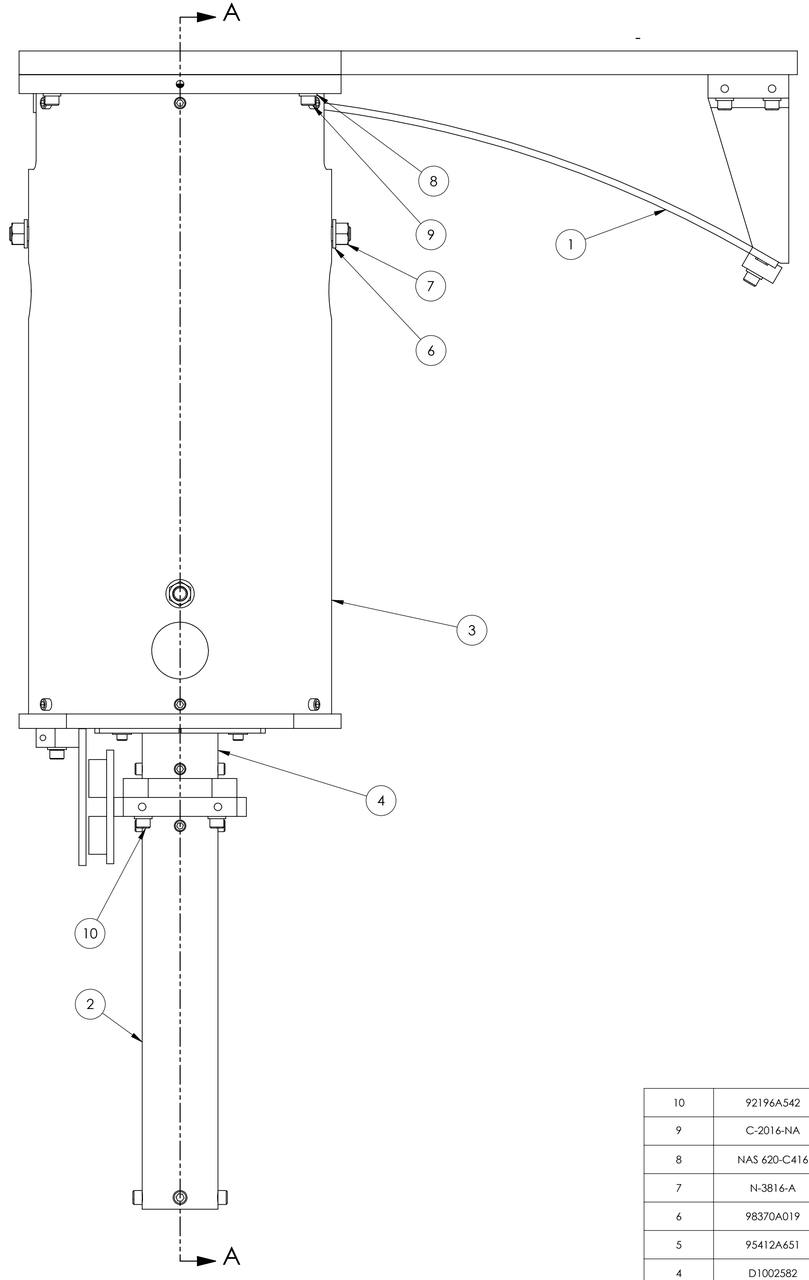
REV.	DATE	DCN #	DRAWING TREE #
v1	25 AUG 2010	E1000285	E1000663
-	-	-	-
	-	-	-

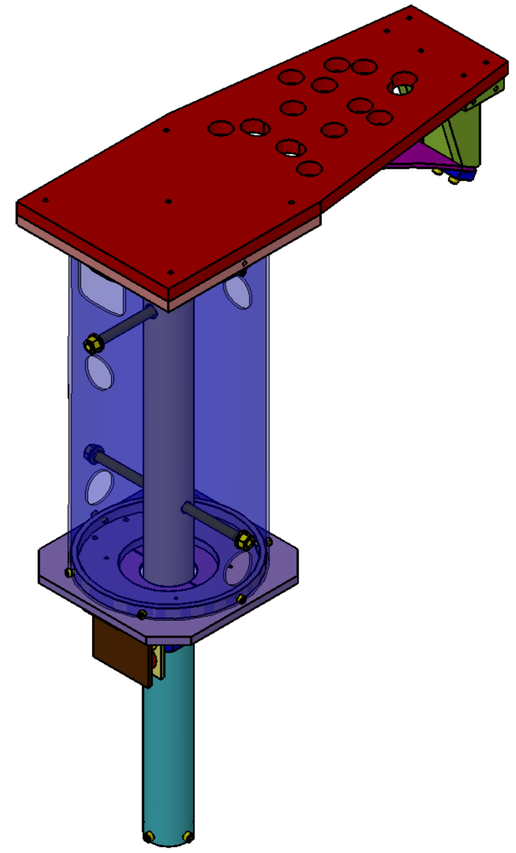




DETAIL B
SCALE 1 : 1

SECTION A-A





ISO VIEW

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
10	92196A542	SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 1L, McMASTER	18-8 SSTL	4	2	6
9	C-2016-NA	SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 1L, UC COMP	Ag-PLATED 18-8 SSTL	4	2	6
8	NAS 620-C416	WASHER, FLAT, 1/4 (NAS 620-C416 OR EQUIVALENT)	300 SSTL	8	4	12
7	N-3816-A	HEX NUT, 3/8-16, SILVER PLATED, UC COMP	18-8 SSTL	4	2	6
6	98370A019	WASHER #.375 X .75 OD, McMASTER	18-8 SST	4	2	6
5	95412A651	THREADED STUD .375-16 X 9, McMASTER	18-8 SSTL	2		2
4	D1002582	SLC BAFFLE TUBE UP ASSEMBLY	N/A	1		1
3	D1002564	SLC EDDY CURRENT DAMPING 8 DIA TUBE ASSY	N/A	1		1
2	D1001007	ACB TUBE LO ASSY	N/A	1		1
1	D1001005	ARM CAVITY BAFFLE BLADE ASSY	N/A	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .02
.XXX ± .010

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A
FINISH: N/A µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D0901376

PART NAME: ARM CAVITY BAFFLE ASSY

DESIGNER	N.Nguyen	02 AUG 2010	SIZE	DWG. NO.	REV.
DRAFTER	N.Nguyen	25 AUG 2010	D	D1001011	v1
CHECKER	M.Smith	10 NOV 2010			
APPROVAL	D. Coyne	20 NOV 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

D1001011_AdLIGO_AOS_SLC_ARM Cavity Baffle Assy, PART PDM REV: X-048, DRAWING PDM REV: X-007

NOTES CONTINUED:

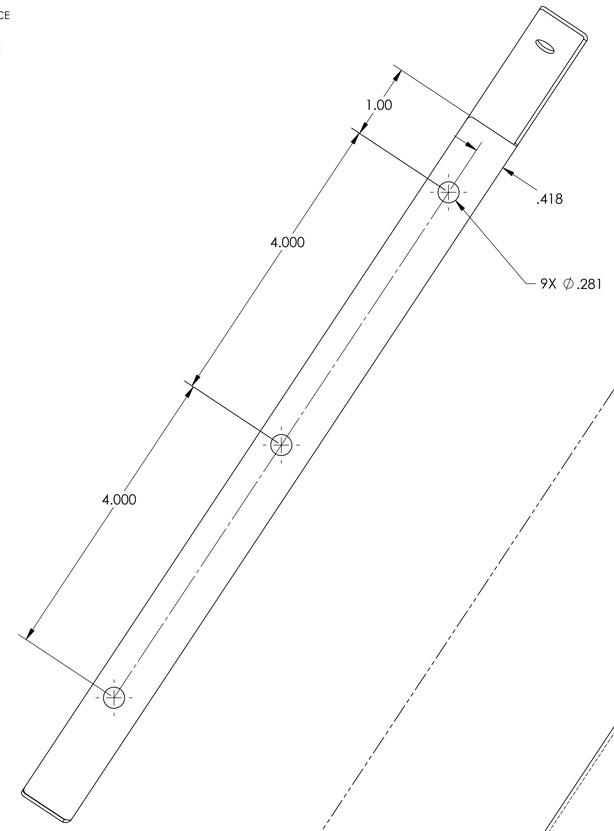
5 MATERIAL: 18 GA ENAMELING STEEL A424 TYPE I OR III.

6. PART TO BE SMOOTH AND FREE OF BURRS.

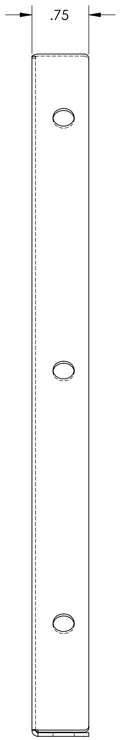
⑦ FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083

8 ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED, BOTH SIDES.

REV.	DATE	DCN #	DRAWING TREE #
v1	16 JUN 2010	E1000285	-
-	-	-	-
-	-	-	-



VIEW A-A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .02
.XXX ± .010

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: 18 GA Enamel Steel A424 Type I

FINISH: ⑦

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO

SUB-SYSTEM: AOS

NEXT ASSY: D1000977

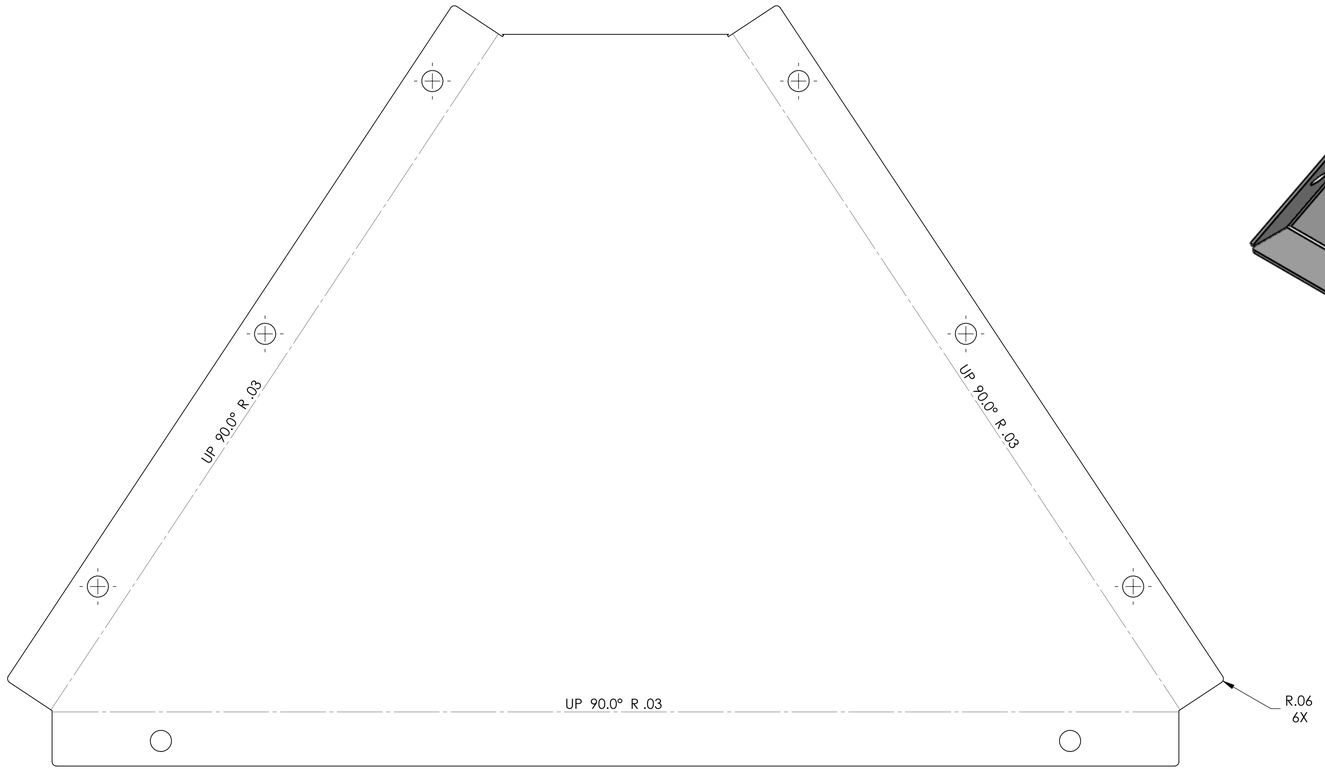
PART NAME: ARM BAFFLE MIDDLE REINFORCING PLATE

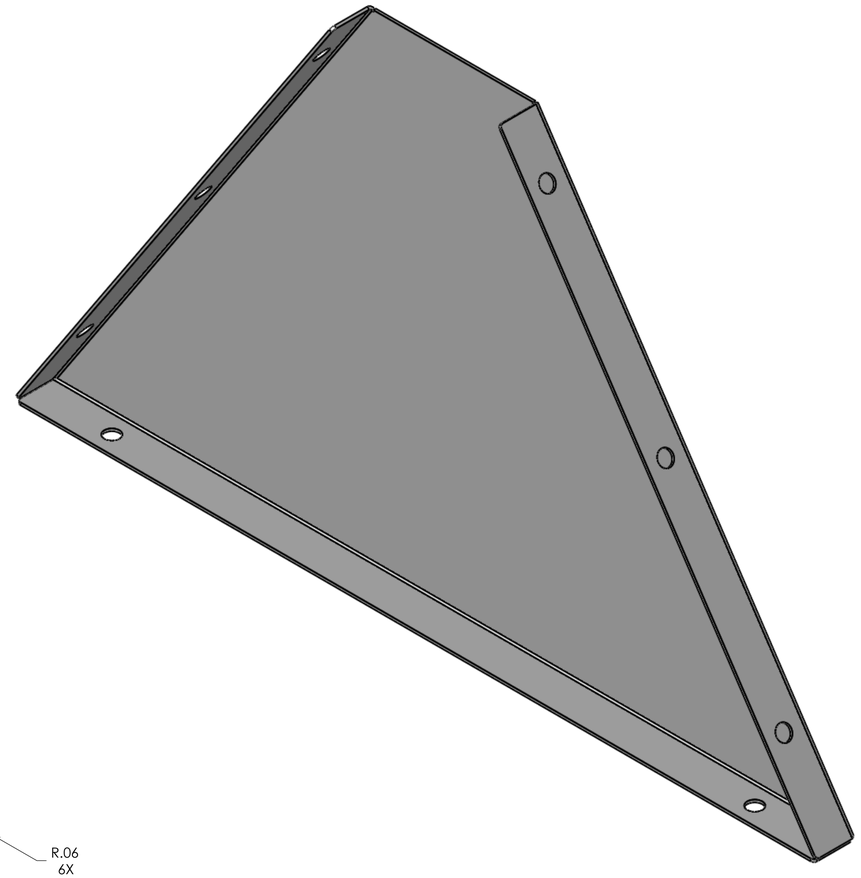
DESIGNER	N.Nguyen	01 Jun 2010	
DRAFTER	TQ. NGUYEN	15 JUN 2010	
CHECKER	M. SMITH	02 AUG 2010	
APPROVAL	D. COYNE	10 AUG 2010	

SIZE: D **DWG. NO.:** D1001365 **REV.:** v1

SCALE: 1:1 **PROJECTION:** SHEET 1 OF 2

D1001365_ADLIGO_AOS_ARM Cavity Baffle Middle Reinforcing Plate, PART PDM REV: X-016, DRAWING PDM REV: X-007





D1001365_AdLIGO_AOS_ARM Cavity Baffle Middle Reinforcing Plate, PART FDM REV: X-016, DRAWING FDM REV: X-007

LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE D	DWG. NO. D1001365	REV. v1
SCALE: 1:1	PROJECTION:	SHEET 2 OF 2

NOTES CONTINUED:

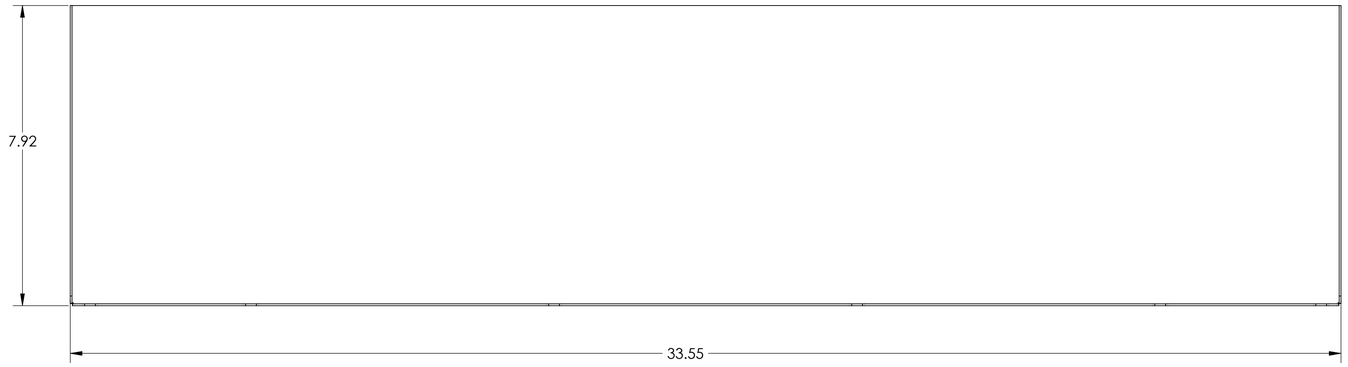
⑤ FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083

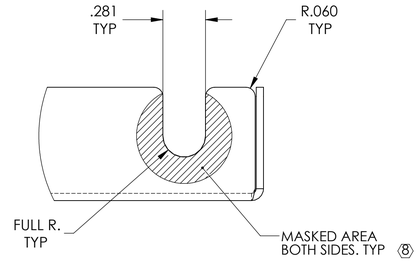
⑥ MAT'L: 18 GA ENAMELING STEEL -A424 TYPE I OR III

7. ALL EDGES TO BE SMOOTH AND FREE OF BURRS.

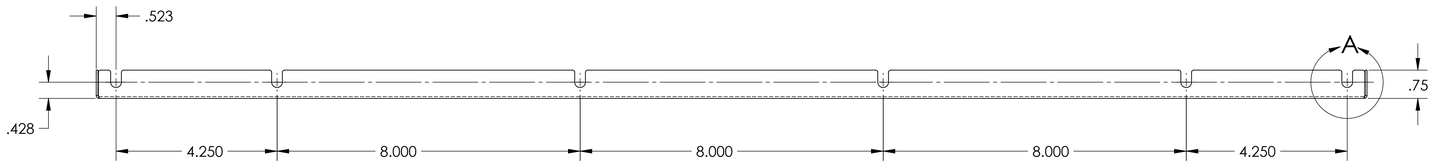
⑧ ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED, BOTH SIDES.

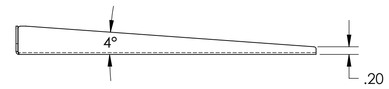
REV.	DATE	DCN #	DRAWING TREE #
v1	10 AUG 2010	E1000285	





DETAIL A
SCALE 2 : 1

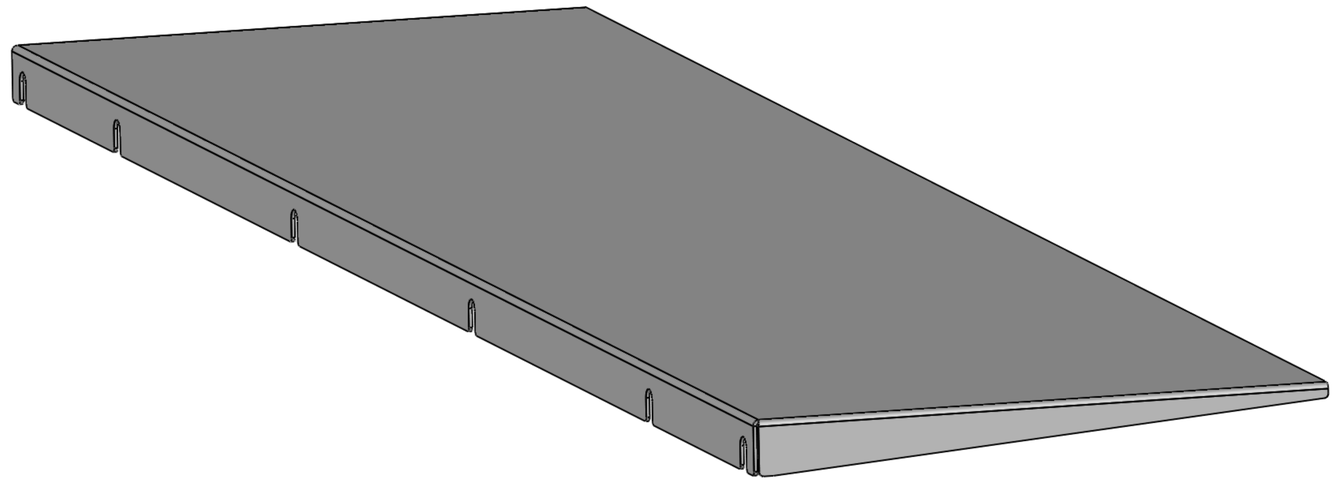


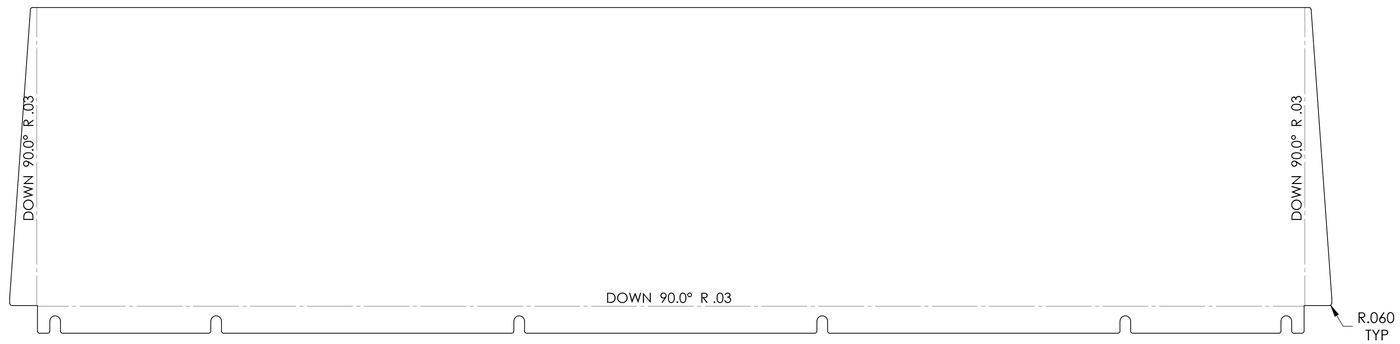


D1001026_AdLIGO_AOS_SLC ARM Cavity Baffle Upper Leaf, PART PDM REV-X 011, DRAWING PDM REV-X 005

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES **REQUESTING INFORMATION ONLY** TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES. R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME ARM CAVITY BAFFLE UP LEAF
	MATERIAL Enamel A424 Type I ⑥	FINISH ⑤	SYSTEM ADVANCED LIGO	SUB-SYSTEM AOS	
			NEXT ASSY D1000977		

DESIGNER	N.Nguyen	01 Jun 2010	SIZE	DWG. NO.	REV.
DRAFTER	Tq. Nguyen	27 May 2010	D	D1001026	v1
CHECKER	M. Smith	10 NOV 2010			
APPROVAL	D. Coyne	20 NOV 2010	SCALE: 1:4	PROJECTION:	SHEET 1 OF 2





LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE: D	DWG. NO.: D1001026	REV.: v1
SCALE: 1:1	PROJECTION:	SHEET 2 OF 2

D1001026_AdLIGO_AOS_SLC ARM Cavity Baffle Upper Leaf, PART PDM REV=X-X011, DRAWING PDM REV=X-X005

NOTES CONTINUED:

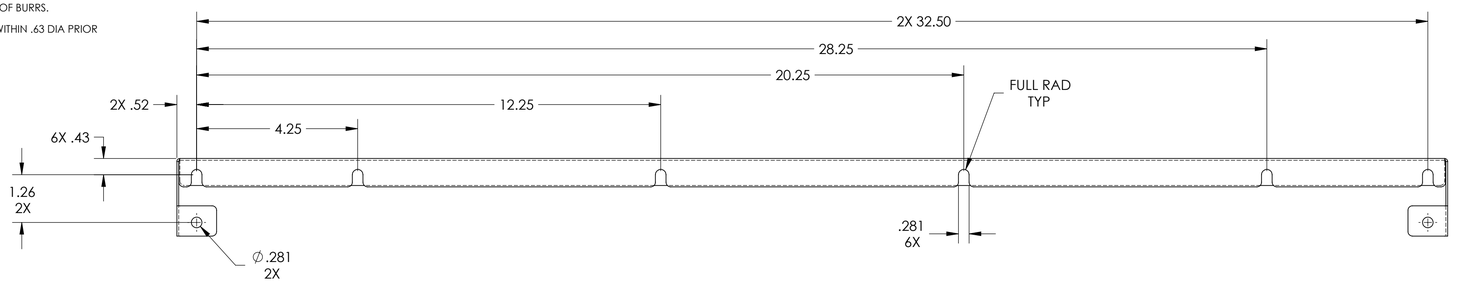
⑤ FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083

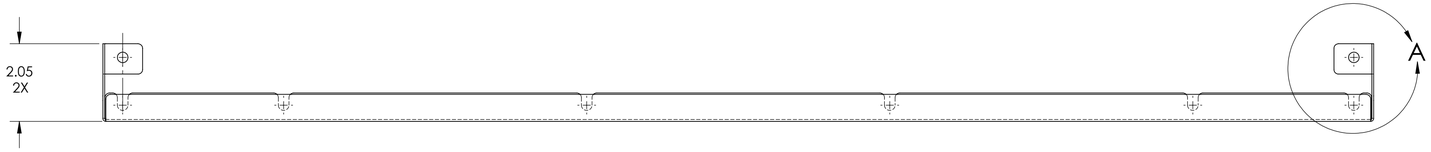
⑥ MAT'L: 18 GA ENAMELING STEEL -A424 TYPE I OR III

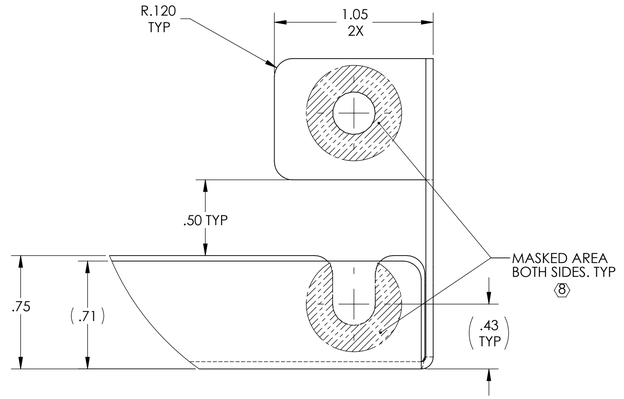
7. ALL EDGES TO BE SMOOTH AND FREE OF BURRS.

⑧ ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED, BOTH SIDES.

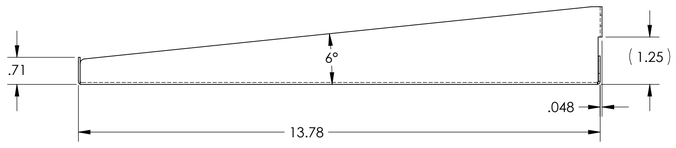
REV.	DATE	DCN #	DRAWING TREE #
v1	31 AUG 2010	E1000285	



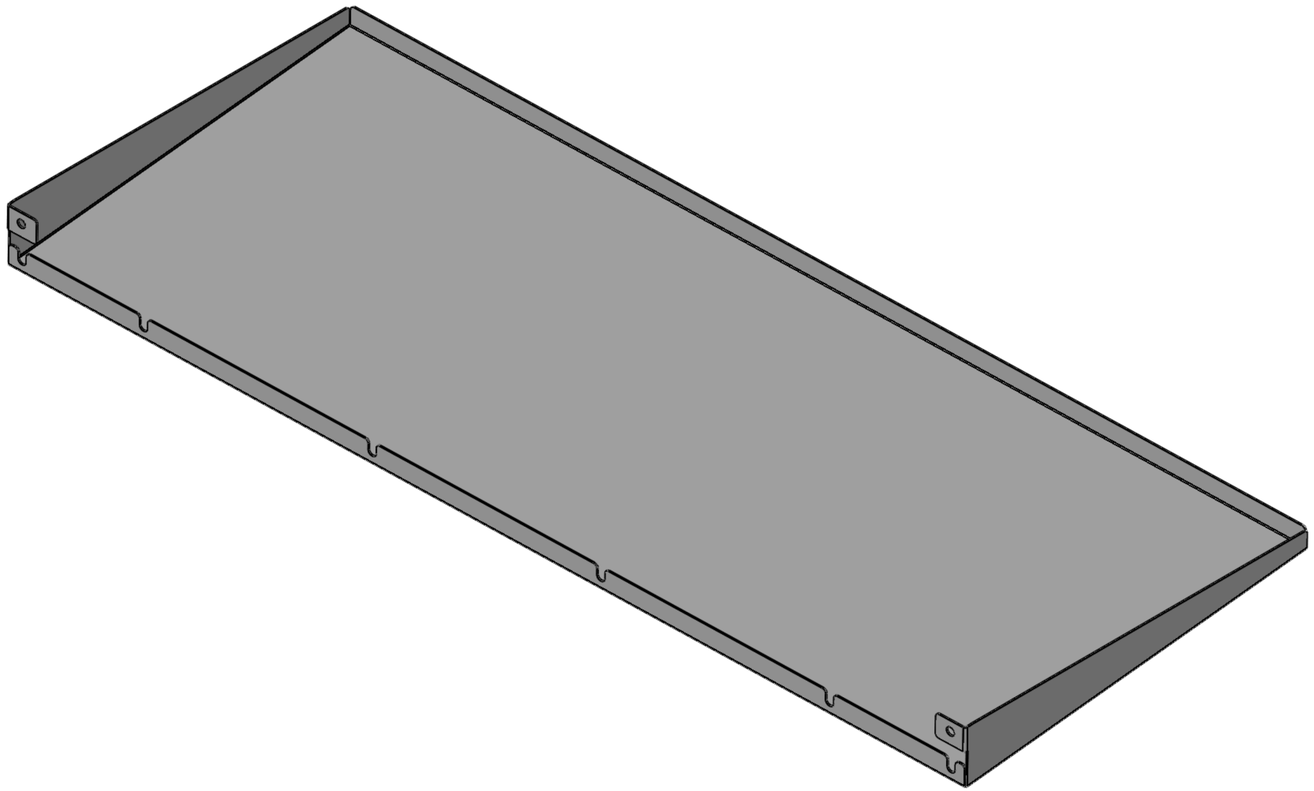


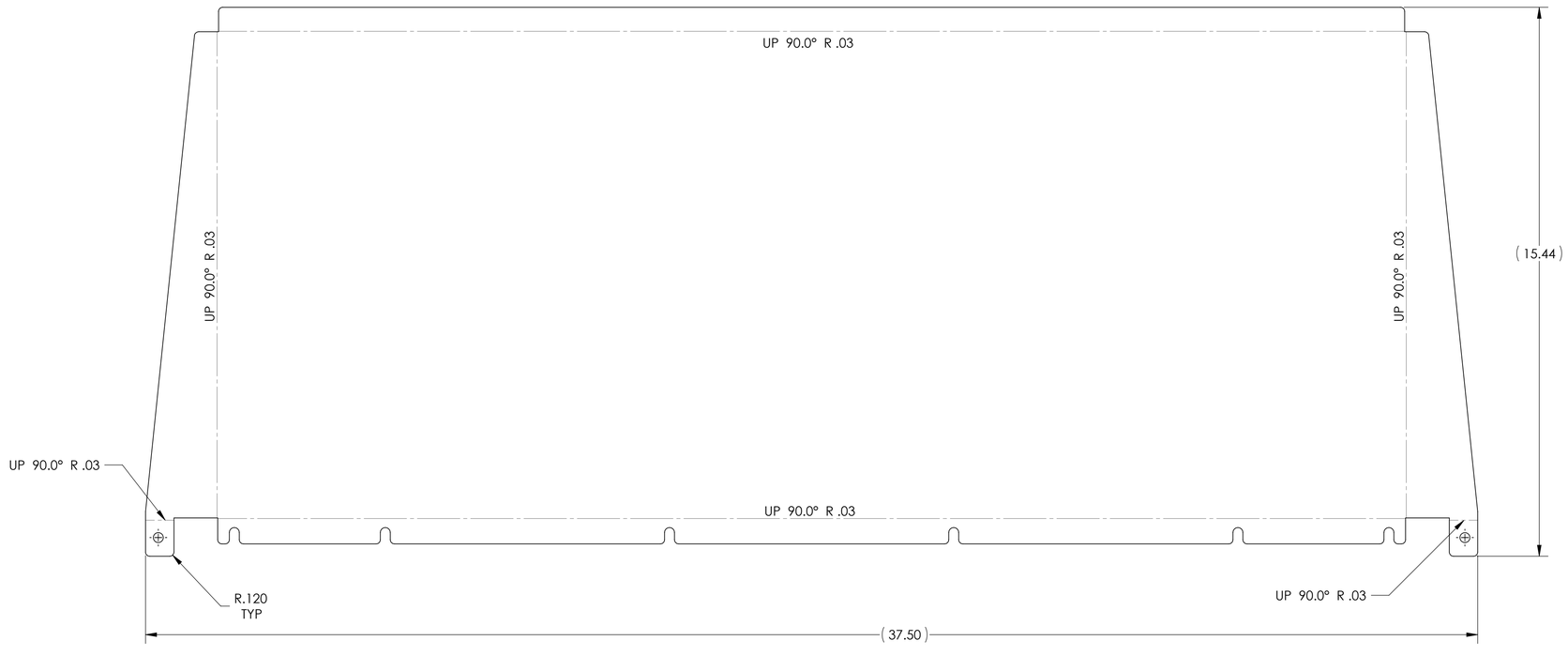


DETAIL A
SCALE 2 : 1



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: ARM CAVITY BAFFLE LOWER LEAF	
	MATERIAL: 18 GA Enamel Steel A424 Type I	FINISH: ⑤ .	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: AOS	NEXT ASSY: D1000977	
			DESIGNER: N.Nguyen 01 Jun 2010	SIZE: D	DWG. NO.: D1001027 REV.: v1
			DRAFTER: N. NGUYEN 31 AUG 10		
			CHECKER: M. SMITH 10 NOV 2010		
			APPROVAL: D. COYNE 20 NOV 2010	SCALE: 1:1	PROJECTION: SHEET 1 OF 2





LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
SIZE D	DWG. NO. D1001027		REV. v1
SCALE: 1:1	PROJECTION:		SHEET 2 OF 2

D1001027_AdLIGO_AOS_SLC ARM Cavity Baffle Lower Leaf, PART PDM, REV: X-019, DRAWING PDM, REV: X-008

NOTES CONTINUED:

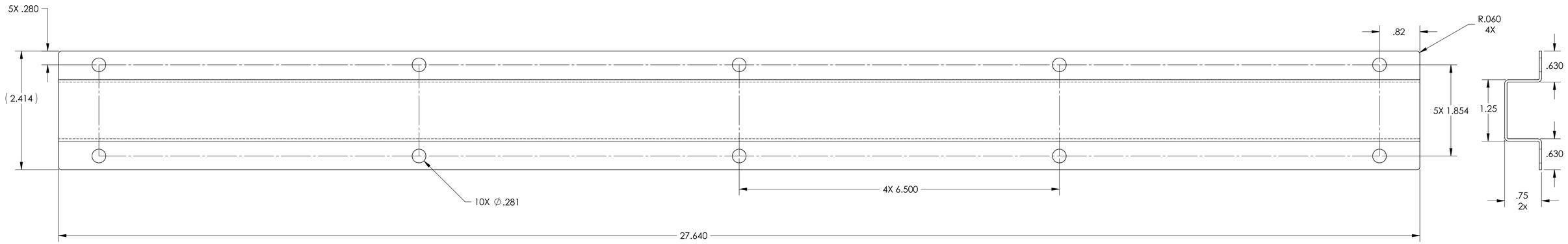
⑤ FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083

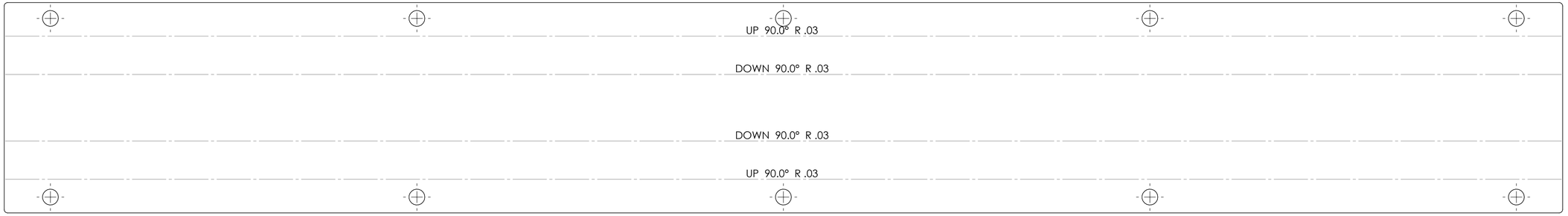
⑥ MAT'L: 18 GA ENAMELING STEEL -A424 TYPE I OR III

7. ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED. BOTH SIDES.

8. PART TO BE SMOOTH AND FREE OF BURRS.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 JUN 2010	D1000285	-
-	-	-	-
-	-	-	-





NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES. R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: ACB SIDE REINFORCING HATSECTION	
	MATERIAL: Enamel A424 Type I	FINISH: N/A µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	
			NEXT ASSY: D1000977	DESIGNER: N.Nguyen 01 Jul @010 DRAFTER: TQ. NGUYEN 10 JUN 2010 CHECKER: M. SMITH 10 NOV 2010 APPROVAL: D. COYNE 20 NOV 2010	SIZE: D DWG. NO.: D1001363 REV.: v1 SCALE: 1:1 PROJECTION: SHEET 1 OF 1

D1001363_AdLIGO_AOS_SLC ARM Baffle Side Reinforcing Hatsection, PART PDM REV: X-013, DRAWING PDM REV: X-005

NOTES CONTINUED:

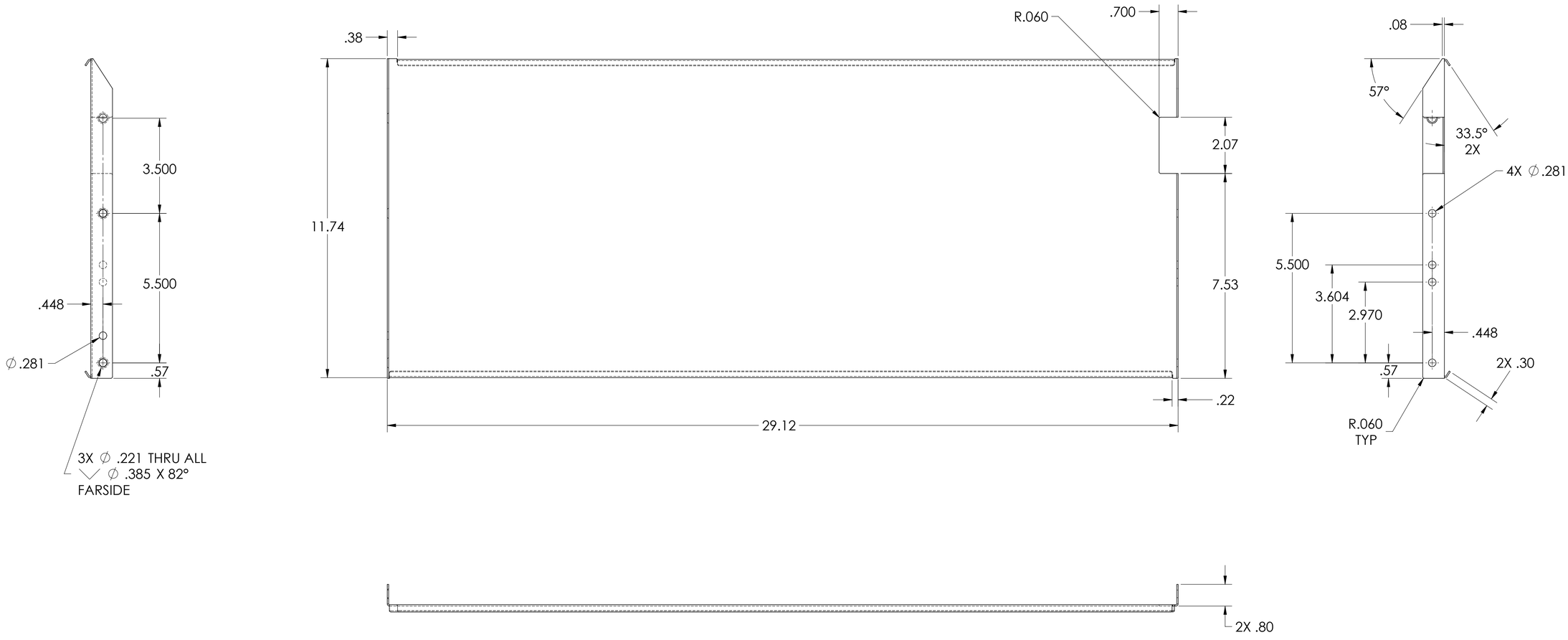
⟨5⟩ FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083

⟨6⟩ MAT'L: 18 GA ENAMELING STEEL -A424 TYPE I OR III

7. ALL EDGES TO BE SMOOTH AND FREE OF BURRS.

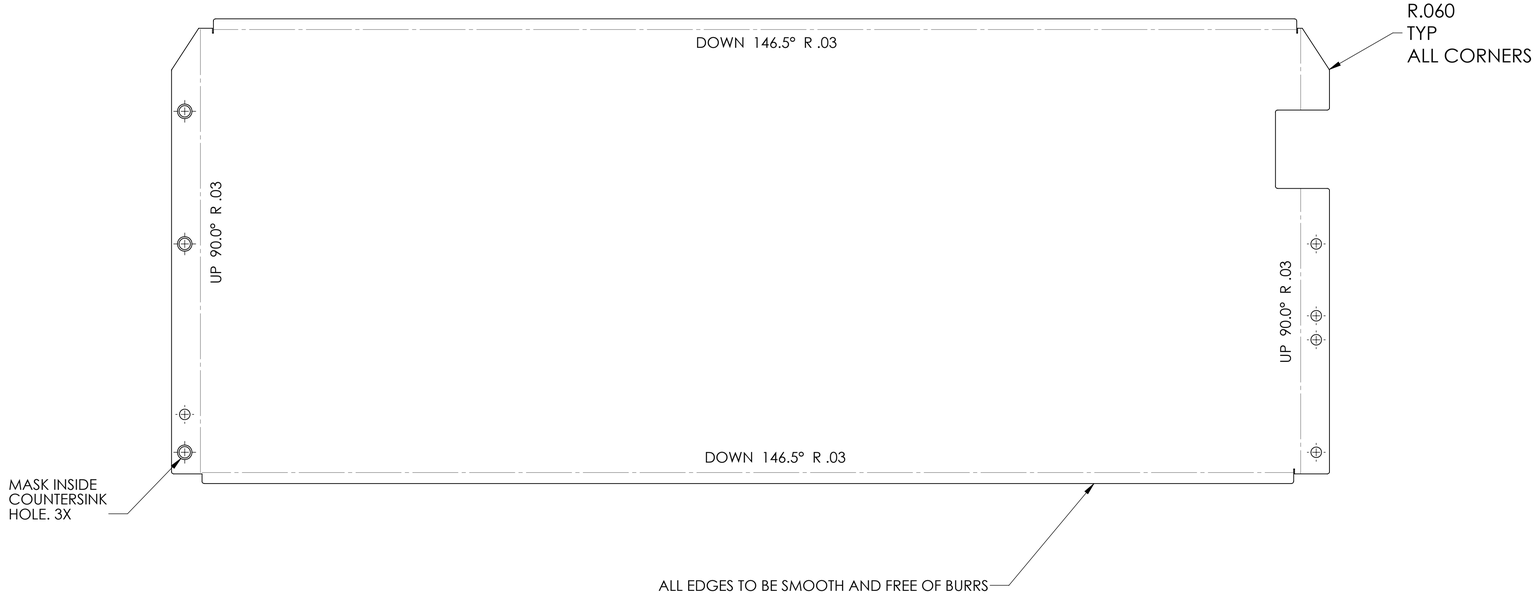
⟨8⟩ ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED. BOTH SIDES.

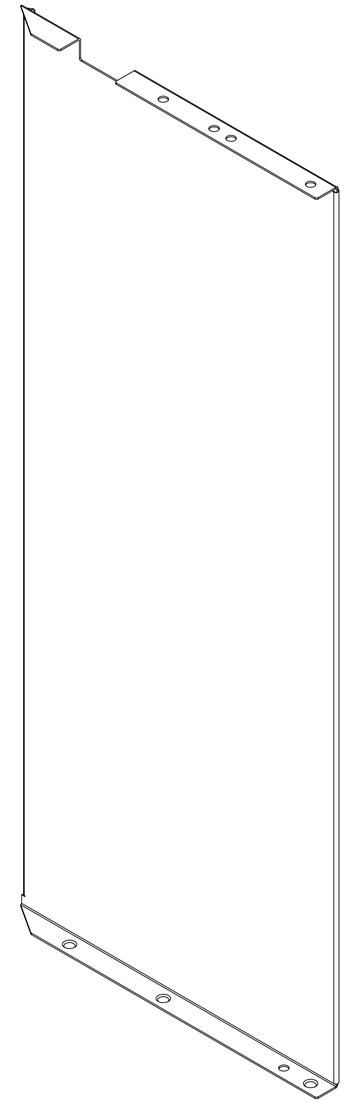
REV.	DATE	DCN #	DRAWING TREE #
v1	08 JUN 2010	E1000285	



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)								
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: ARM CAVITY BAFFLE CTR SKIN			
	MATERIAL: Enamel A424 Type I ⟨6⟩	FINISH: ⟨5⟩	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER: N.Nguyen 02 Jun 2010	SIZE: D	DWG. NO.: D1000976	REV.: v1
			NEXT ASSY: D1000977		DRAFTER: TQ. NGUYEN 28 MAY 2010			
					CHECKER: M. SMITH 10 AUG 2010			
					APPROVAL: D. COYNE 20 AUG 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 2

D1000976_AdLIGO_AOS_SLC ARM Cavity Baffle Center Skin, PART PDM REV: X-006, DRAWING PDM REV: X-002





LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE D	DWG. NO. D1000976	REV. v1
SCALE: 1:2	PROJECTION:	SHEET 2 OF 2

NOTES CONTINUED:

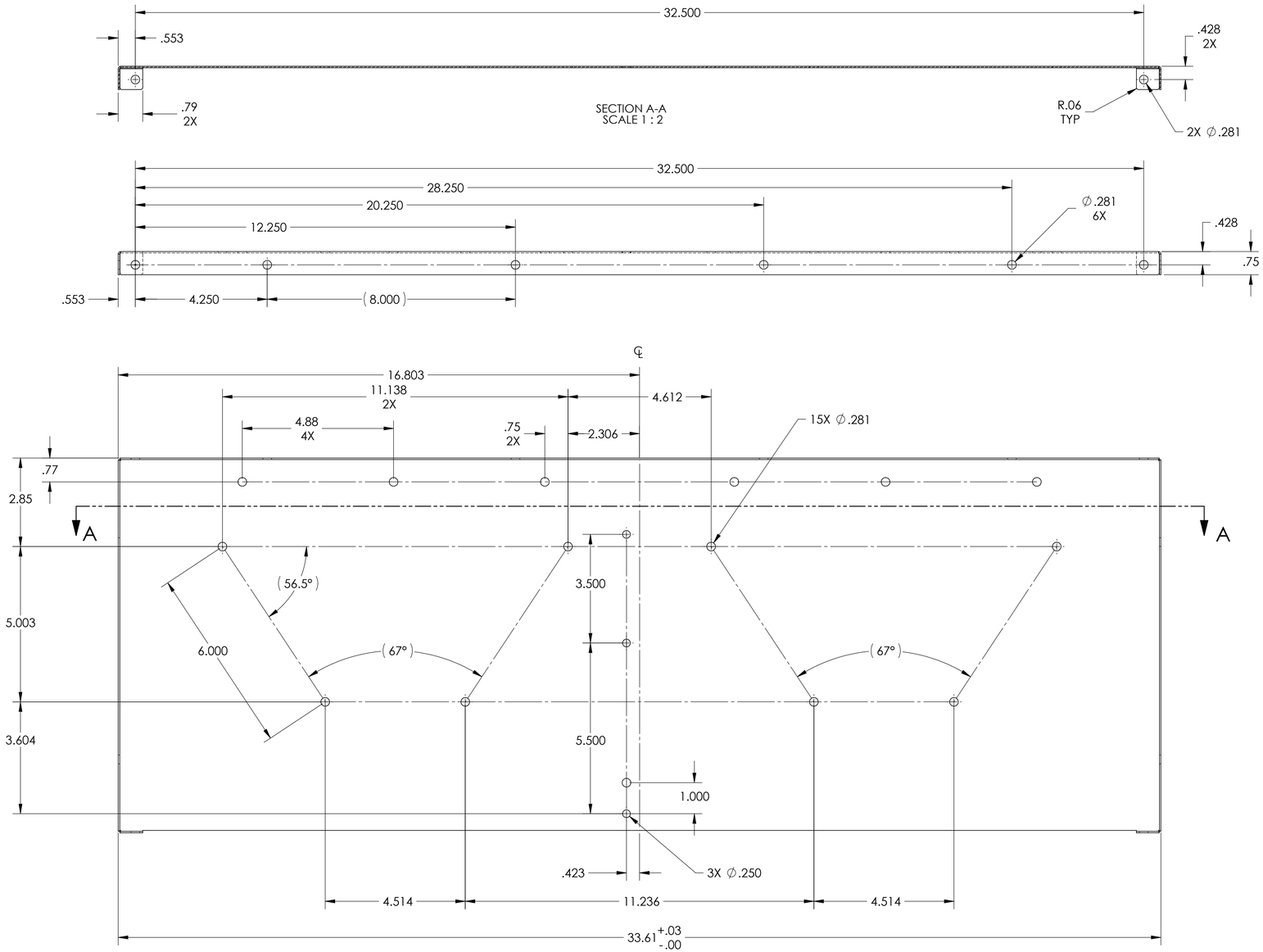
⑤ FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083

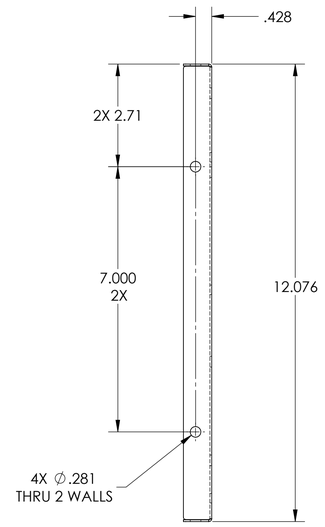
⑥ MAT'L: 18 GA ENAMELING STEEL -A424 TYPE I OR III

7. ALL EDGES TO BE SMOOTH AND FREE OF BURRS.

8 ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED. BOTH SIDES.

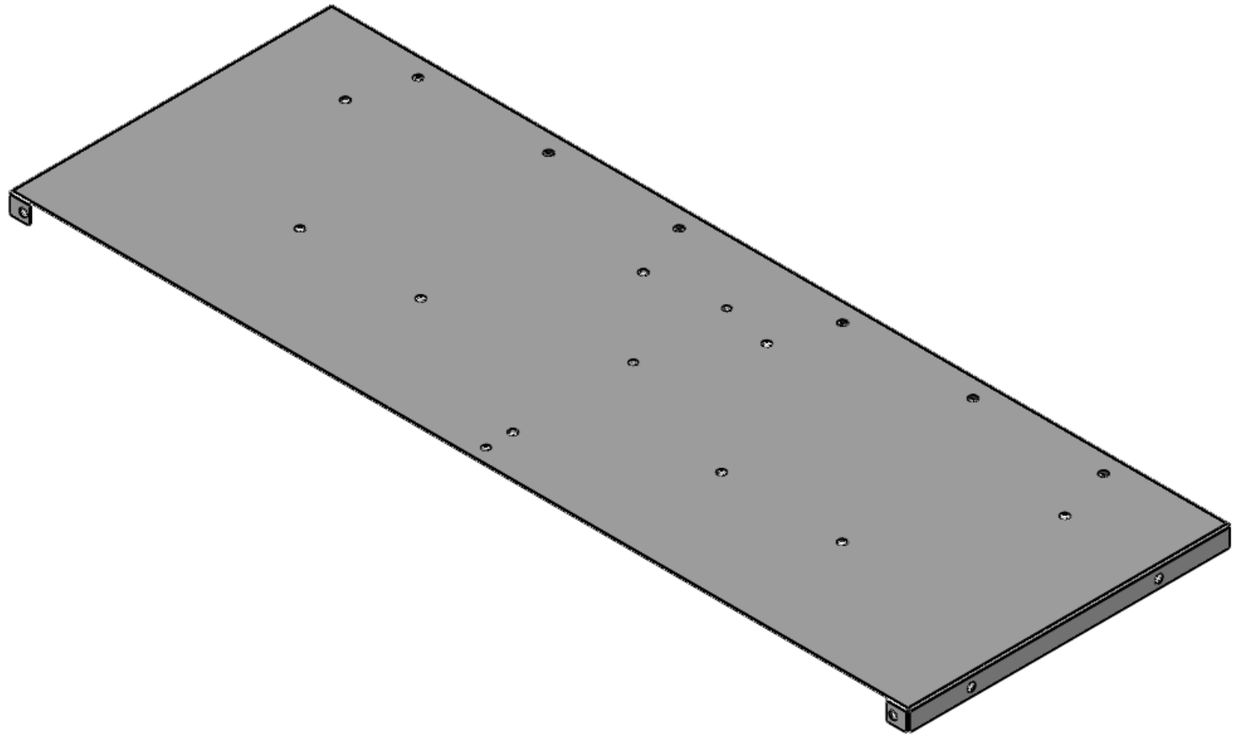
REV.	DATE	DCN #	DRAWING TREE #
v1	10 AUG 2010	E1000285	

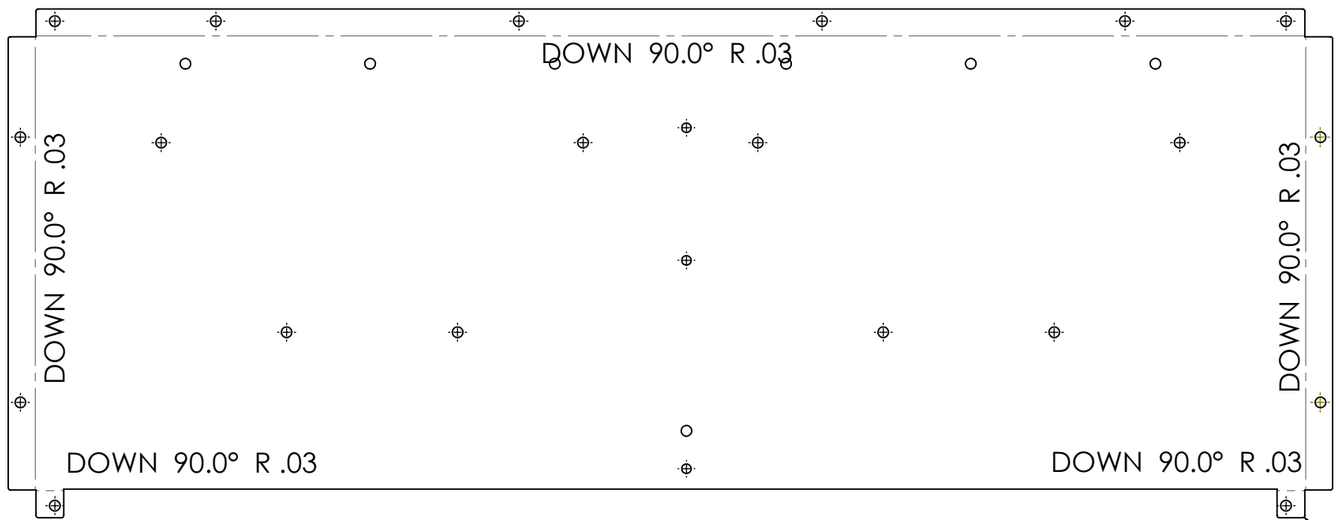




NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: ARM CAVITY BAFFLE BTM SKIN	
	MATERIAL: Enamel A424 Type I ⑥	FINISH: ⑤ .	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	
			NEXT ASSY: D1000977	DESIGNER: N.Nguyen 01 Jun 2010	SIZE: D
				DRAFTER: TQ. NGUYEN 27 MAY 2010	DWG. NO.: D1000975
				CHECKER: M. SMITH 10 NOV 2010	REV.: v1
				APPROVAL: D. COYNE 20 NOV 2010	SCALE: 1:4 PROJECTION: SHEET 1 OF 2

D1000975_AdLIGO_AOS_SLC_ARM Cavity Baffle Bottom Skin, PART PDM REV: X-022, DRAWING PDM REV: X-011





D1000975_AdLIGO_AOS_SLC ARM Cavity Baffle Bottom Skin, PART PDM REV: X-022, DRAWING PDM REV: X-011

LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
SIZE B	DWG. NO. D1000975	REV. v1	
SCALE: 1:4	PROJECTION:	SHEET 2 OF 2	

NOTES CONTINUED:

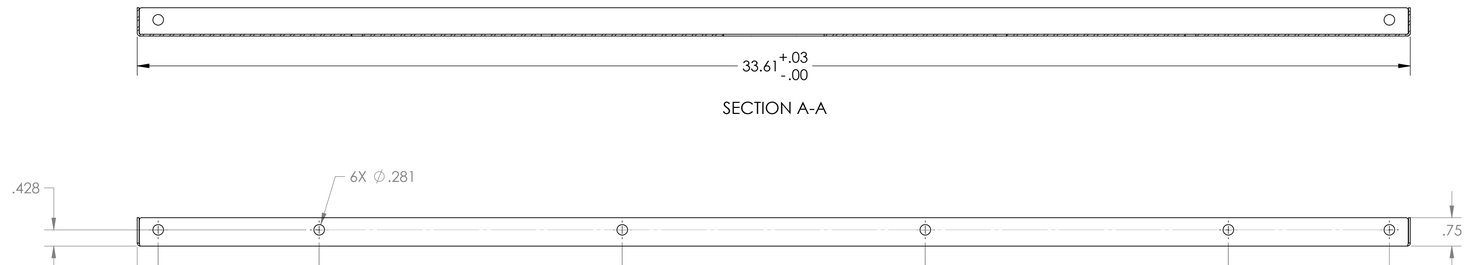
(5) FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083

(6) MAT'L: 18 GA ENAMELING STEEL -A424 TYPE I OR III

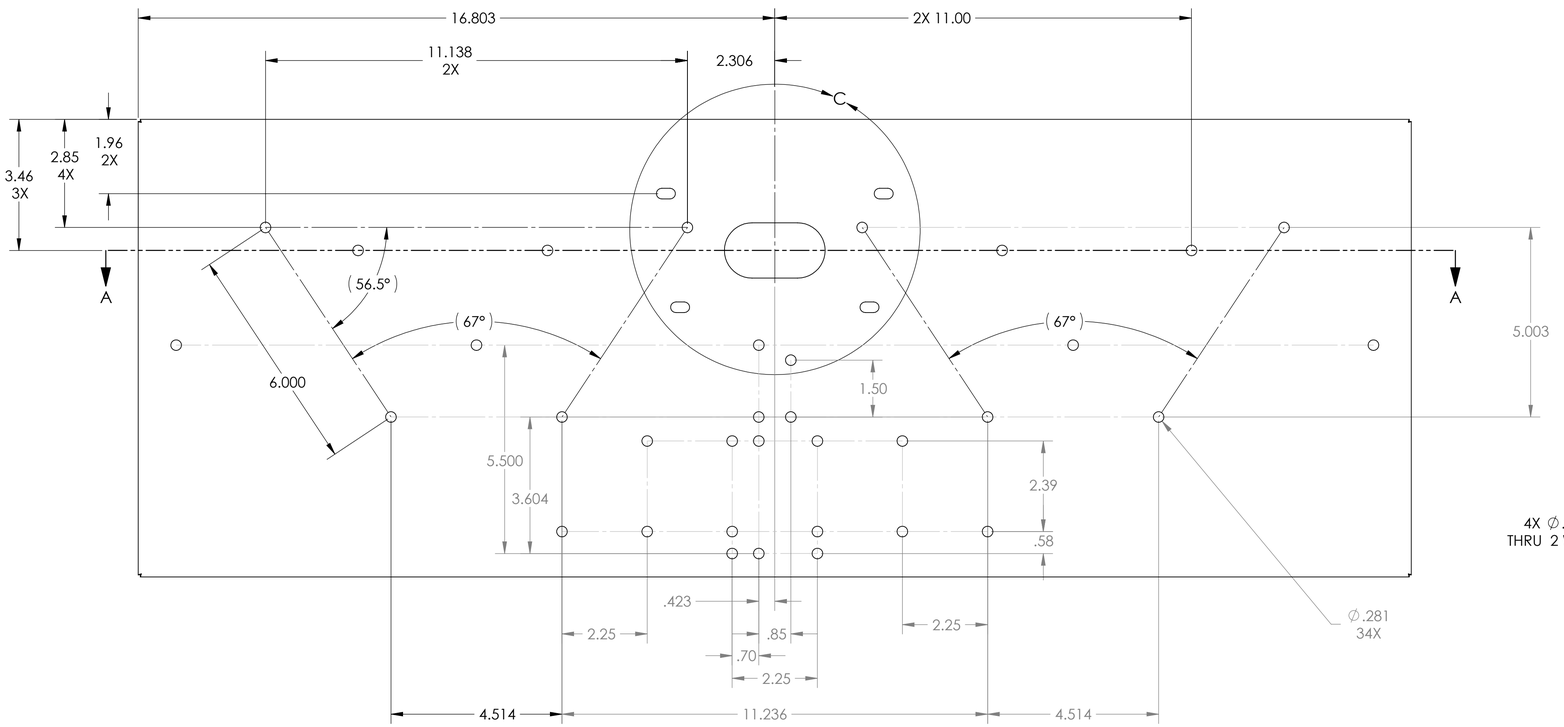
7 ALL EDGES TO BE SMOOTH AND FREE OF BURRS.

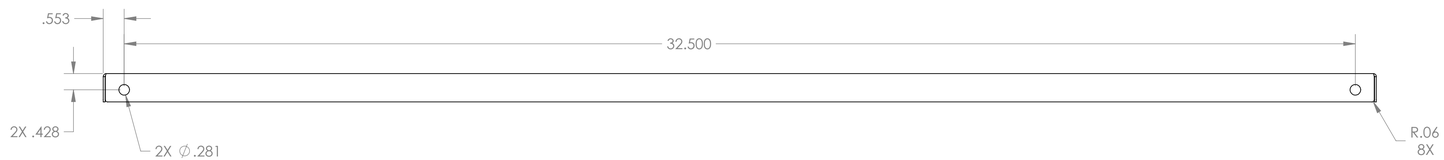
(8) ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED, BOTH SIDES.

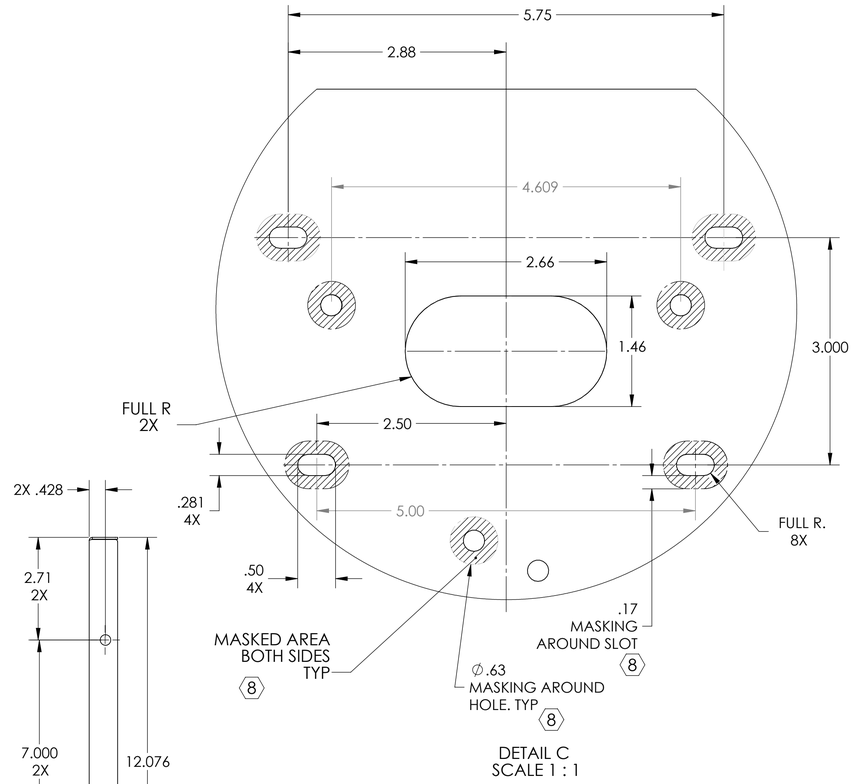
REV.	DATE	DCN #	DRAWING TREE #
v1	15 JUN 2010	E1000285	



SECTION A-A







DETAIL C
SCALE 1 : 1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .02
.XXX ± .010

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: Enamel A424 Type I (6)

FINISH: (5)

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

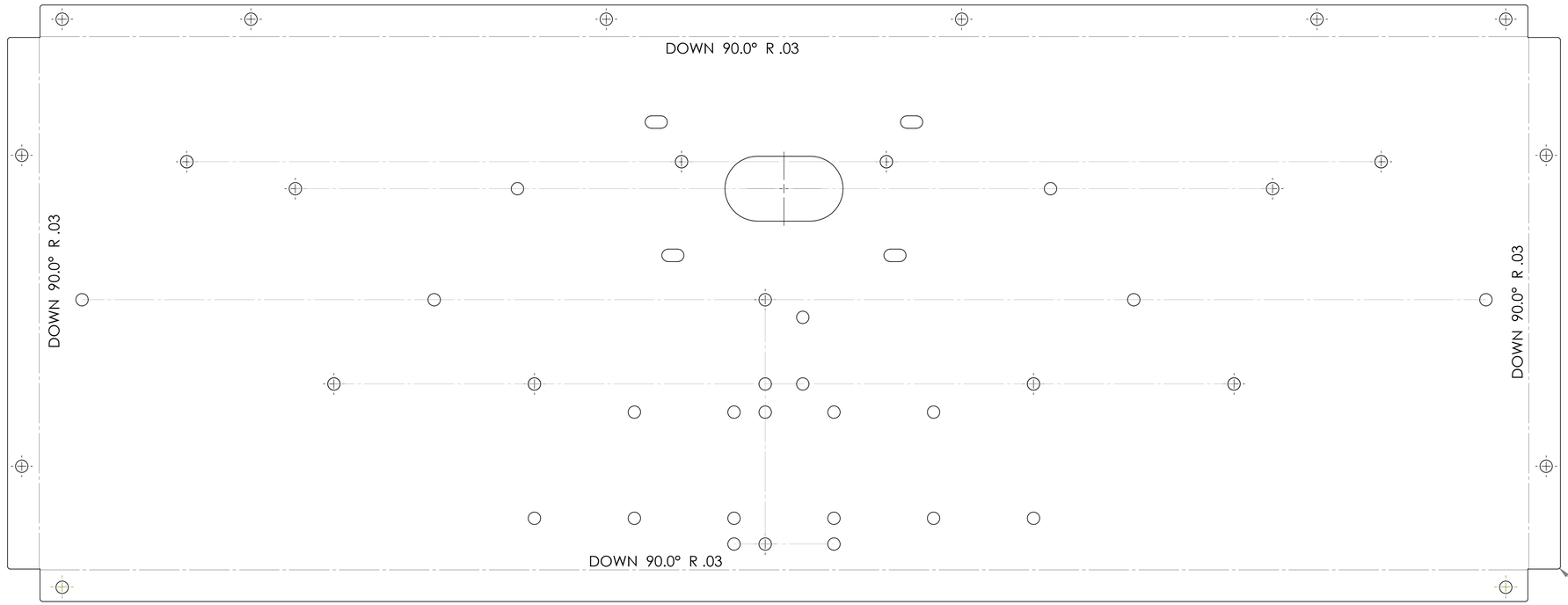
SYSTEM: ADVANCED LIGO

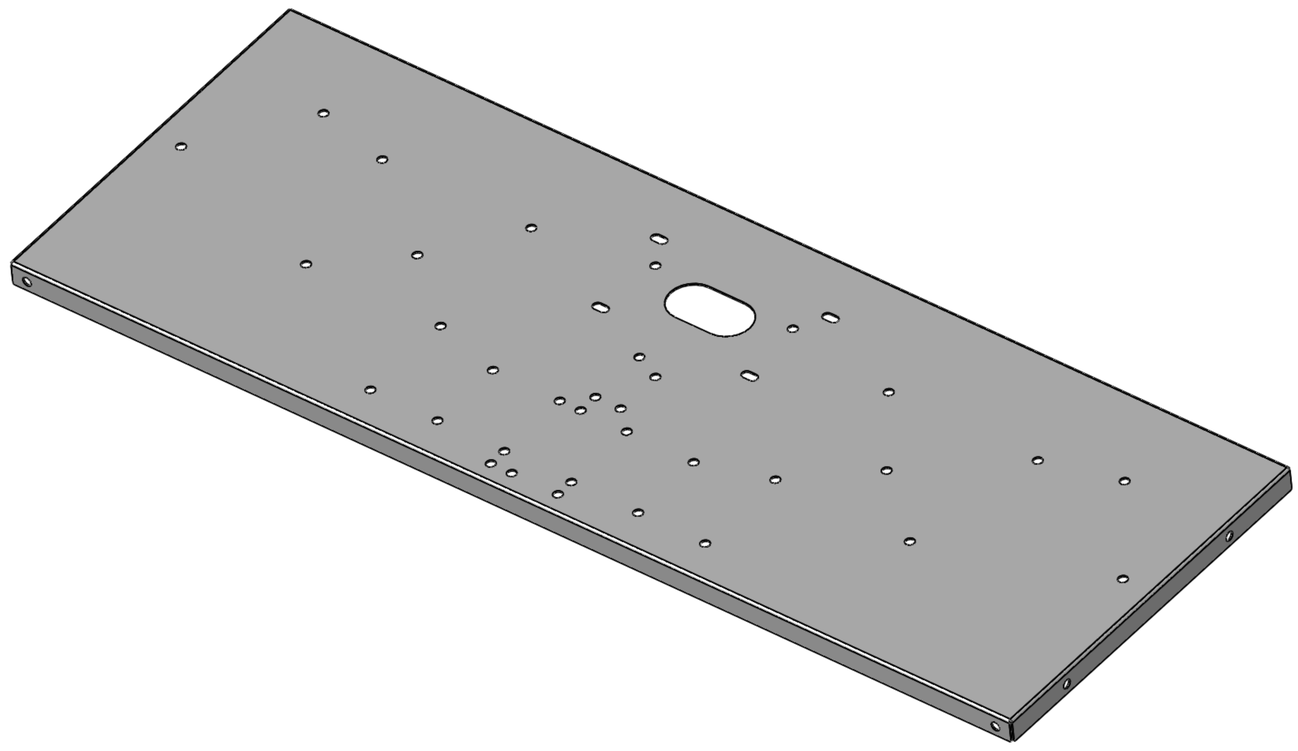
SUB-SYSTEM: AOS

NEXT ASSY: D1000977

PART NAME: ARM CAVITY BAFFLE TOP SKIN

DESIGNER	N.Nguyen	01 Jun 2010	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	04 JUN 2010	D	D1000974	v1
CHECKER	M. SMITH	10 NOV 2010			
APPROVAL	D. COYNE	20 NOV 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 2



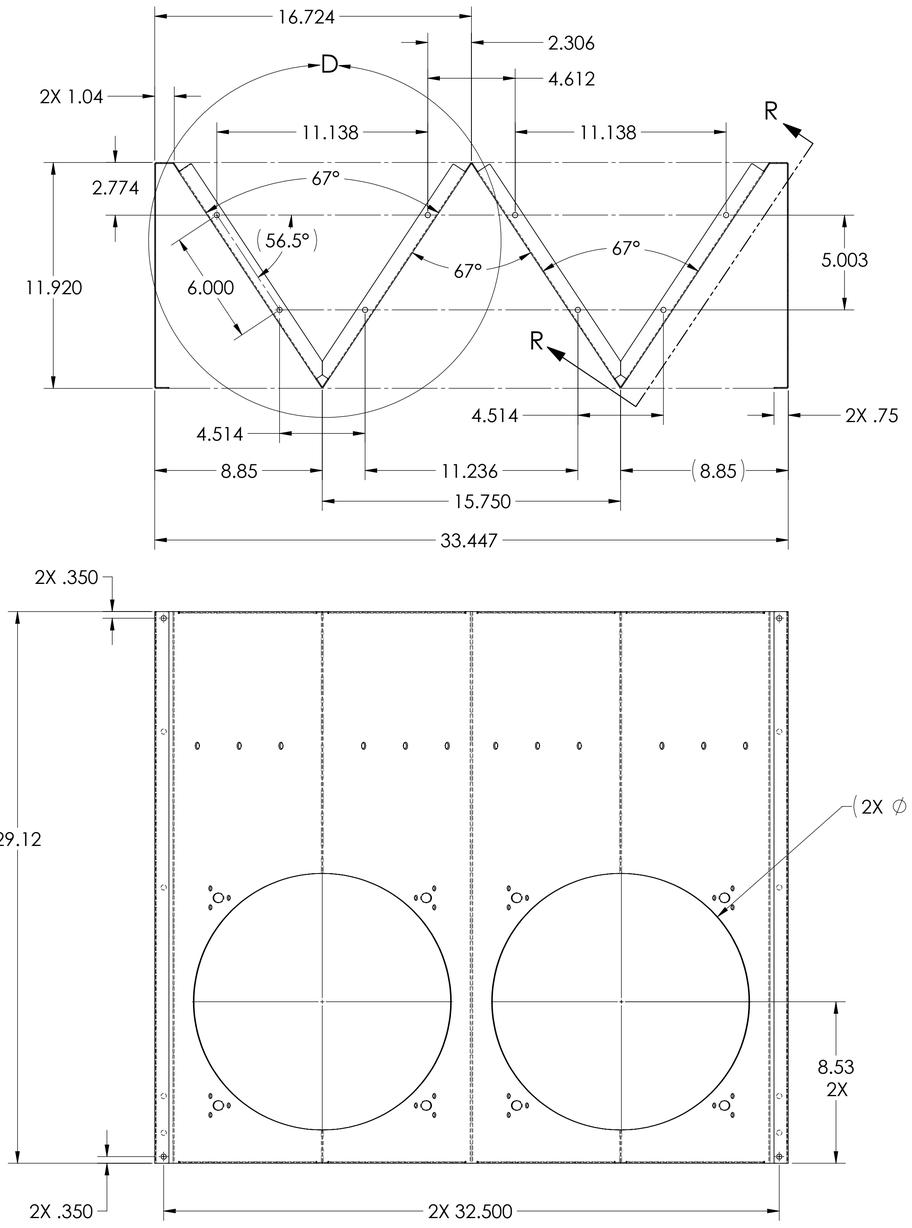


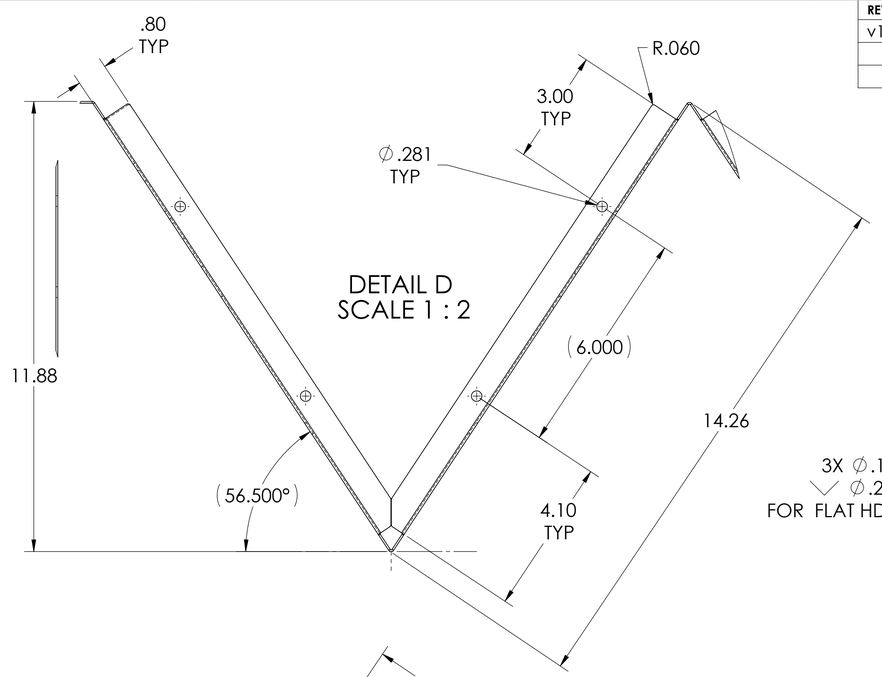
LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
SIZE D	DWG. NO. D1000974		REV. v1
SCALE: 1:2	PROJECTION:		SHEET 2 OF 2

D1000974_AdLIGO_AOS_SLC ARM Cavity Baffle Top Skin, PART FDM REV- X-004, DRAWING FDM REV- X-018

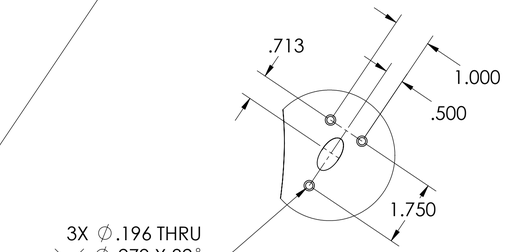
5. MAT'L: 18 GA ENAMELING STEEL -A424 TYPE I OR III.
6. ALL EDGES TO BE SMOOTH AND FREE OFF BURRS.
7. FINISH: PART WILL BE PORCELAIN COATED IN ACCORDANCE WITH LIGO SPECIFICATION E1000083
8. ALL HOLE AREAS SHALL BE MASKED WITHIN .63 DIA PRIOR PORCELAIN COATED. BOTH SIDES

REV.	DATE	DCN #	DRAWING TREE #
v1	02 JUL 2010	E1000285	

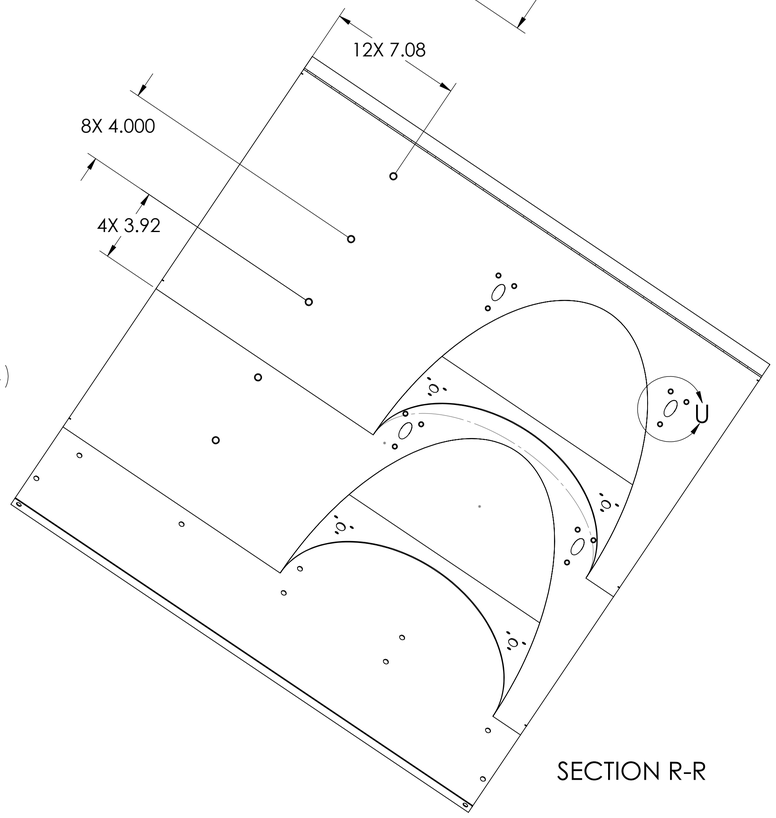




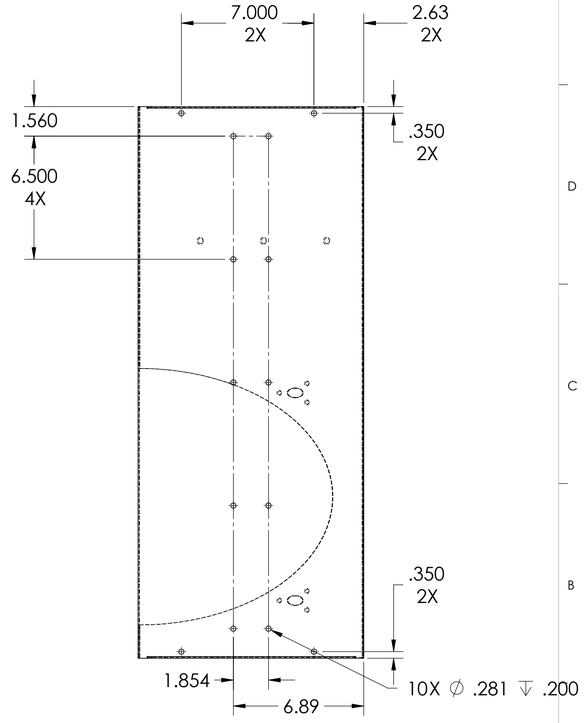
DETAIL D
SCALE 1 : 2



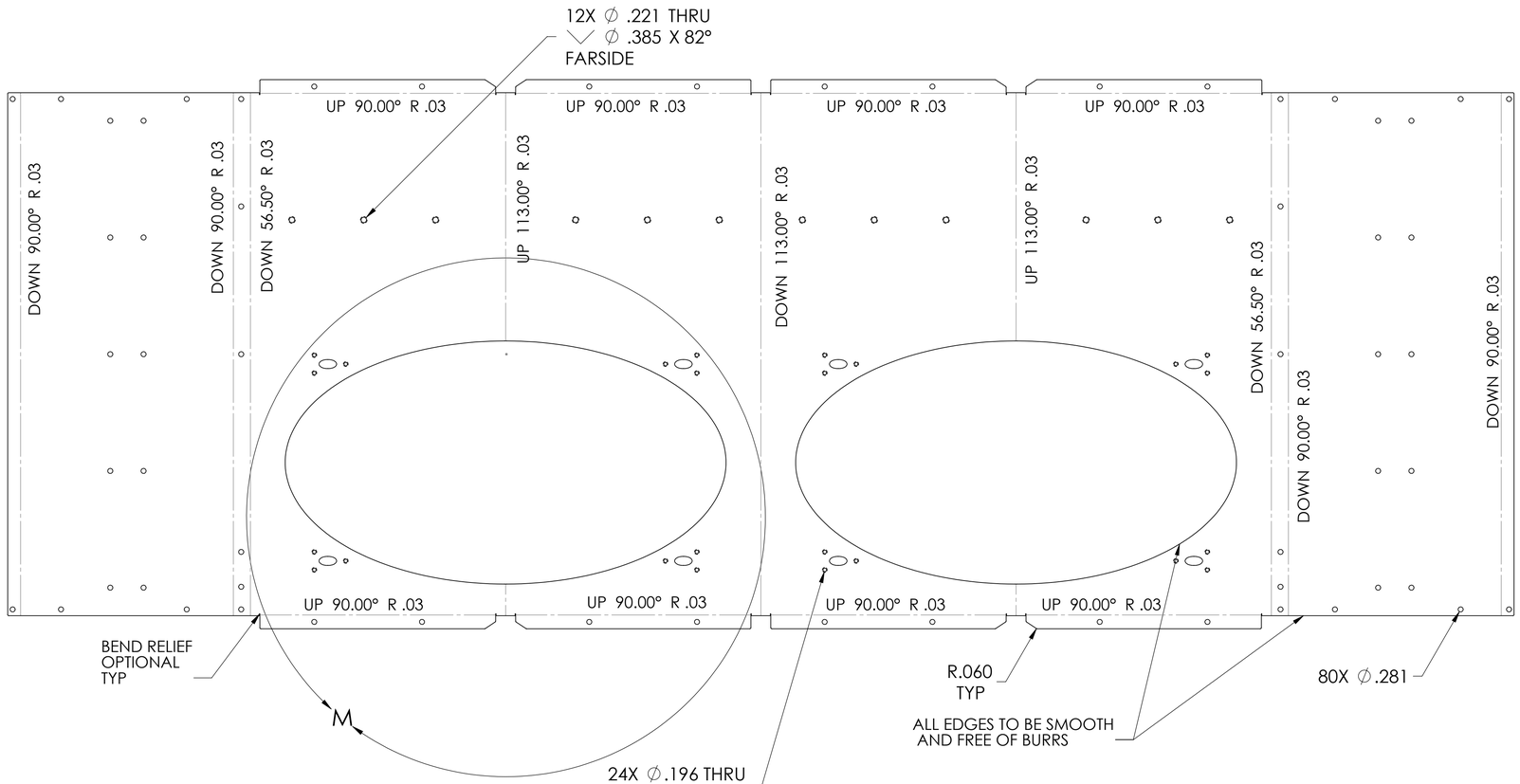
DETAIL U
SCALE 1 : 2
TYP 8 PLS

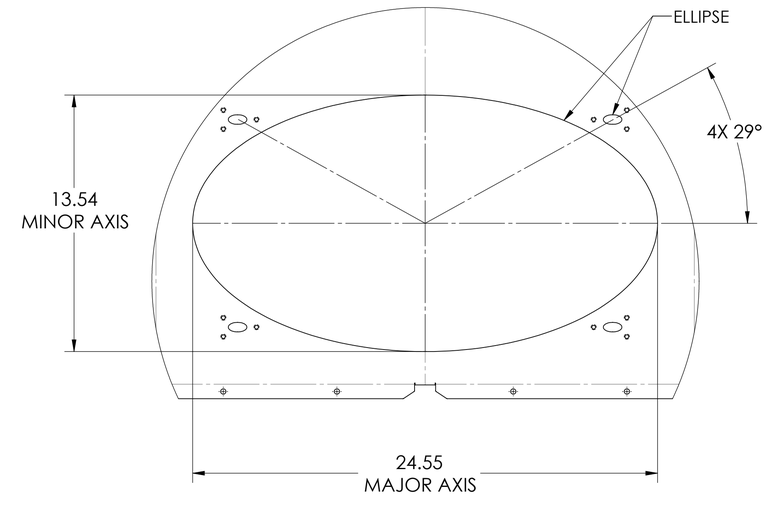


SECTION R-R

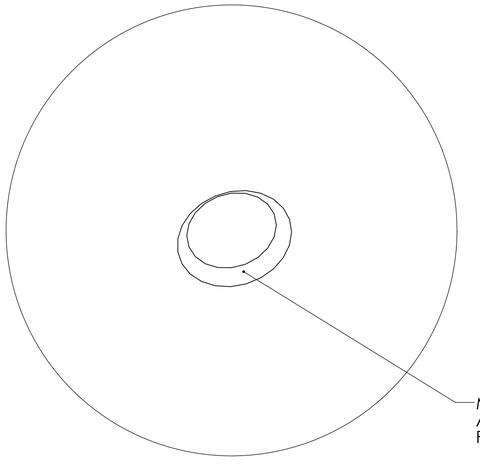


NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: ARM CAVITY BAFFLE SKIN				
	MATERIAL: 18 GA Enamel Steel A424 Type I	FINISH: SEE NOTE 7	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER	N.Nguyen	20 May 2010	SIZE: D	DWG. NO.: D1000973 REV.: v1
			NEXT ASSY: D1000977		DRAFTER	TQ. NGUYEN	27 MAY 2010		
					CHECKER	M. SMITH	10 NOV 2010		
					APPROVAL	D. COYNE	20 NOV 2010	SCALE: 1:4	PROJECTION: SHEET 1 OF 3

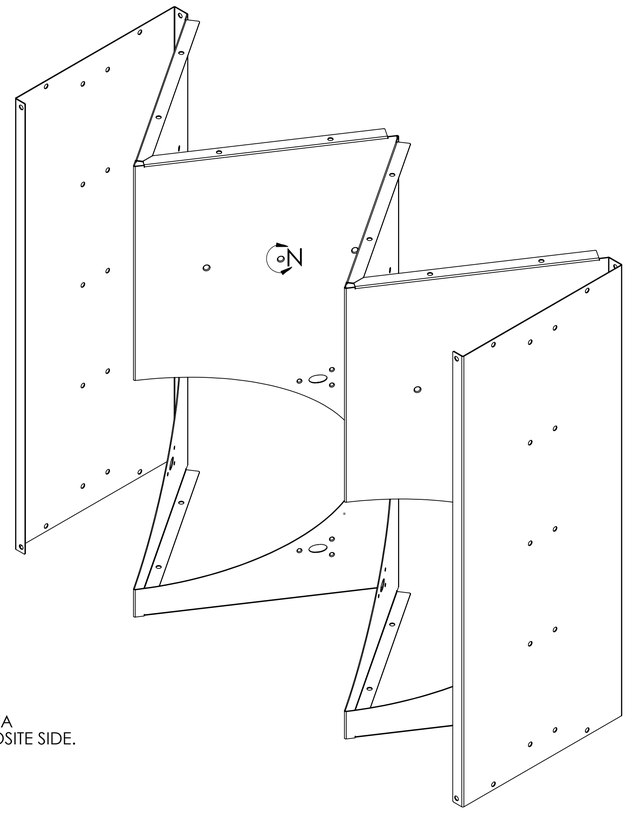




DETAIL M

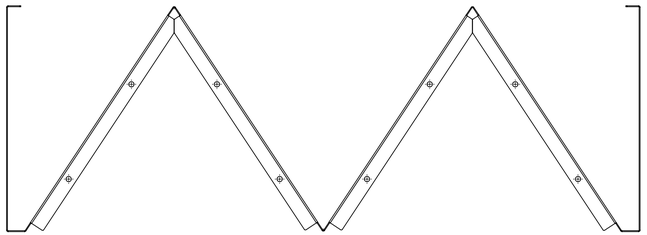


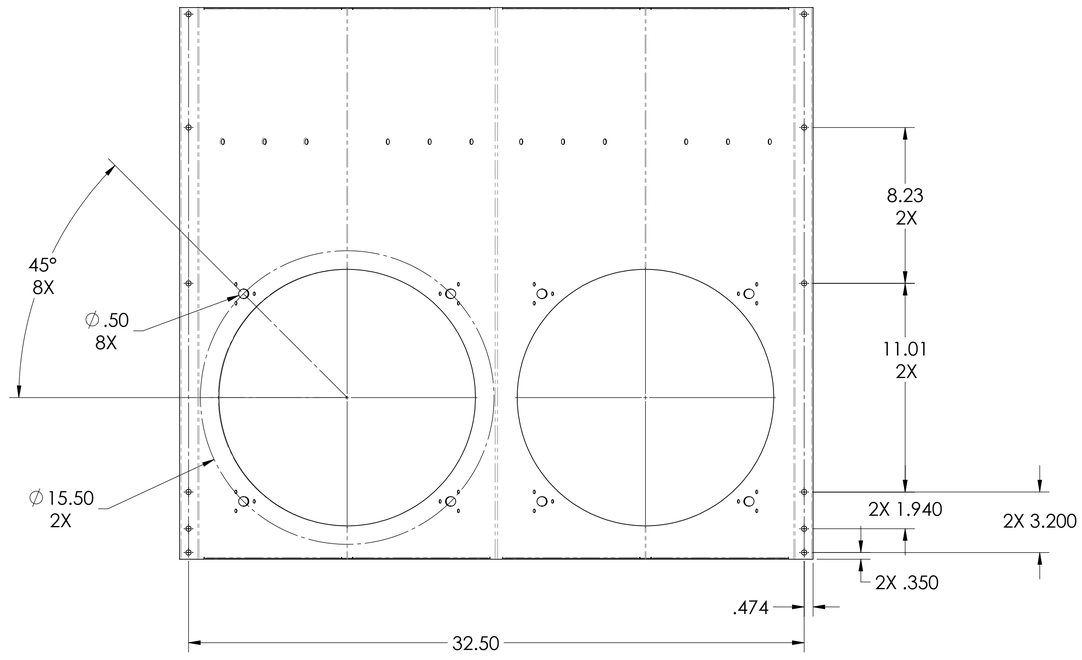
DETAIL N
SCALE 4 : 1



LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SIZE	DWG. NO.	REV.
D	D1000973	v1
SCALE: 1:4	PROJECTION:	SHEET 2 OF 3



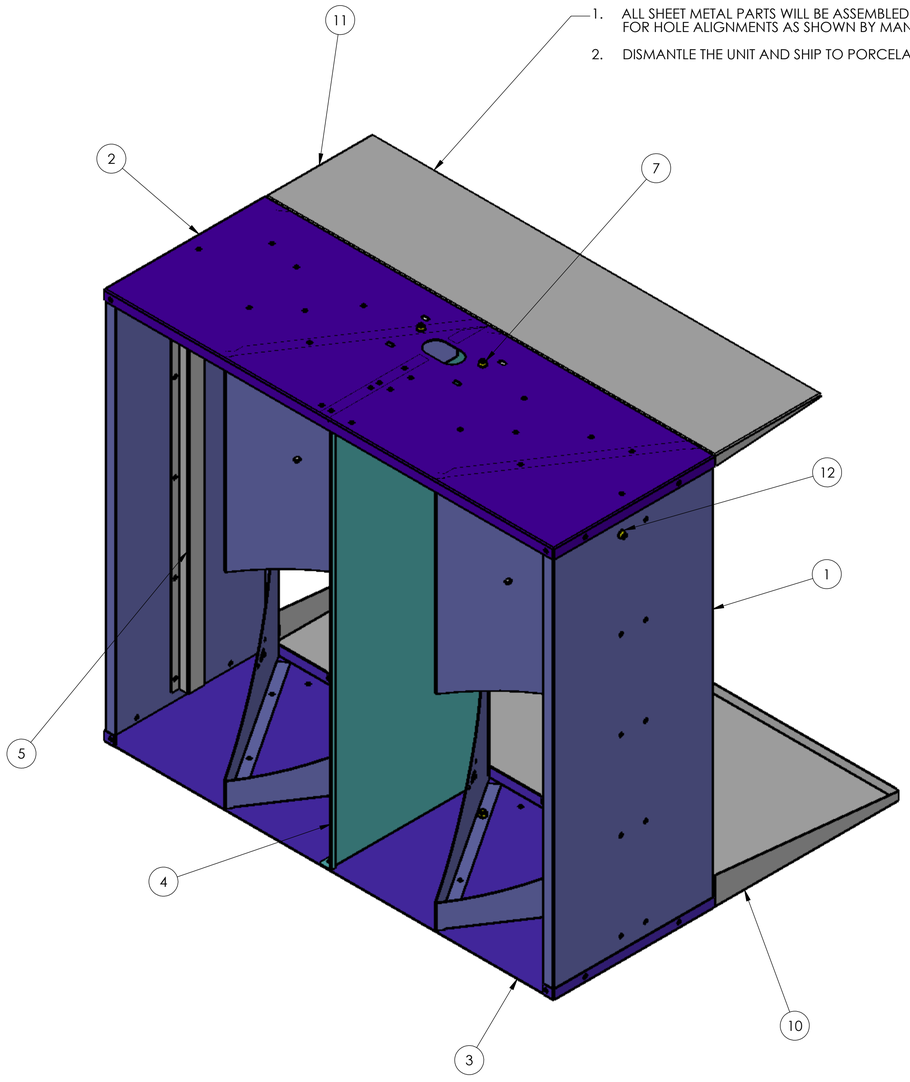


LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE: D	DWG. NO.: D1000973	REV.: v1
SCALE: 1:4	PROJECTION:	SHEET 3 OF 3

NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	02 AUG 2010	E1000285	E1000668
-	-	-	-
-	-	-	-

1. ALL SHEET METAL PARTS WILL BE ASSEMBLED AND INSPECTED FOR HOLE ALIGNMENTS AS SHOWN BY MANUFACTURING.
2. DISMANTLE THE UNIT AND SHIP TO PORCELAIN ENAMELING.



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.	SPARE	TOTAL
15	90313A200	WASHER, FLAT, #10 (NAS 620-C10 McMASTER	18-8 SSTL	30	15	45
14	92210A999	FLAT HD SHCS #10-24 UNDERCUT, McMaster	18-8 S/S	12	6	18
13	D1001365	ARM BAFFLE MIDDLE REINFORCING PLATE	Enamel A424 Type I	2		2
12	90313A204	WASHER, FLAT, 1/4 , McMASTER	18-8 SSTL	225	112	337
11	D1001026	ARM CAVITY BAFFLE UP LEAF	Enamel Steel A424 Type I	1		1
10	D1001027	ARM CAVITY BAFFLE LOWER LEAF	Enamel Steel A424 Type I	1		1
9	N-2520-A	HEX NUT, 1/4-20, SILVER PLATE, UC COMP.	18-8 S/S	75	37	112
8	N-1024-A	HEX NUT, #10-24, SILVER PLATE, UC COMP.	18-8 S/S	15	7	22
7	92196A537	SCREW, SOCKET HEAD CAP, 0.25-20 UNC-2A X 0.5 LONG, McMASTER	18-8 S/S	75	37	112
6	92210A236	FLAT HD SHCS #10-24 X.25, McMASTER	18-8 SSTL	3	2	5
5	D1001363	ACB SIDE REINFORCING HATSECTION	Enamel Steel A424 Type I	2		2
4	D1000976	ARM CAVITY BAFFLE CTR SKIN	Enamel Steel A424 Type I	1		1
3	D1000975	ARM CAVITY BAFFLE BTM SKIN	Enamel Steel A424 Type I	1		1
2	D1000974	ARM CAVITY BAFFLE TOP SKIN	Enamel Steel A424 Type I	1		1
1	D1000973	ARM CAVITY BAFFLE SKIN	Enamel Steel A424 Type I	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: BOM
FINISH: N/A

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

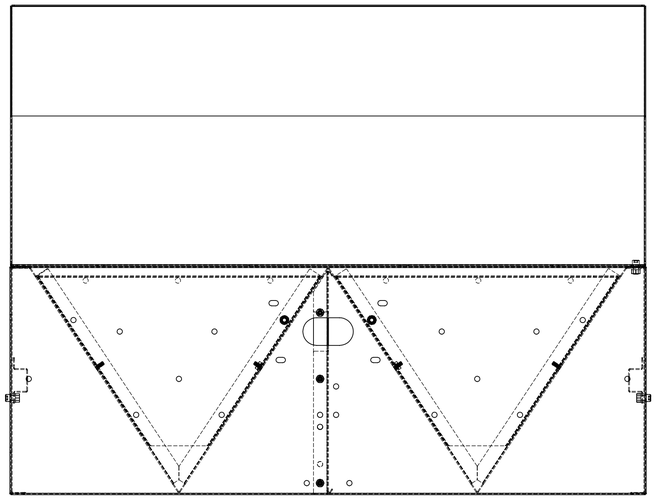
SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D1001011

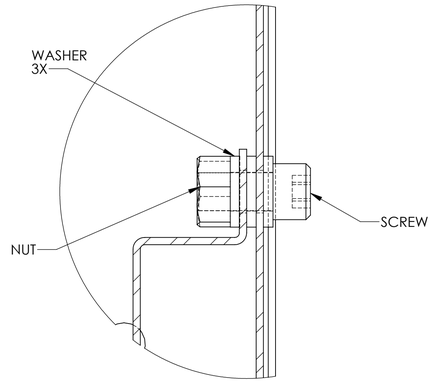
PART NAME: ARM CAVITY BAFFLE BOX ASSY

DESIGNER	N.Nguyen	01 Jun 2010	
DRAFTER	N.Nguyen	01 Jul 2010	
CHECKER	M. Smith	10 NOV 2010	
APPROVAL	D. Coyne	20 NOV 2010	

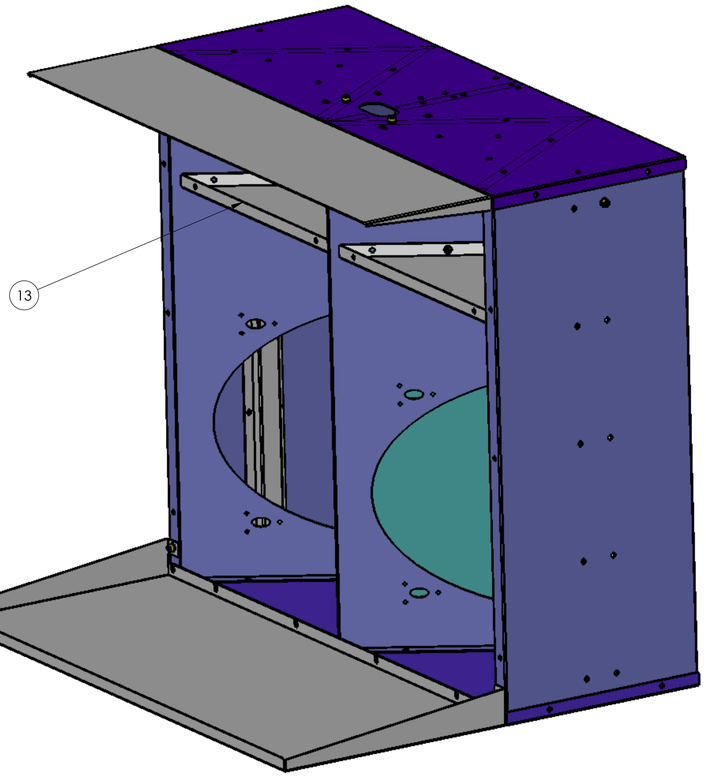
SIZE: D
DWG. NO.: D1000977
REV.: v1
SCALE: 1:1
PROJECTION:
SHEET 1 OF 2

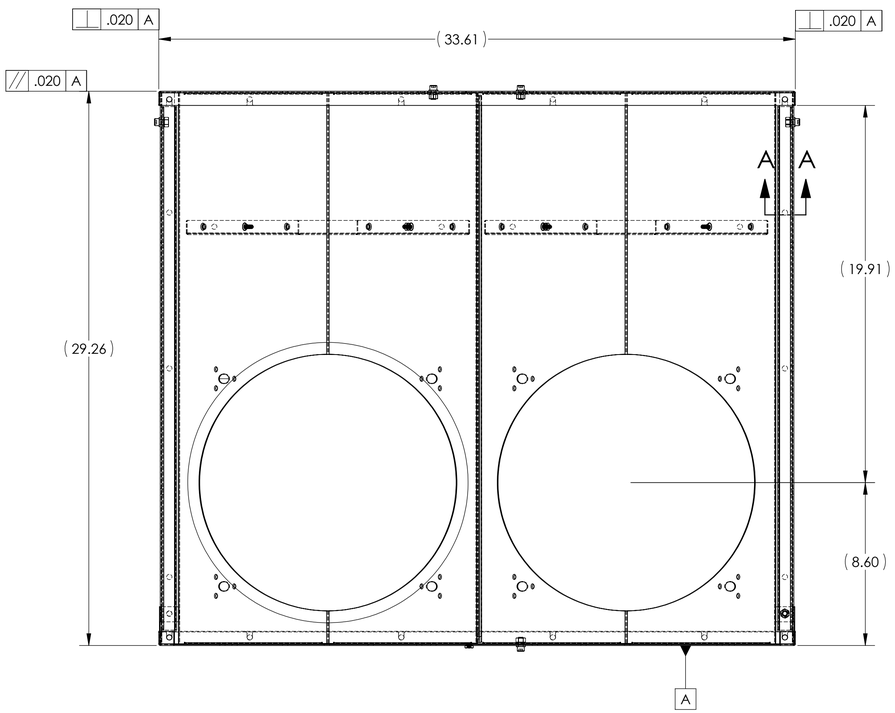
D1000977_AdLIGO_AOS_SLC ARM Cavity Baffle Box Assy, PART PDM REV-X 0409, DRAWING PDM REV-X 014

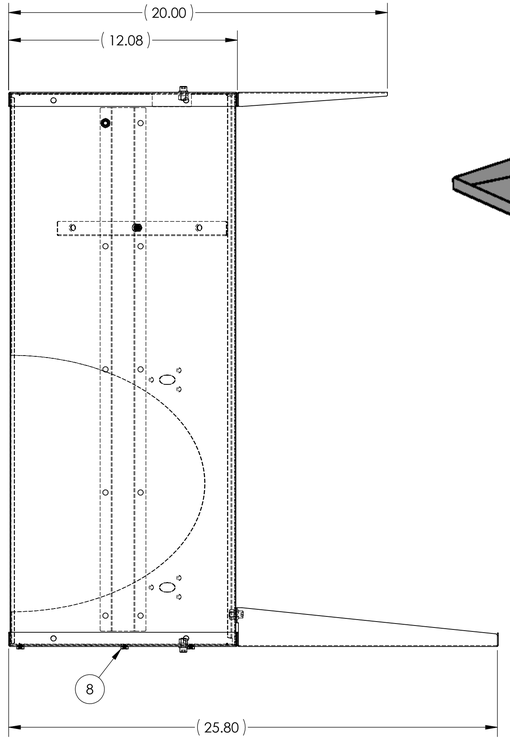




TYPICAL FASTENING DETAIL
SECTION A-A
SCALE 2 : 1







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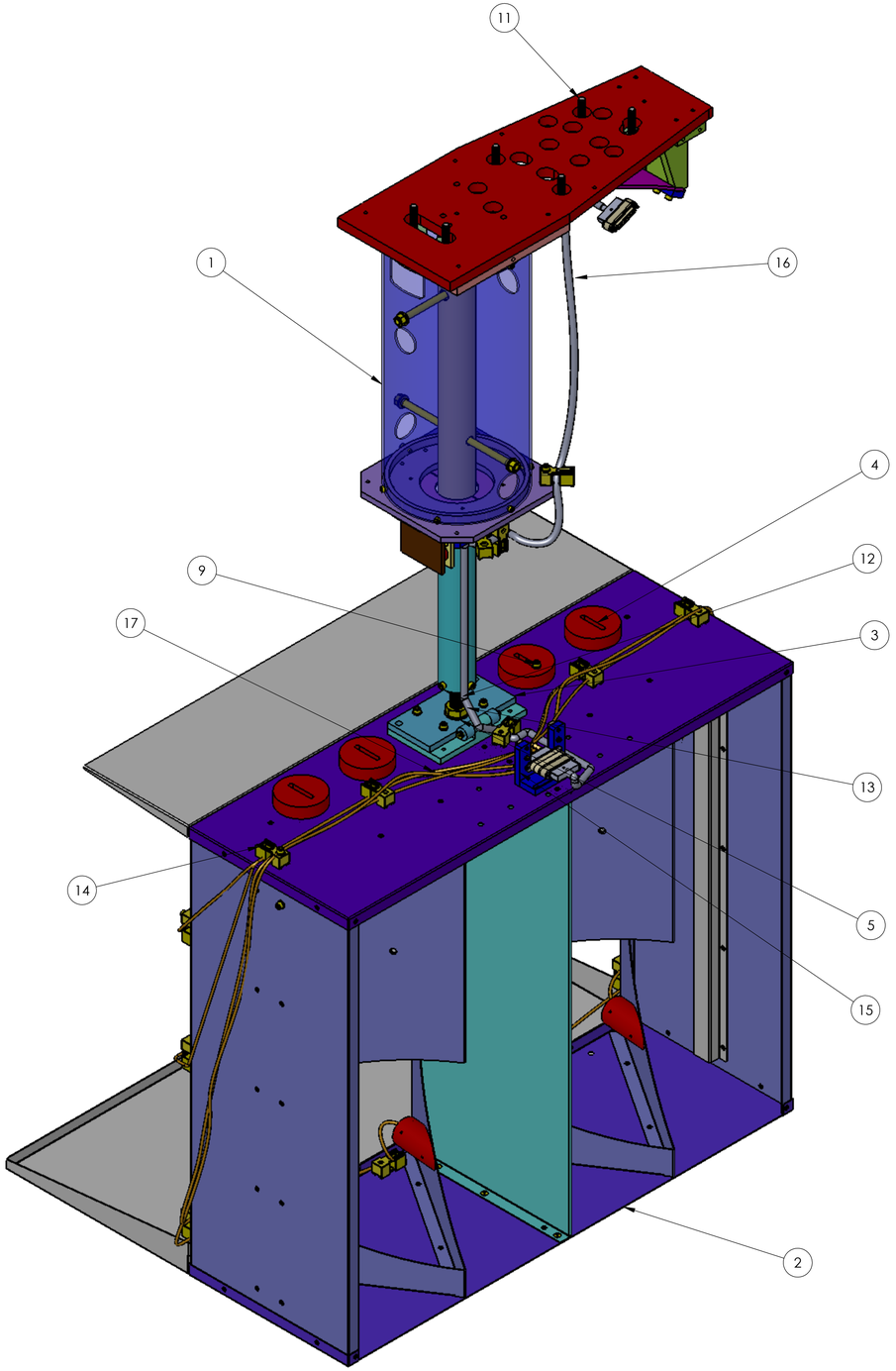
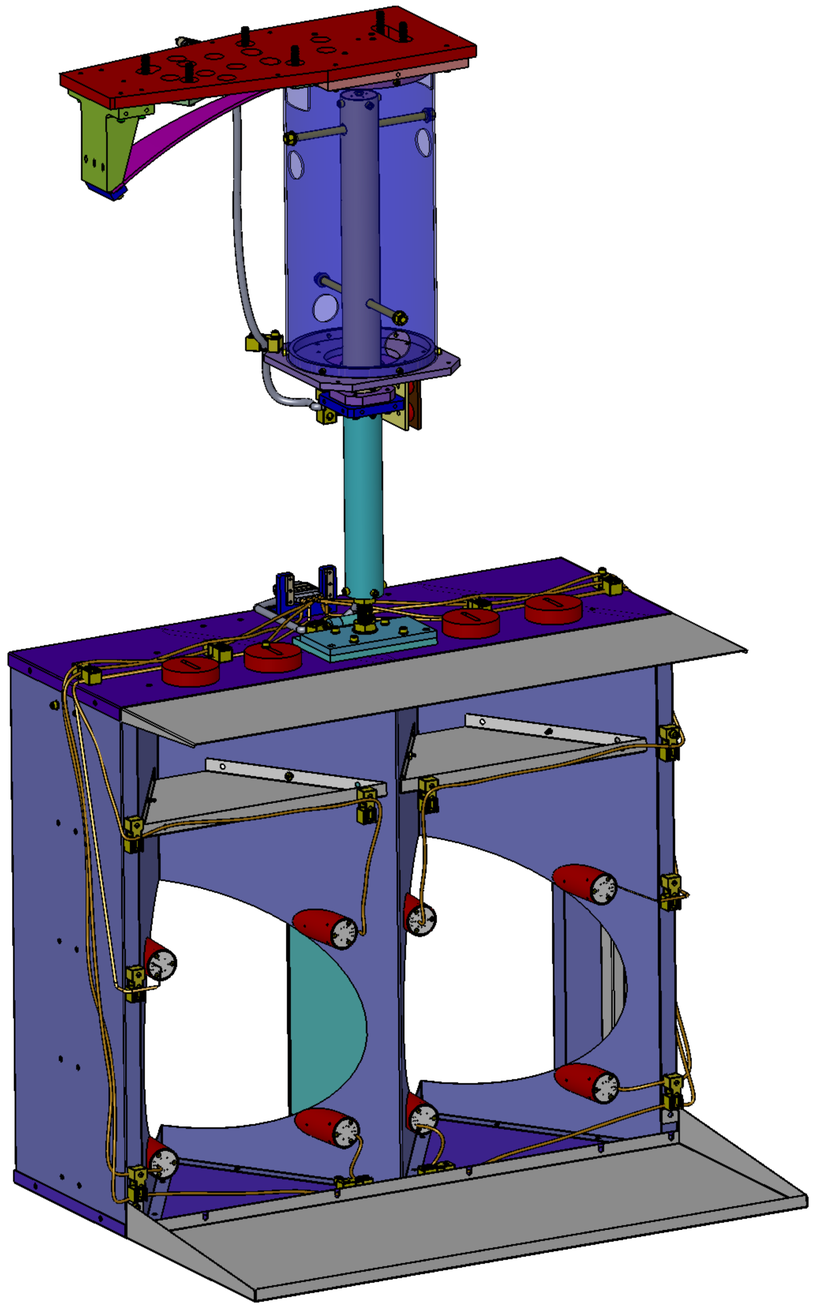
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SIZE	DWG. NO.	REV.
D	D1000977	v1
SCALE: 1:1	PROJECTION:	SHEET 2 OF 2

NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	20 OCT 2010	E1000285	E1000674





CONFIGURATIONS	NEXT SUB-ASSY	CHAMBER	TOP LEVEL
CONFIG BSC10 (SHT 3)	D1002384	BSC1-H1	D0901137
CONFIG BSC10 (SHT 3)	D1002382	BSC3-H1	D0901142
CONFIG DEFAULT (SHT 2)	D1002383	BSC9-H1	D0901150
CONFIG DEFAULT (SHT 2)	D1002277	BSC10-H1	D0901154
CONFIG DEFAULT (SHT 2)	D1001121	BSC7-H2	D0900405
CONFIG DEFAULT (SHT 2)	D1001122	BSC8-H2	D0900360

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
17	D1003111	SLC PHOTODETECTOR CABLE LOWER ASSY	N/A	1		1
16	D1003117	SLC PHOTODETECTOR CABLE UPPER ASSY	N/A	1		1
15	D1001346	aLIGO, HAM2-H1, ASSEMBLY, CABLE MOUNT	N/A	1		1
14	D0900004	UHV COMPATIBLE CABLE CLAMP	PEEK	30	4	34
13	N-7510-A	HEX NUT # 3/4-10, UC COMP	Ag 18-8 SSTL	2	1	3
12	D1001186	SCREW #3/4-10 X 4 MODIFIED	18-8 SSTL	1	1	2
11	92240A632	HEX HD SCREW # 3/8-16X 2, McMASTER	18-8 SSTL	6	2	8
10	N-2520-A	HEX NUT, 1/4-20, UC COMP	Ag 18-8 SSTL	19	10	29
9	921196A544	SCREW, SOCKET HEAD CAP, 1/4-20 UNC-2A X 1.25 LONG, McMASTER	18-8 SSTL	19	9	28
8	90313A203	WASHER, FLAT, 1/4 , McMASTER	18-8 SSTL	38	10	48
7	93852A104	WASHER #3/8, McMASTER	18-8 SSTL	6	2	8
6	D1001700	SLC INTERFACE MOUNTING CLAMP	304 SSTL	6		6
5	98017A220	WASHER #3/4, MCMASTER	300 SSTL	2	1	3
4	D1001826	SLC ACB BALANCING WEIGHT	304 SSTL	4		4
3	D1002173	ARM CAVITY BAFFLE HINGE ASSY	N/A	1		1
2	D1000977	ARM CAVITY BAFFLE BOX ASSY	N/A	1		1
1	D1001011	ARM CAVITY BAFFLE ASSY	N/A	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

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2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A
FINISH: N/A

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

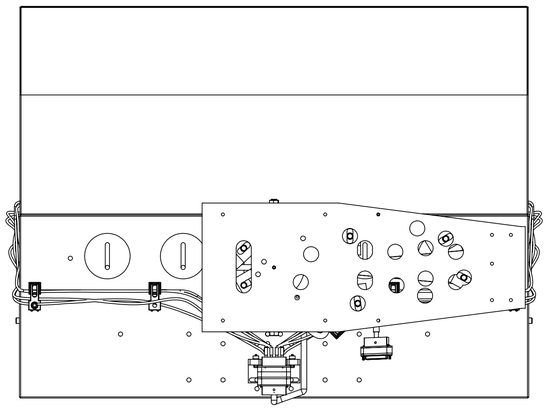
SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: SEE CHART

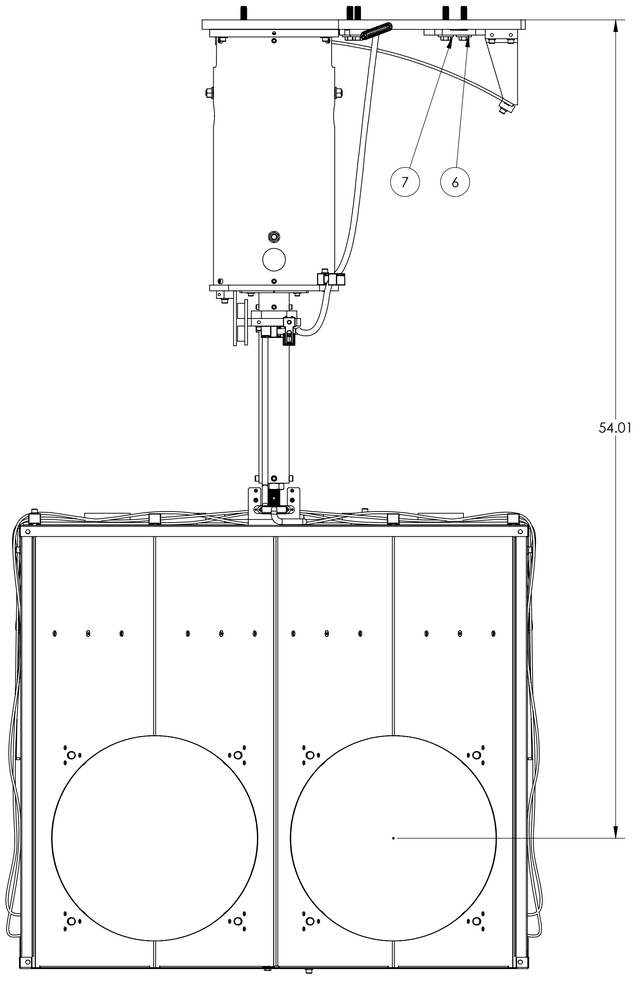
PART NAME: ARM CAVITY BAFFLE FINAL ASSY

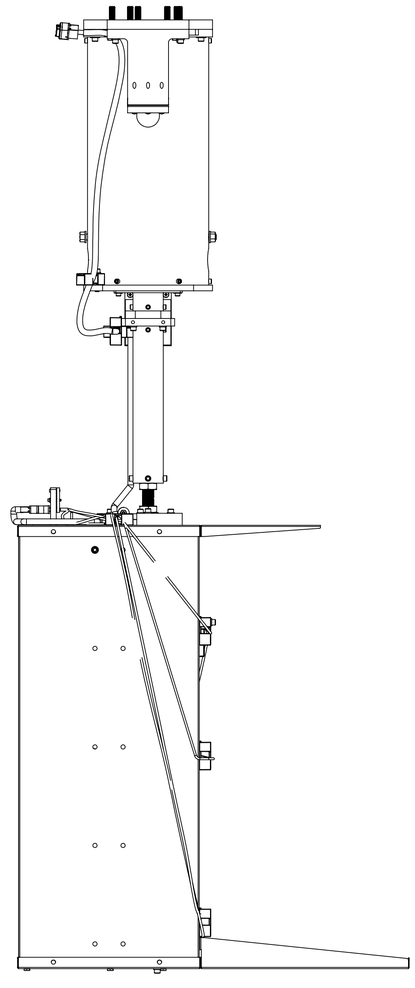
DESIGNER	N.Nguyen	10 AUG 2010	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	20 OCT 2010	D	D0901376	v1
CHECKER	M. SMITH	10 NOV 2010			
APPROVAL	D. COYNE	20 NOV 2010	SCALE: 1:8	PROJECTION:	SHEET 1 OF 3

D0901376_AdLIGO_AOS_SLC ARM Cavity Baffle Final Assy; PART PDM REV= X-080, DRAWING PDM REV= X-019

CONFIGURATION (DEFAULT)







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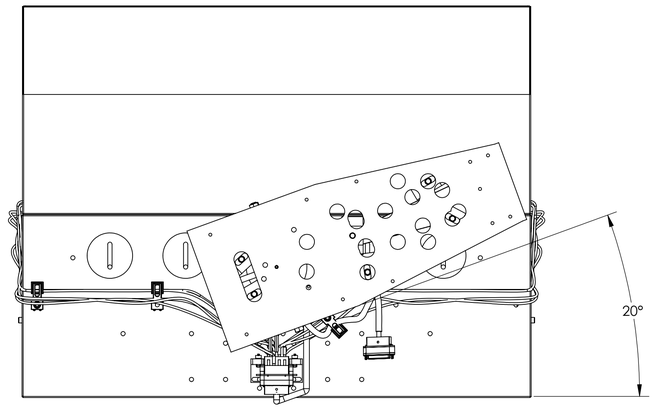
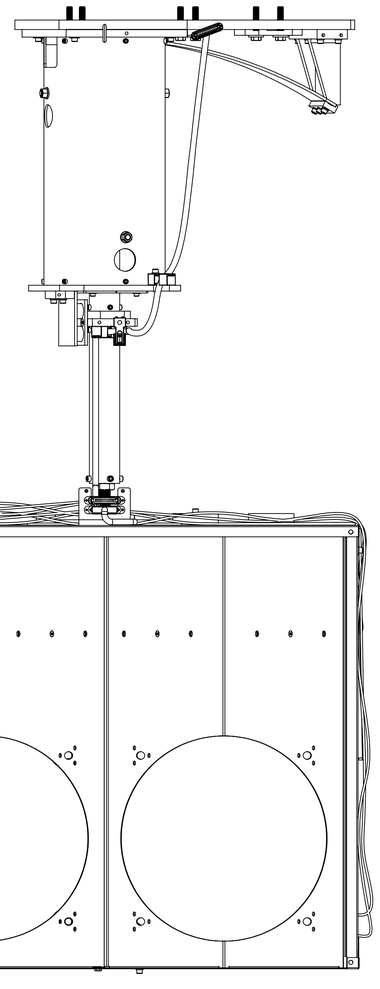
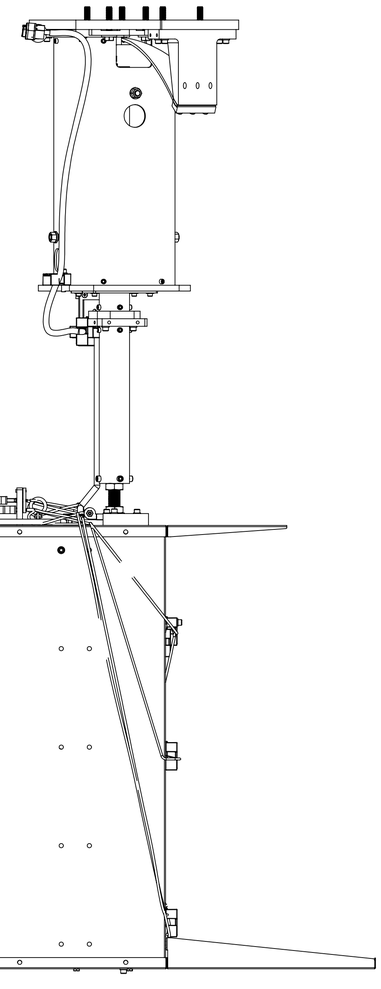
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SIZE	DWG. NO.	REV.
D	D0901376	v1

SCALE: 1:5 | PROJECTION: | SHEET 2 OF 3







CONFIGURATION (BSC 10)

LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE D	DWG. NO. D0901376	REV. v1
SCALE: 1:5	PROJECTION:	SHEET 3 OF 3