

To: W.H. Tyler
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1 Pg. 70p

2-1-96 West Coast Porcelain

Process - Define in writing when established
cleaning sequence and caution on contamination

- o spray out of cleaning tank as baffle is removed.
- o Frit mix 200 lb at a time - constant formula
→ yield 300 lb enamel (approx)
- o Plan to complete 10 Baffles/day (2 boxes)
- o - Spray honey - (technique) teeth down
 - Then hang stationary - spray other side
 - Put on belt - fixture with points - no flake
 - thru furnace - determine time?
Speed

7-8-96 o demonstrate process - ^{one sample complete} demonstrate real time
o Plan for handling, inspecting, storing baffles
in-process

Temp 1480 e
Speed - slow down so cools slower reduce 60 to 50 (not sure of units)

clear area for L160 Baffle cooling, msp, bag, belt, etc
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