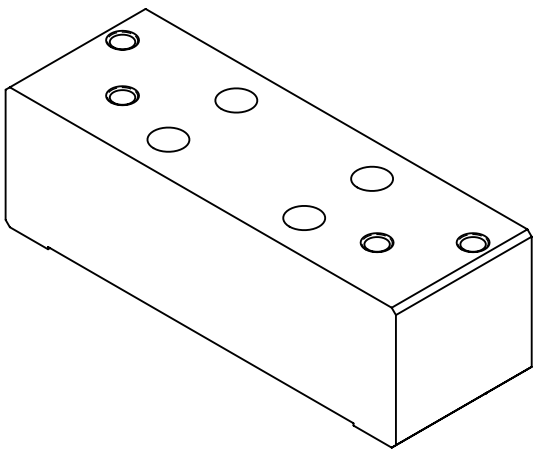


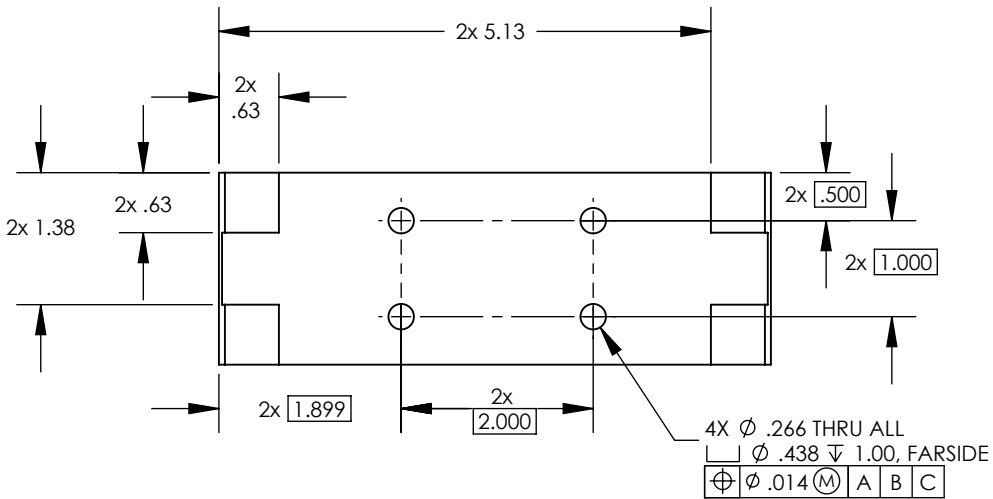
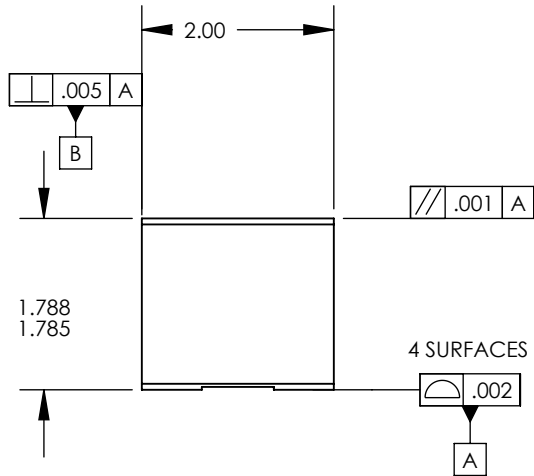
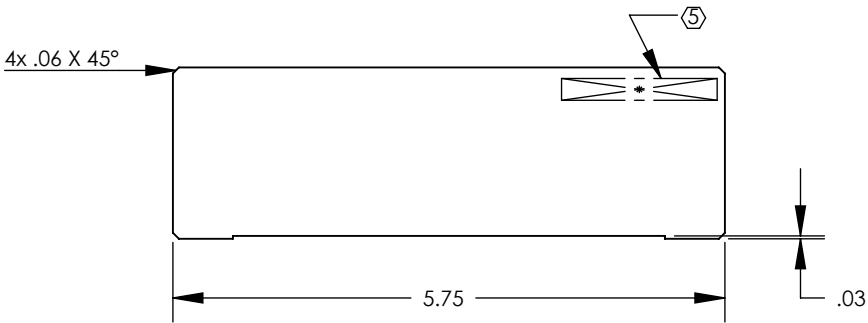
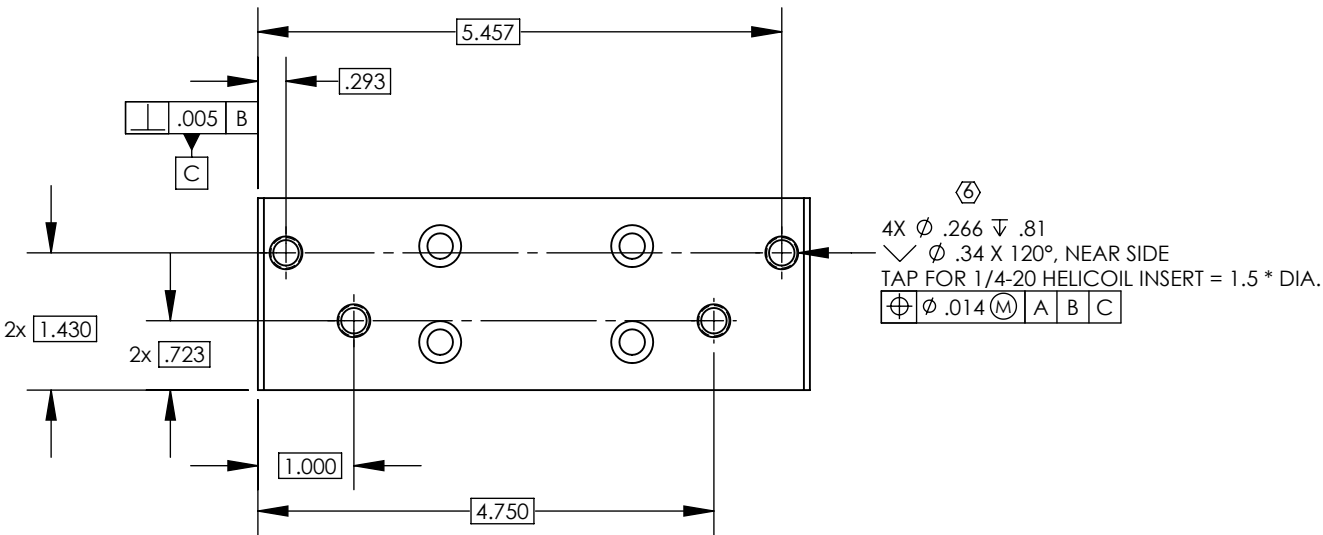
D1700066 aLIGO, PSL, PreMode Cleaner, KINEMATIC PEDESTAL (OUTPUT), PART PDM REV: X-006, DRAWING PDM REV: X-010

NOTES CONTINUED:
⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- ⑥ MASK TAPPED HOLES PRIOR TO NOTE NO. 7
- ⑦ FINISH: BLACK ANODIZE INDICATED ITEMS PER MIL-A-8625, TYPE II, CL 2.



ISO VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS.
3. DO NOT SCALE FROM DRAWING.
4. (DELETED)

MATERIAL

6061-T6 Al

FINISH

⑦ μinch



CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM

ADVANCED LIGO

SUB-SYSTEM

PSL

NEXT ASSY

D1600270

PART NAME

aLIGO, PSL, PreMode Cleaner, KINEMATIC PEDESTAL (OUTPUT)

DESIGNER

E.SANCHEZ

15 FEB 2017

DRAFTER

E.SANCHEZ

15 FEB 2017

CHECKER

SEE DCC

SEE DCC

APPROVAL

SEE DCC

SEE DCC

SIZE DWG. NO.

B

D1700066

REV.

v4

SCALE: 1:2

PROJECTION:



SHEET 1 OF 1