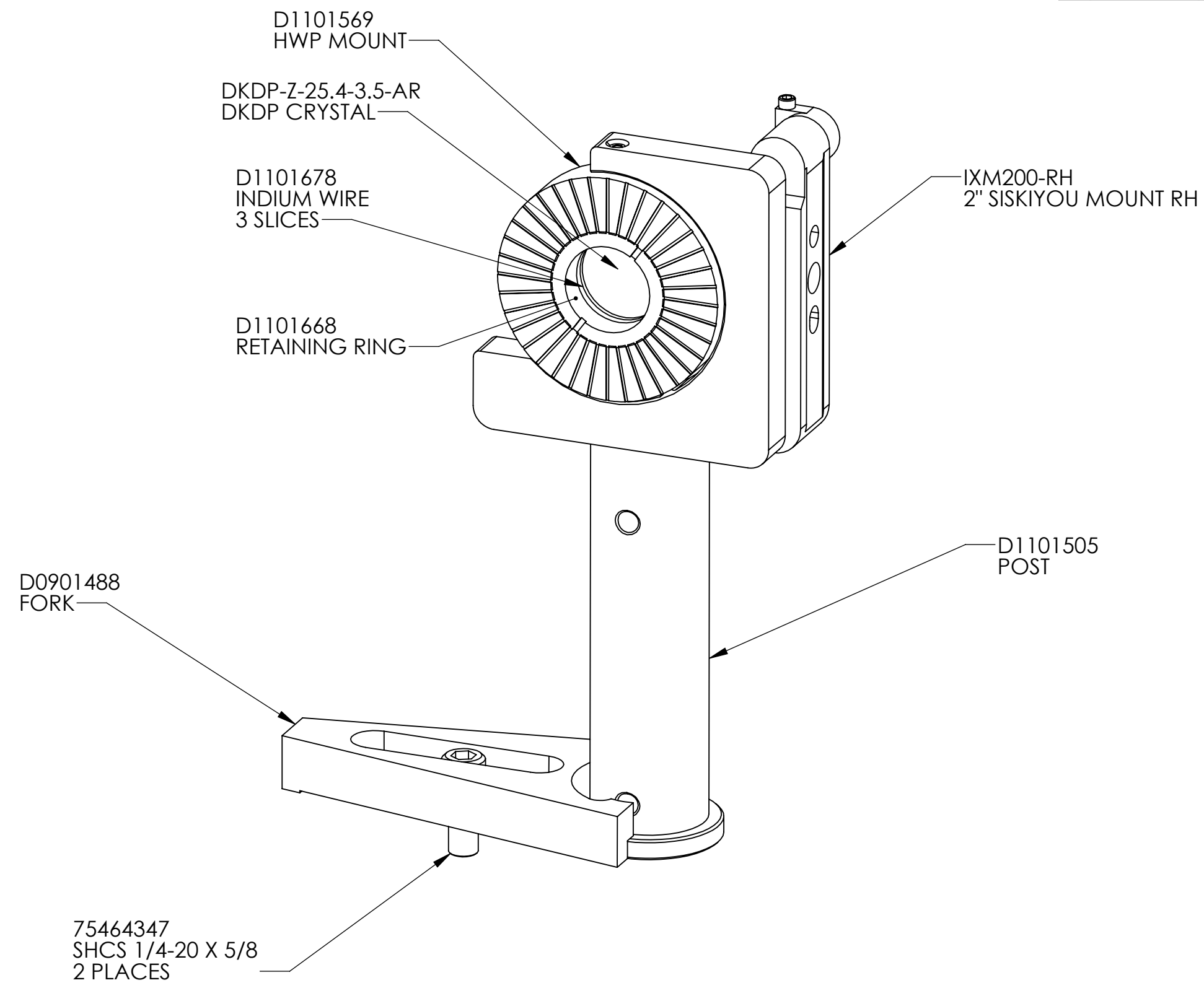


8 7 6 5 4 3 2 1

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

D
C
B
A

D
C
B
A



D1101667_ALIGO_IO_FL_DKDP_ASSEMBLY, PART PDM REV.: DRAWING PDM REV.:

8 7 6 5 4 3 2 1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN TOLERANCES: .XX ± .XXX ± ANGULAR ± °				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		DKDP ASSEMBLY	
MATERIAL		FINISH		SYSTEM		SUB-SYSTEM	
N/A		N/A μinch		ADVANCED LIGO		100	
NEXT ASSY				DESIGNER		DATE	
D1000332				L.WILLIAMS		15 MAY 2013	
D1000332				DRAFTER		15 MAY 2013	
D1000332				CHECKER		SIZE DWG. NO.	
D1000332				APPROVAL		B D1101667	
D1000332				SCALE: 1:1		PROJECTION:	
D1000332				SHEET 1 OF 1		REV. v1	