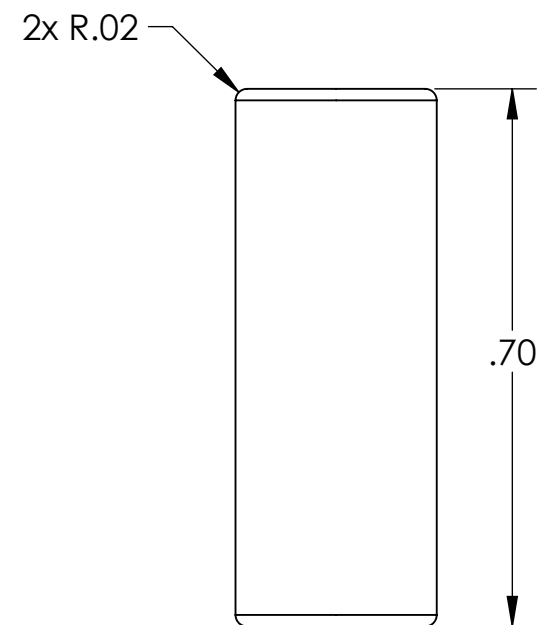
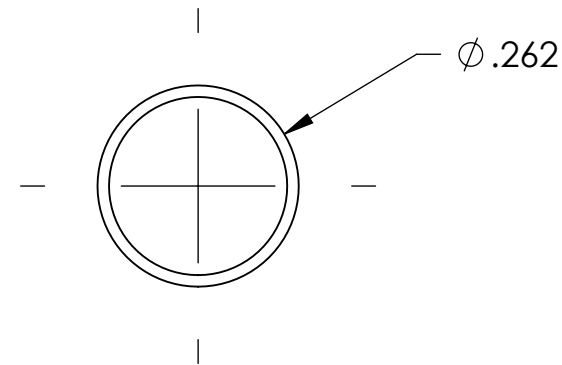


D1201524 PIN, X, OMC TRANSPORT FIXTURE, PART PDM REV: X-000, DRAWING PDM REV: X-000

NOTES CONTINUED:
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
BAG AND TAG

- 6. APPROXIMATE WEIGHT = 0.01 LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	04 DEC 2012	E1201080-x0	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE INCHES				ADVANCED LIGO		PIN, X, OMC TRANSPORT FIXTURE	
TOLERANCES: .XX ± .01 .XXX ± .005				SUB-SYSTEM ISC		DESIGNER J.LEWIS	
ANGULAR ±1°				NEXT ASSY D1201515		DRAFTER J.LEWIS	
MATERIAL NITRONIC 60				FINISH 63 μinch		CHECKER	
						APPROVAL	
						SCALE: 4:1	
						PROJECTION:	
						SHEET 1 OF 1	

8

7

6

5

4

3

2

1

D

D

C

C

B

B

A

A

8

7

6

5

4

3

2

1