

ITM Elliptical Baffle blade, D1002753-v5

1/18/13

acceleration of gravity,
 m/s²

$$g := 9.8$$

D1002753-v5 blades

corrected E factor, based on
 data from D1002608-v3 sn 001

$$\rho := 0.9896$$

reduced modulus of elasticity,
 Pa

$$E := 186 \cdot 10^9 \cdot \rho \quad E = 1.84066 \times 10^{11}$$

modulus of elasticity, psi

$$E_{\text{psi}} := \frac{E}{6895} \quad E_{\text{psi}} = 2.66955 \times 10^7$$

yield stress of C-250
 steel, Pa

$$S_{\text{yieldms}} := 1800 \cdot 10^6$$

yield stress of C-250
 steel, psi

$$S_{\text{yieldmspsi}} := S_{\text{yieldms}} \cdot (1.45 \cdot 10^{-4})$$

$$S_{\text{yieldmspsi}} = 2.61 \times 10^5$$

Blade Parameters

number of springs

$$N := 1$$

arc of blade spring, rad

$$\theta_m := \frac{\pi}{6}$$

blade arc angle, deg

$$\theta_{\text{mdeg}}(\theta_m) := \theta_m \cdot \frac{180}{\pi} \quad \theta_{\text{mdeg}}(\theta_m) = 30$$

radius of blade spring, m

$$R_{\text{bs}} := 0.765$$

radius of blade spring, in

$$R_{\text{bsin}} := \frac{R_{\text{bs}}}{.0254} \quad R_{\text{bsin}} = 30.11811$$

horizontal distance of
 suspension point from blade
 spring mount, in

$$x_{\text{bsin}}(\theta_m) := R_{\text{bsin}} \cdot \sin(\theta_m) \quad x_{\text{bsin}}(\theta_m) = 15.05906$$

horizontal distance of suspension point from blade spring mount, m $x_{bs}(\theta_m) := x_{bsin}(\theta_m) \cdot .0254$ $x_{bs}(\theta_m) = 0.3825$

length of blade spring, m $l_{bs}(\theta_m) := R_{bs} \cdot \theta_m$

length of blade spring, in $l_{bsin}(\theta_m) := \frac{l_{bs}(\theta_m)}{.0254}$ $l_{bsin}(\theta_m) = 15.76981$

design width, in $b_{in} := 2.704$

Weight suspended

suspended bare baffle weight wt, lb $m_{wtlb} := 52.05 - 4 \cdot 1.26$ $m_{wtlb} = 47.01$

note: the magnets are estimated @ 0.1 lbs

fixed balance wt, lbs $m_f := 2 \cdot 1.26$

variable balance wt, lbs $m_v := 2 \cdot 1.26$

design weight is suspended bare baffle with fixed + variable balance weights, lbs $m_{bslb} := m_{wtlb} + m_f + m_v$
 $m_{bslb} = 52.05$

note: add an additional variable wt, or remove original variable wt for vertical weight balance.

mass of total baffle, kg $m_{mp}(m_{bslb}) := \frac{m_{bslb}}{2.205}$ $m_{mp}(m_{bslb}) = 23.60544$

mass supported by each blade spring, kg $m_{bs}(m_{bslb}) := \frac{m_{mp}(m_{bslb})}{N}$ $m_{bs}(m_{bslb}) = 23.60544$

load on blade spring, N $P(m_{bslb}) := m_{bs}(m_{bslb}) \cdot 9.8$ $P(m_{bslb}) = 231.33333$

Calculate thickness

$$t(m_{bslb}) := \left(\frac{12 \cdot P(m_{bslb}) \cdot R_{bs}^2}{0.0254 \cdot E \cdot b_{in}} \cdot \sin\left(\frac{l_{bsin}(\theta_m)}{R_{bsin}}\right) \right)^{\frac{1}{3}}$$

thickness of blade spring, in

$$t_{in}(m_{bslb}) := \frac{t(m_{bslb})}{.0254} \quad t_{in}(m_{bslb}) = 0.15769$$

incremental weight change
 with δt in increase
 in thickness, lbs

$$\delta m_{\delta tbslb}(\delta t) := m_{bslb} \cdot \left[\left(\frac{t_{in}(m_{bslb}) + \delta t}{t_{in}(m_{bslb})} \right)^3 - 1 \right]$$

$$\delta t := 0.001$$

$$\delta m_{\delta tbslb}(\delta t) = 0.99654$$

maximum stress, Pa

$$S_{wms} := \frac{E \cdot t(m_{bslb})}{2 \cdot R_{bs}}$$

$$S_{wms} = 4.81853 \times 10^8$$

maximum stress, psi

$$S_{wpsi} := S_{wms} \cdot 1.45 \cdot 10^{-4} \quad S_{wpsi} = 6.98686 \times 10^4$$

factor of safety

$$FS := \frac{S_{yieldms}}{S_{wms}} \quad FS = 3.73558$$

constant factor, m

$$C(\theta_m, m_{bslb}) := \frac{6 \cdot P(m_{bslb}) \cdot R_{bs}}{S_{wms} \cdot t(m_{bslb})^2}$$

$$\frac{C(\theta_m, m_{bslb}) \cdot \sin\left(\frac{l_{bsin}(\theta_m)}{R_{bsin}}\right)}{0.0254} = 2.704$$

Vertical Bounce Frequency

vertical height of
 suspension
 from blade spring mount, m

$$y_{bs}(\theta_m) := R_{bs} \cdot (1 - \cos(\theta_m))$$

$$y_{bs}(\theta_m) = 0.10249$$

vertical height of
 suspension
 from blade spring mount, in

$$y_{bsin}(\theta_m) := \frac{y_{bs}(\theta_m)}{0.0254}$$

$$y_{bsin}(\theta_m) = 4.03506$$

unloaded height of blade spring, m

$$y_{max} := l_{bs}(\theta_m) \cdot \sin(\theta_m)$$

vertical distance blade
 moves, m

$$\Delta_y(\theta_m) := y_{max} - y_{bs}(\theta_m)$$

vertical distance blade
 moves, in

$$\Delta_{yin}(\theta_m) := \frac{\Delta_y(\theta_m)}{0.0254}$$

$$\Delta_{yin}(\theta_m) = 3.84984$$

vertical resonant frequency
 based on blade depression, Hz

$$f_{0v}(\theta_m) := \frac{\sqrt{\frac{g}{\Delta_y(\theta_m)}}}{2 \cdot \pi}$$

$$f_{0v}(\theta_m) = 1.59329$$

effective spring constant, N/m

$$k := (2 \cdot \pi \cdot f_{0v}(\theta_m))^2 \cdot m_{mp}(m_{bslb})$$

$$k = 2.36571 \times 10^3$$

incremental force for
 0.25 lb weight change, N

$$\delta F := \frac{0.25}{2.205} \cdot g$$

height change with 0.25 lb
 added weight, m

$$\delta h := \frac{\delta F}{k}$$

$$\delta h = 4.69673 \times 10^{-4}$$

Pendulum Frequency

length of pendulum, m

$$l_{fiw} := 47.1 \cdot 0.0254$$

$$l_{fiw} = 1.19634$$

pendulum frequency, Hz

$$f_{0p} := \frac{\sqrt{\frac{g}{l_{fiw}}}}{2 \cdot \pi} \quad f_{0p} = 0.45552$$

**WIDTH OF BLADE
 SPRING**

blade width at lin from tip, in

$$b_{in}(\theta_m, l_{in}, m_{bslb}) := \frac{C(\theta_m, m_{bslb})}{.0254} \cdot \sin\left(\frac{l_{in}}{R_{bsin}}\right)$$

blade width at 1/4 from tip, in

$$b_{in}\left(\theta_m, \frac{l_{bsin}(\theta_m)}{4}, m_{bslb}\right) = 0.70589$$

$$\frac{l_{bsin}(\theta_m)}{4} = 3.94245$$

blade width at 1/2 from tip, in

$$b_{in}\left(\theta_m, \frac{l_{bsin}(\theta_m)}{2}, m_{bslb}\right) = 1.39969$$

$$\frac{l_{bsin}(\theta_m)}{2} = 7.8849$$

blade width at 3/4 from tip, in

$$b_{in}(\theta_m, l_{bsin}(\theta_m) \cdot 0.75, m_{bslb}) = 2.06955$$

$$l_{bsin}(\theta_m) \cdot 0.75 = 11.82735$$

max width of blade spring, in

$$b_{in}(\theta_m, l_{bsin}(\theta_m), m_{bslb}) = 2.704$$

$$b_{inm}(\theta_m, m_{bslb}) := b_{in}(\theta_m, l_{bsin}(\theta_m), m_{bslb})$$

$$l_{bsin}(\theta_m) = 15.76981$$

Solid Works equation

$$x := 0$$

blade width amplitude, in

$$\frac{C(\theta_m, m_{bslb})}{2 \cdot .0254} = 2.704 \quad R_{bsin} = 30.11811$$

$$y_{\text{down}}(x) := -2.70398 \cdot \sin\left(\frac{x}{30.11811}\right)$$

$$y_{\text{up}}(x) := 2.70398 \cdot \sin\left(\frac{x}{30.11811}\right)$$

straight line eqtn

$$sl(l_{\text{in}}) := \frac{C(\theta_m, m_{\text{bslb}}) \cdot \sin\left(\frac{l_{\text{bsin}}(\theta_m)}{R_{\text{bsin}}}\right)}{2 \cdot 0.0254} \cdot \frac{l_{\text{in}}}{l_{\text{bsin}}(\theta_m)}$$

Stress at any Cross Section

maximum torque at mount, in-lb

$$\tau_{\text{wall}} := x_{\text{bsin}}(\theta_m) \cdot m_{\text{bslb}}$$

$$\tau_{\text{wall}} = 783.82382$$

stress at x, Pa

$$S(\theta_m, m_{\text{bslb}}, x) := \frac{6 \cdot P(m_{\text{bslb}}) \cdot R_{\text{bs}} \cdot \sin\left(\frac{x}{R_{\text{bsin}}}\right)}{.0254 \cdot b_{\text{in}}(\theta_m, x, m_{\text{bslb}}) \cdot t(m_{\text{bslb}})^2}$$

$$x_{\text{m}} := \frac{l_{\text{bsin}}(\theta_m)}{2} \quad x_{\text{m}} := 0.1$$

Stress at position x, Pa

$$S(\theta_m, m_{\text{bslb}}, x) = 4.81853 \times 10^8$$

Stress at position x, psi

$$S_{\text{psi}}(\theta_m, m_{\text{bslb}}, x) := S(\theta_m, m_{\text{bslb}}, x) \cdot (1.45 \cdot 10^{-4})$$

$$S_{\text{psi}}(\theta_m, m_{\text{bslb}}, x) = 6.98686 \times 10^4$$

Design Stress at position x, psi

$$S_{\text{wpsi}} = 6.98686 \times 10^4$$

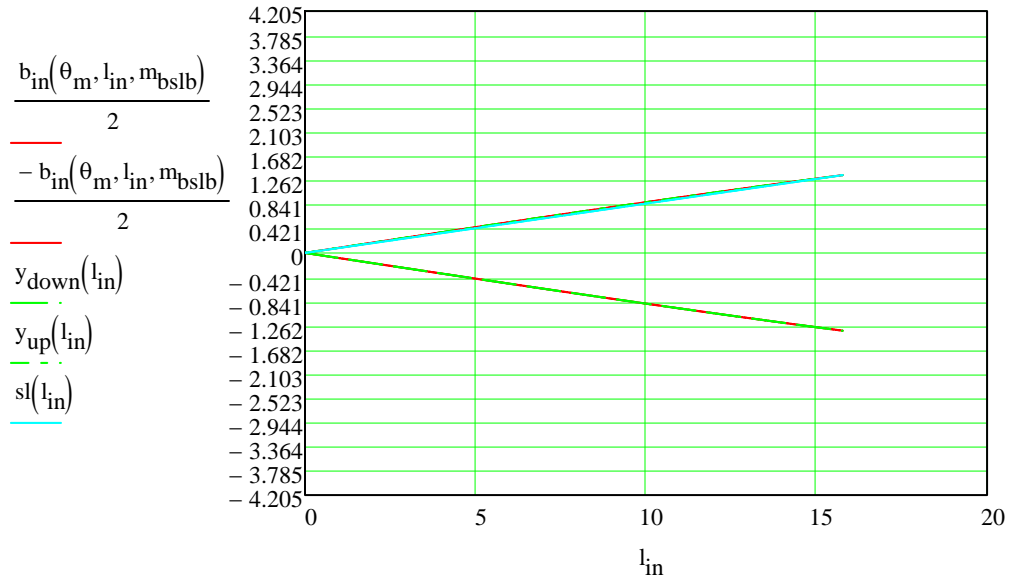
summary of design parameters

factor of safety

$$FS = 3.73558$$

weight of baffle + variable wt, lbs	$m_{bslb} = 52.05$
blade arc, deg	$\theta_{mdeg}(\theta_m) = 30$
blade length, in	$l_{bsin}(\theta_m) = 15.76981$
thickness, in	$t_{in}(m_{bslb}) = 0.15769$
maximum width, in	$b_{inm}(\theta_m, m_{bslb}) = 2.704$
radius of blade spring, in	$R_{bsin} = 30.11811$
horizontal distance of suspension point from blade spring mount, in	$x_{bsin}(\theta_m) = 15.05906$
vertical height of suspension from blade spring mount, in	$y_{bsin}(\theta_m) = 4.03506$
vertical bounce frequency, Hz	$f_{0v}(\theta_m) = 1.59329$
effective spring constant, N/m	$k = 2.36571 \times 10^3$
pendulum frequency, Hz	$f_{0p} = 0.45552$

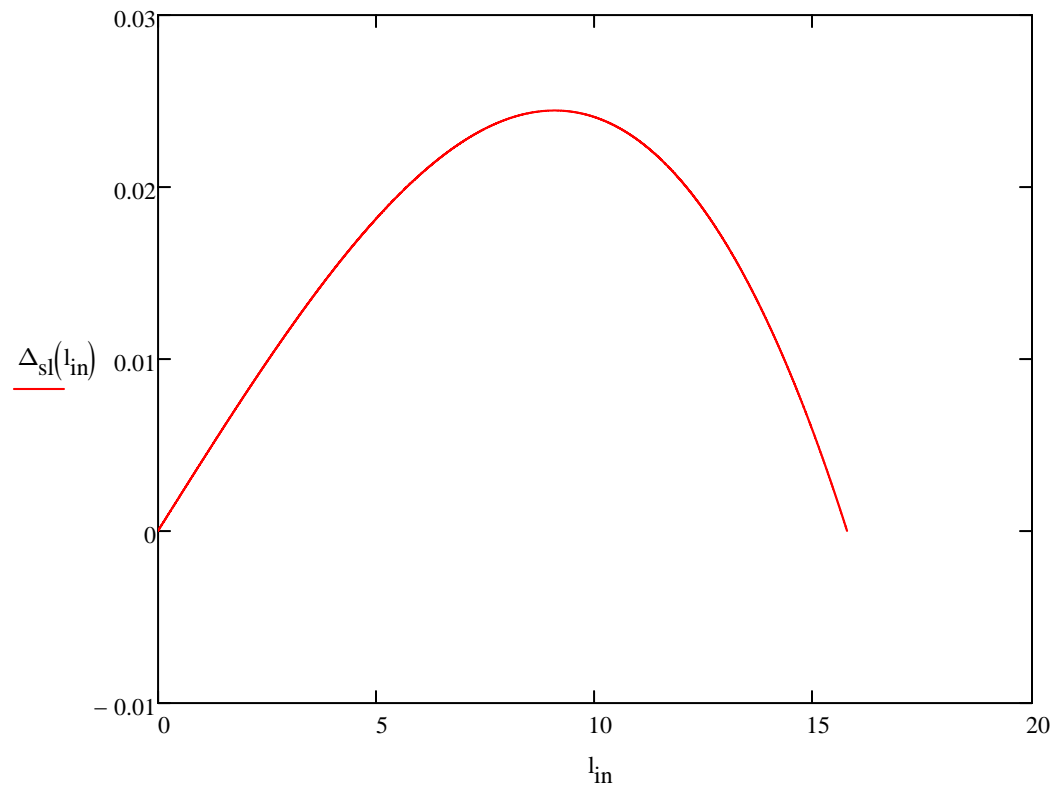
$$l_{in} := 0, 0.001 .. 1 \sin(\theta_m)$$



$$l_{in} := 1$$

$$l_{in} := 0,0001 \dots l_b \sin(\theta_m)$$

difference from straight line $\Delta_{sl}(l_{in}) := y_{up}(l_{in}) - sl(l_{in})$



support of baffle with flexure wire

yield stress of C-250 steel, Pa

$$S_{yieldms} := 1800 \cdot 10^6$$

yield stress of C-250 steel, psi

$$S_{yieldmpsi} := S_{yieldms} \cdot (1,45 \cdot 10^{-4})$$

$$S_{yieldmpsi} = 2,61 \times 10^5$$

factor of safety	$FS_{\text{wire}} := 31$	
working stress of flexure wire, psi	$S_{\text{wpsi}} := \frac{S_{\text{yieldmpsi}}}{FS_{\text{wire}}}$	$S_{\text{wpsi}} = 8.41935 \times 10^3$
working stress of flexure wire, Pa	$S_{\text{ws}} := \frac{S_{\text{wpsi}}}{1.45 \cdot 10^{-4}}$	$S_{\text{ws}} = 5.80645 \times 10^7$
number of wires per spring	$N_{\text{w}} := 1$	
diameter of wire, m	$d_{\text{w}} := \sqrt{\frac{4 \cdot m_{\text{bs}}(m_{\text{bslb}}) \cdot g}{\pi \cdot S_{\text{ws}} \cdot N_{\text{w}}}}$	$d_{\text{w}} = 2.25226 \times 10^{-3}$
diameter of wire, in	$d_{\text{win}} := \frac{d_{\text{w}}}{0.0254}$	$d_{\text{win}} = 0.08867$
weight of baffle, lbs	$m_{\text{bslb}} = 52.05$	
mass of baffle, kg	$m_{\text{mp}}(m_{\text{bslb}}) = 23.60544$	
mass supported by each wire, kg	$m_{\text{bs}}(m_{\text{bslb}}) := \frac{m_{\text{mp}}(m_{\text{bslb}})}{N}$	$m_{\text{bs}}(m_{\text{bslb}}) = 23.60544$