

**STAINLESS STL.**

316 Weld Rod . 33.12 "



12:00 @ 50 LB START @ .015  
 1:00 NO MOVE  
 1:00 @ 110 LB START @ .03  
 1:30 @ 90 LB \* (stretch?)  
 1:30 @ 150 LB ST @ .043  
 2:00 125 LB .043  
 3:00 200 LB .063  
 NO SLIP SO FAR ONLY stretch.  
 4:00 170 LB .063 off load  
 4:15 250 .090 # ↓  
 6:30 200 .090 400 BACK 330 ←

\* Big DOOR opened, Room HEATED.  
 on CRAIN settled

NEXT DAY 8:30 175 NO STR

10: 350

10:00 300 LB NO SLIP .110

LOAD DIA = .0005" @ 400# STRETCH

400 LB NO SLIP .400

OFF LOADING

100 LB " .277 → SEE # 300#

"0" LB " .225"

TORQUE

~ AFTER

TEST ~ 45/50 " LB

BEFORE TEST ~ 80 I. LB

