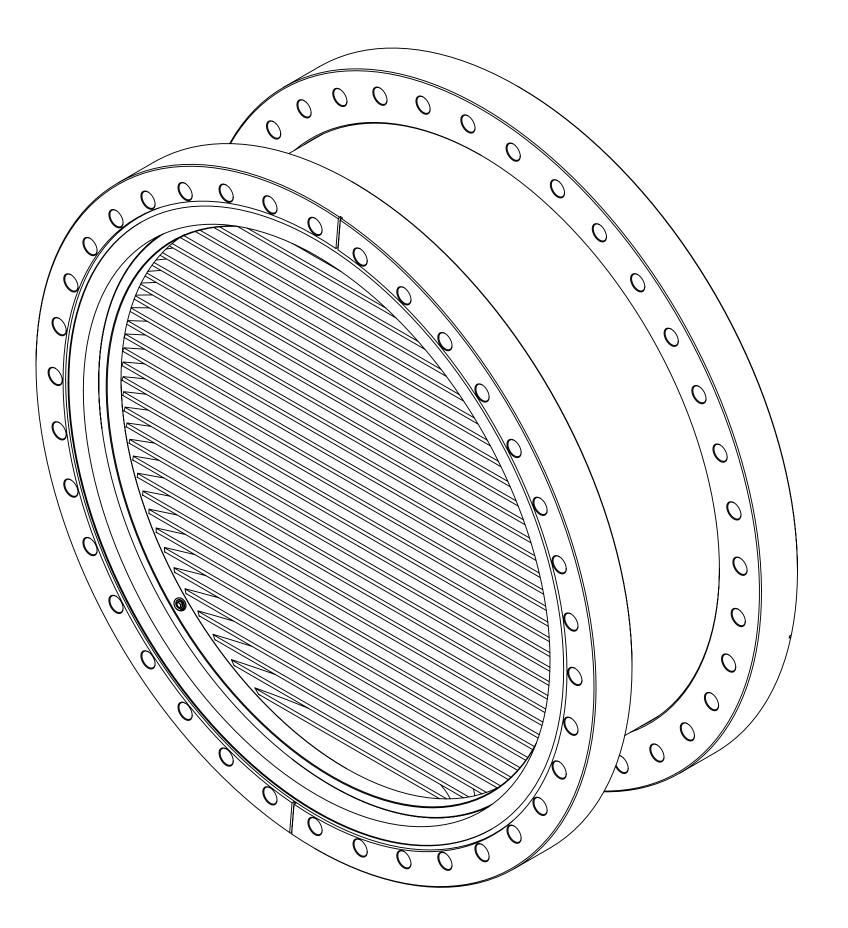
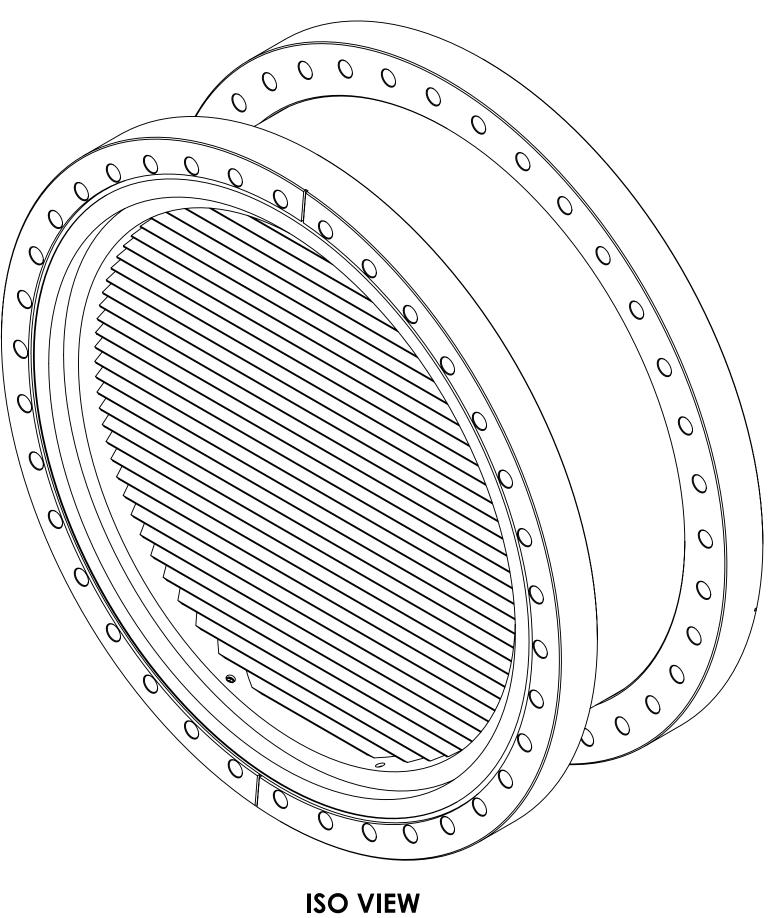
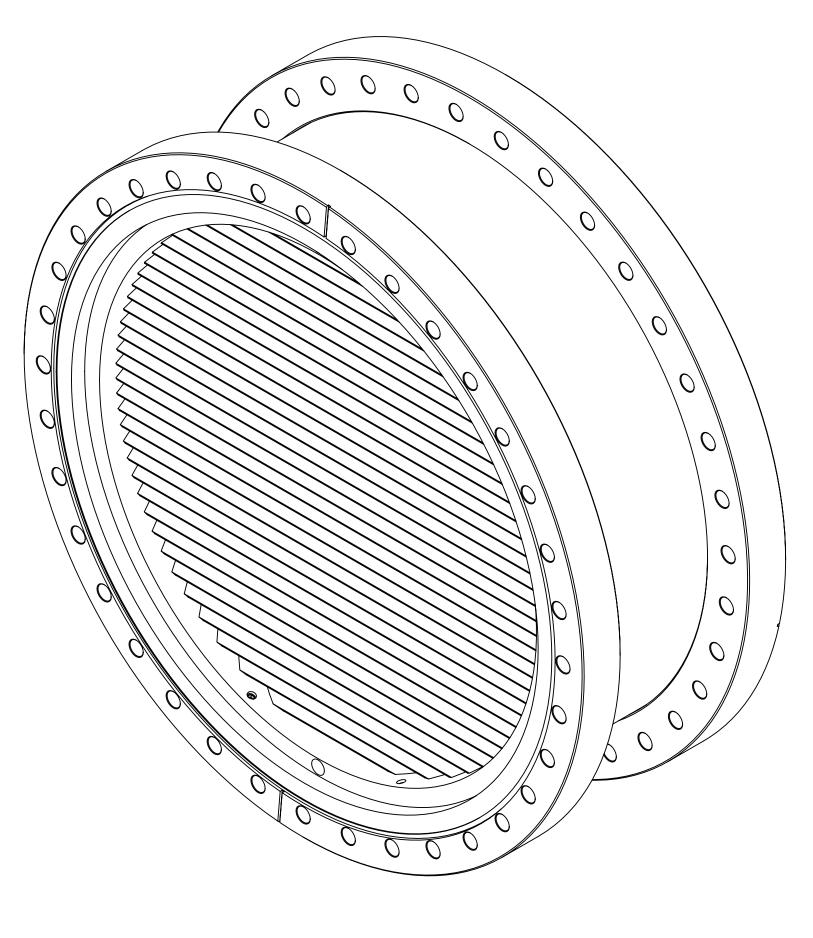
CHEVRON UV BAFFLE ASSEMBLY



ISO VIEW (WELDED VERSION) SEE SHEET 2

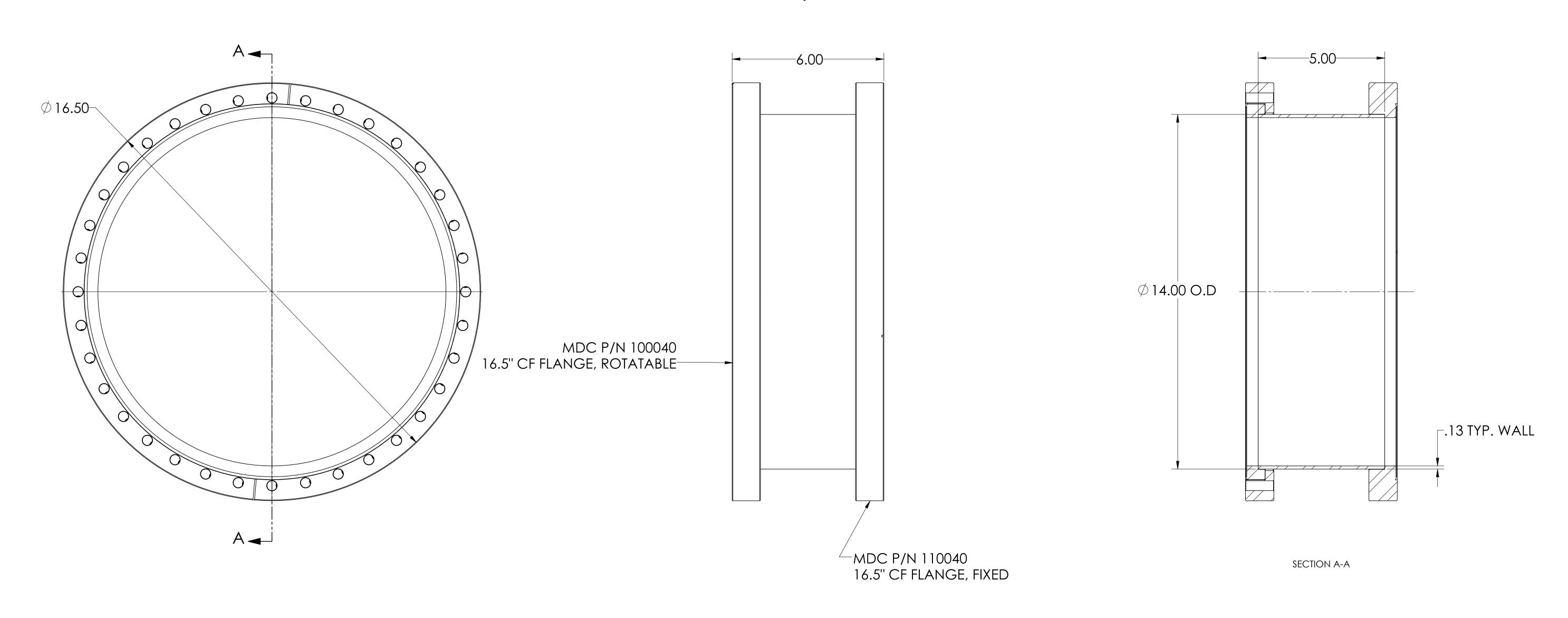


ISO VIEW
(BOLTED VERSION, TYPE 1)
SEE SHEET 3

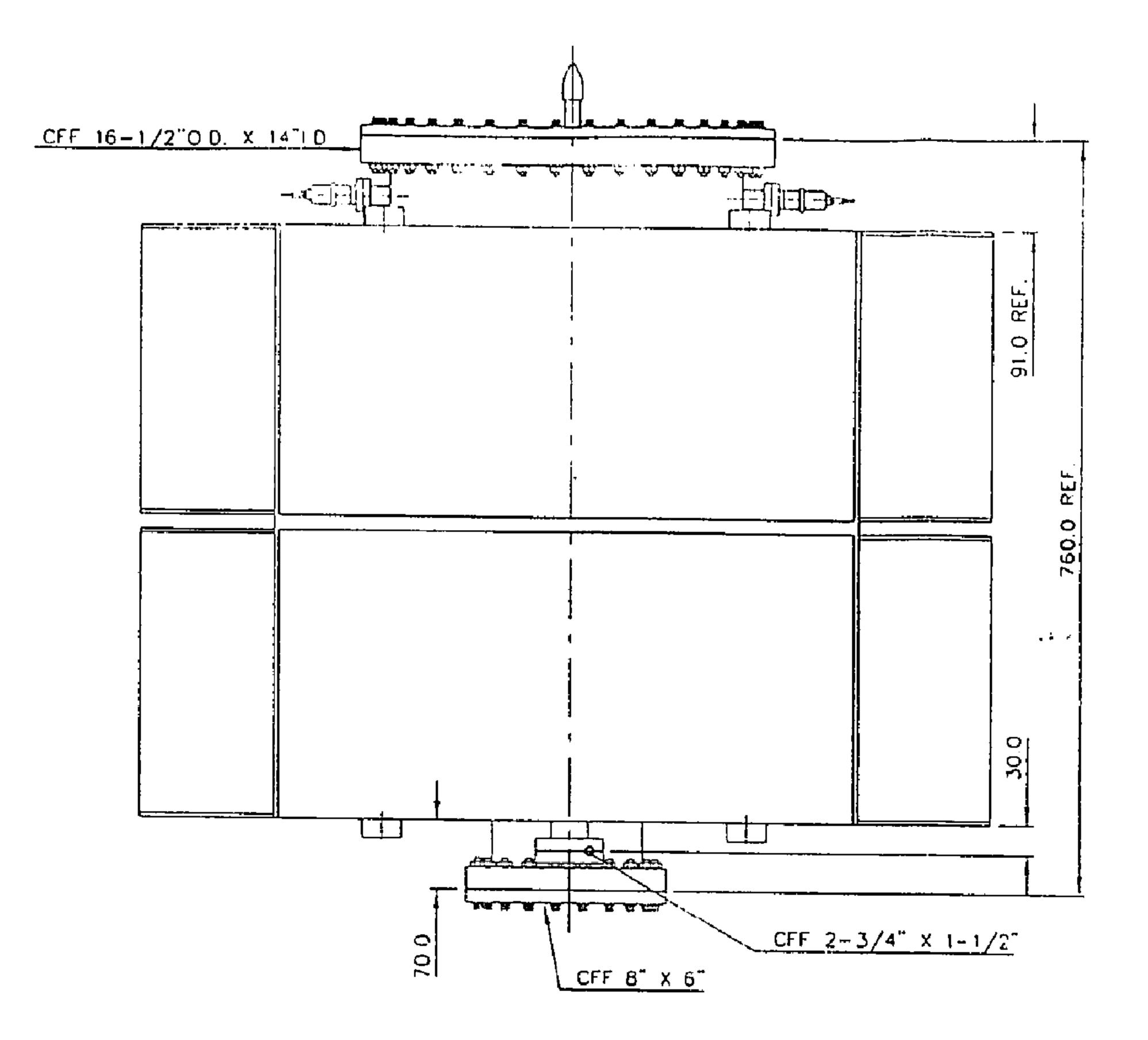


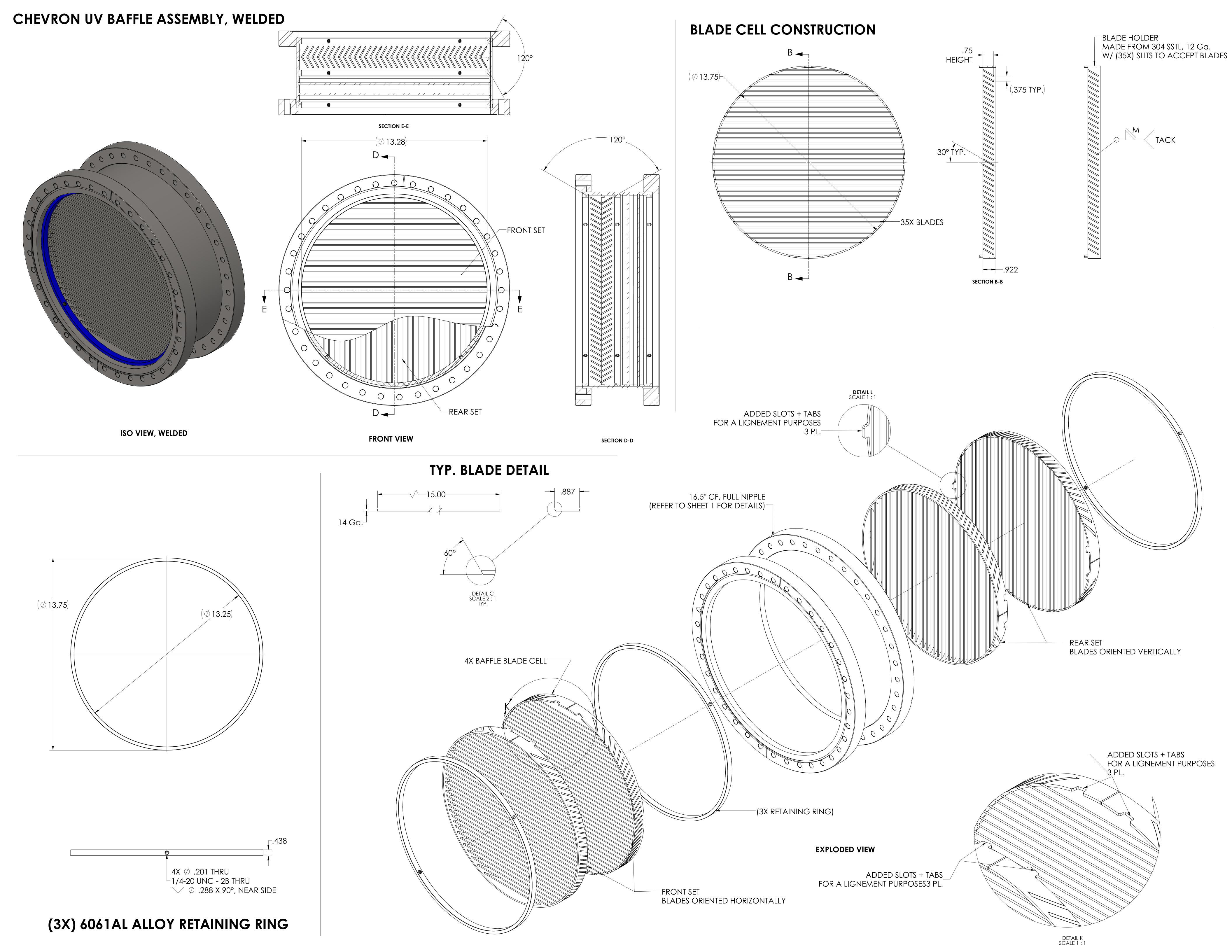
ISO VIEW (BOLTED VERSION, TYPE 2) SEE SHEET 4

CUSTOM 16.5" CF, FULL NIPPLE

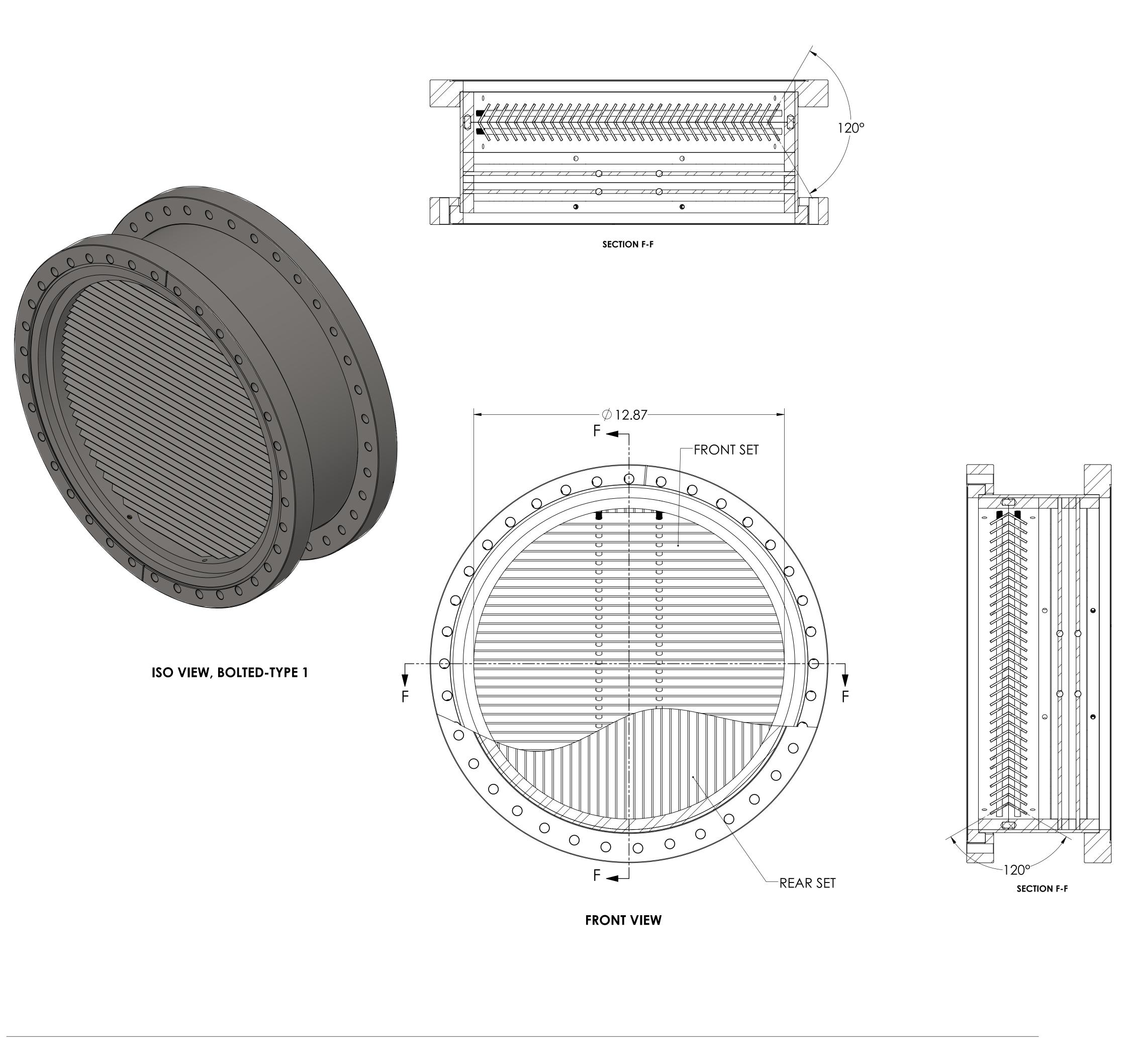


USED WITH: Varian 2500 I/s ION PUMP

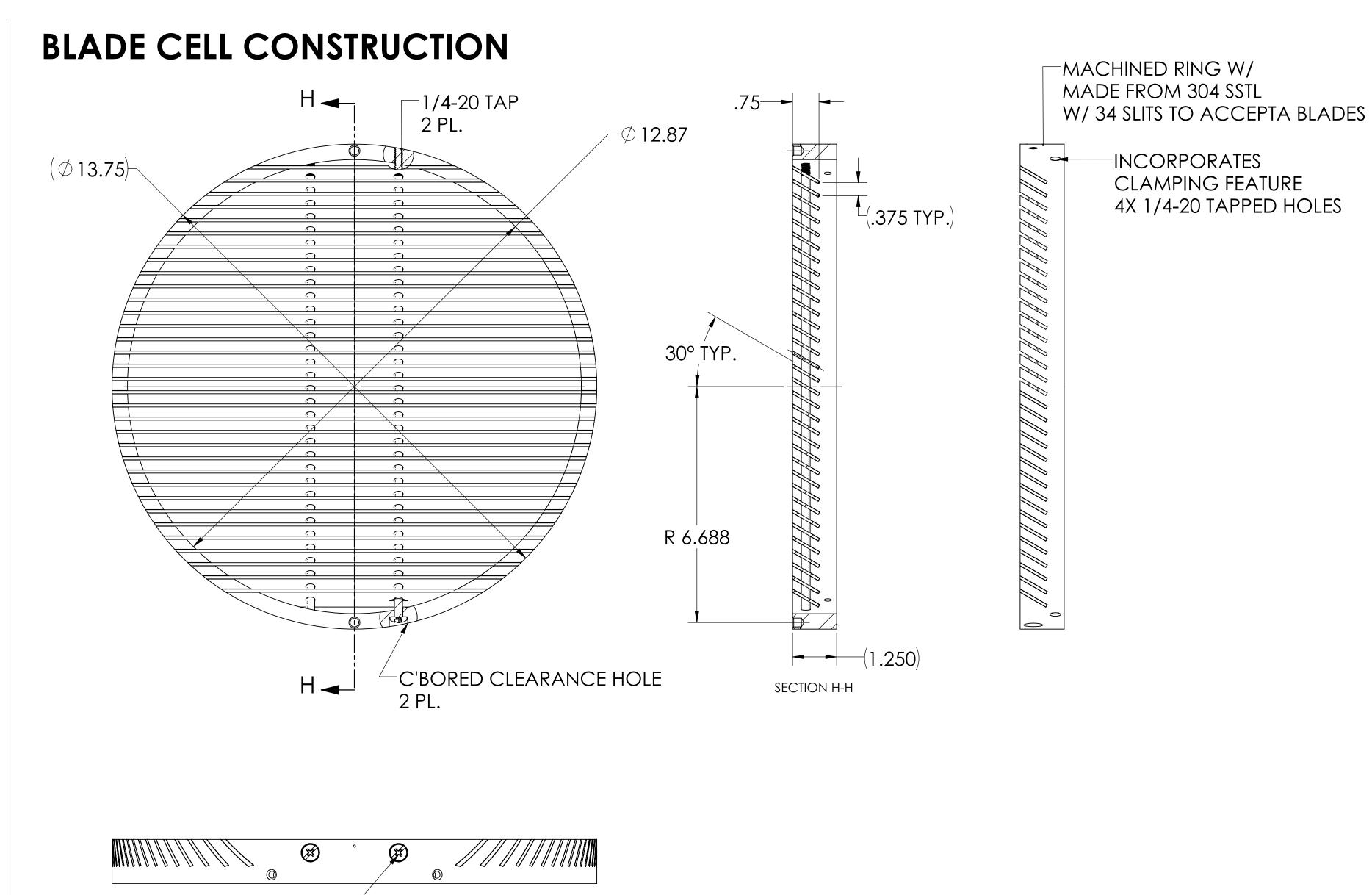




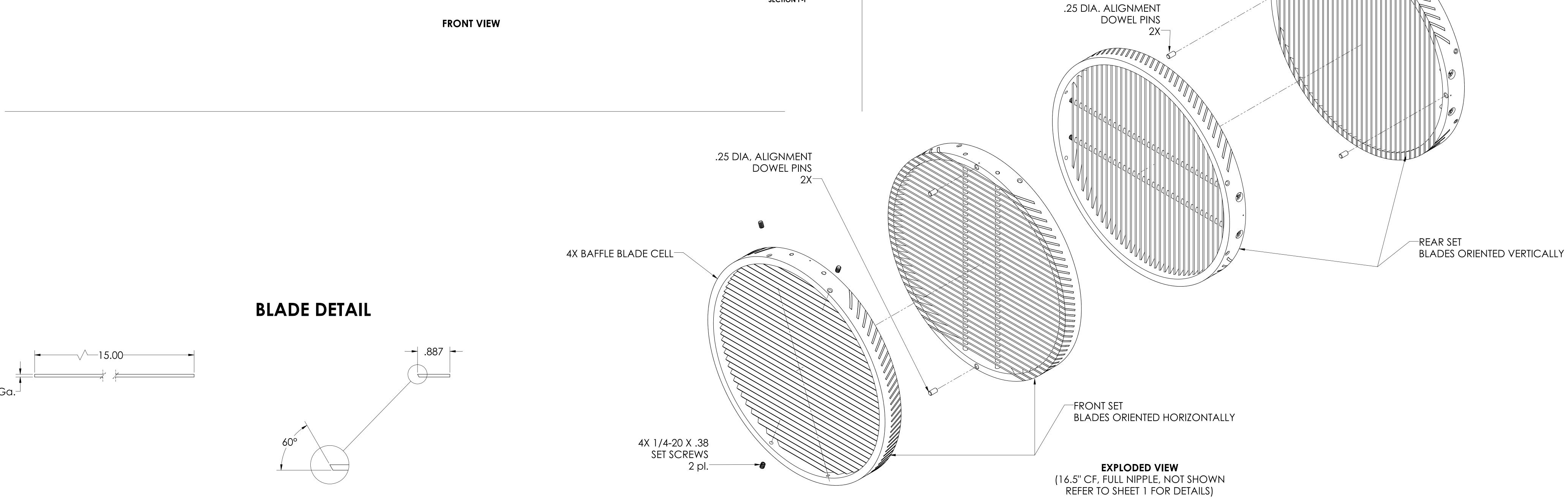
CHEVRON UV BAFFLE ASSEMBLY, BOLTED-TYPE 1



DETAIL J SCALE 2 : 1 TYP.



∠2X SCREW, PH, 1/4-20 X 14" LG.



CHEVRON UV BAFFLE ASSEMBLY, BOLTED-TYPE 2 BLADE CELL CONSTRUCTION **THREADED DRILLED THRU** ─2X 1/4-20 TAP -2X 1/4-20 TAP ┌ Ø 13.313 B.C **√ 12.87**) **√** (∅ 12.87) (∅ 13.75) (Ø13.75) → .887 → 14 Ga.--∅ 13.313 B.C. -33 BLADES- $2X \varnothing .159 THRU ALL$ **BLADE DETAIL** _ 10-32 UNF - 2B THRU ALL ✓ Ø .209 X 90°, FAR SIDE \square \emptyset .375 $\overline{\lor}$.565, NEARSIDE ISO VIEW, TYPE 2 1.25 TYP. .38 TYP. SECTION G-G .38 TYP. -4X BAFFLE BLADE CELL DETAIL N SCALE 1 : 1 **DETAIL M** SCALE 1 : 1 FRONT SET REAR SET BLADES ORIENTED VERTICALLY OR G 4X 1/4-20 X .38 SET SCREWS 2 pl. FRONT SET BLADES ORIENTED HORIZONTALLY 0 0 0 10-32 X 2.0 LG. SCREWS SIDE VIEW SIDE VIEW (16.5" CF, FULL NIPPLE, NOT SHOWN REFER TO SHEET 1 FOR DETAILS) REAR SET (16.5" CF, FULL NIPPLE, NOT SHOWN REFER TO SHEET 1 FOR DETAILS) **EXPLODED VIEW** (16.5" CF, FULL NIPPLE, NOT SHOWN REFER TO SHEET 1 FOR DETAILS) **FRONT VIEW**