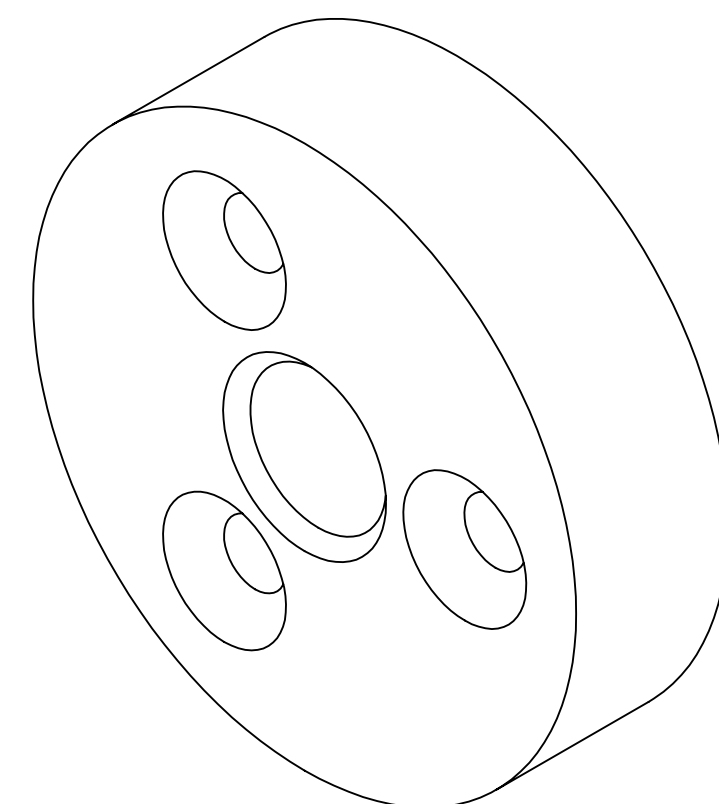
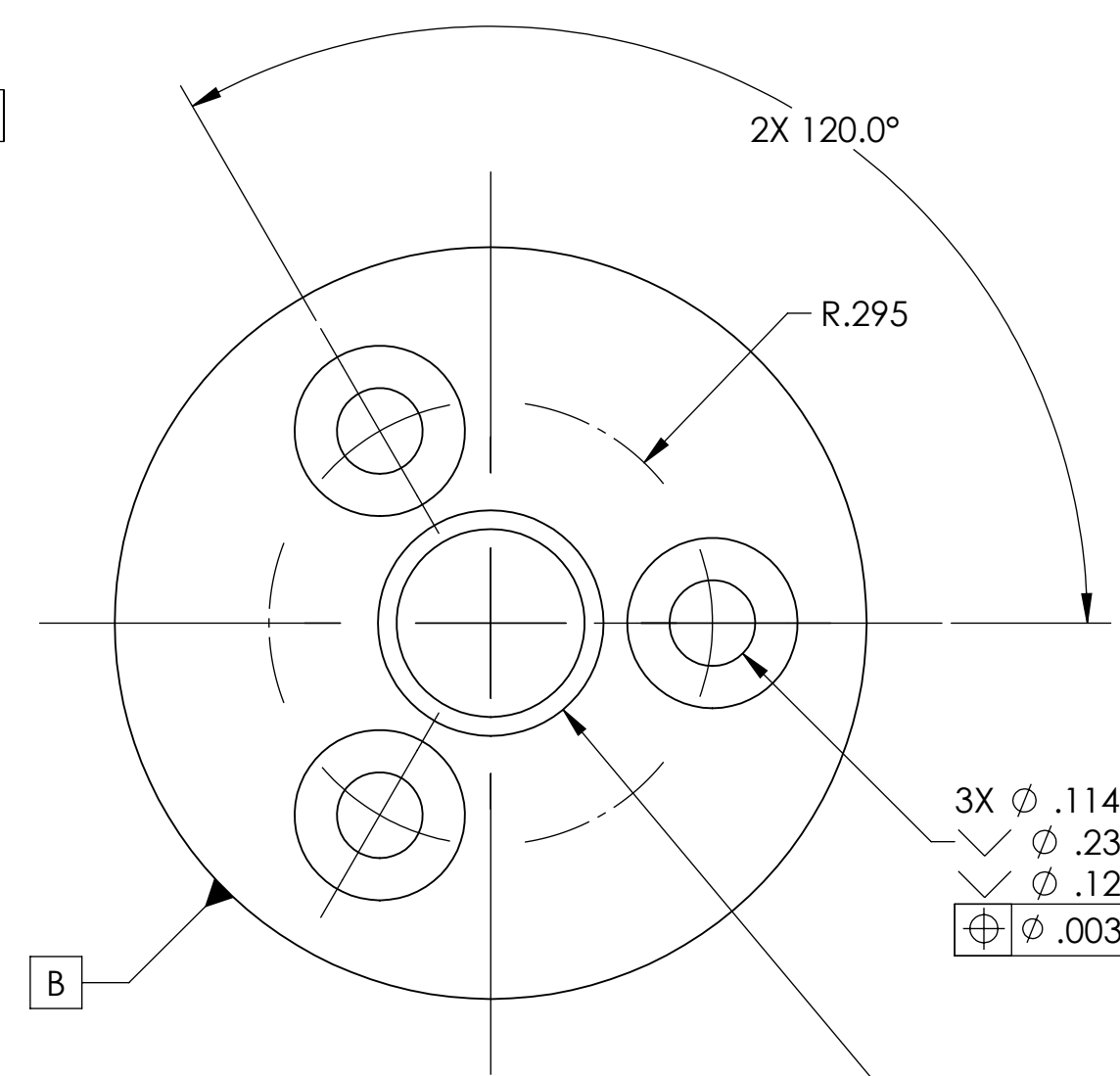
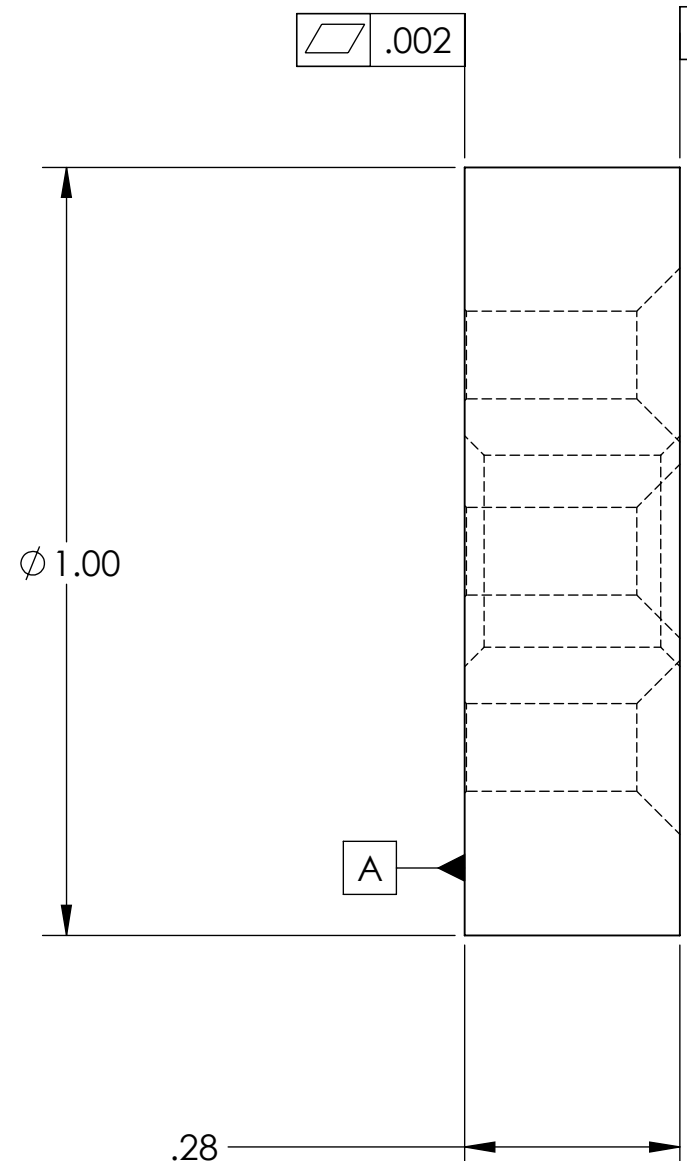


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, LASER MARK OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
 EXAMPLE (PART): 001-v1
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

- D
- 6. APPROXIMATE WEIGHT = X.XXX LB.
 - 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. REFER TO LIGO-E0900364
 - 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.



3X ϕ .114 THRU ALL
 \checkmark ϕ .23 X 90°
 \checkmark ϕ .12 X 90°, FAR SIDE
 \oplus ϕ .003 (M) A B

ϕ .20 THRU ALL
 1/4-20 UNC - 3B THRU ALL
 \checkmark ϕ .30 X 90°, NEAR SIDE
 \checkmark ϕ .30 X 90°, FAR SIDE
 \oplus ϕ .009 (M) A B

D1300034 ADAPTER PLATE, OPTIC HOLDER, ISC, aLIGO, PART PDM REV: X-000, DRAWING PDM REV: X-000

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		ADAPTER PLATE, OPTIC HOLDER, ISC, aLIGO	
TOLERANCES: .XX ± .01 .XXX ± .005				SUB-SYSTEM ISC		DESIGNER SBARNUM 15 JAN 2013	
ANGULAR ± .5°				MATERIAL 6061-T6 Al		DRAFTER SBARNUM 15 JAN 2013	
FINISH 125 μ inch				NEXT ASSY		CHECKER SBARNUM 16 JAN 2013	
						APPROVAL PFRITSCHEL 17 JAN 2013	
						SIZE DWG. NO. B D1300034	
						REV. v1	
						SCALE: 4:1 PROJECTION: SHEET 1 OF 1	