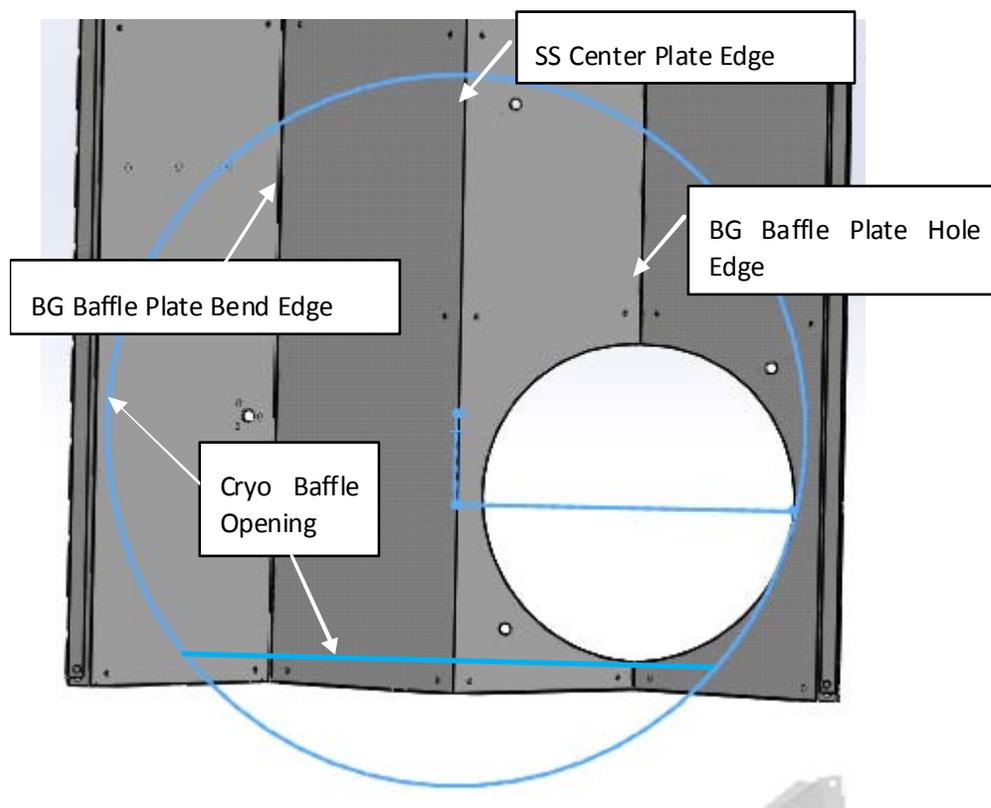
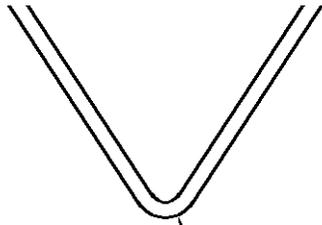


ACB scatter  
Black Glass panels  
7/2/13

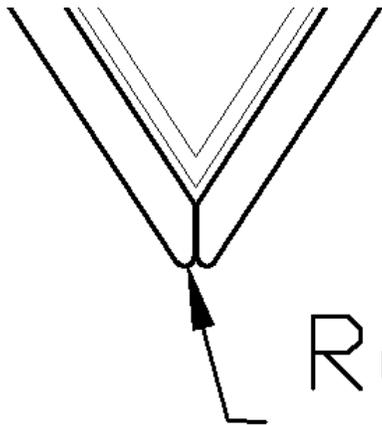




Radius  
SS Baffle  
Bend



Radius  
SS Edge



# Radius Black Glass Edge

Arm cavity power, W

$$P_a := 840000$$

optimum radius of SS baffle edge, m

$$r_{\text{edgess}} := 1 \times 10^{-5}$$

optimum radius of BG baffle rough-cut edge, m

$$r_{\text{edgebgr}} := 1 \times 10^{-4}$$

radius of SS baffle edge, m

$$r_{\text{edgess}} := \frac{0.00004}{5} \quad r_{\text{edgess}} = 8 \times 10^{-6}$$

radius of SS baffle bend, m

$$r_{\text{bendss}} := 0.0024$$

radius of BG baffle rough-cut edge, m

$$r_{\text{edgebgr}} := 0.01 \cdot 0.0254$$

$$r_{\text{edgebgr}} = 2.54 \times 10^{-4}$$

radius of BG baffle fire-polish edge, m

$$r_{\text{edgebgr}} := \frac{0.128}{4} \cdot 0.0254$$

$$r_{\text{edgebgr}} = 8.128 \times 10^{-4}$$

length of baffle plate hole edge (BG cut edge), m	$H_p := 0.678$
length of baffle bend (BG cut edge), m	$H_b := 0.998$
Frontal area of SS center plate cut edge, m <sup>2</sup>	$A_{ssbp}(r_{edgess}) := 2 \cdot r_{edgess} \cdot H_p$ $A_{ssbp}(r_{edgess}) = 1.085 \times 10^{-5}$
Frontal area of SS baffle bend edge, m <sup>2</sup>	$A_{ssb}(r_{bendss}) := 2 \cdot r_{bendss} \cdot H_b$ $A_{ssb}(r_{bendss}) = 4.79 \times 10^{-3}$
Frontal area of BG baffle rough-cut edges, m <sup>2</sup>	$A_{bgb}(r_{edgebgr}) := 2 \cdot r_{edgebgr} \cdot (2 \cdot H_b + 2 \cdot H_p)$ $A_{bgb}(r_{edgebgr}) = 1.703 \times 10^{-3}$
Frontal area of BG baffle fire-polish edges, m <sup>2</sup>	<del><math>A_{bgb}(r_{edgebgr}) := 2 \cdot r_{edgebgr} \cdot (2 \cdot H_b + 2 \cdot H_p)</math></del> $A_{bgb}(r_{edgebgfp}) := 2 \cdot r_{edgebgfp} \cdot (2 \cdot H_b + 2 \cdot H_p)$ $A_{bgb}(r_{edgebgfp}) = 5.449 \times 10^{-3}$
BRDF of SS cut edge, sr <sup>-1</sup>	$BRDF_{edgess} := 0.1$
BRDF of rough-cut black glass edge, sr <sup>-1</sup>	$BRDF_{edgebgr} := 0.1$
BRDF of photodetector, sr <sup>-1</sup>	$BRDF_{pd} := 1 \cdot 10^{-3}$
BRDF of screw head sr <sup>-1</sup>	$BRDF_{sh} := 5 \cdot 10^{-2}$
number of photodetector	$N_{pd} := 16$
number of screw heads	$N_{sh} := 3 \cdot N_{pd}$
radius of photodetector ring, m	$r_{pdbc} := 0.196$
Photoconductor radius, m	$r_{pd} := \frac{0.0114}{2}$

photoconductor area, m <sup>2</sup>	$r_{pd} = 5.7 \times 10^{-3}$ $A_{pd} := \pi \cdot r_{pd}^2$ $A_{pd} = 1.021 \times 10^{-4}$
Screw head radius (#10), m	$r_{sh} := .004$
Screw head area, m <sup>2</sup>	$A_{sh} := \pi \cdot r_{sh}^2$ $A_{sh} = 5.027 \times 10^{-5}$
laser wavelength, m	$\lambda := 1.064 \cdot 10^{-6}$
wave number, m <sup>-1</sup>	$k := 2 \cdot \frac{\pi}{\lambda}$ $k = 5.905 \times 10^6$
ACB displacement @ 100 HZ, m/rt HZ	$x_{ACB} := 1 \cdot 10^{-12}$
IFO waist size, m	$w_{ifo} := 0.012$
solid angle of IFO mode, sr	$\Delta\Omega_{ifo} := \frac{\lambda^2}{\pi \cdot w_{ifo}^2} = 2.502 \times 10^{-9}$
Transfer function @ 100 Hz, ITM HR	$TF_{itmhr} := 1.1 \cdot 10^{-9}$
Gaussian beam radius at ITM, m	$w := 0.055$
IFO arm length, m	$L_{arm} := 4000$
PSL laser power, W	$P_{psl} := 125$
Arm Power, W	$P_0 := 834174$

radius of Cryopump aperture, m

$$R_{cp} := 0.3845$$

half-angle from centerline to Rcp, rad

$$\theta_{cp} := \frac{R_{cp}}{L_{arm}}$$

half-angle from centerline to Rcp, rad  
(see ACB\_PD\_scatter\_8-29-12)

$$\theta_{pd} := \frac{r_{pdbc}}{L_{arm}}$$

BRDF, sr<sup>-1</sup>; CSIRO, surface 2, S/N 2

$$BRDF_1(\theta) := \frac{2755.12}{\left(1 + 8.50787 \cdot 10^8 \cdot \theta^2\right)^{1.23597}}$$

radius of manifold/cryo baffle, m

$$R_{cryo} := \frac{0.769}{2} = 0.385$$

height of ledge, m

$$H_L := 0.769 - 0.655 = 0.114$$

$$H_1 := R_{cryo} - H_L = 0.271$$

radius of ACB hole, m

$$r_{acbhole} := 0.172$$

area of ACB hole, m<sup>2</sup>

$$A_h := \pi \cdot r_{acbhole}^2 = 0.093$$

$$A_h = 0.093$$

area of manifold/cryo baffle ledge, m<sup>2</sup>

$$A_L := \int_{H_1}^{R_{cryo}} 2 \cdot \sqrt{R_{cryo}^2 - H^2} dH$$

$$A_L = 0.043$$

area of exposed ACB, m<sup>2</sup>

$$A_{ACB} := \pi \cdot R_{cryo}^2 - 2 \cdot A_h - A_L = 0.236$$

power through the cryopump baffle aperture  
(hits the arm cavity baffle), W

$$P_{acb} := P_a \cdot \int_0^{\theta_{cp}} 2 \cdot \pi \cdot \theta \cdot BRDF_1(\theta) d\theta$$

$$P_{acb} = 14.573$$

Area of cryopump baf aperture, m<sup>2</sup>

$$A_{cp} := \pi \cdot R_{cp}^2 = 0.464$$

incident intensity, W/m<sup>2</sup>

$$I_i := \frac{P_{acb}}{A_{cp}} = 31.376$$

tilt angle of baffle edge, rad

$$\theta_t := 1 \cdot \frac{\pi}{180} = 0.017$$

$$\theta_{xy} := 0$$

incident angle, rad

$$\theta_i(\theta_t, \theta_{xy}) := \text{acos}(\cos(\theta_{xy}) \cdot \cos(\theta_t))$$

input angle range, bend, rad

$$\theta_{xy\text{maxbend}} := 57 \cdot \frac{\pi}{180} = 0.995$$

input angle range, bend, deg

$$\theta_{xy\text{maxbdeg}} := \theta_{xy\text{maxbend}} \cdot \frac{180}{\pi} = 57$$

input angle range, edge rad

$$\theta_{xy\text{maxedge}} := 60 \cdot \frac{\pi}{180}$$

#### **BRDF #4 Oxidized stainless steel, 3 deg inc.**

Reflectivity of baffle surface

$$R := 0.02$$

break-over angle, rad

$$\theta_1 := .8 \cdot \frac{\pi}{180} = 0.014$$

micro-roughness angle, rad

$$\theta_2 := 10 \cdot \frac{\pi}{180} = 0.175$$

max BRDF, sr<sup>-1</sup>

$$\text{BRDF}_0 := 7.5$$

final slope modifier

$$\beta := 0.7$$

micro-roughness constant

$$C_{mr} := \frac{1}{2^{(\beta)} - 1} \theta_1^2$$

$$C_{mr} = 8.678 \times 10^3$$

large angle BRDF, sr<sup>-1</sup>

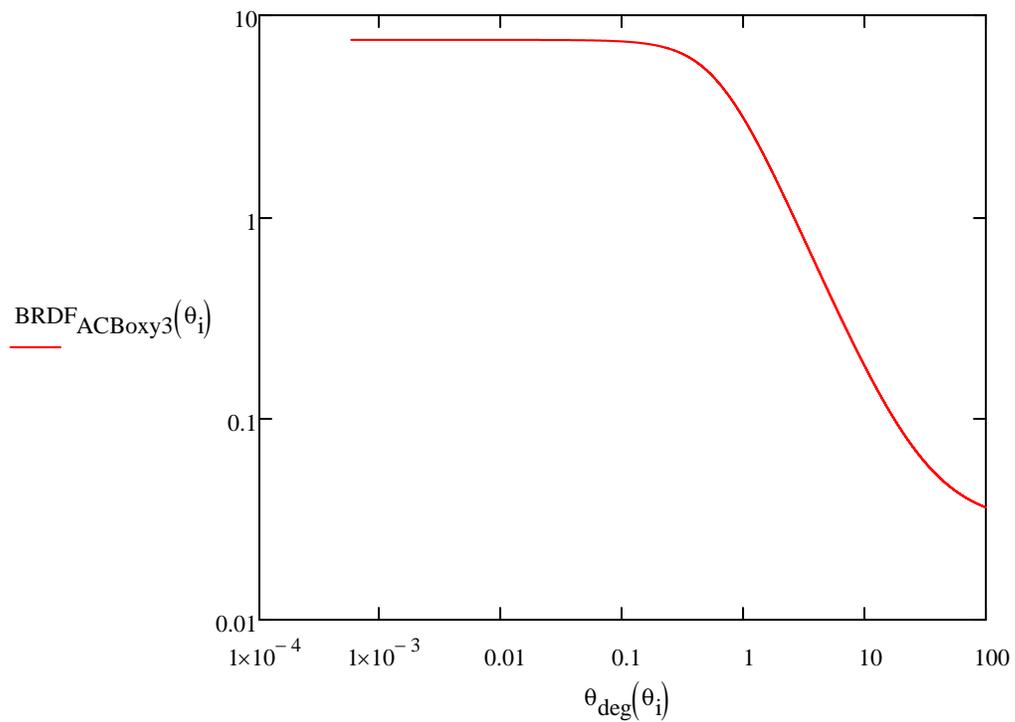
$$\text{BRDF}_{\theta_2} := 0.03$$

BRDF function, sr<sup>-1</sup>

$$\text{BRDF}_{\text{ACBoxy3}}(\theta_i) := \frac{\text{BRDF}_0}{\left(1 + C_{\text{mr}} \cdot \theta_1^2\right)^\beta} + \text{BRDF}_{\theta_2}$$

$$\theta_{\text{deg}}(\theta_i) := \theta_i \cdot \frac{180}{\pi}$$

$$\theta_i := 0, 0.00001 \dots 10 \cdot \theta_2$$



#### BRDF #4 Oxidized stainless steel, 57 deg inc.

Reflectivity of baffle surface

$$R := .04$$

break-over angle, rad

$$\theta_1 := 0.6 \cdot \frac{\pi}{180} = 0.01$$

micro-roughness angle, rad

$$\theta_2 := 10 \cdot \frac{\pi}{180} = 0.175$$

max BRDF, sr<sup>-1</sup>

$$BRDF_0 := 40$$

final slope modifier

$$\beta := 0.95$$

micro-roughness constant

$$C_{mr} := \frac{1}{2^{(\beta)} - 1} \theta_1^2$$

$$C_{mr} = 9.797 \times 10^3$$

large angle BRDF, sr<sup>-1</sup>

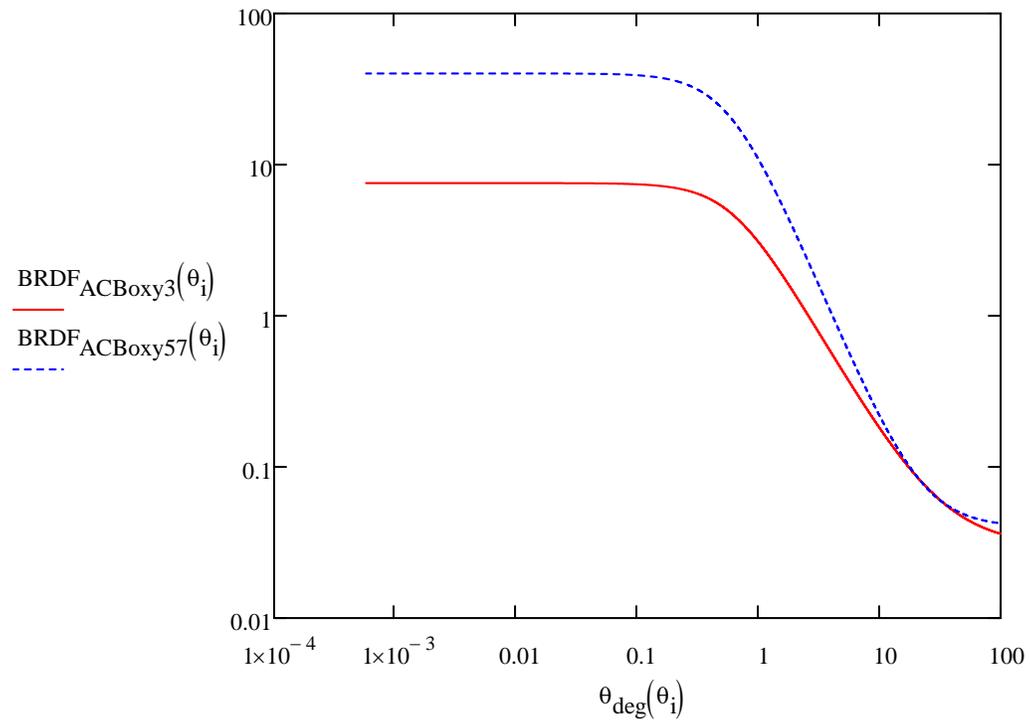
$$BRDF_{\theta_2} := 0.04$$

BRDF function, sr<sup>-1</sup>

$$BRDF_{ACBoxy57}(\theta_i) := \frac{BRDF_0}{(1 + C_{mr} \cdot \theta_i^2)^\beta} + BRDF_{\theta_2}$$

$$\theta_{deg}(\theta_i) := \theta_i \cdot \frac{180}{\pi}$$

$$\theta_i := 0, 0.00001 .. 10 \cdot \theta_2$$



### BRDF Black Glass 57 deg inc.

specular reflectivity

$$R_{57} := 1.5 \cdot 10^{-3}$$

break-over angle, rad

$$\theta_1 := 1 \cdot \frac{\pi}{180} = 0.017$$

micro-roughness angle, rad

$$\theta_2 := 5 \cdot \frac{\pi}{180} = 0.087$$

max BRDF, sr<sup>-1</sup>

$$BRDF_0 := 0.02$$

final slope modifier

$$\beta := 1.4$$

micro-roughness constant

$$C_{mr} := \frac{1}{2^{(\beta)} - 1} \theta_1^2$$

$$C_{mr} = 2.103 \times 10^3$$

large angle BRDF, sr<sup>-1</sup>

$$BRDF_{\theta_2} := 4 \cdot 10^{-5}$$

BRDF function, sr<sup>-1</sup>

$$BRDF_{bg57}(\theta_i) := \frac{BRDF_0}{\left(1 + C_{mr} \cdot \theta_i^2\right)^\beta} + BRDF_{\theta_2}$$

back-reflection angle, rad

$$\theta_{57} := 57 \cdot \frac{\pi}{180} = 0.995$$

back-reflection BRDF, sr<sup>-1</sup>

$$BRDF_{bg57}(\theta_{57}) = 4.045 \times 10^{-5}$$

### BRDF Black Glass 15eg inc.

specular reflectivity

$$R_{15} := 0.042$$

break-over angle, rad  $\theta_1 := 0.5 \cdot \frac{\pi}{180} = 8.727 \times 10^{-3}$

micro-roughness angle, rad  $\theta_2 := 5 \cdot \frac{\pi}{180} = 0.087$

max BRDF, sr<sup>-1</sup>  $BRDF_0 := 0.12$

final slope modifier  $\beta := .75$

micro-roughness constant  $C_{mr} := \frac{1}{2^{(\beta)} - 1} \theta_1^2$

$$C_{mr} = 1.996 \times 10^4$$

large angle BRDF, sr<sup>-1</sup>  $BRDF_{\theta_2} := 1.5 \cdot 10^{-5}$

BRDF function, sr<sup>-1</sup>  $BRDF_{bg15}(\theta_i) := \frac{BRDF_0}{(1 + C_{mr} \cdot \theta_i^2)^\beta} + BRDF_{\theta_2}$

back-reflection angle, rad  $\theta_{15} := 15 \cdot \frac{\pi}{180} = 0.262$

back-reflection BRDF, sr<sup>-1</sup>  $BRDF_{bg15}(\theta_{15}) = 5.482 \times 10^{-4}$

**BRDF Black Glass 5 deg inc.**

specular reflectivity  $R_5 := 0.05$

break-over angle, rad  $\theta_1 := 0.5 \cdot \frac{\pi}{180} = 8.727 \times 10^{-3}$

micro-roughness angle, rad  $\theta_2 := 5 \cdot \frac{\pi}{180} = 0.087$

max BRDF, sr<sup>-1</sup>  $BRDF_0 := 0.15$

final slope modifier

$$\beta := .85$$

micro-roughness constant

$$C_{\text{mr}} := \frac{1}{2^{(\beta)} - 1} \theta_1^2$$

$$C_{\text{mr}} = 1.655 \times 10^4$$

large angle BRDF, sr<sup>-1</sup>

$$\text{BRDF}_{\theta_2} := 1 \cdot 10^{-5}$$

BRDF function, sr<sup>-1</sup>

$$\text{BRDF}_{\text{bg5}}(\theta_i) := \frac{\text{BRDF}_0}{\left(1 + C_{\text{mr}} \cdot \theta_i^2\right)^\beta} + \text{BRDF}_{\theta_2}$$

back-reflection angle, rad

$$\theta_5 := 5 \cdot \frac{\pi}{180} = 0.087$$

back-reflection BRDF, sr<sup>-1</sup>

$$\text{BRDF}_{\text{bg5}}(\theta_5) = 2.452 \times 10^{-3}$$

### BRDF Black Glass fire polish (empirical estimate)

break-over angle, rad

$$\theta_1 := 0.5 \cdot \frac{\pi}{180} = 8.727 \times 10^{-3}$$

micro-roughness angle, rad

$$\theta_2 := 5 \cdot \frac{\pi}{180} = 0.087$$

max BRDF, sr<sup>-1</sup>

$$\text{BRDF}_0 := 0.1$$

final slope modifier

$$\beta := 0.85$$

micro-roughness constant

$$C_{\text{mr}} := \frac{1}{2^{(\beta)} - 1} \theta_1^2$$

$$C_{\text{mr}} = 1.655 \times 10^4$$

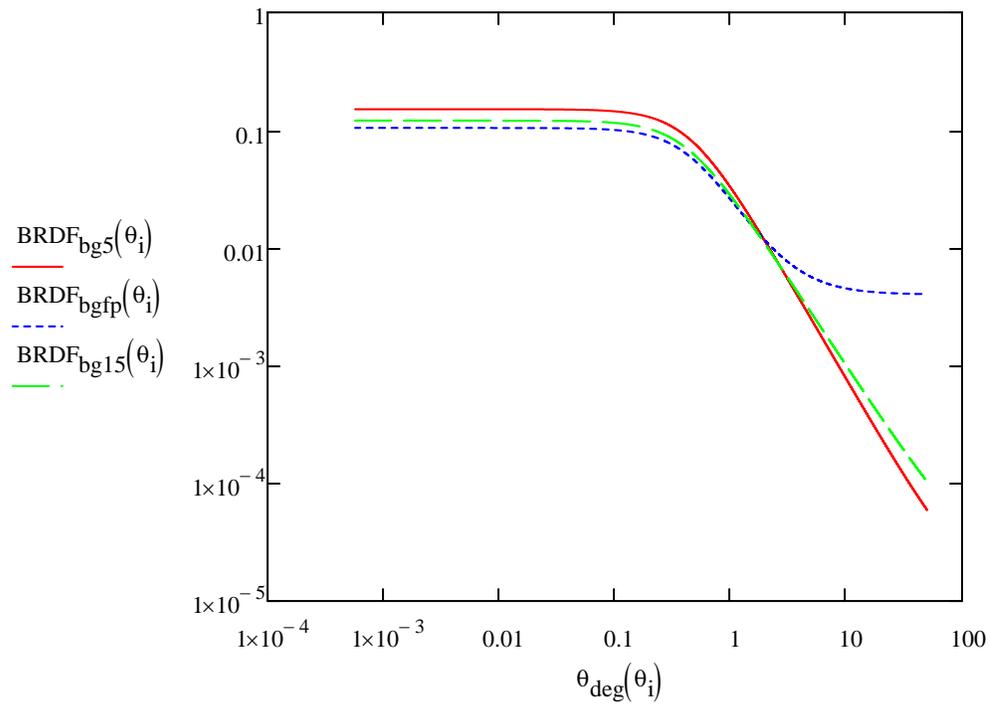
large angle BRDF, fire polish,  
sr<sup>-1</sup>

$$\text{BRDF}_{\text{bgfp}} := 4 \cdot 10^{-3}$$

BRDF function, sr<sup>-1</sup>

$$\text{BRDF}_{\text{bgfp}}(\theta_i) := \frac{\text{BRDF}_0}{(1 + C_{\text{mr}} \cdot \theta_i^2)^\beta} + \text{BRDF}_{\text{bgfp}}$$

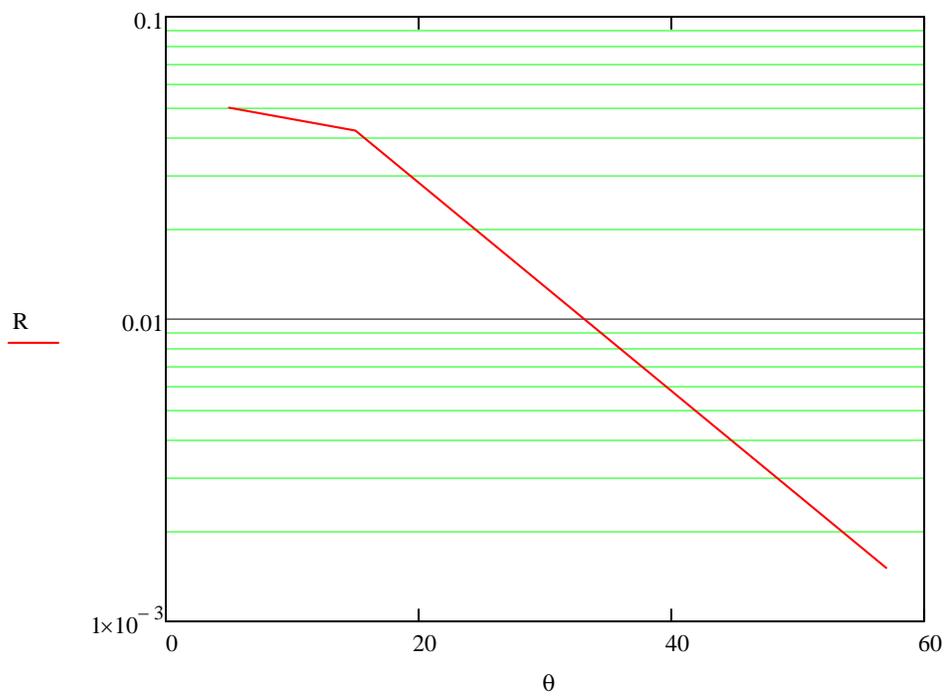
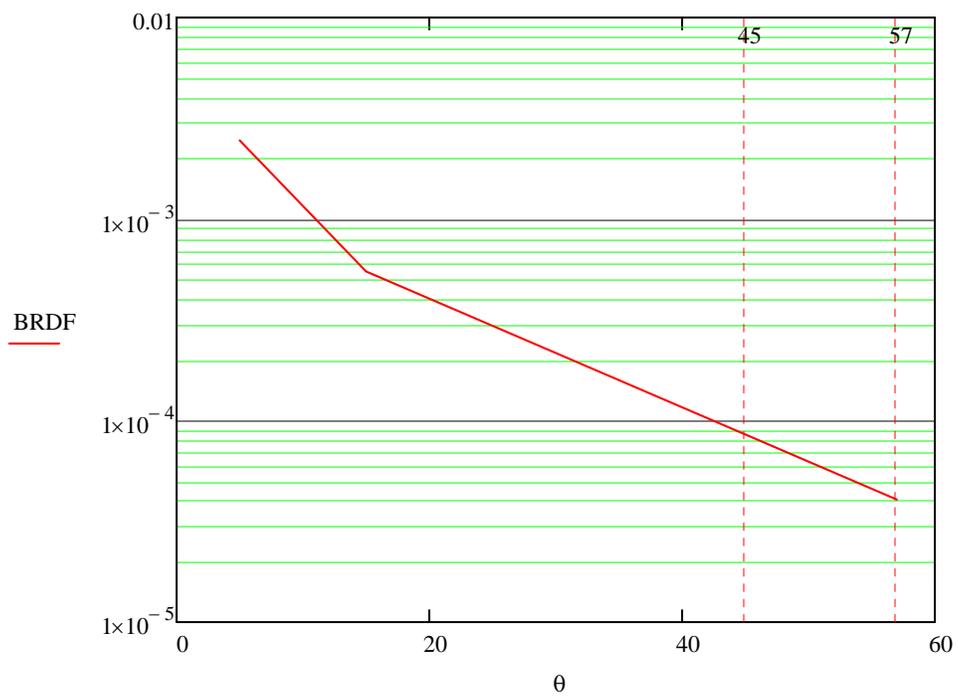
$$\theta_i := 0, 0.00001 \dots 10 \cdot \theta_2$$



$$\text{BRDF} := \begin{pmatrix} 2.452 \times 10^{-3} \\ 5.482 \times 10^{-4} \\ 4.045 \times 10^{-5} \end{pmatrix}$$

$$\underline{\underline{R}} := \begin{pmatrix} 0.05 \\ 0.042 \\ 1.5 \times 10^{-3} \end{pmatrix}$$

$$\theta := \begin{pmatrix} 5 \\ 15 \\ 57 \end{pmatrix}$$



**MIXED BAFFLE SCATTER: OXIDIZE SS CENTER PLATE  
EDGE, BLACK GLASS LOUVER--ROUGH-CUT EDGE**

ACB displacement @ 100 HZ, m/rt  
HZ

$$x_{ACB} = 1 \times 10^{-12}$$

**Scatter from SS center plate edge**

power incident on SS center plate edge, W

$$P_{itmbafpedgess} := I_1 \cdot A_{ssbp}(r_{edgess})$$

$$P_{itmbafpedgess} = 3.404 \times 10^{-4}$$

**Scattered power into IFO from SS center plate edge**

$$P_{acboxyedgbsifo}(\theta_t, r_{edgess}) := I_1 \cdot A_{ssbp}(r_{edgess}) \cdot BRDF_{edgess} \cdot \frac{\pi \cdot w_{ifo}^2}{L_{arm}^2} \cdot BRDF_1(30 \cdot 10^{-6}) \cdot \Delta\Omega_{ifo}$$

displacement noise @ 100 Hz,  
m/rtHz

$$DN_{acboxyedgeb}(\theta_t, r_{edgess}) := TF_{itmhr} \cdot \left( \frac{P_{acboxyedgbsifo}(\theta_t, r_{edgess})}{P_{psl}} \right)^{0.5} \cdot x_{ACB} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$DN_{acboxyedgeb}(\theta_t, r_{edgess}) = 4.71 \times 10^{-26}$$

**Scattered power into IFO from the louver portion of BG baffle**

$$P_{acbbglouvsifo}(\theta_t) := I_1 \cdot A_{ACB} \cdot BRDF_{bg57} \left( 2.57 \cdot \frac{\pi}{180} \right) \cdot \frac{\pi \cdot w_{ifo}^2}{L_{arm}^2} \cdot BRDF_1(30 \cdot 10^{-6}) \cdot \Delta\Omega_{ifo}$$

$$P_{acbbglouvsifo}(\theta_t) = 2.86 \times 10^{-20}$$

displacement noise @ 100 Hz,  
m/rtHz

$$BRDF_{bg57} \left( 2.57 \cdot \frac{\pi}{180} \right) = 4.006 \times 10^{-5}$$

$$\theta_{\text{max}} := 3 \cdot \frac{\pi}{180}$$

$$\text{DN}_{\text{acbbglouv}}(\theta_t) := \text{TF}_{\text{itmhr}} \cdot \left( \frac{\text{P}_{\text{acbbglouvsifo}}(\theta_t)}{\text{P}_{\text{psl}}} \right)^{0.5} \cdot x_{\text{ACB}} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$\text{DN}_{\text{acbbglouv}}(\theta_t) = 1.389 \times 10^{-25}$$

### Scattered power into IFO from BG baffle rough-cut edges

power incident on BG baffle rough-cut edges, W

$$\text{P}_{\text{acbedgebgr}}(r_{\text{edgebgr}}) := I_1 \cdot A_{\text{bgb}}(r_{\text{edgebgr}})$$

$$\text{P}_{\text{acbedgebgr}}(r_{\text{edgebgr}}) = 0.053$$

power scattered into IFO from BG baffle rough-cut edges, W

$$\text{P}_{\text{acbedgebgrifo}}(\theta_t, r_{\text{edgebgr}}) := I_1 \cdot A_{\text{bgb}}(r_{\text{edgebgr}}) \cdot \text{BRDF}_{\text{edgebgr}} \cdot \frac{\pi \cdot w_{\text{ifo}}^2}{L_{\text{arm}}^2} \cdot \text{BRDF}_1(30 \cdot 10^{-6}) \cdot \Delta\Omega_{\text{ifo}}$$

$$\text{P}_{\text{acbedgebgrifo}}(\theta_t, r_{\text{edgebgr}}) = 5.158 \times 10^{-19}$$

displacement noise @ 100 Hz,  
m/rHz

$$\text{DN}_{\text{acbedgebgr}}(\theta_t, r_{\text{edgebgr}}) := \text{TF}_{\text{itmhr}} \cdot \left( \frac{\text{P}_{\text{acbedgebgrifo}}(\theta_t, r_{\text{edgebgr}})}{\text{P}_{\text{psl}}} \right)^{0.5} \cdot x_{\text{ACB}} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$\text{DN}_{\text{acbedgebgr}}(\theta_t, r_{\text{edgebgr}}) = 2.654 \times 10^{-25}$$

### Scatter from photodetectors

number of photodetector  $N_{\text{pd}} = 16$

photoconductor area, m<sup>2</sup>  $A_{\text{pd}} = 1.021 \times 10^{-4}$

Power hitting the PD, W

$$P_{pd} := P_0 \cdot BRDF_1(\theta_{pd}) \cdot \frac{A_{pd}}{L_{arm}^2} = 3.706 \times 10^{-3}$$

power scattered by photodetector,  
into IFO mode, W

$$P_{pdsifo}(\theta_t) := \sqrt{N_{pd}} \cdot P_{pd} \cdot BRDF_{pd} \cdot \frac{\pi \cdot w_{ifo}^2}{L_{arm}^2} \cdot BRDF_1(\theta_{pd}) \cdot \Delta\Omega_{ifo}$$

$$P_{pdsifo}(\theta_t) = 7.304 \times 10^{-22}$$

displacement noise @ 100 Hz,  
m/rHz

$$DN_{pd}(\theta_t) := TF_{itmhr} \cdot \left( \frac{P_{pdsifo}(\theta_t)}{P_{psl}} \right)^{0.5} \cdot x_{ACB} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$DN_{pd}(\theta_t) = 2.221 \times 10^{-26}$$

**Total Power Scattered from the SS center plate, BG rough-cut  
edge, BG louver, and PD**

$$P_{acboxybgrrtsifo}(\theta_t, r_{edgess}, r_{edgebgr}) := P_{acboxyedgessifo}(\theta_t, r_{edgess}) + P_{acbedgebgrifo}(\theta_t, r_{edgebgr})$$

$$P_{acboxybgrrtsifo}(\theta_t, r_{edgess}, r_{edgebgr}) = 5.484 \times 10^{-19}$$

total displacement noise @ 100 Hz,  
m/rHz

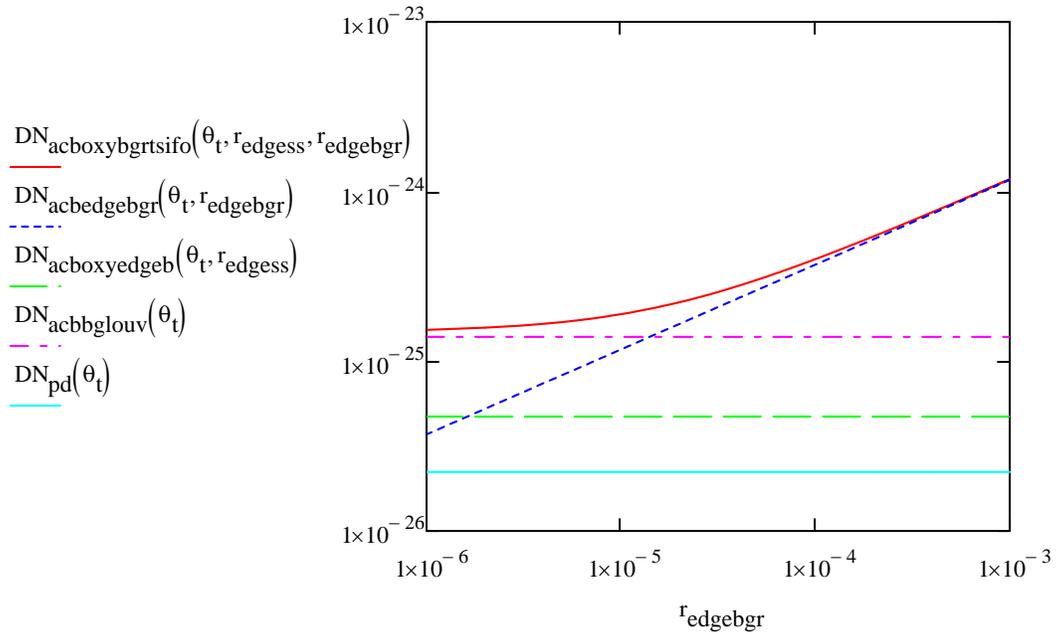
$$DN_{acboxybgrrtsifo}(\theta_t, r_{edgess}, r_{edgebgr}) := TF_{itmhr} \cdot \left( \frac{P_{acboxybgrrtsifo}(\theta_t, r_{edgess}, r_{edgebgr})}{P_{psl}} \right)^{0.5} \cdot x_{ACB}$$

$$DN_{acboxybgrrtsifo}(\theta_t, r_{edgess}, r_{edgebgr}) = 6.085 \times 10^{-25}$$

$$r_{\text{edgebgr}} = 2.54 \times 10^{-4}$$

$$r_{\text{edgebgr}} := 0, 0.000001 \dots 0.001$$

$$\theta_t := 3 \cdot \frac{\pi}{180}$$



choose value to match scattering from BG louver

$$r_{\text{edgebgr}} := 2 \cdot 10^{-5}$$

**MIXED BAFFLE SCATTER: OXIDIZE SS CENTER PLATE  
EDGE, BLACK GLASS LOUVER--FIRE-POLISH EDGE**

**Scattered power into IFO from SS center plate edge**

$$P_{\text{acboxyedgebsifo}}(\theta_t, r_{\text{edgess}}) = 3.286 \times 10^{-21}$$

displacement noise @ 100 Hz,  
m/rHz

$$DN_{\text{acboxyedgeb}}(\theta_t, r_{\text{edgess}}) = 4.71 \times 10^{-26}$$

### Scattered power into IFO from the louver portion of BG baffle

$$P_{\text{acbbglouvsifo}}(\theta_t) = 2.86 \times 10^{-20}$$

displacement noise @ 100 Hz,  
m/rHz

$$DN_{\text{acbbglouv}}(\theta_t) = 1.389 \times 10^{-25}$$

### Scatter from photodetectors

power scattered by photodetector,  
into IFO mode, W

$$P_{\text{pdsifo}}(\theta_t) = 7.304 \times 10^{-22}$$

displacement noise @ 100 Hz,  
m/rHz

$$DN_{\text{pd}}(\theta_t) = 2.221 \times 10^{-26}$$

### Scattered power into IFO from fire-polished BG baffle plate edge

incident angle, rad

$$\theta_{xy} := 3 \cdot \frac{\pi}{180} = 0.052$$

$$\theta_i(\theta_t, \theta_{xy}) := \text{acos}(\cos(\theta_{xy}) \cdot \cos(\theta_t))$$

$$S_{\text{edgebgfp}}(\theta_t) := \int_0^{\theta_{\text{xymaxedge}}} \left[ \begin{array}{l} 2 \cdot \theta_i(\theta_t, \theta_{\text{xy}}) + \frac{w_{\text{ifo}}}{L_{\text{arm}}} \\ 2 \cdot \theta_i(\theta_t, \theta_{\text{xy}}) - \frac{w_{\text{ifo}}}{L_{\text{arm}}} \end{array} \right] \cdot \text{BRDF}_{\text{bgfp}}(\theta_s + 2 \cdot \theta_i(\theta_t, \theta_{\text{xy}})) \cdot \sqrt{w_{\text{ifo}}^2 - [L_{\text{arm}} \cdot (\theta_s \cdot$$

$$S_{\text{edgebgfp}}(\theta_t) = 4.947 \times 10^{-14}$$

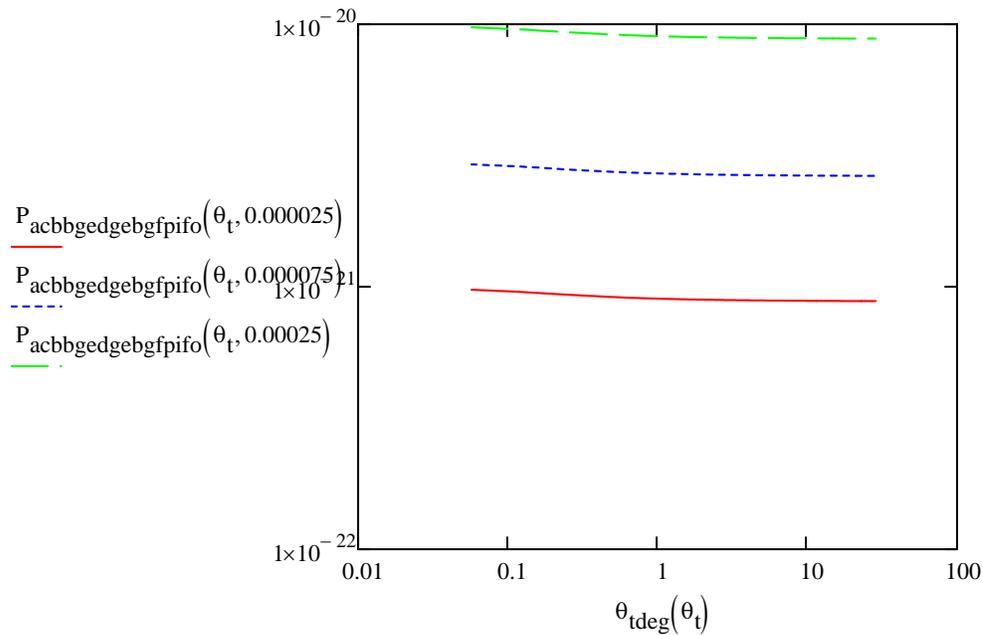
$$r_{\text{edgebg}} := 2.54 \times 10^{-4}$$

$$P_{\text{acbbgedgebgfpifo}}(\theta_t, r_{\text{edgebgfp}}) := I_i \cdot A_{\text{bgb}}(r_{\text{edgebgfp}}) \cdot \text{BRDF}_1(30 \cdot 10^{-6}) \cdot \Delta\Omega_{\text{ifo}}(S_{\text{edgebgfp}}(\theta_t))$$

$$P_{\text{acbbgedgebgfpifo}}(\theta_t, r_{\text{edgebg}}) = 9.024 \times 10^{-21}$$

$$\theta_t := 0, 0.001 \dots 0.5$$

$$\theta_{\text{tdeg}}(\theta_t) := \theta_t \cdot \frac{180}{\pi}$$



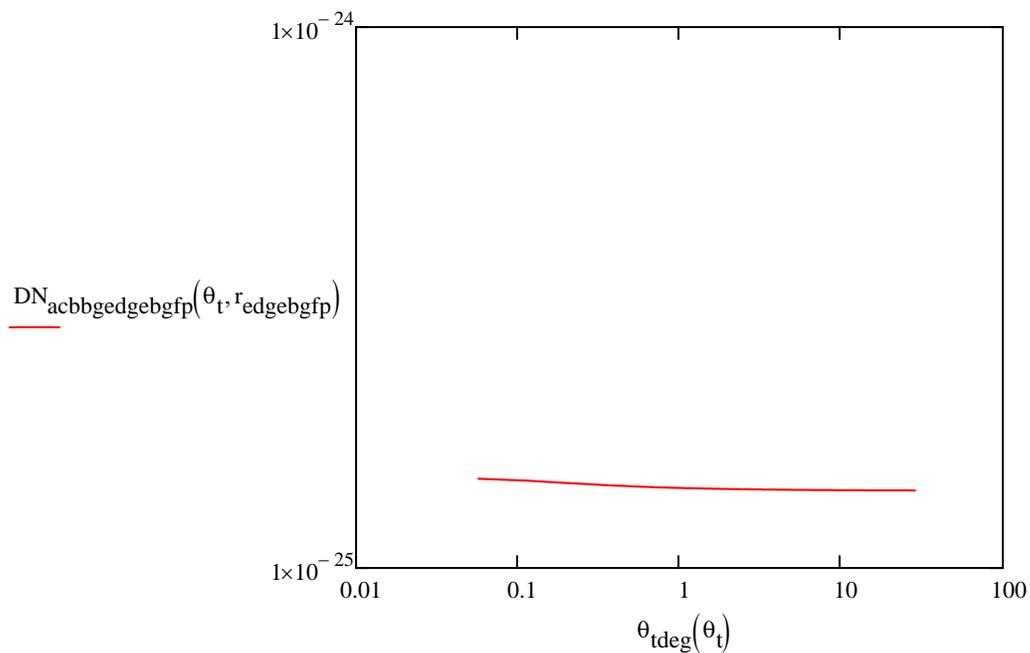
displacement noise @ 100 Hz,  
m/rtHz

$$\theta_t := 3 \cdot \frac{\pi}{180}$$

$$DN_{acbbgedgebgfp}(\theta_t, r_{edgebfgfp}) := TF_{itmhr} \cdot \left( \frac{P_{acbbgedgebgfpifo}(\theta_t, r_{edgebfgfp})}{P_{psl}} \right)^{0.5} \cdot x_{ACB} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$DN_{acbbgedgebgfp}(\theta_t, r_{edgebfgfp}) = 1.396 \times 10^{-25}$$

$$\theta_t := 0, 0.001 \dots 0.5$$



**Total Power Scattered from the SS center plate, black glass  
fire-polish edge, BG louver, and PD**

$$\theta_t := 3 \cdot \frac{\pi}{180} = 0.052$$

$$P_{acboxybgfptsifo}(\theta_t, r_{edgess}, r_{edgebfgfp}) := P_{acboxyedgessifo}(\theta_t, r_{edgess}) + P_{acbbgedgebgfpifo}(\theta_t, r_{edgebfgfp})$$

$$P_{\text{acboxybgfptsifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgebgfp}}) = 6.149 \times 10^{-20}$$

total displacement noise @ 100 Hz,  
m/rHz

$$DN_{\text{acboxybgfptsifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgebgfp}}) := \text{TF}_{\text{itmhr}} \cdot \left( \frac{P_{\text{acboxybgfptsifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgebgfp}})}{P_{\text{psl}}} \right)^{0.5} \cdot \text{xACI}$$

$$DN_{\text{acboxybgfptsifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgebgfp}}) = 2.037 \times 10^{-25}$$

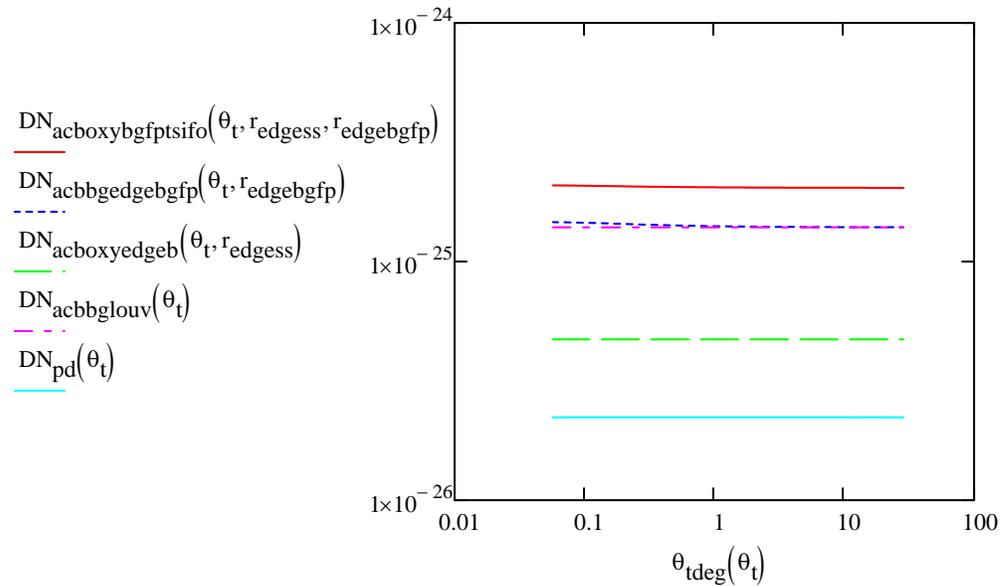
$$DN_{\text{acboxyedgeb}}(\theta_t, r_{\text{edgess}}) = 4.71 \times 10^{-26}$$

$$DN_{\text{acbbglouv}}(\theta_t) = 1.389 \times 10^{-25}$$

$$DN_{\text{acbbgedgebgfp}}(\theta_t, r_{\text{edgebgfp}}) = 1.396 \times 10^{-25}$$

$$DN_{\text{pd}}(\theta_t) = 2.221 \times 10^{-26}$$

$$\theta_t := 0, 0.001 \dots 0.5$$

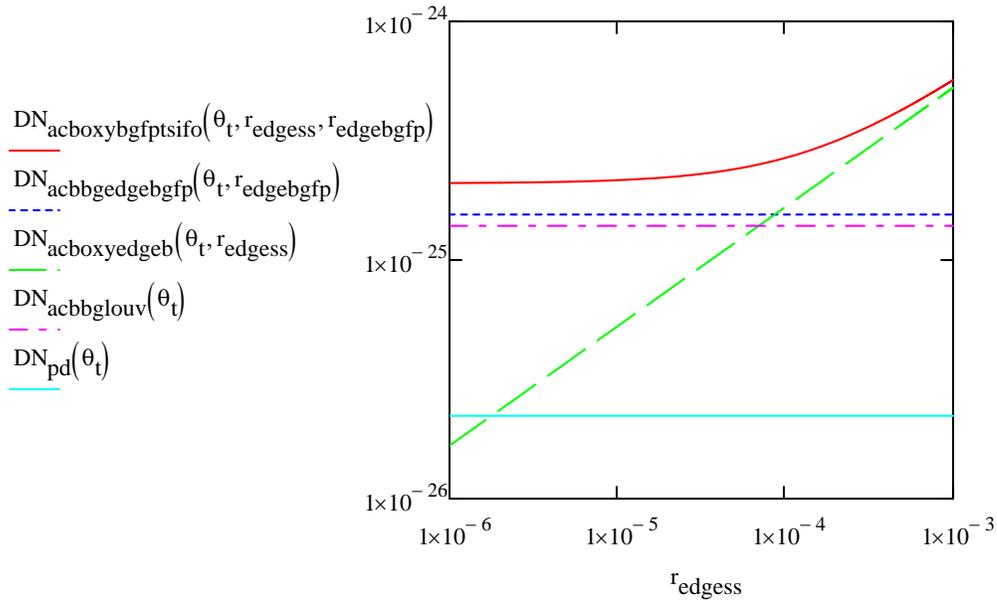


Choose value to match to louver scatter

$$r_{\text{edgebfp}} := 1 \cdot 10^{-3}$$

$$r_{\text{edgess}} := 0,0.000001 \dots 0.001$$

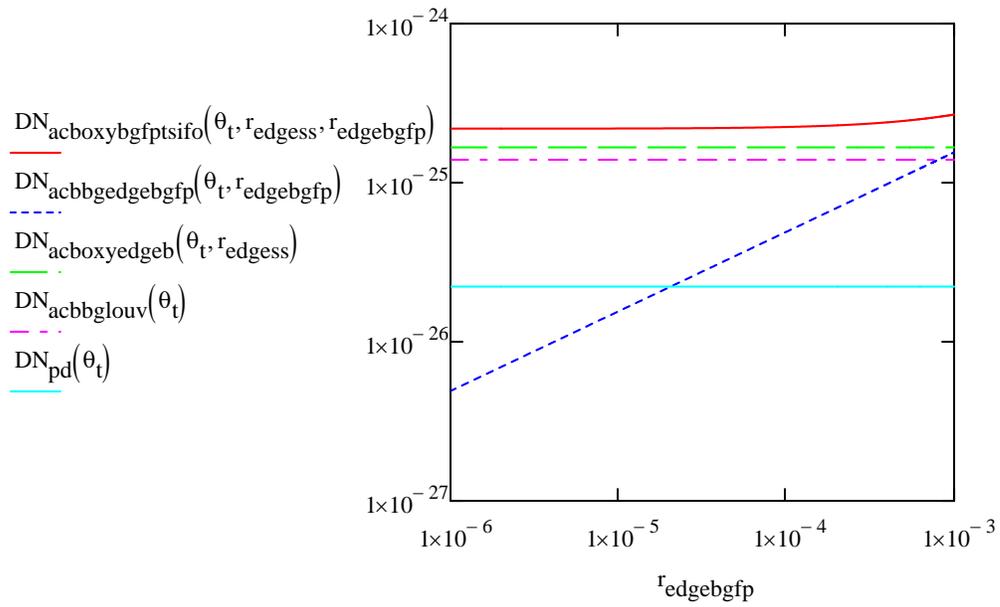
$$\theta_t := 3 \cdot \frac{\pi}{180}$$



Choose value to match to louver scatter

$$r_{\text{edgess}} := 1 \times 10^{-4}$$

$$r_{\text{edgebfp}} := 0,0.000001 \dots 0.001$$



$$r_{\text{edgebgfp}} := 1 \cdot 10^{-3}$$

## OXIDIZED SS BAFFLE

### BRDF geometric scatter function from baffle bend

$$\theta_s := 0$$

$$S_{\text{boxy}}(\theta_t, \text{BRDF}_{\text{ACBoxy3}}) := \int_0^{\theta_{\text{xy max bend}}} \left[ \int_{2 \cdot \theta_i(\theta_t, \theta_{\text{xy}}) - \frac{w_{\text{ifo}}}{L_{\text{arm}}}}^{2 \cdot \theta_i(\theta_t, \theta_{\text{xy}}) + \frac{w_{\text{ifo}}}{L_{\text{arm}}}} \text{BRDF}_{\text{ACBoxy3}}(\theta_s + 2 \cdot \theta_i(\theta_t, \theta_{\text{xy}})) \cdot \sqrt{v} \right]$$

$$S_{\text{boxy}}(\theta_t, \text{BRDF}_{\text{ACBoxy3}}) = 1.176 \times 10^{-12}$$

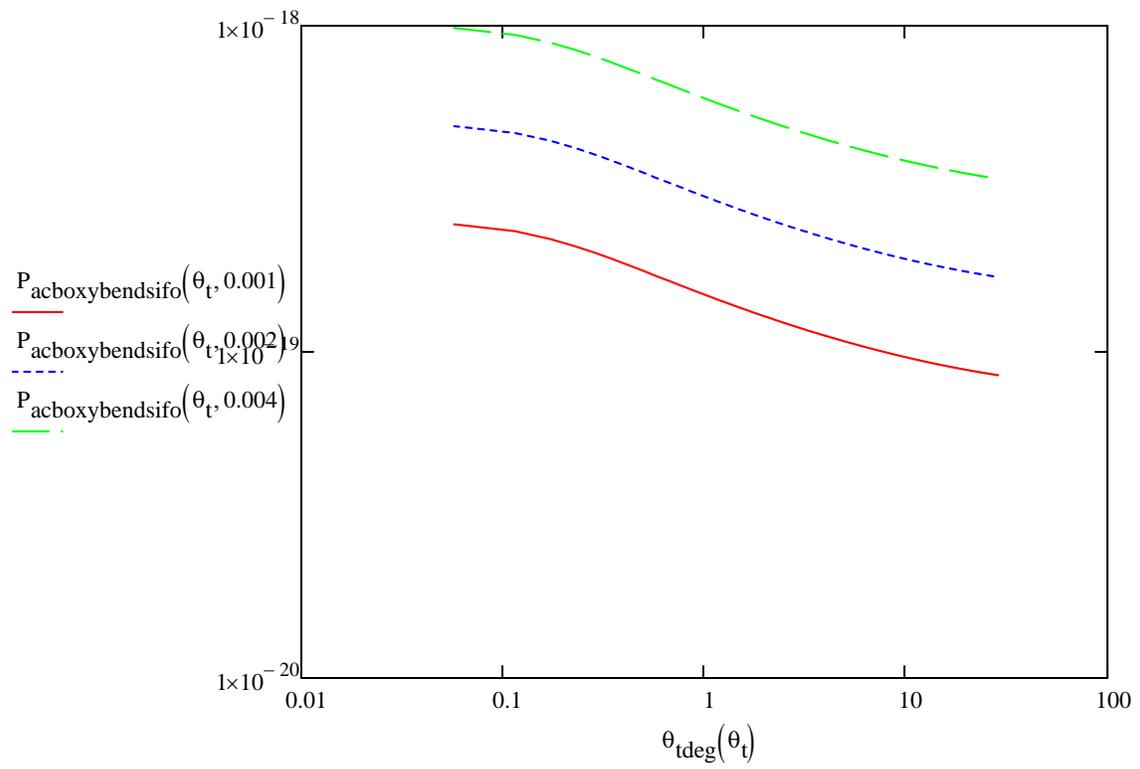
### Scattered power into IFO from baffle bend

$$P_{\text{acboxybendsifo}}(\theta_t, r_{\text{bendss}}) := I_i \cdot A_{\text{ssb}}(r_{\text{bendss}}) \cdot \text{BRDF}_1(30 \cdot 10^{-6}) \cdot \Delta\Omega_{\text{ifo}}(S_{\text{boxy}}(\theta_t, \text{BRDF}_{\text{ACBoxy3}}))$$

$$P_{\text{acboxybendsifo}}(\theta_t, 0.001) = 2.514 \times 10^{-19}$$

$$\theta_t := 0, 0.001 \dots 0.5$$

$$\theta_{\text{tdeg}}(\theta_t) := \theta_t \cdot \frac{180}{\pi}$$



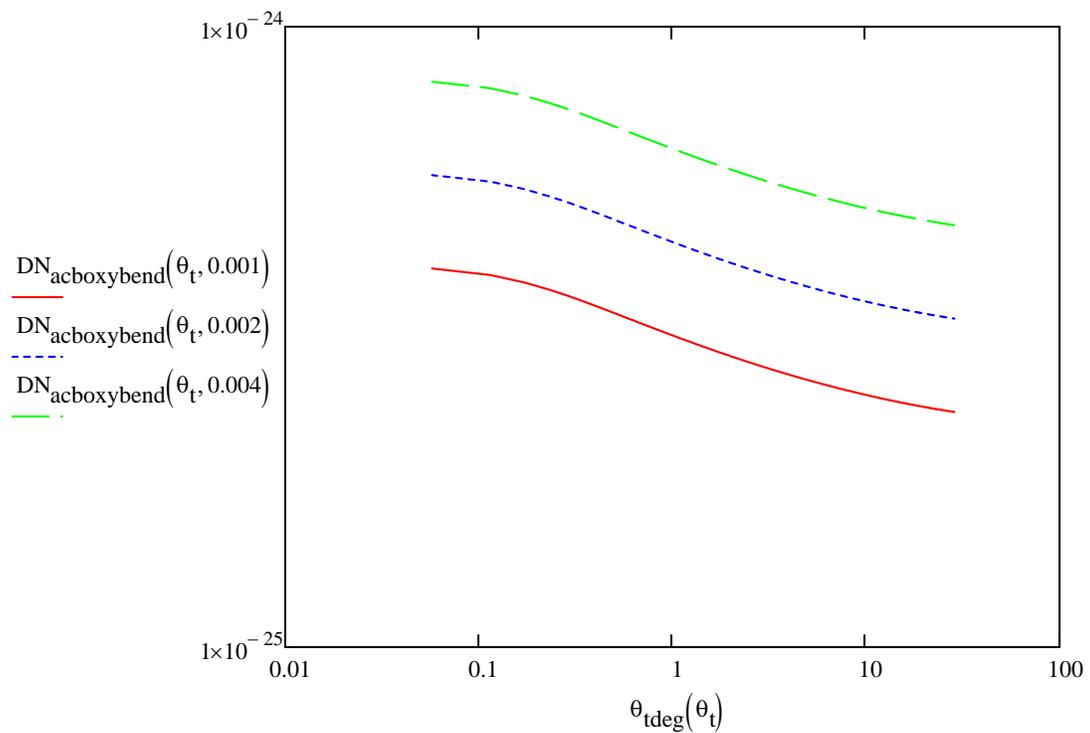
displacement noise @ 100 Hz,  
m/rtHz

$$\theta_t := 3 \cdot \frac{\pi}{180}$$

$$\text{DN}_{\text{acboxybend}}(\theta_t, r_{\text{bendss}}) := \text{TF}_{\text{itmhr}} \left( \frac{\text{P}_{\text{acboxybendsifo}}(\theta_t, r_{\text{bendss}})}{\text{P}_{\text{psl}}} \right)^{0.5} \cdot x_{\text{ACB}} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$\text{DN}_{\text{acboxybend}}(\theta_t, 0.001) = 2.825 \times 10^{-25}$$

$\theta_t := 0, 0.001 \dots 0.5$



### Power Scattered from the louver portion of baffle

$$\text{BRDF}_{\text{ACBoxy57}}\left(2.57 \cdot \frac{\pi}{180}\right) = 0.042$$

$$P_{\text{acboxylouvsifo}} := I_i \cdot A_{\text{ACB}} \cdot \text{BRDF}_{\text{ACBoxy57}}\left(2.57 \cdot \frac{\pi}{180}\right) \cdot \frac{\pi \cdot w_{\text{ifo}}^2}{L_{\text{arm}}^2} \cdot \text{BRDF}_1(30 \cdot 10^{-6}) \cdot \Delta\Omega_{\text{ifo}}$$

$$P_{\text{acboxylouvsifo}} = 2.98 \times 10^{-17}$$

displacement noise @ 100 Hz,  
m/rHz

$$\theta_t := 3 \cdot \frac{\pi}{180}$$

$$\text{DN}_{\text{acboxylouv}}(\theta_t) := \text{TF}_{\text{itmhr}} \cdot \left(\frac{P_{\text{acboxylouvsifo}}}{P_{\text{psl}}}\right)^{0.5} \cdot x_{\text{ACB}} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$\text{DN}_{\text{acboxylouv}}(\theta_t) = 4.485 \times 10^{-24}$$

### Scatter from screw heads

number of screw heads  $N_{\text{sh}} = 48$

Screw head area, m<sup>2</sup>  $A_{\text{sh}} = 5.027 \times 10^{-5}$

Power hitting the screw head, W

$$P_{\text{sh}} := P_0 \cdot \text{BRDF}_1(\theta_{\text{pd}}) \cdot \frac{A_{\text{sh}}}{L_{\text{arm}}^2} = 1.825 \times 10^{-3}$$

power scattered by screw head into IFO  
mode, W

$$P_{\text{shifo}}(\theta_t, N_{\text{sh}}) := \sqrt{N_{\text{sh}}} \cdot P_{\text{sh}} \cdot \text{BRDF}_{\text{sh}} \cdot \frac{\pi \cdot w_{\text{ifo}}^2}{L_{\text{arm}}^2} \cdot \text{BRDF}_I(\theta_{\text{pd}}) \cdot \Delta\Omega_{\text{ifo}}$$

$$P_{\text{shifo}}(\theta_t, N_{\text{sh}}) = 3.115 \times 10^{-20}$$

displacement noise @ 100 Hz,  
m/rHz

$$\text{DN}_{\text{sh}}(\theta_t, N_{\text{sh}}) := \text{TF}_{\text{itmhr}} \cdot \left( \frac{P_{\text{shifo}}(\theta_t, N_{\text{sh}})}{P_{\text{psl}}} \right)^{0.5} \cdot x_{\text{ACB}} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$\text{DN}_{\text{sh}}(\theta_t, N_{\text{sh}}) = 1.45 \times 10^{-25}$$

#### Total scattered power into IFO from SS ACB

$$r_{\text{edgess}} := 2.54 \times 10^{-5}$$

$$P_{\text{acboxysifo}}(\theta_t, r_{\text{edgess}}, r_{\text{bendss}}, N_{\text{sh}}) := P_{\text{acboxyedgessifo}}(\theta_t, r_{\text{edgess}}) + P_{\text{acboxybendssifo}}(\theta_t, r_{\text{bendss}}) +$$

$$P_{\text{acboxysifo}}(\theta_t, r_{\text{edgess}}, r_{\text{bendss}}, N_{\text{sh}}) = 3.012 \times 10^{-17}$$

total displacement noise @ 100 Hz,  
m/rHz

$$\theta_t := 3 \cdot \frac{\pi}{180}$$

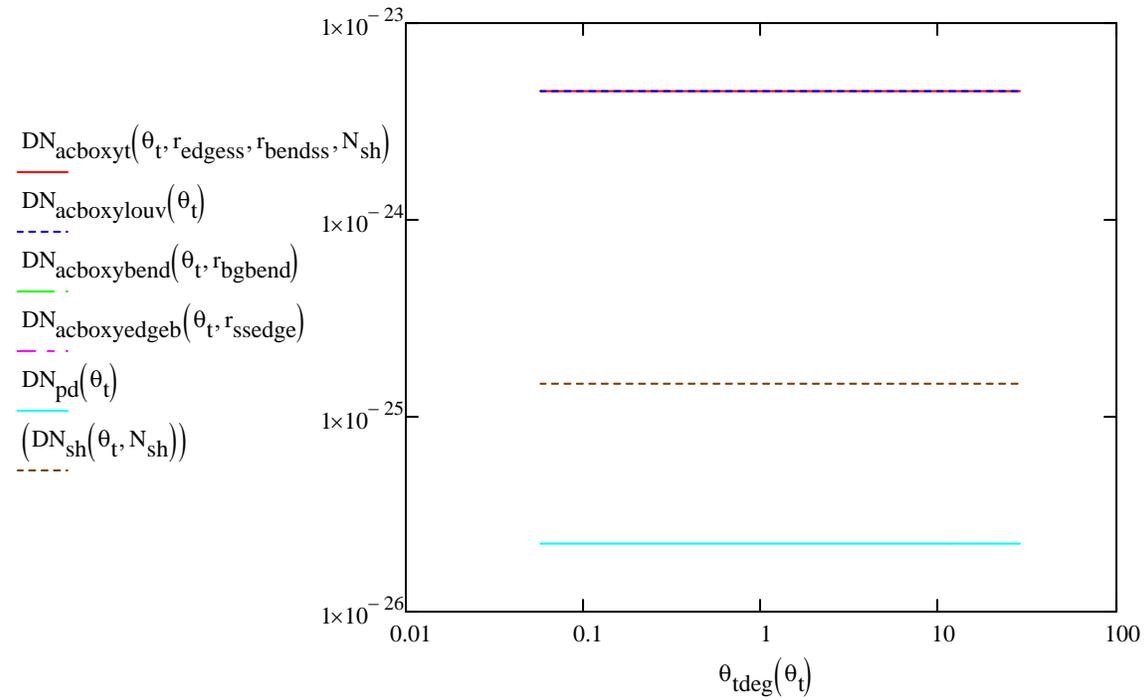
$$\text{DN}_{\text{acboxyt}}(\theta_t, r_{\text{edgess}}, r_{\text{bendss}}, N_{\text{sh}}) := \text{TF}_{\text{itmhr}} \cdot \left( \frac{P_{\text{acboxysifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgess}}, N_{\text{sh}})}{P_{\text{psl}}} \right)^{0.5} \cdot x_{\text{ACB}} \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$\text{DN}_{\text{acboxyt}}(\theta_t, r_{\text{edgess}}, r_{\text{bendss}}, N_{\text{sh}}) = 4.489 \times 10^{-24}$$

$$r_{\text{edgess}} = 2.54 \times 10^{-5}$$

$$r_{\text{bendss}} = 2.4 \times 10^{-3}$$

$$\theta_t := 0, 0.001 \dots 0.5$$



$$\theta_t := 3 \cdot \frac{\pi}{180}$$

### Comparison of oxidized SS baffle to mixed baffle with rough-cut BG edge

$$r_{edgess} = 2.54 \times 10^{-5}$$

$$r_{bendss} = 2.4 \times 10^{-3}$$

$$r_{edgebgr} := 1 \cdot 10^{-4}$$

$$r_{edgebgr} := 1 \cdot 10^{-4}$$

$$\frac{DN_{acboxyt}(\theta_t, r_{edgess}, r_{bendss}, N_{sh})}{DN_{acboxybgrtsifo}(\theta_t, r_{edgess}, r_{edgebgr})} = 11.086$$

**Comparison of oxidized SS baffle to mixed baffle with fire-polish BG edge**

$$\frac{DN_{\text{acboxyt}}(\theta_t, r_{\text{edgess}}, r_{\text{bendss}}, N_{\text{sh}})}{DN_{\text{acboxybgfptsifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgebgfp}})} = 26.249$$

**Comparison of mixed baffle with fire-polish BG edge to rough-cut BG edge**

$$\frac{DN_{\text{acboxybgrrtsifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgebgr}})}{DN_{\text{acboxybgfptsifo}}(\theta_t, r_{\text{edgess}}, r_{\text{edgebgfp}})} = \blacksquare$$

Hole



$$+ P_{\text{acbbglouvsifo}}(\theta_t) + P_{\text{pdsifo}}(\theta_t)$$

$$\frac{2}{\sqrt{2}} \cdot k$$

$$\overline{-2 \cdot \theta_i(\theta_t, \theta_{xy})}]^2 \cdot \frac{L_{\text{arm}}}{L_{\text{arm}}^2} d\theta_s \cdot \cos(\theta_{xy}) d\theta_{xy}$$

$$;fp) + P_{acbbglouvsifo}(\theta_t) + P_{pdsifo}(\theta_t)$$

$$B \cdot \frac{2}{\sqrt{2}} \cdot k$$

$$\left. \frac{v_{ifo}^2 - [L_{arm} \cdot (\theta_s - 2 \cdot \theta_i(\theta_t, \theta_{xy}))]^2}{L_{arm}^2} d\theta_s \cdot \cos(\theta_{xy}) d\theta_{xy} \right]$$

$$P_{\text{acboxylouvsifo}} + P_{\text{pdsifo}}(\theta_t) + P_{\text{shifo}}(\theta_t, N_{\text{sh}})$$