

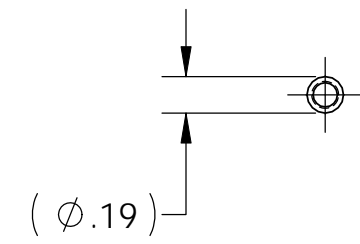
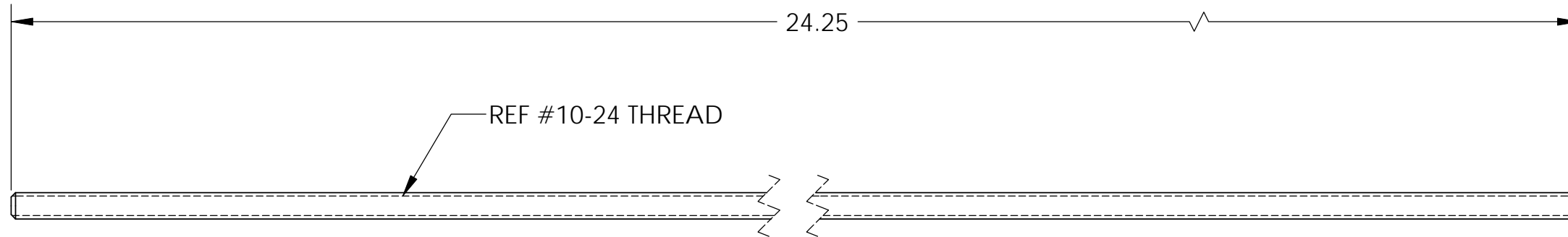
D1101558\_aLIGO TMS TELE SAFETY SUPPORT TURNBUCKLE, SIDE, LONG, THREADED ROD, PART PDM REV: X-006, DRAWING PDM REV: X-002

8 7 6 5 4 3 2 1

NOTES CONTINUED:

- 5. BAG AND TAG PARTS INDIVIDUALLY WITH THEIR DRAWING NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY.  
EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: 1
- 6. APPROXIMATE WEIGHT = 0.195 LBS.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 9. SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.
- 10. MAKE FROM McMASTER CARR PART NO. 98804A011 OR EQUIV.

REV.	DATE	DCN #	DRAWING TREE #
v1	04 AUG 2011	E1100351	-
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NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME			
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWINGS. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		ADVANCED LIGO		SUB-SYSTEM AOS		aLIGO TMS TELE SAFETY SUPPORT TURNBUCKLE, SIDE, LONG, THREADED ROD	
TOLERANCES: .XX ± .02 .XXX ± .010		MATERIAL 18-8 SSSL		FINISH μinch		NEXT ASSY D1101506		DESIGNER J. TERRAZAS	
ANGULAR ± 1.0°						DATE 04 AUG 2011		SIZE B	
						DWG. NO. D1101558		REV. v1	
						SCALE: 1:8		PROJECTION:	
						SHEET 1 OF 1			

8 7 6 5 4 3 2 1