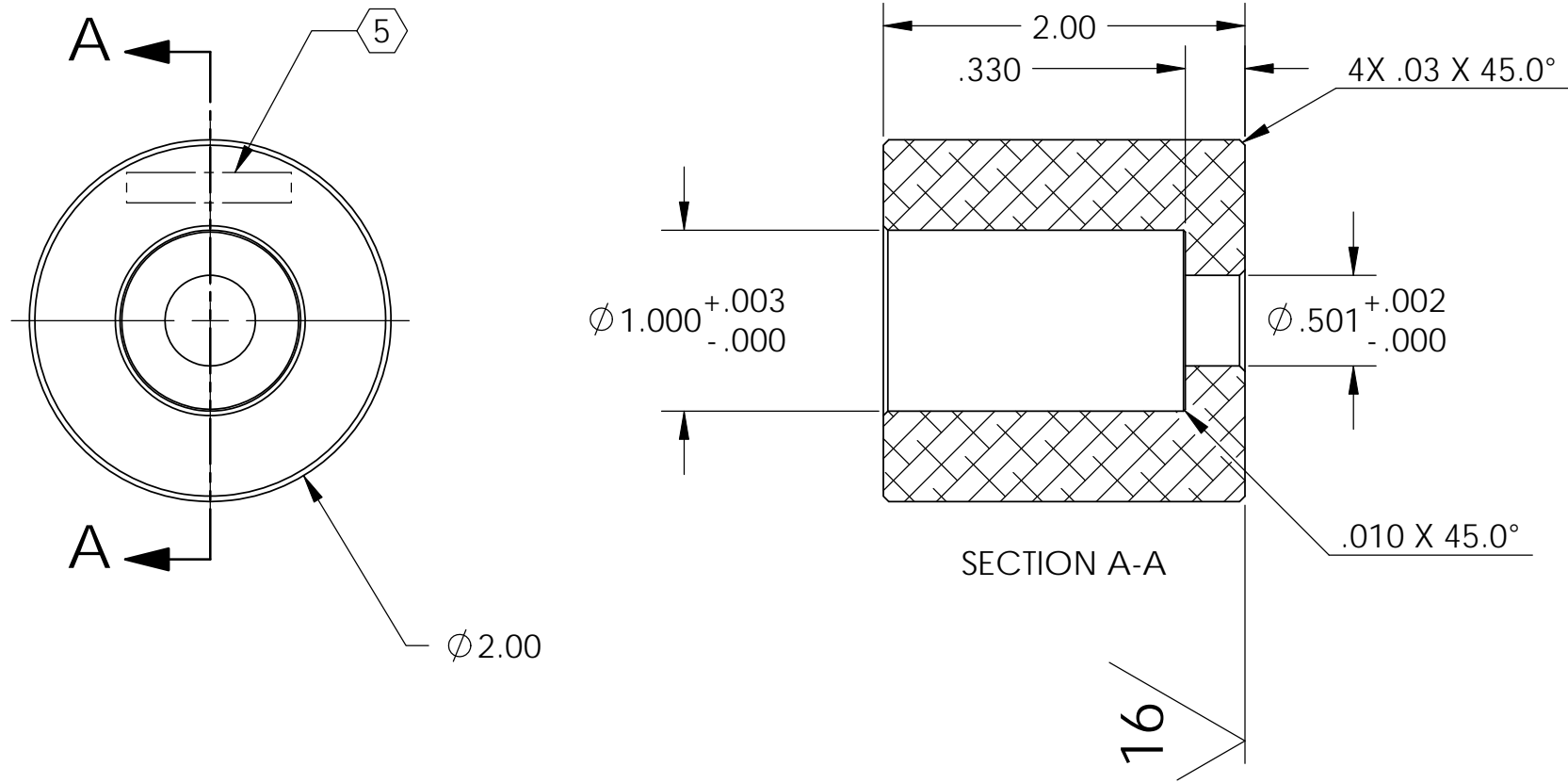


8 7 6 5 4 3 2 1

REV.	DATE	DCN #	DRAWING TREE #
v1	08 Feb. 2011	E1100087	-

NOTES CONTINUED:

- 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12 HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE DXXXXXX-VY, TYPE-XX, S/N XXX.
- 6. APPROXIMATE WEIGHT = 1.6 LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES (INCLUDING SANDING OR SCOURING FOR MATTE FINISH) IS NOT ALLOWED.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.



D1100235 DOWEL INSTALLATION BUSHING, .50 DIA, C71500, aLIGO BSC ISI, PART PDM REV: X-000, DRAWING PDM REV: X-000

D C B A

D C B A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME				
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± .5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO		SUB-SYSTEM SEI		DOWEL INSTALLATION BUSHING, 1/2 DIA. C71500, aLIGO BSC ISI		
MATERIAL C71500				FINISH 32 μinch		NEXT ASSY		DESIGNER M.HILLARD	DATE 08 Feb. 2011	SIZE B	DWG. NO. D1100235	REV. v1
APPROVAL K.MASON								DATE 08 Feb. 2011	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

8 7 6 5 4 3 2 1