

Title: aLIGO Installation Acceptance Document for LHAM3

This document covers the technical content for acceptance review of a subset of the Advanced LIGO (aLIGO) installation. See document [M1300468](#) for an overview of the aLIGO acceptance process. Acceptance by Systems Engineering is to be indicated in the metadata for this document in the LIGO Document Control Center (DCC).

1 Installation Instance/Subset Definition

Insert a brief description of the subset of the aLIGO equipment which is covered under this installation acceptance document. Complete the entries in the following table. If elements of the table are not applicable, enter "not applicable".

This installation covers the HAM chamber LHAM3 and all of the equipment within and attached plus associated electronics racks.

Interferometer [<i>L1 or H1</i>]:	L1
Building(s)/Room(s): [<i>e.g. corner/LVEA</i>]	LVEA
Vacuum Chamber(s):	LHAM3
Electronics Rack Designation(s):	L1-ISC-R2, L1-SUS-R2, L1-SUS-C2, L1-SEI-C2. Note that the Capacitive Position Sensor readout boxes which sit on the cable trays do not have an official designation.
Optics Table(s)/Enclosure(s) Designation(s), and other equipment/assemblies related to this installation:	None

2 Procedures

If there are any caveats or explanatory notes regarding the procedure documentation cited in the table below, then add these notes to the table entries.

Baseline or initial Installation Procedure(s): <i>[enter linked DCC document #(s); found under E1200023]</i>	E1200025-v5 was the initial procedure.
As-Built/Installed Procedure(s), either: a) Enter hyperlinked DCC number for revised or red-lined baseline install procedure, and/or b) Enter hyperlinked DCC number for separate document with installation notes on deviations, changes in procedure, changes in tooling, etc., and/or	No as-built notes were recorded in document. The installation of the LHAM3 ISI is recorded in LLO elog #2432 The installation of PR2 occurred on or before 15 th September 2011. The installation of PR2 and the additional components occurred on 28 th April 2012 as recorded here LLO elog #3118 .

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c) Enter a list of hyperlinked electronic log entries detailing the experience in applying the baseline installation procedure	
Baseline or initial Alignment Procedure(s): <i>[enter linked DCC document #(s); found under E1100734]</i>	E1100783-v6 was the initial procedure
As-Built/Aligned Procedure(s) , either: a) Enter hyperlinked DCC number for revised or red-lined baseline alignment procedure, and/or b) Enter hyperlinked DCC number for separate document with alignment notes on deviations, changes in procedure, changes in tooling, etc., and/or c) Enter a list of hyperlinked electronic log entries detailing the experience in applying the baseline alignment procedure	E1100783-v8 is the as-built alignment procedure, with embedded notes. The LHAM3 HAM-ISI alignment was completed but was not recorded in the LLO elog. The in-chamber MC2 and PR2 alignment was completed but was not recorded in the LLO elog. For embedded notes refer to E1100783-v8 .

3 Drawings

Enter hyperlinked DCC document number(s) for each drawing in the table below. If elements of the table are not applicable, enter "not applicable". All chamber-level, assembly drawings can be found listed at [E1200562](#) and found linked under [D0901491](#).

Applicable Building/Room Top-Level Drawing(s):	D0901466 aLIGO Systems Layout LLO Corner Station
Top-Level Chamber Assembly Drawing(s):	D0900520-v13 aLIGO Systems, LHAM3-L1 Top Level Chamber Assembly
Electronics Rack Drawing(s):	All drawings for the racks can be found by navigating through G1001032 .
Optics Table/Enclosure Drawing(s):	None.
ITM Optical Lever Drawing(s):	LIGO-G1000700 Floor Occupancy, Optical Levers, LLO Corner Station.

4 Serial Number Records

Serial numbers are used to track a subset of the parts, particularly active elements (see [M1000051](#)) and electronics (with S-numbered documents; see [T0900520](#)). Enter the hyperlinked DCC document number(s), and name(s) for the highest level assembly(ies) covered by this installation acceptance document in the table below. Also enter the hyperlink to the ICS entry for the instance of this assembly in the Inventory Control System (ICS). If elements of the table are not applicable, enter "not applicable". If elements of the table are not available/missing, then enter "not available".



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Assembly DCC D-Number	Assembly Name	ICS entry
D0900520	aLIGO Systems, LHAM5-L1 Top Level Chamber Assembly	ICS entry click here D0900520 . Note that this ICS entry is screwed up. It has LHAM1, LHAM3, LHAM5, LHAM6, LBSC1 and LBSC3 chamber assemblies all as indented under BSC-ISI Unit 1, which in turn is under LBSC2 chamber. The LHAM3 chamber assembly appears complete apart from the need to add viewports and Oplev periscopes. For reference the serial number tracking memo M1000051-v1 as a guide for deciding what is essential.
D1000513	HEPI	N/A (assembly and install done in 2004, before ICS)

5 Testing

All post-installation, stand-alone, in situ, checkout/testing (phases 2 and 3 per [M1000211](#)) must be completed, be successful and be documented:

- phase 2: pre-installed, post-storage, test results for the assembly (testable item)
- phase 3: stand-alone, in situ test results for the assembly (testable item)

Note that integrated testing (phase 4 testing per [M1000211](#)) is covered under the system acceptance review, not this installation acceptance review. In the table below, enter hyperlinked DCC document number(s) for all of the relevant testing for the major subassemblies/subsystems covered within this installation instance/subset. If elements of the table are not applicable, enter "not applicable". If elements of the table are not available/missing, then enter "not available".

Subsystem	Testable Item	DCC document numbers	
		Phase 2	Phase 3
SEI	HAM-ISI	E1200104	
SEI	HEPI	N/A	E1300924
SUS	PR2 and MC2 Suspension	E1300513 and E1201042 (under <i>Test Results</i>)	
AOS/SLC/Viewports	Leak and pressure testing.	E1200445 . Leak and pressure testing was completed, refer to above link. All viewports were tagged at time of inspection and testing.	Visual inspection in-situ not completed, refer to bug list.



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ISC QPD Sled		No in-situ tests performed apart from continuity test in chamber. For post assembly / pre-installed tests refer to ISC Acceptance link E1300833-x0
MC2 and PR2 Scrapper Baffle	B&K Hammer Testing	B&K Hammer testing was completed. The information is recorded in the LLO alog entry #9383 .

6 Installation Completeness

If/as applicable, provide a hyperlink reference to a list of remaining tasks to be completed before the installation is finished (i.e. a 'punch' list).

Installation tasks remaining to be completed:	All items are installed.
ICS Assembly Record needs to be updated	There are some issues with ICS which are affecting this task. Still need to add viewports, Oplev periscope and perhaps misc. other items to the ICS records. As above refer to M1000051-v1 .
Visual inspection in-situ not completed, refer to bug list	Refer to Bug 761 .

7 Installation/Integration Issues and ECRs

If/as applicable, provide a hyperlinked list of integration issues and Engineering Change Requests (ECRs) encountered during installation and which are relevant to the installation subset/instance covered by this acceptance document. See [M1300323](#) for a description of the Integration Issue and ECR Tracker.

The format of the url for the bug tracker is as follows e.g.

*https://services.ligo-wa.caltech.edu/integrationissues/show_bug.cgi?id=826

<i>bug_id</i>	<i>priority</i>	<i>bug_status</i>	<i>resolution</i>	<i>short_desc</i>
*				
823	Normal	New	----	LHAM3 Issue Tracker
461	Normal	CLOSED	WORKSFORM E	Move HAM-ISI Optical Levers to HSTSs
459	Highest	CLOSED	DUPLICATE	Add XTerm window pop-up for BSC-ISI and HAM-ISI transition command buttons

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399	Highest	CLOSED	WONTFIX	Particle Counts in cleanrooms; HAM3, HAM4, HAM5-HAM6 need cleaning
355	Highest	CLOSED	FIXED	Modify HAM-ISI and BSC-ISI simulink control filters to monitor gain for ODC
748	Highest	ASSIGNED		Particulate Mobility at LLO.
504	Highest	CLOSED	FIXED	Steering optic missing from HAM3 assembly drawing
140	Highest	CLOSED	FIXED	ECR HAM-ISI model and MEDM screen update
108	Highest	CLOSED	WONTFIX	Light transmitted through the HAM OptLev mirrors may scatter into OSEMs, PDs
474	Highest	CLOSED	FIXED	Elliptical aperture in PR2 scraper baffles too small and clipping the beam
504	Highest	CLOSED	FIXED	Steering optic missing from HAM3 assembly drawing
761	Highest	ACCEPTED	PENDING	In Situ, Visual Inspections of All Viewport Windows
198	Highest	CLOSED	FIXED	Power Limit for Optics w/o FC Cleaning (& LLO waiver of to clean MC before closing 6-2013)